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1992 Census of Manufactures

MC92-I-20H

INDUSTRY SERIES

Beverages

Industries 2082, 2083, 2084, 2085, 2086,
and 2087

Issued April 1995



U.S. Department of Commerce
Ronald H. Brown, Secretary
David J. Barram, Deputy Secretary
Economics and Statistics Administration
Everett M. Ehrlich, Under Secretary
for Economic Affairs
BUREAU OF THE CENSUS
Martha Farnsworth Riche, Director

Description of Industries and Summary of Findings

This report shows 1992 Census of Manufactures statistics for establishments classified in each of the following industries:

SIC code and title

2082	Malt Beverages
2083	Malt
2084	Wines, Brandy, and Brandy Spirits
2085	Distilled and Blended Liquors
2086	Bottled and Canned Soft Drinks
2087	Flavoring Extracts and Syrups, N.E.C.

The industry statistics (employment, payroll, cost of materials, value of shipments, inventories, etc.) are reported for each establishment as a whole. Aggregates of such data for an industry reflect not only the primary activities of the establishments but also their activities in the manufacture of secondary products as well as their miscellaneous activities (contract work on materials owned by others, repair work, etc.). This fact should be taken into account in comparing industry statistics (tables 1 through 5a) with product statistics (table 6) showing shipments by all industries of the primary products of the specified industry. The extent of the "product mix" is indicated in table 5b, which shows the value of primary and secondary products shipped by establishments classified in the specified industry and the value of primary products of the industry shipped as secondary products by establishments classified in other industries.

Establishment data were tabulated based on industry definitions included in the *1987 Standard Industrial Classification (SIC) Manual*¹. The 1987 edition represents a major revision for manufacturing industries from the 1972 edition and its 1977 supplement. In addition to the 1987 SIC revision, changes were made to the product class (five-digit) and product code (seven-digit) categories. The product class and product code comparability between the 1992 and 1987 censuses is shown in appendix C. This appendix presents, in tabular form, the linkage from 1992 to 1987, and 1987 to 1992.

¹*Standard Industrial Classification Manual: 1987*. For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402. Stock No. 041-001-00314-2.

All dollar figures included in this report are at prices current for the year specified and, therefore, unadjusted for changes in price levels. Consequently, when making comparisons to prior years, users should take into consideration the inflation that has occurred.

INDUSTRY 2082, MALT BEVERAGES

This industry is made up of establishments primarily engaged in manufacturing malt beverages. Establishments primarily engaged in bottling purchased malt beverages are classified in industry 5181.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2082, Malt Beverages, had employment of 34.5 thousand. The employment figure was 8 percent above the 31.9 thousand reported in 1987. Compared with 1991, employment increased 6 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were California, Colorado, Missouri, and Texas, accounting for approximately 45 percent of the industry's employment. This represents a shift from 1987 when California, Colorado, Missouri, and New York accounted for approximately 40 percent of the industry's employment.

The total value of shipments for establishments classified in this industry was \$17.3 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 2082 shipped \$17.3 billion of malt beverage products considered primary to the industry.

Establishments in this industry also accounted for 99 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio was 100 percent.

The products primary to industry 2082, no matter in what industry they were produced, appear in table 6a and aggregate to \$17.3 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendices.

The total cost of materials, services, and fuels and energy used by establishments classified in the malt beverage industry amounted to \$7.2 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 5 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 4 percent of the total value of shipments.

INDUSTRY 2083, MALT

This industry is made up of establishments primarily engaged in manufacturing malt or malt byproducts from barley or other grains.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2083, Malt, had employment of 1.3 thousand. The employment figure was 7 percent below the 1.4 thousand reported in 1987. Compared with 1991, employment decreased 7 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were Wisconsin, Minnesota, and Washington. These same States were the leaders in 1987.

The total value of shipments for establishments classified in this industry was \$575.8 million.

The products primary to industry 2083, no matter in what industry they were produced, appear in table 6a and aggregate to \$573.3 million. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the malt products industry amounted to \$387.3 million. Data on specific materials consumed appear in table 7.

No establishments in this industry were excluded from the mail portion of the census. However, for a small number of establishments, reports were not received at the time the data were tabulated. For these establishments data were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 2 percent of the total value of shipments.

INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS

This industry is made up of establishments primarily engaged in manufacturing wines, brandy, and brandy spirits. Also included in this industry are establishments primarily engaged in blending wines from bonded wine

cellars. Establishments primarily engaged in bottling purchased wines, brandy, and brandy spirits, but which do not manufacture wines and brandy are classified in wholesale trade industry 5182.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2084, Wines, Brandy, and Brandy Spirits, had employment of 14.0 thousand. The employment figure was 1 percent above the 13.9 thousand reported in 1987.

The leading States in employment in 1992 were California and New York, accounting for approximately 90 percent of the industry's employment. These same States were the leaders in 1987.

The total value of shipments for establishments classified in this industry was \$4.3 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 2084 shipped \$4.0 billion of wines, brandy, and brandy spirits products considered primary to the industry.

Establishments in this industry also accounted for 99 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio was 98 percent.

The products primary to industry 2084, no matter in what industry they were produced, appear in table 6a and aggregate to \$4.1 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the wines, brandy, and brandy spirits industry amounted to \$2.4 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 5 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 7 percent of the total value of shipments.

INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS

This industry is made up of establishments primarily engaged in manufacturing alcoholic liquors by distillation, and in manufacturing cordials and alcoholic cocktails by blending processes or by mixing liquors and other ingredients. Establishments primarily engaged in manufacturing industrial alcohol are classified in industry 2869. Establishments primarily engaged in bottling purchased liquor are classified in wholesale trade industry 5182.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2085, Distilled and Blended Liquors, had employment of 7.1 thousand. The employment figure was 21 percent below the 9.0 thousand reported in 1987. Compared with 1991, employment decreased 4 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were Indiana, Kentucky, Maryland, and Tennessee, accounting for approximately 63 percent of the industry's employment. This represents a shift from 1987 when Indiana, Kentucky, Maryland, and Ohio accounted for approximately 59 percent of the industry's employment.

The total value of shipments for establishments classified in this industry was \$3.4 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 2085 shipped \$3.1 billion of distilled and blended liquors products considered primary to the industry, \$27.7 million of secondary products, and had \$314.7 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in this industry was 99 percent (specialization ratio). In 1987, the specialization ratio was 99 percent.

Establishments in this industry also accounted for 94 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio was 95 percent.

The products primary to industry 2085, no matter in what industry they were produced, appear in table 6a and aggregate to \$3.3 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the distilled and blended liquors industry amounted to \$1.4 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 2 percent of the total value of shipments.

INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS

This industry is made up of establishments primarily engaged in manufacturing soft drinks and carbonated

waters. Establishments primarily engaged in manufacturing fruit and vegetable juices are classified in industry group 203. Establishments primarily engaged in manufacturing fruit syrups for flavorings are classified in industry 2087.

The 1992 definition of this industry is the same as that used in the 1987 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1992 Census of Manufactures, Industry 2086, Bottled and Canned Soft Drinks, had employment of 77.1 thousand. The employment figure was 19 percent below the 95.6 thousand reported in 1987. Compared with 1991, employment decreased 6 percent. The 1991 data are based on the Census Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses.

The leading States in employment in 1992 were Texas, California, Florida, and New York, accounting for approximately 30 percent of the industry's employment. This represents a shift from 1987 when Texas, California, Ohio, and Florida accounted for approximately 29 percent of the industry's employment.

The total value of shipments for establishments classified in this industry was \$25.4 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry in which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 2086 shipped \$22.9 billion of bottled and canned soft drinks products considered primary to the industry, \$651.7 million of secondary products, and had \$1.9 billion of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in this industry was 97 percent (specialization ratio). In 1987, the specialization ratio was 98 percent.

Establishments in this industry also accounted for 96 percent of products considered primary to the industry no matter where they were actually produced (coverage ratio). In 1987, the coverage ratio also was 96 percent.

The products primary to industry 2086, no matter in what industry they were produced, appear in table 6a and aggregate to \$23.8 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and energy used by establishments classified in the bottled and canned soft drinks industry amounted to \$15.9 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with less than 15 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 9 percent of the total value of shipments.

Table 2. Industry Statistics for Selected States: 1992 and 1987

[Excludes data for auxiliaries. States with 100 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes.]

Industry and geographic area	1992											1987		
	All establishments		All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	All employ-ees ² (1,000)	Value added by manufac-ture (million dollars)	
	Total (no.)	With 20 employ-ees or more (no.)	Number ² (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)							
INDUSTRY 2082, MALT BEVERAGES														
United States	194	75	34.5	1 566.7	25.1	45.9	1 050.7	10 189.3	7 179.8	17 340.2	565.0	31.9	7 284.8	
California	35	11	H	(D)	(D)	(D)	(D)	(D)	(D)	(D)	44.9	H	(D)	
Colorado	13	4	I	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	I	(D)	
Florida	4	4	J	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	J	(D)	
Georgia	2	2	K	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	K	(D)	
Indiana	E9	4	O	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	O	(D)	
Maryland	1	1	P	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	P	(D)	
Minnesota	5	3	M	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	M	(D)	
Missouri	4	1	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)	
New Hampshire	2	1	H	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	H	(D)	
New Jersey	4	2	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	G	(D)	
New York	E1	9	4	2.7	122.2	1.9	3.5	76.7	664.2	583.5	1 246.5	34.4	2.9	713.3
North Carolina	3	2	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Ohio	6	3	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Oregon	11	4	A	10.0	1.2	.4	.4	6.5	52.4	51.1	102.8	4.9	1.6	149.9
Pennsylvania	E2	15	8	1.3	42.6	1.0	1.8	30.0	119.6	194.6	313.5	7.4	1.6	149.9
Tennessee	2	1	E	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	F	(D)
Texas	8	5	2.8	142.8	2.1	4.3	102.8	1 097.5	889.0	1 987.3	34.4	(D)	(D)	(D)
Virginia	5	2	F	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Washington	14	5	G	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Wisconsin	E1	11	7	2.8	115.8	2.3	4.4	92.0	562.8	513.9	1 076.0	18.7	2.8	495.3
INDUSTRY 2083, MALT														
United States	26	16	1.3	44.4	.9	1.8	30.5	175.9	387.3	575.8	27.1	1.4	153.6	
Minnesota	8	5	.3	11.0	.2	.5	7.5	49.9	102.2	160.5	12.9	.4	41.8	
Washington	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	C	(D)
Wisconsin	7	7	.5	19.6	.4	.7	13.2	74.6	160.9	240.0	7.6	.6	66.9	
INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS														
United States	553	136	14.0	425.9	6.5	12.6	159.8	2 088.7	2 394.0	4 301.0	114.7	13.9	1 380.0	
California	329	112	11.8	377.4	5.3	10.4	137.5	1 838.0	1 980.9	3 664.3	103.4	10.9	1 142.6	
Missouri	E9	14	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)	(NA)
New York	31	6	.8	20.0	.5	1.1	11.3	106.0	286.9	381.9	3.3	(G)	(D)	(D)
Oregon	E4	32	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)	(NA)
Washington	28	5	.3	8.0	.1	.2	1.9	63.9	38.2	89.8	3.9	C	(D)	(D)
INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS														
United States	65	48	7.1	243.9	5.1	10.5	158.0	1 945.6	1 446.9	3 394.1	56.3	9.0	2 067.7	
Arkansas	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
California	5	3	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Connecticut	1	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Illinois	E1	2	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Indiana	2	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Kentucky	18	15	2.7	83.8	2.0	3.9	53.0	648.0	532.5	1 169.2	22.7	2.5	590.8	
Maryland	5	3	24.6	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Massachusetts	1	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Michigan	1	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Missouri	3	3	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
New Jersey	4	3	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	87.3
Ohio	2	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Pennsylvania	1	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Tennessee	3	3	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS														
United States	926	572	77.1	2 162.8	30.5	65.0	774.3	9 586.4	15 653.4	25 416.9	698.5	95.6	8 405.0	
Alabama	E2	11	9	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Arizona	E1	19	13	1.3	35.3	.4	.9	9.0	178.5	248.6	425.3	8.5	(D)	(D)
Arkansas	11	9	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	5.8	(D)	(D)
California	97	55	6.8	208.0	3.5	7.6	97.8	1 202.8	1 680.4	2 878.6	103.4	7.7	865.3	(D)
Colorado	E2	19	10	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	6.1	(D)	(D)
Connecticut	E3	12	4	.4	13.0	.2	.4	5.6	30.5	57.4	88.0	(D)	(D)	(D)
Delaware	1	1	C	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Florida	47	28	5.1	145.2	1.7	3.6	44.5	701.5	965.9	1 674.8	1 674.8	5.5	471.4	(D)
Georgia	21	16	1.7	49.8	.6	1.4	16.7	279.6	472.6	735.8	(D)	2.0	189.4	(D)
Hawaii	7	4	.5	13.6	.2	.4	4.8	41.7	92.1	134.2	(D)	.5	40.3	(D)

See footnotes at end of table.

Table 4. Industry Statistics by Employment Size of Establishment: 1992

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and employment size class	E ¹	All establishments (no.)	All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	End-of-year inventories (million dollars)
			Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)					
INDUSTRY 2082, MALT BEVERAGES												
Total	-	194	34.5	1 566.7	25.1	45.9	1 050.7	10 189.3	7 179.8	17 340.2	565.0	609.0
Establishments with an average of—												
1 to 4 employees	E9	68	.1	3.6	.1	.2	2.4	16.6	15.6	32.2	1.1	1.2
5 to 9 employees	E8	28	.2	5.4	.1	.2	3.5	27.2	29.1	58.3	1.7	2.1
10 to 19 employees	E6	23	.3	7.2	.2	.4	4.6	31.2	30.8	61.9	1.8	2.9
20 to 49 employees	-	23	.7	17.0	.4	.8	9.0	55.6	32.6	88.0	121.3	6.3
50 to 99 employees	E3	8	.6	12.0	.3	.6	5.7	43.7	39.7	83.4	(D)	5.7
100 to 249 employees	E2	12	1.9	67.2	1.4	2.9	44.0	227.3	304.5	529.7	(D)	35.2
250 to 499 employees	-	9	3.3	125.8	2.5	4.4	90.7	693.2	873.2	1 564.1	39.0	69.4
500 to 999 employees	-	15	27.4	1 328.5	20.1	36.4	890.6	9 094.7	5 854.2	14 924.5	400.0	486.2
1,000 to 2,499 employees	-	6	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
2,500 employees or more	-	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ²	E9	59	.1	2.8	.1	.1	1.9	11.3	10.8	22.2	.7	.8
INDUSTRY 2083, MALT												
Total	-	26	1.3	44.4	.9	1.8	30.5	175.9	387.3	575.8	27.1	161.4
Establishments with an average of—												
1 to 4 employees	E6	6	(Z)	.2	(Z)	(Z)	.2	1.3	1.4	2.8	(Z)	.8
5 to 9 employees	-	1	.4	13.3	.3	.6	8.4	54.1	110.6	177.1	-	49.1
10 to 19 employees	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	21.1	(D)
20 to 49 employees	-	10	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
50 to 99 employees	-	4	.3	10.1	.2	.4	7.3	45.0	116.9	165.0	(D)	46.3
100 to 249 employees	-	4	.6	20.8	.4	.7	14.6	75.5	158.3	231.0	6.0	65.1
INDUSTRY 2084, WINES, BRANDY, AND BRANDY SPIRITS												
Total	-	553	14.0	425.9	6.5	12.6	159.8	2 088.7	2 394.0	4 301.0	114.7	2 019.6
Establishments with an average of—												
1 to 4 employees	E6	242	.4	8.7	.1	.3	3.4	45.5	40.4	82.9	3.0	36.4
5 to 9 employees	E4	94	.6	14.2	.3	.6	5.9	58.9	47.5	102.0	3.7	62.0
10 to 19 employees	E2	81	1.1	27.1	.5	1.0	11.0	101.6	90.6	173.1	5.8	127.2
20 to 49 employees	E1	86	2.6	61.9	1.3	2.6	27.5	248.1	256.5	483.7	37.3	350.9
50 to 99 employees	E1	23	1.5	45.2	.7	1.4	16.1	186.4	237.4	399.0	15.2	213.3
100 to 249 employees	-	19	2.8	79.7	1.7	3.1	40.8	453.1	776.2	1 149.5	22.0	594.7
250 to 499 employees	-	7	4.9	189.1	1.8	3.6	55.1	995.1	945.4	1 911.9	27.8	635.1
1,000 to 2,499 employees	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ²	E9	241	.5	8.7	.2	.4	3.4	39.1	37.4	76.5	2.3	26.6
INDUSTRY 2085, DISTILLED AND BLENDED LIQUORS												
Total	-	65	7.1	243.9	5.1	10.5	158.0	1 945.6	1 446.9	3 394.1	56.3	1 177.0
Establishments with an average of—												
1 to 4 employees	E9	7	(Z)	.3	(Z)	(Z)	.2	2.1	1.7	3.8	(Z)	1.5
5 to 9 employees	E8	6	(Z)	1.0	(Z)	.1	.7	6.9	5.6	12.5	.1	4.2
10 to 19 employees	E6	4	.1	1.7	(Z)	.1	1.1	8.1	7.9	16.0	.1	6.2
20 to 49 employees	E2	15	.6	19.7	.4	.9	13.4	135.6	101.0	233.1	4.0	85.2
50 to 99 employees	-	10	.7	25.3	.5	.9	14.6	138.7	120.6	259.5	8.9	57.9
100 to 249 employees	-	15	2.6	93.7	1.8	3.8	56.0	963.4	728.3	1 694.6	20.4	463.8
250 to 499 employees	-	7	3.1	102.3	2.4	4.7	72.2	690.8	481.8	1 174.7	22.7	558.2
500 to 999 employees	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ²	E9	6	(Z)	.3	(Z)	(Z)	.2	1.4	1.2	2.6	(Z)	1.0
INDUSTRY 2086, BOTTLED AND CANNED SOFT DRINKS												
Total	-	926	77.1	2 162.8	30.5	65.0	774.3	9 586.4	15 853.4	25 416.9	698.5	1 242.3
Establishments with an average of—												
1 to 4 employees	E9	160	.2	5.9	.1	.2	2.2	21.2	36.1	57.3	1.9	2.5
5 to 9 employees	E7	87	.6	12.8	.2	.5	4.8	55.8	81.7	137.4	4.3	7.5
10 to 19 employees	E3	107	1.5	33.6	.7	1.4	14.0	134.2	191.9	327.0	8.9	15.6
20 to 49 employees	E1	165	5.6	146.3	2.7	5.7	62.2	883.7	1 483.1	2 367.0	72.1	106.7
50 to 99 employees	E1	149	10.7	294.4	5.3	11.0	127.7	1 877.3	3 431.3	5 296.2	103.6	245.6
100 to 249 employees	-	183	28.9	814.6	12.3	25.9	316.8	3 899.2	6 186.4	10 090.8	262.1	491.4
250 to 499 employees	-	63	22.1	652.9	7.2	16.1	191.4	2 116.6	3 450.0	5 558.1	190.5	294.5
500 to 999 employees	-	12	7.5	202.3	2.0	4.3	55.1	598.3	992.9	1 583.2	55.1	78.4
Covered by administrative records ²	E9	167	.4	7.4	.1	.3	2.5	23.5	39.8	63.3	1.3	2.7

See footnotes at end of table.