

A Quantitative Analysis of the Uncertainty of Emissions Data: A Limited Study

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Acknowledgement

The authors wish to thank Southern Company Services, in general, and Krishnan Kandasamy and Fred Ellis, in particular, for their cooperation in assembling the database used in this study.

The Uncertainty Dilemma

- The emission inventory community has long struggled with how to characterize the uncertainty of emissions inventory data.
- Most recently, the NARSTO Emission Inventory Assessment highlighted the need for better characterization of uncertainty.
- The problem: Traditional uncertainty determination measures an observed value against a known "standard". There are no "standards" for emission inventories.

Premise and Approach

- In the special case of continuous emissions monitoring (CEM) data, we assumed that we approach the “true value” of emissions from these sources.
- The approach is to estimate emissions from CEM measured sources using emission factors and activity data. The comparison of these results with the CEM data is an indication of the uncertainty of the emissions factor data.

Database Development

- Southern Company Services has assembled a robust emissions database that includes CEM data from their coal fired electric generating units.
- Hourly data were rolled up to monthly.
- Burner type and emission control technology were added.
- Emissions factors and control device efficiencies were selected from AP-42.
- Mass of coal burned was provided and used to calculate emissions.
- Analysis limited to NO_x and SO_2 .

Basic Emission Estimation Equation

$$E = A \times EF \times (1 - ER/100)$$

Where:

E = Emissions

A = Activity Rate

EF = Emission Factor

ER = Overall Emission Reduction Efficiency, %

Units in the Study

Combustor Type	Emission Factor Range		Emissions Reduction Efficiency Range		Number of Units
	NO _x	SO ₂	NO _x	SO ₂	
Tangentially Fired Bituminous	9.7-15	38S	0-78.5	0-92.5	36
Wall Fired Bituminous	11-22	38S	0-78.5	0	19
Cell Burner Bituminous	31	38S	45	0	4
Tangentially Fired Sub-bituminous	7.2	35S	17.5	0	4
Wall Fired Sub-bituminous	7.4	35S	0	0	4
TOTAL					67

Analytical Approach

CEM/AP-42 Comparisons

- Evaluated for monthly fluctuations
- Histograms developed for "Implied Emission Factor"
- Combustor type and burner configuration
 - Data evaluated for % difference and bias
- Tangentially Fired Units
- Wall Fired Units
- Data evaluated by emission estimation method (with and without correction term for overall emission reduction efficiency)

Audience Participation: Delphi Panel

% Difference
AP-42/CEM

0-10

10-25

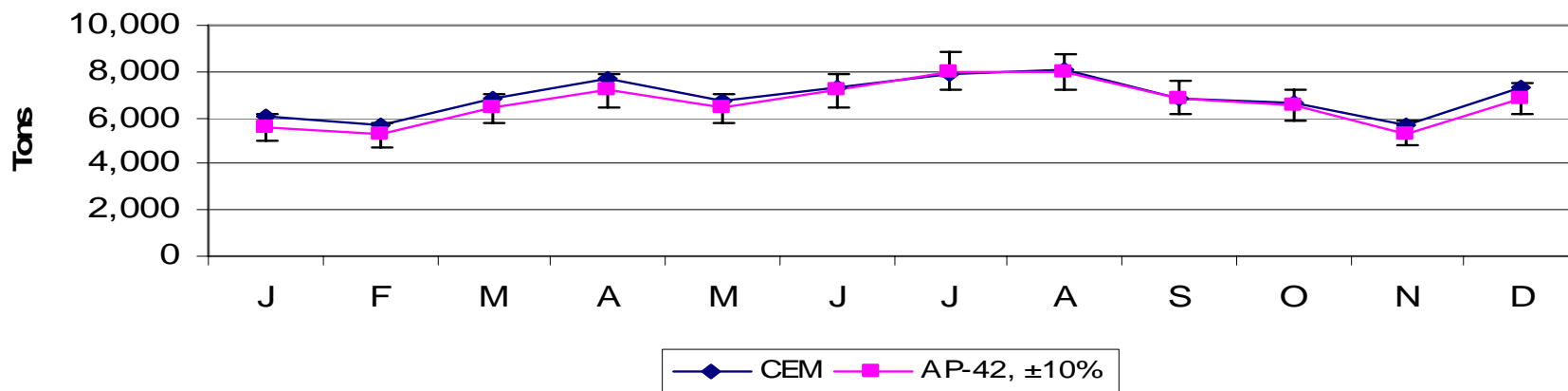
25-100

> 100

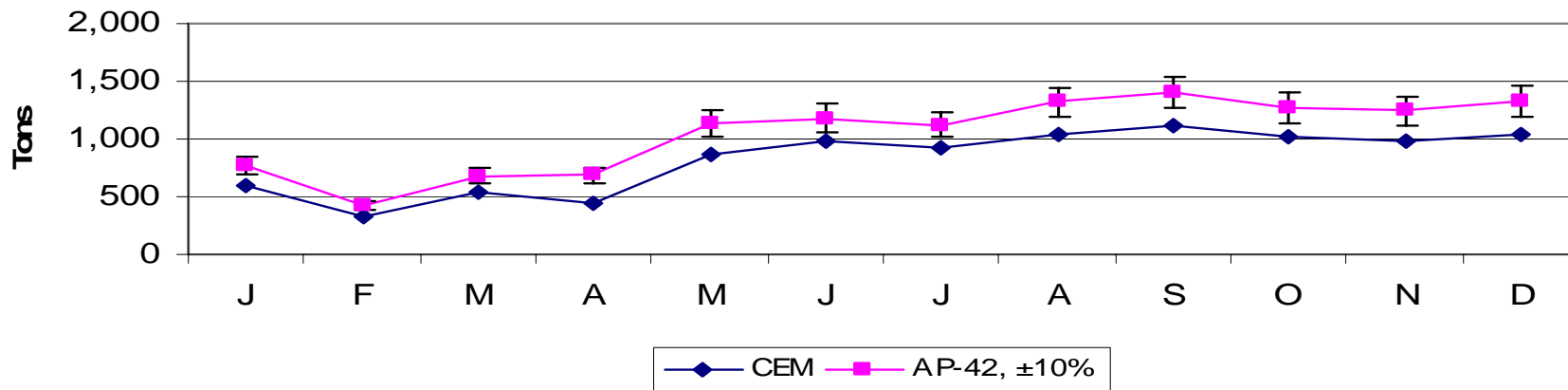


Monthly Fluctuations

**NOx: SCC: 1-01-002-12: Tangentially Fired Bituminous Coal
Combustors, Control: LNB/OFA, 6 units**

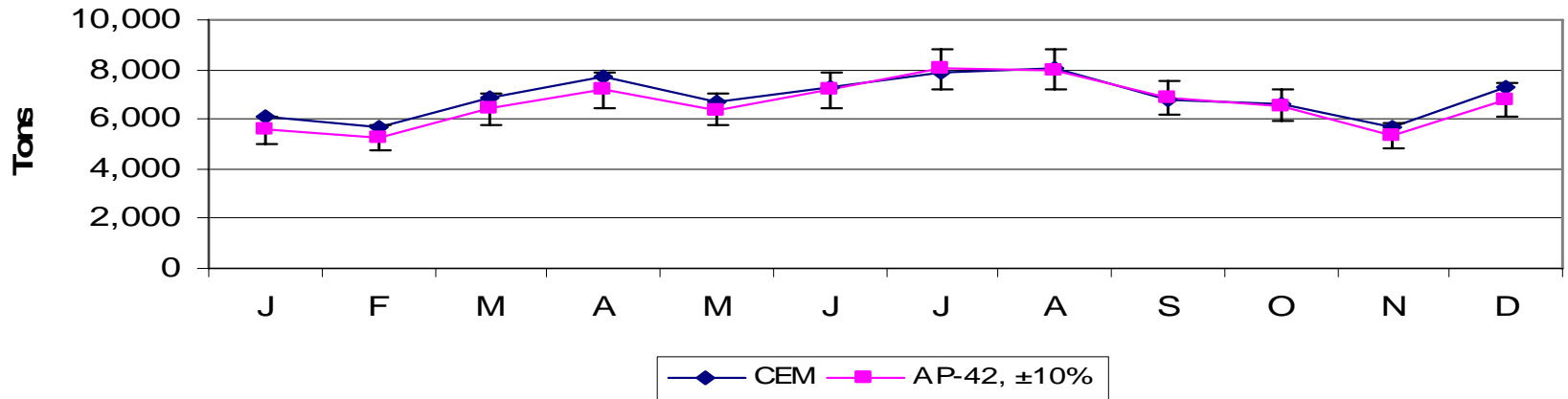


**NOx: SCC: 1-01-002-12: Tangentially Fired Bituminous Coal
Combustors, EF=10, Control: None, 2 units**

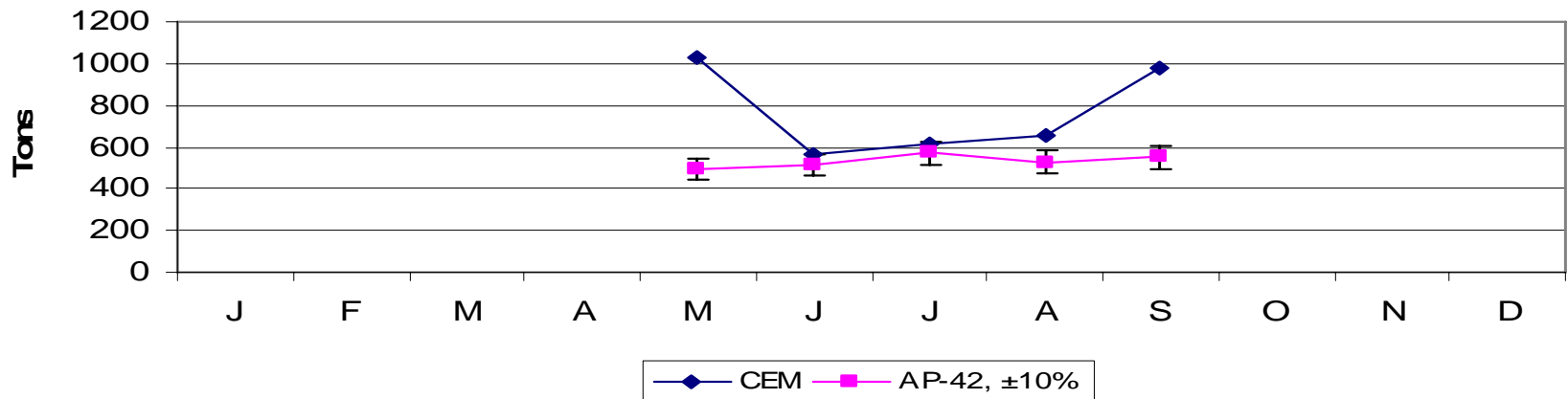


Monthly Fluctuations

**NOx: Tangentially Fired Bituminous Coal Combustors,
Control: LNB, 12 units**

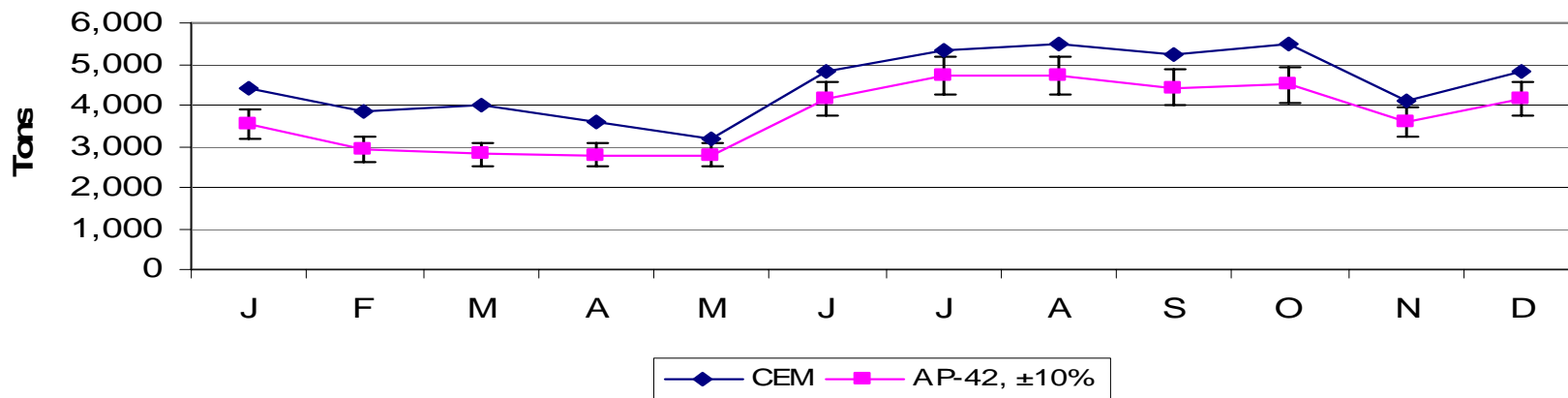


**NOx: Tangentially Fired Bituminous Coal Combustors,
Control: LNB/SCR, 3 units**

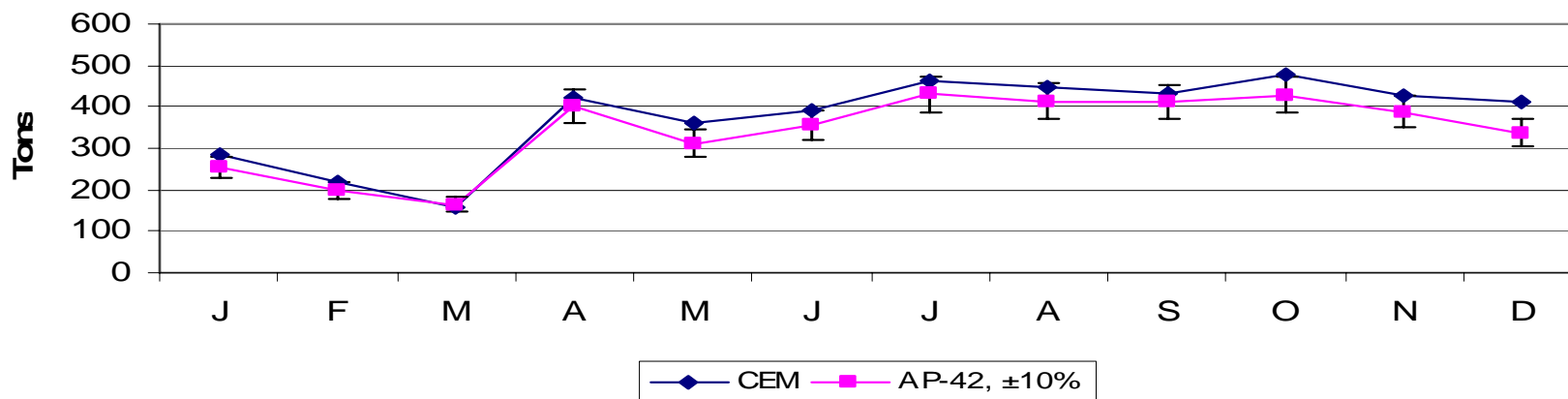


Monthly Fluctuations

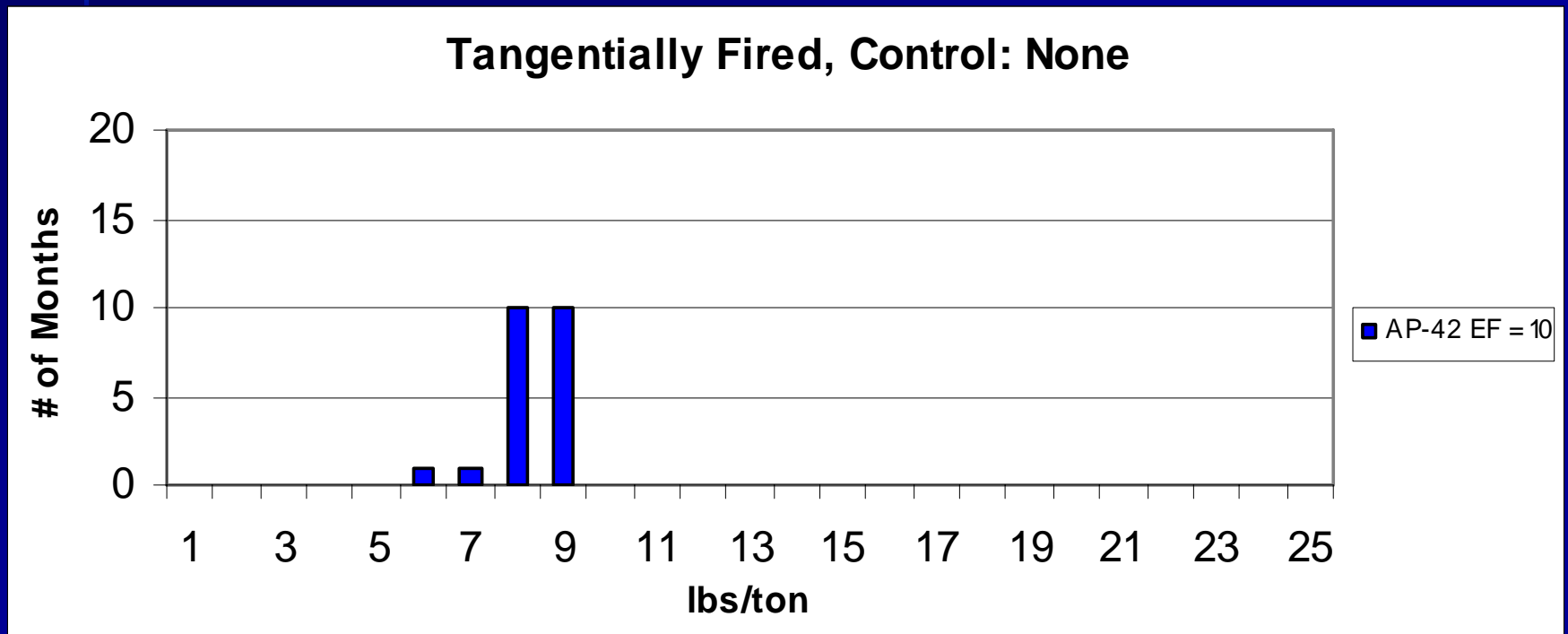
**NOx: Wall Fired Bituminous Coal Combustors,
Control: LNB, 14 units**



**NOx: Wall Fired Bituminous Coal Combustors,
Control: None, 3 units**

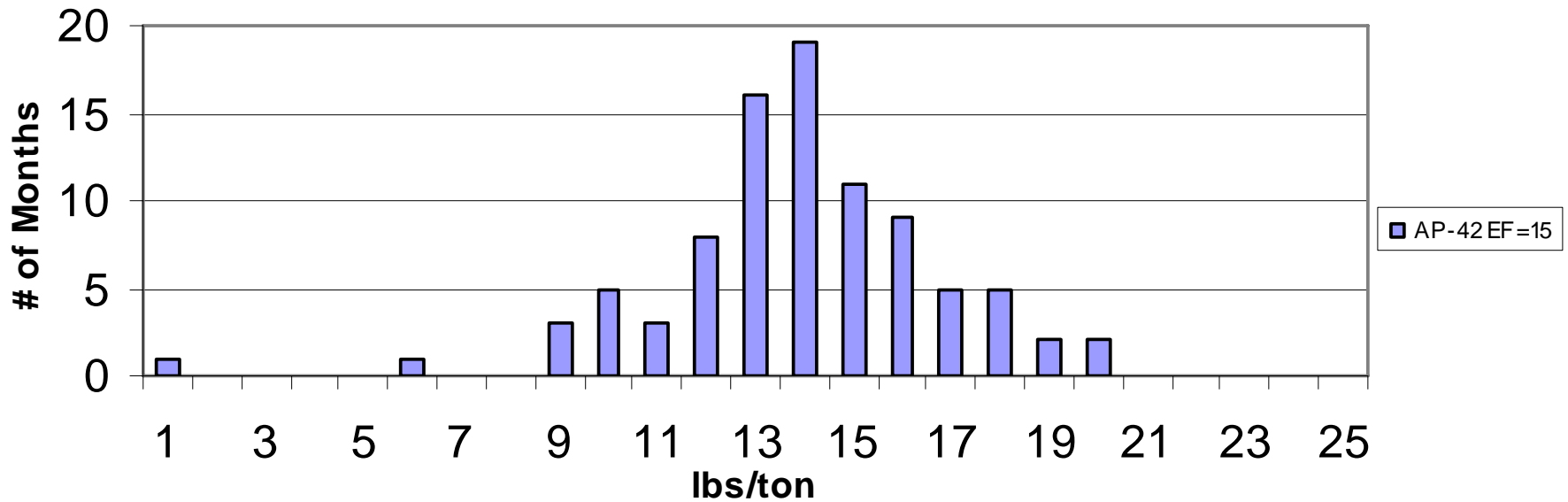


Implied Emission Factors



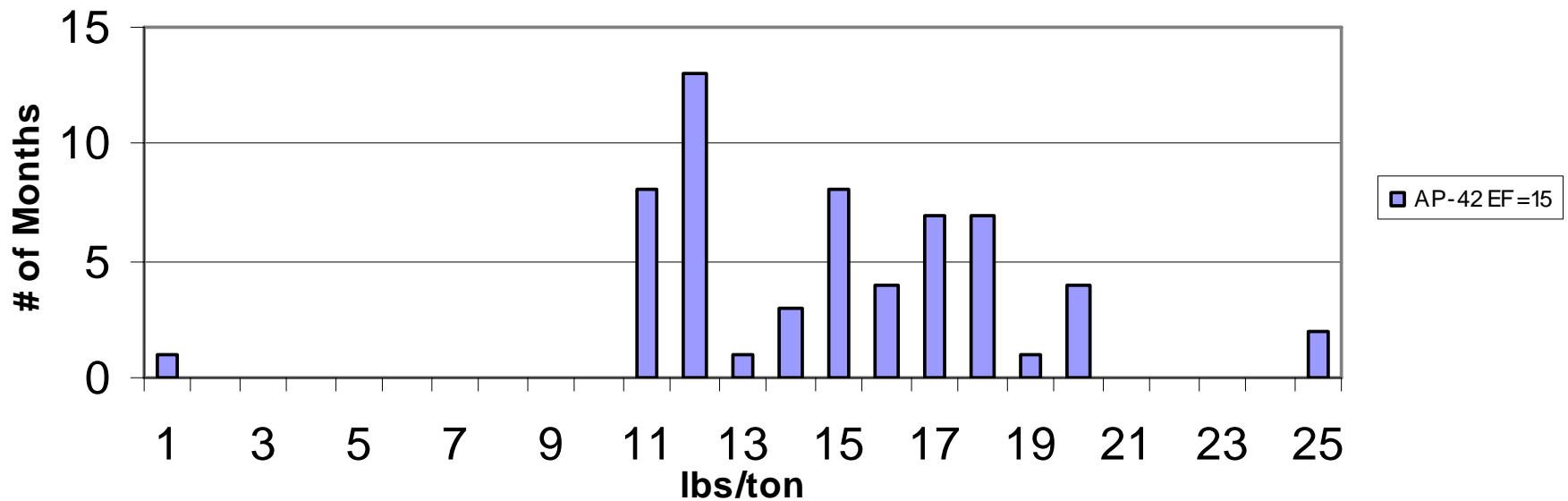
Implied Emission Factors

Tangentially Fired, Control: None



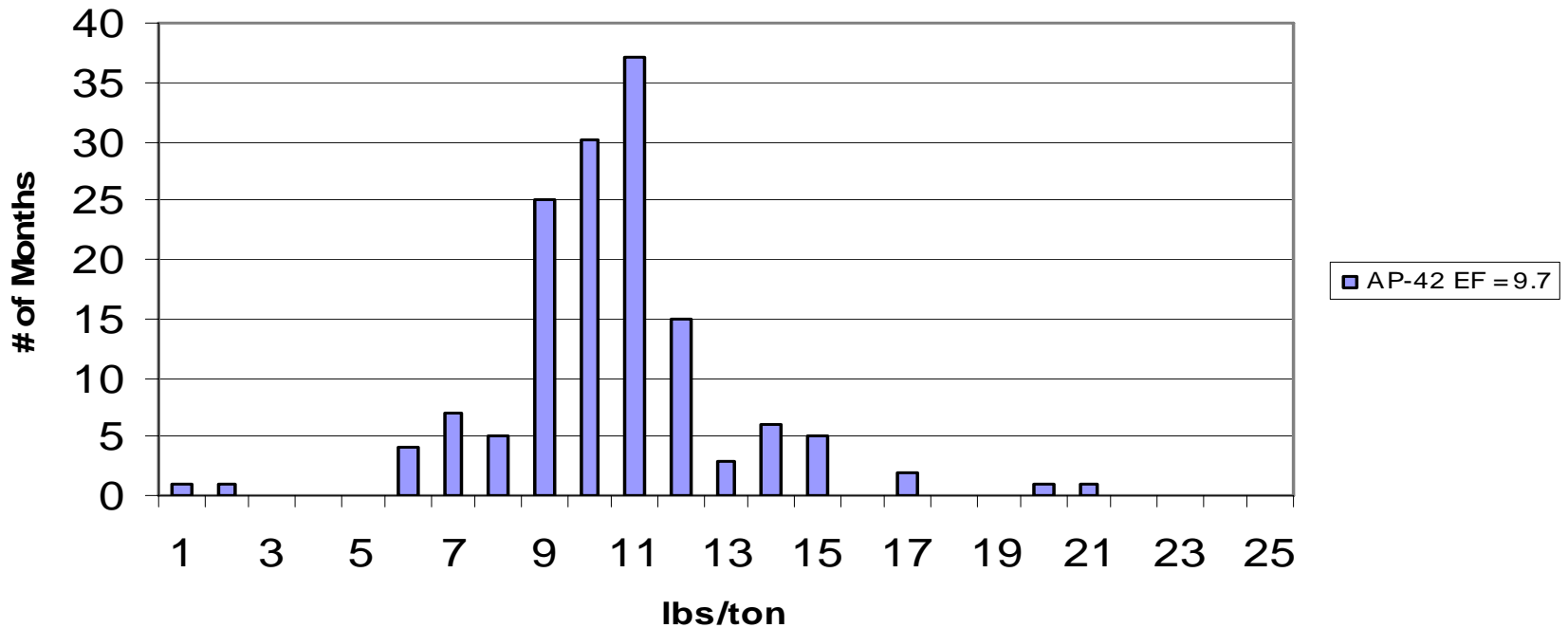
Implied Emission Factors

Tangentially Fired, Control: LNB-Tips



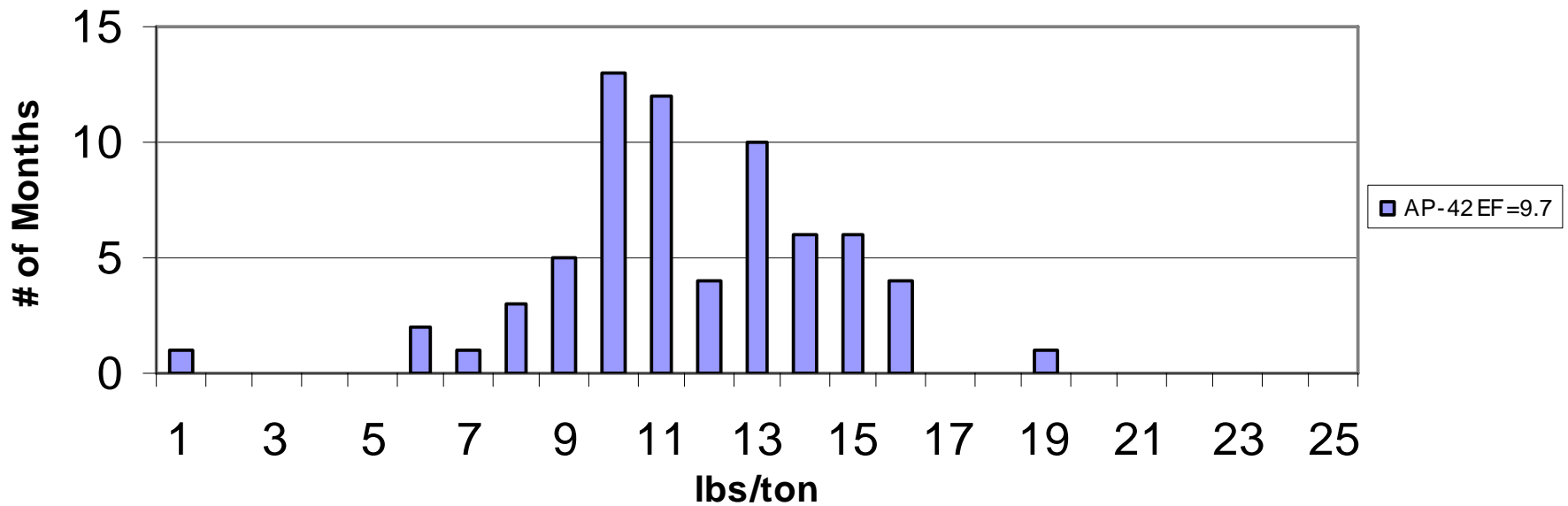
Implied Emission Factors

Tangentially Fired, Control: LNB



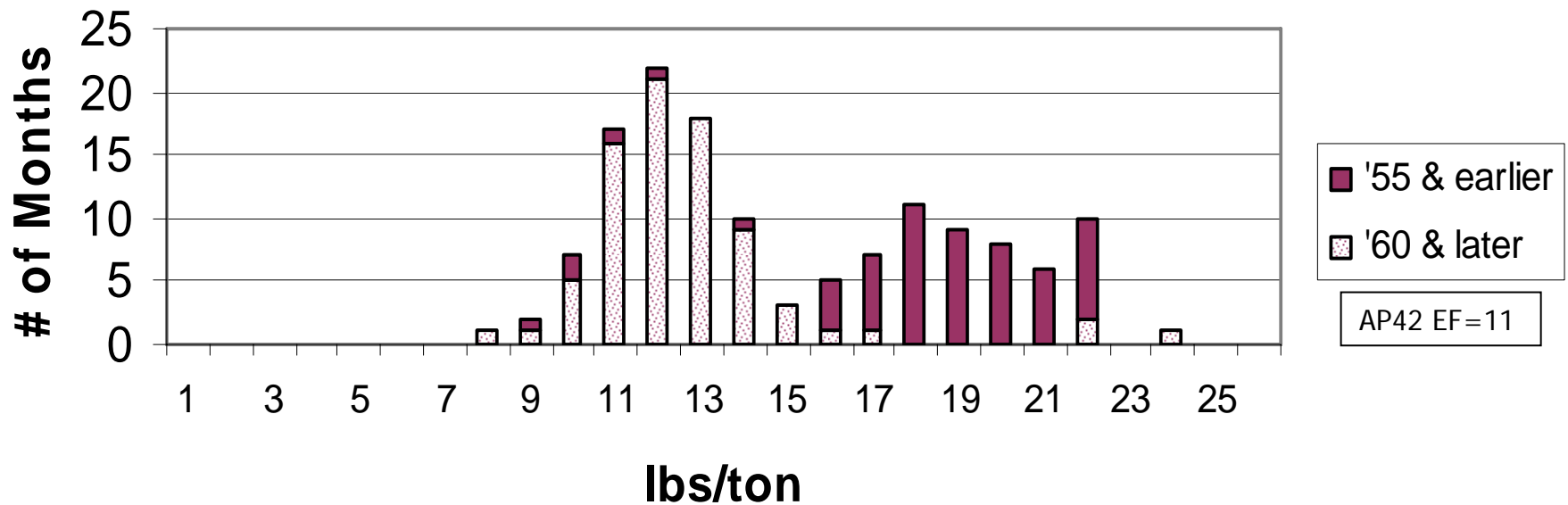
Implied Emission Factors

Tangentially Fired, Control: LNB/OFA



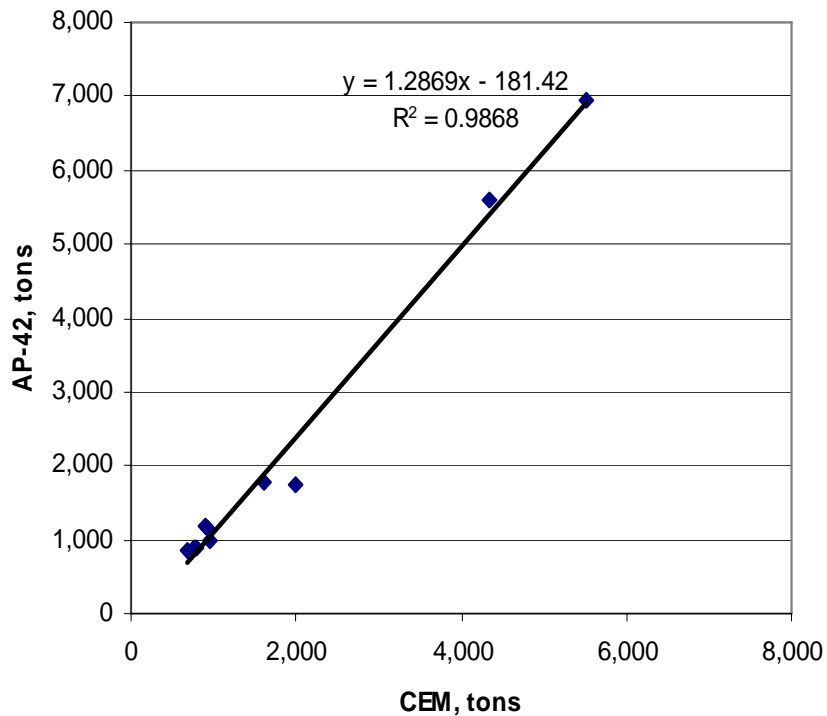
Implied Emission Factors

Wall-Fired, Control: LNB

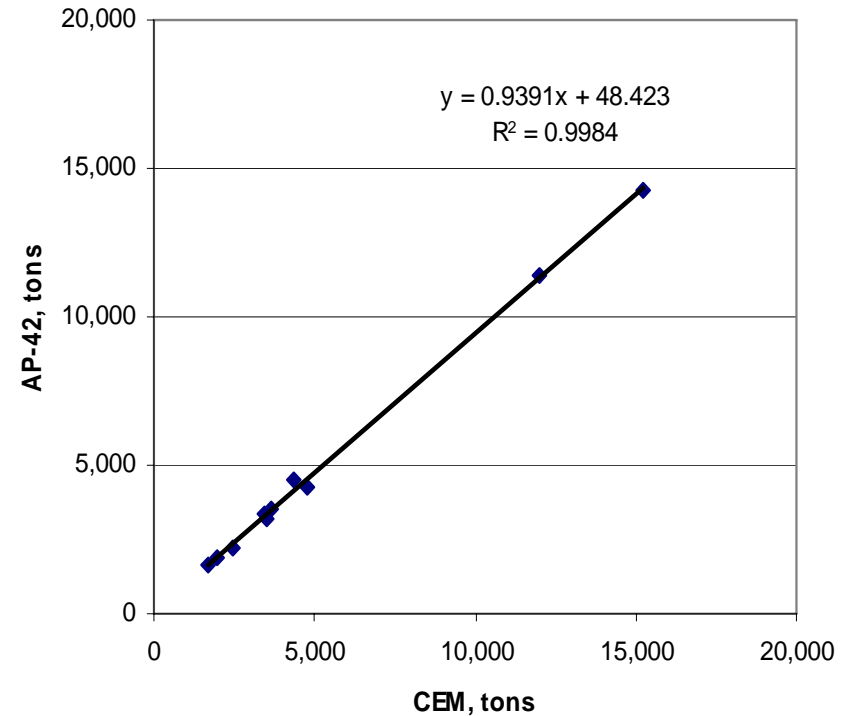


Combustor Type and Burner Configuration

NOx: Tangentially Fired Bituminous Coal Combustion; Control: None

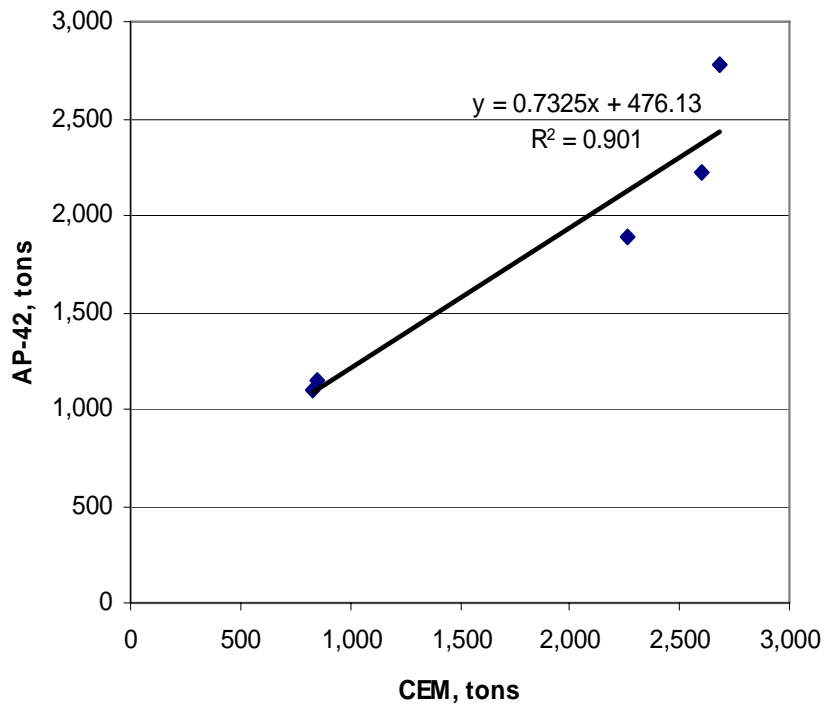


SO2: Tangentially Fired Bituminous Coal Combustion; Control: None

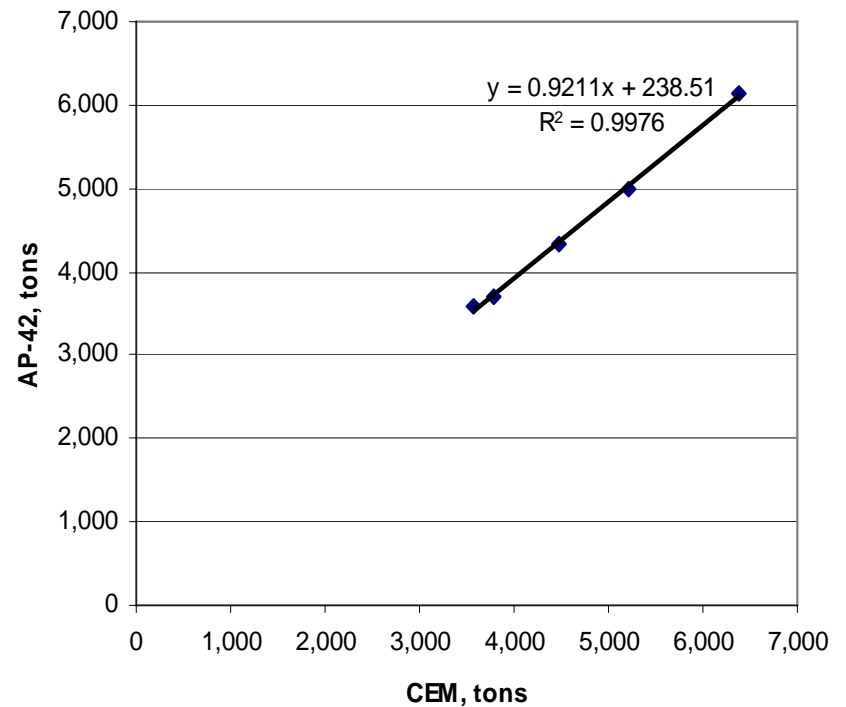


Combustor Type and Burner Configuration

NOx: Tangentially Fired Bituminous Coal Combustion; Control: LNB-Tips

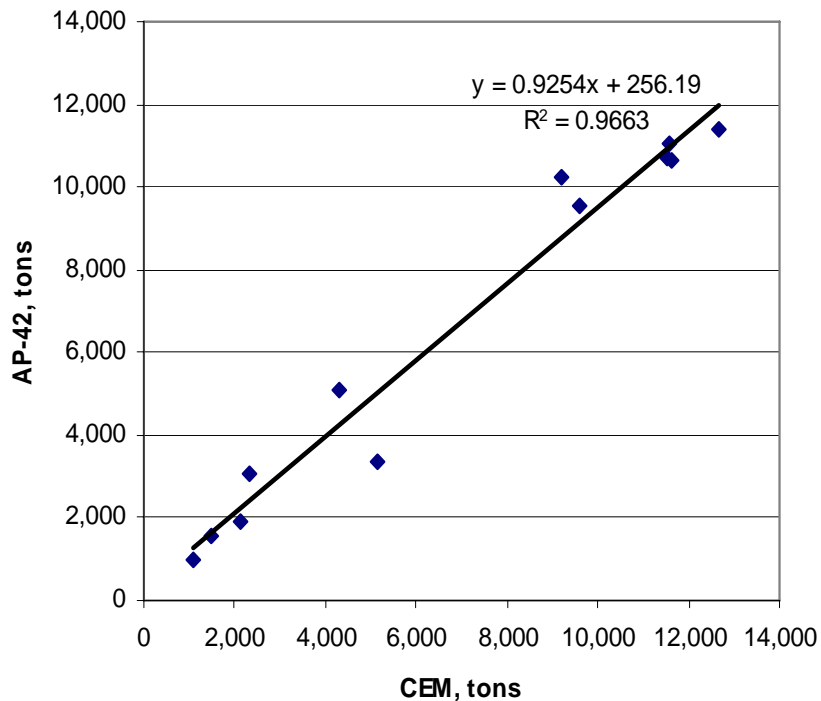


SO2: Tangentially Fired Bituminous Coal Combustion; Control: LNB-Tips

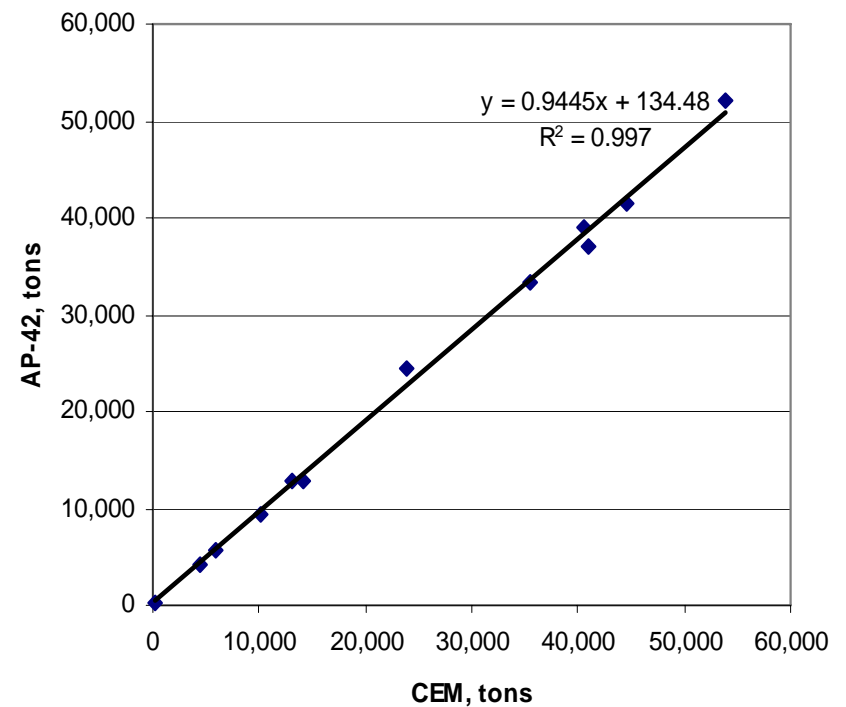


Combustor Type and Burner Configuration

**NOx: Tangentially Fired Bituminous Coal
Combustion; Control: LNB**

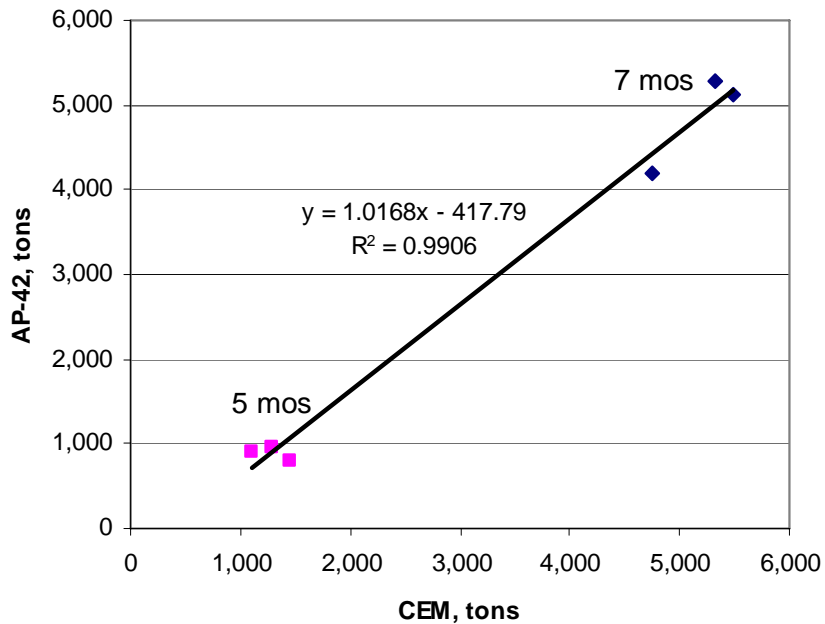


**SO2: Tangentially Fired Bituminous Coal
Combustion; Control: LNB**

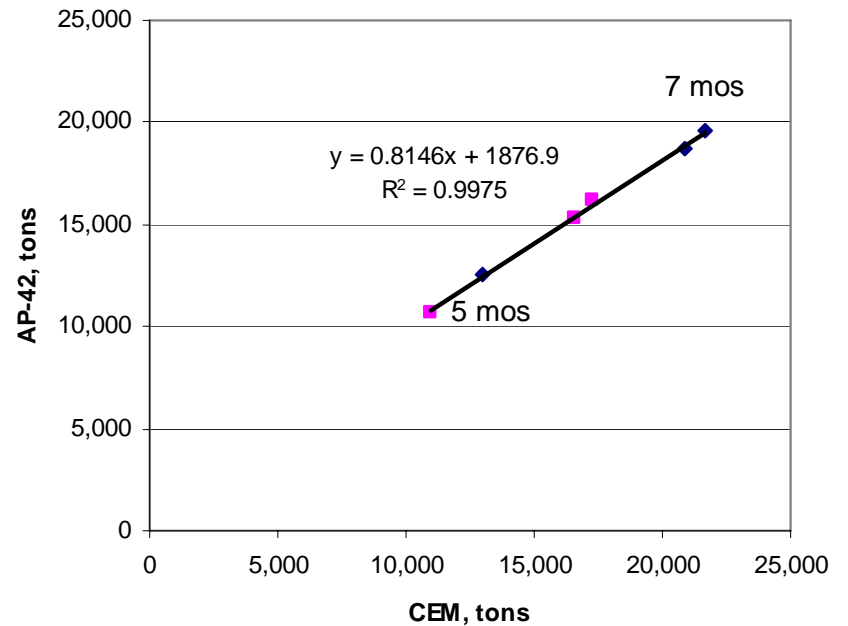


Combustor Type and Burner Configuration

NOx: Tangentially Fired Bituminous Coal Combustion;
Control: LNB (7 mos)-LNB/SCR (5 mos)

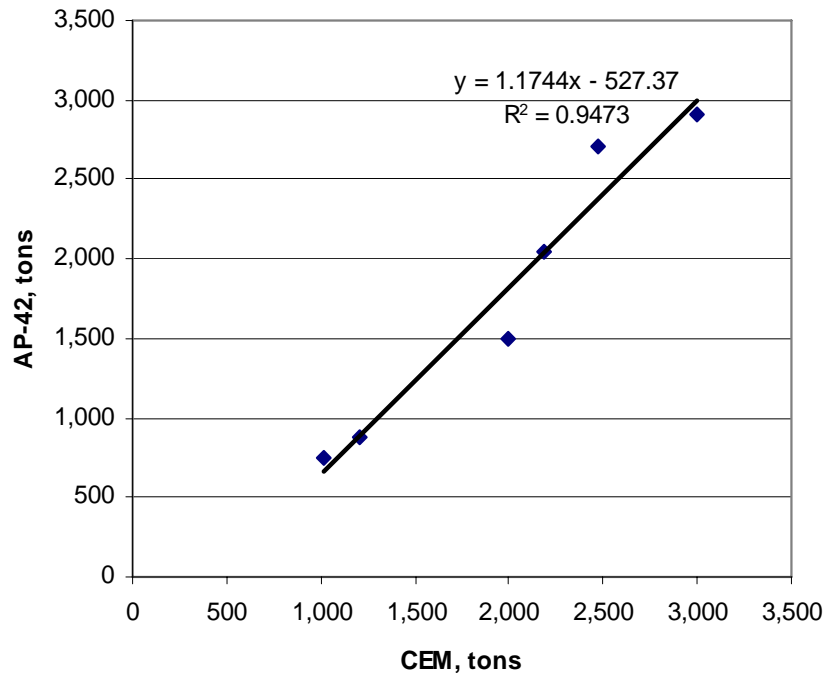


SO2: Tangentially Fired Bituminous Coal Combustion;
Control: LNB (7 mos)-LNB/SCR (5 mos)

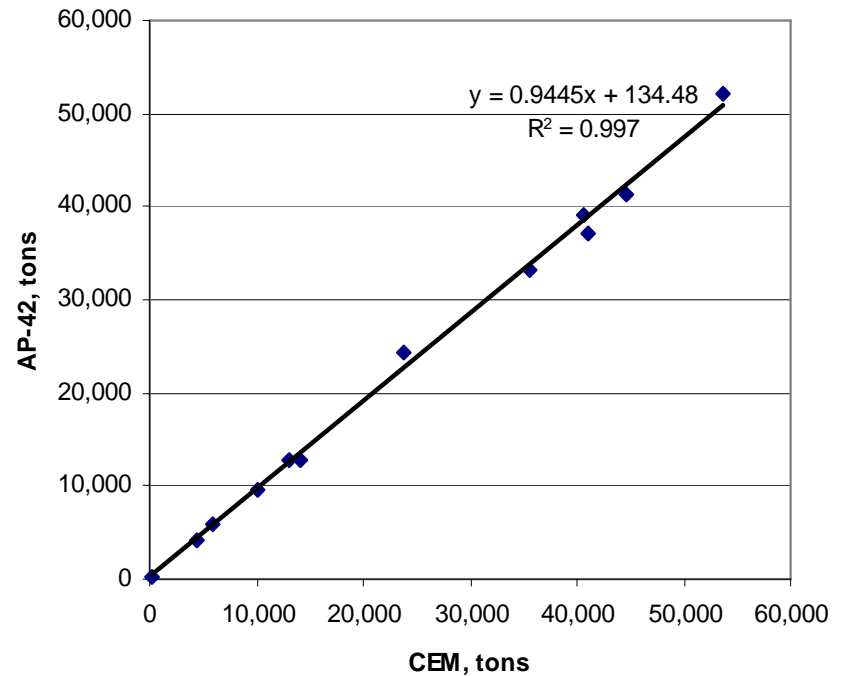


Combustor Type and Burner Configuration

**NOx: Tangentially Fired Bituminous Coal
Combustion; Control: LNB/OFA**



**SO2: Tangentially Fired Bituminous Coal
Combustion; Control: LNB/OFA**

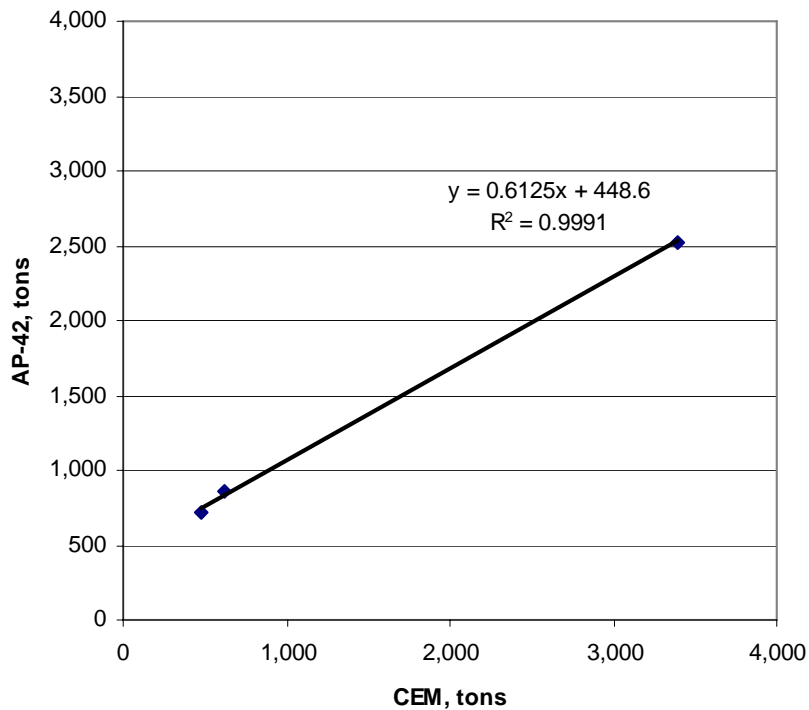


Tangentially Fired Bituminous Coal Combustors

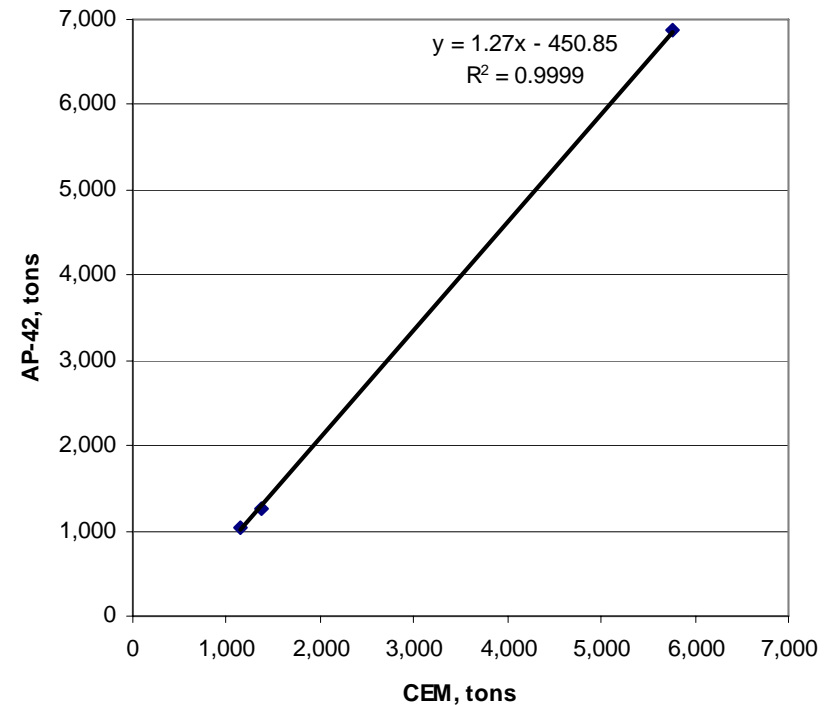
Units	Control Eq	AP-42			CEM			
		NOx (tons)	NOx (tons)	% Difference	SO2 (tons)	SO2 (tons)	% Difference	
10	None	SUM:	21,995	18,501	-18.88%	50,249	52,992	5.18%
		MAX:	6,947	5,512	13.01%	14,273	15,213	10.37%
		MIN:	841	673	-32.34%	1,667	1,653	-3.65%
5	LNB Tips	SUM:	9,141	9,228	0.95%	22,765	23,421	2.80%
		MAX:	2,780	2,678	16.31%	6,151	6,377	4.23%
		MIN:	1,103	834	-34.63%	3,591	3,565	-0.75%
12	LNB	SUM:	79,594	82,691	3.75%	272,894	287,208	4.98%
		MAX:	11,394	12,678	34.42%	52,208	53,783	9.44%
		MIN:	980	1,091	-31.68%	303	263	-15.13%
3	LNB, 7 mos	SUM:	14,579	15,584	6.45%	50,872	55,503	8.3%
		MAX:	5,274	5,497	11.97%	19,570	21,660	10.4%
		MIN:	4,185	4,754	1.10%	12,609	12,984	2.9%
15	LNB, All	SUM:	94,172	98,275	4.17%	323,766	342,711	5.53%
		MAX:	11,394	12,678	34.42%	52,208	53,783	10.4%
		MIN:	980	1,091	-31.68%	303	263	-15.13%
3	LNB/SCR. 5 mos	SUM:	2,665	3,841	30.61%	42,148	44,862	6.0%
		MAX:	955	1,444	44.15%	16,182	17,273	7.83%
		MIN:	807	1,113	18.82%	10,661	10,982	2.92%
6	LNB/OFA	SUM:	10,783	11,876	9.20%	52,919	59,173	10.57%
		MAX:	2,907	2,998	27.34%	14,706	16,951	15.74%
		MIN:	743	1,011	-9.43%	3,698	4,076	0.02%
36		GRAND SUM:	138,757	141,721	2.09%	491,847	523,159	5.99%
		MAX:	11,394	12,678	44.15%	52,208	53,783	15.74%
		MIN:	743	673	-34.63%	303	263	-15.13%

Combustor Type and Burner Configuration

**NOx: Wall Fired Bituminous Coal Combustion;
Control: None**

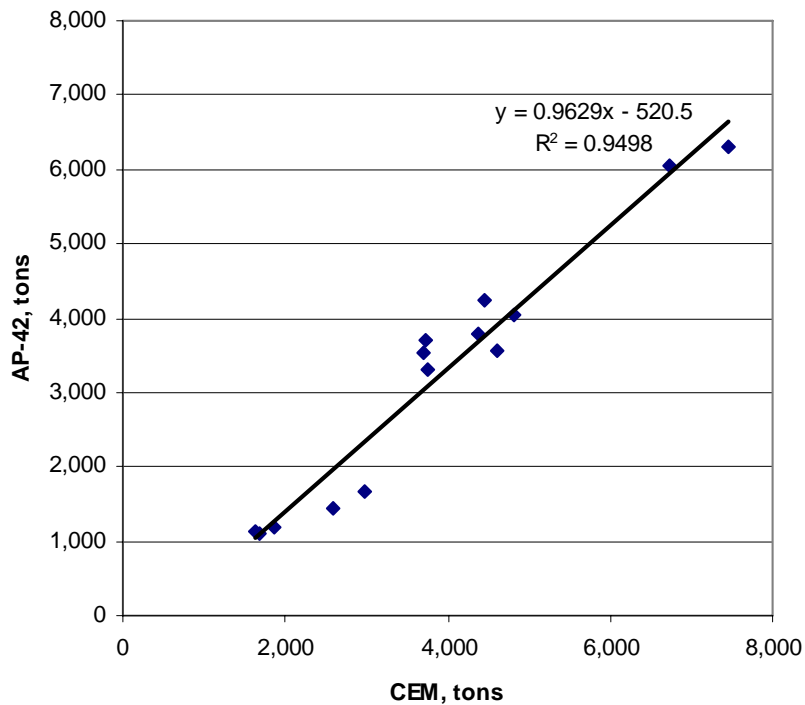


**SO2: Wall Fired Bituminous Coal Combustion;
Control: None**

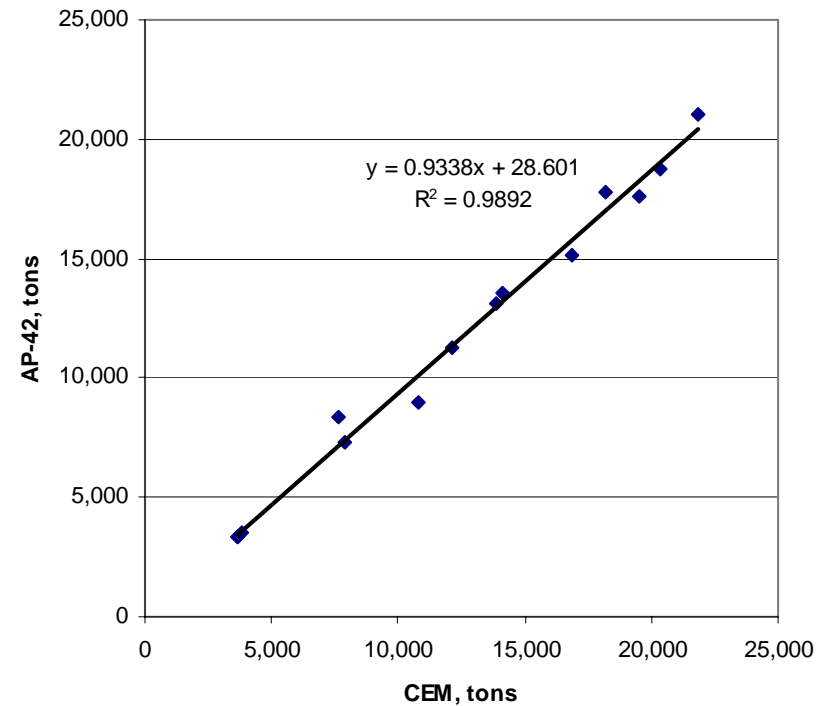


Combustor Type and Burner Configuration

NOx: Wall Fired Bituminous Coal Combustion;
Control: LNB



SO2: Wall Fired Bituminous Coal Combustion;
Control: LNB

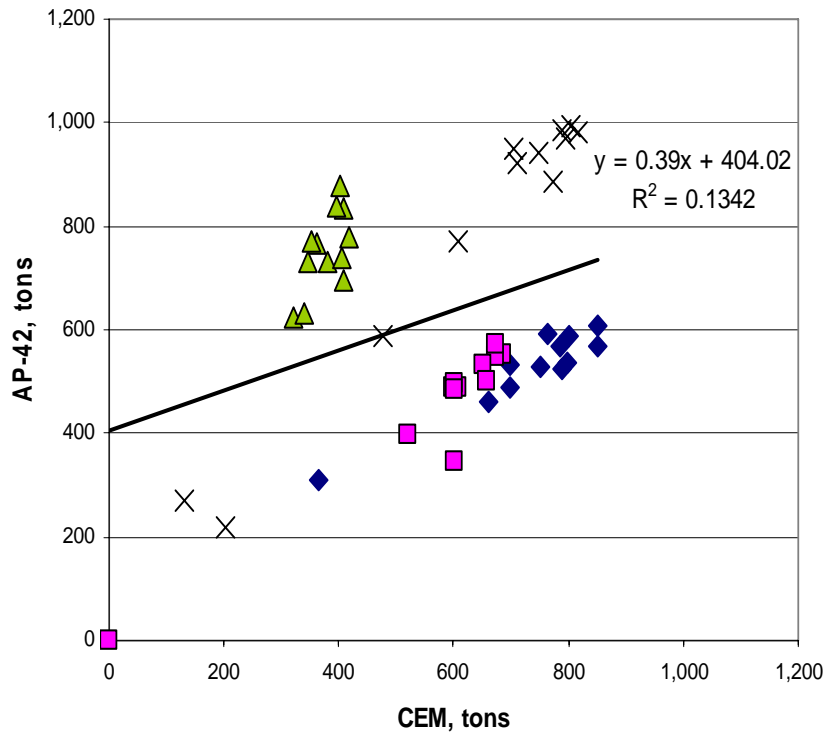


Wall Fired Bituminous Coal Combustors

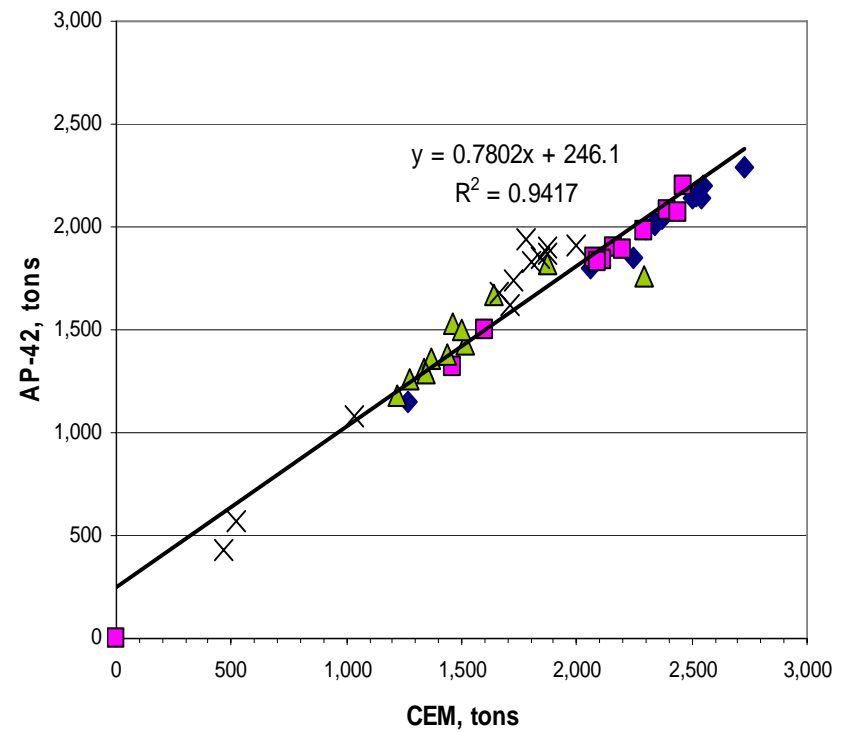
Units	Control Eq				AP-42	CEM		
			NOx, tons	NOx, tons	% Difference	AP-42 SO2, tons	CEM SO2, tons	% Difference
3	None	SUM:	4,095	4,489	8.77%	9,164	8,281	-10.67%
		MAX:	2,528	3,397	25.59%	6,864	5,759	10.06%
		MIN:	712	478	-49.04%	1,037	1,153	-19.19%
14	LNB	SUM:	45,054	54,355	17.11%	163,139	174,266	6.39%
		MAX:	6,291	7,451	44.17%	21,011	21,810	16.79%
		MIN:	1,107	1,619	0.77%	3,315	3,622	-10.23%
1	LNB/OFA		2,853	3,986	28.42%	14,728	15,532	5.18%
1	LNB/OFA, 7 mos		2,082	2,568	18.94%	15,870	17,044	6.89%
	LNB/OFA/SCR, 5 mos		501	724				
19		GRAND SUM:	54,084	65,398	17.30%	202,901	215,123	5.68%
		MAX:	6,291	7,451	44.17%	21,011	21,810	16.79%
		MIN:	1,107	1,619	0.77%	3,315	3,622	-10.23%

Combustor Type and Burner Configuration

NOx: Tangentially Fired Sub-Bituminous Coal Combustors,
Monthly Values, 4 units

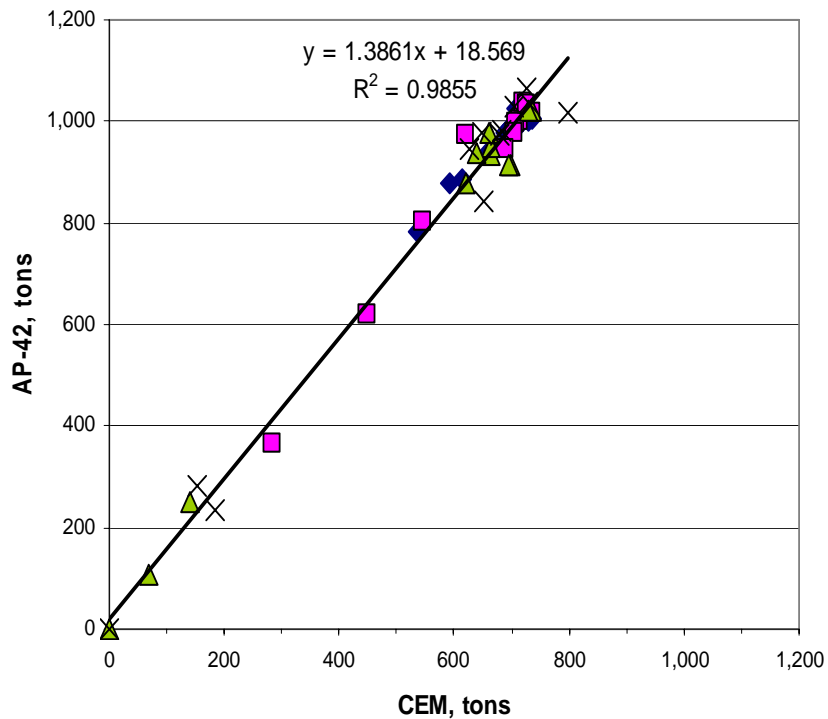


SO2: Tangentially Fired Sub-Bituminous Coal Combustors,
Monthly Values, 4 units

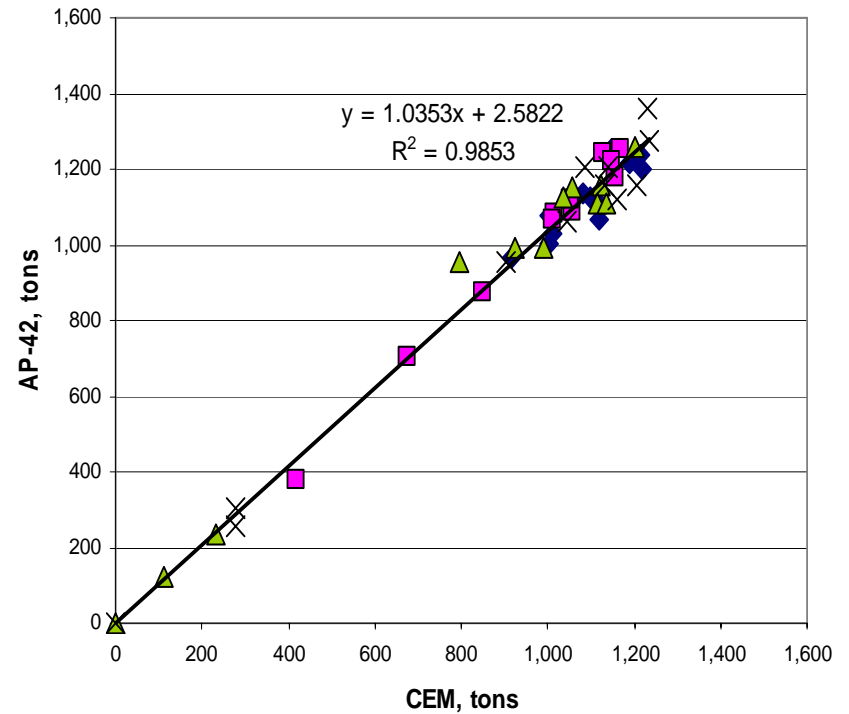


Combustor Type and Burner Configuration

NOx: Wall Fired Sub-Bituminous Coal Combustors,
Monthly Values, 4 units

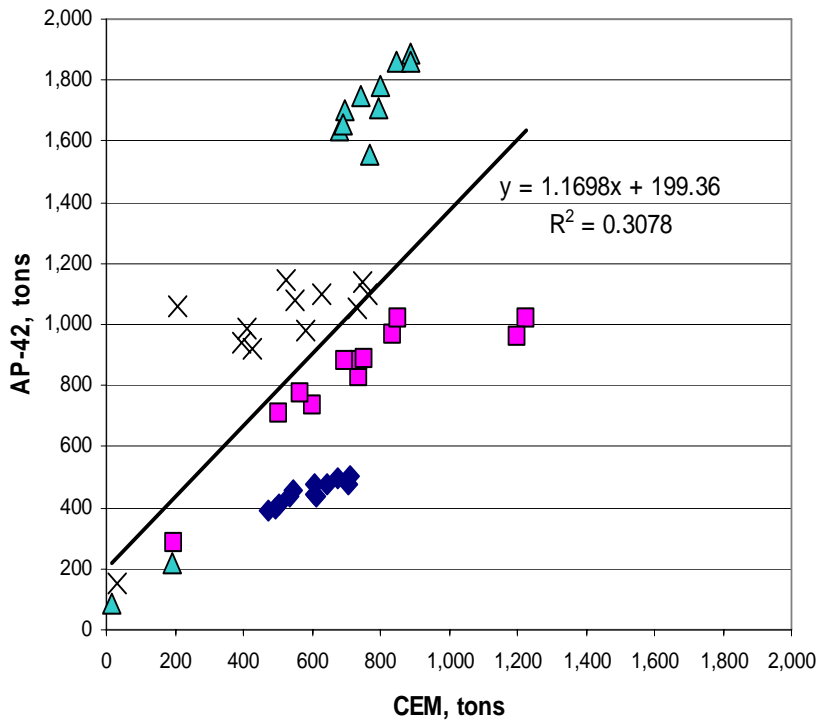


SO2: Wall Fired Sub-Bituminous Coal Combustors,
Monthly Values, 4 units

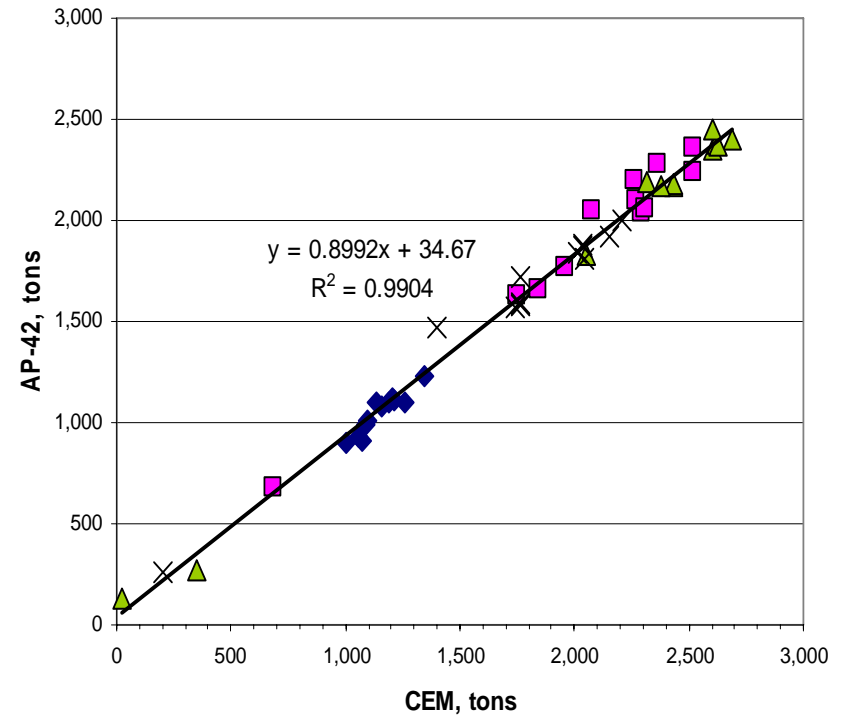


Combustor Type and Burner Configuration

NOx: Cell Burner Fired Bituminous Coal Combustors,
Monthly Values, 4 units



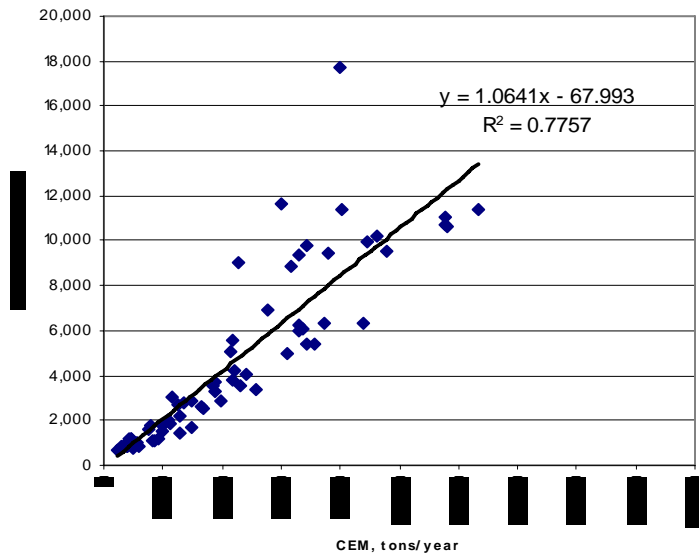
SO2: Cell Burner Fired Bituminous Coal Combustors,
Monthly Values, 4 units



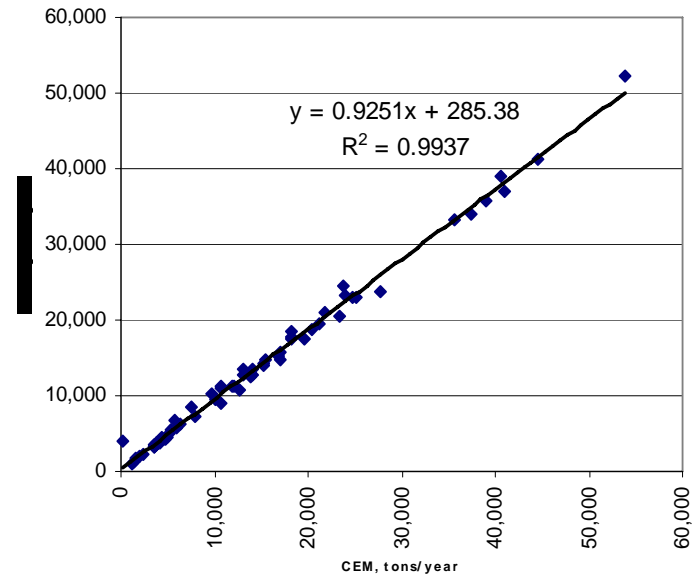
Results Summary

COAL	Units	Emission Factor	CEM	% Difference	Emission Factor	CEM	% Difference
		NOx (tons)	NOx (tons)		SO2 (tons)	SO2 (tons)	
Wall Fired Bituminous Coal Combustors	19	54,585	66,122	17.45%	202,901	215,123	5.68%
Tangentially Fired Bituminous Coal Combustors	36	138,757	141,721	2.09%	495,581	523,159	5.27%
Cell Burner Fired Bituminous Coal Combustors	4	44,699	30,031	-48.84%	78,043	84,937	8.12%
Wall Fired Sub-Bituminous Coal Combustors	4	39,464	27,828	-41.81%	45,902	44,218	-3.81%
Tangentially Fired Sub-Bituminous Coal Combustors	4	<u>30,225</u>	<u>27,775</u>	<u>-8.82%</u>	<u>80,162</u>	<u>87,609</u>	<u>8.50%</u>
	67	307,730	293,478	-4.86%	902,588	955,047	5.49%

NOx from Coal Combustors, 67 units



SO2 from Coal Combustors, 67 units



Basic Emission Estimation Equation

$$E = A \times EF \times (1 - ER/100)$$

Where:

E = Emissions

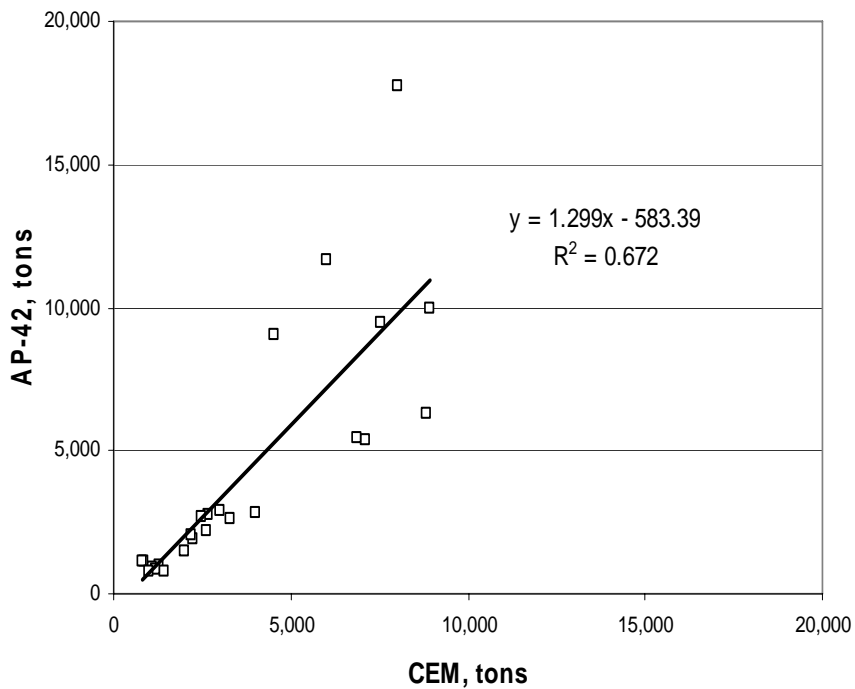
A = Activity Rate

EF = Emission Factor

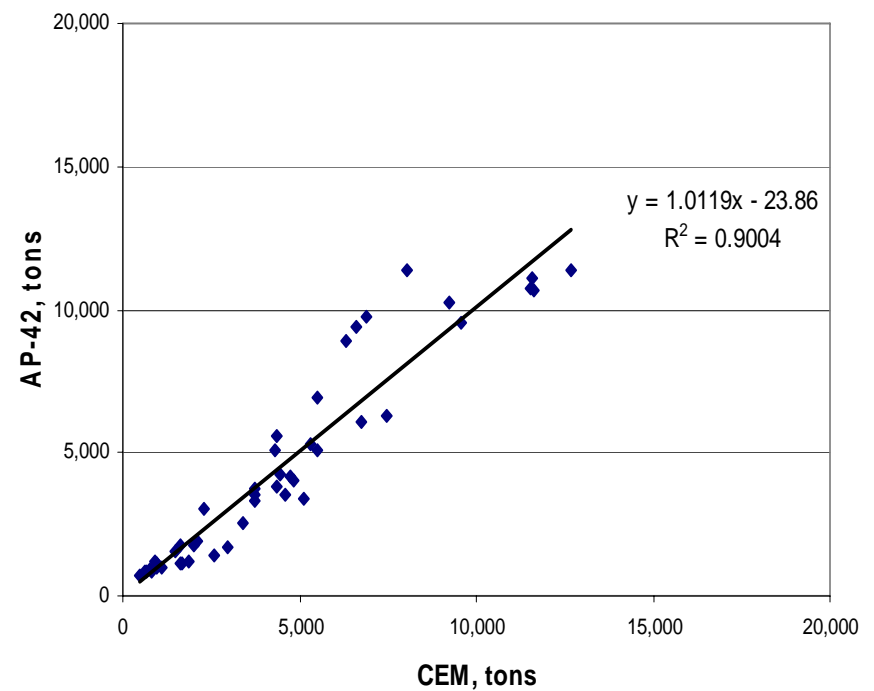
ER = Overall Emission Reduction Efficiency, %

Emission Estimation Method

NOx: AP-42 vs CEM, With Emission Reduction Efficiency



NOx: AP-42 vs CEM, Without Emission Reduction Efficiency



Conclusions

- For high quality emission factors with good activity data, estimates agree in the range of 5%
- For an individual source, emission factor estimates can have much larger differences
- Scatter was greater for NO_x data with no consistent bias
- SO_2 results were very consistent with a negative bias for the AP-42 EF
- Agreement is better when no correction term is used