

Development of a New TEOM[®] Dichotomous Continuous Particulate Matter Monitor

November 8, 2006

Stage-Gate[®] Framework

The Idea-to-Launch Roadmap for
Product Development

**How Thermo Air Quality Instruments Brings
New Ideas to the Marketplace**

Using A Process For Product Development



IDEA

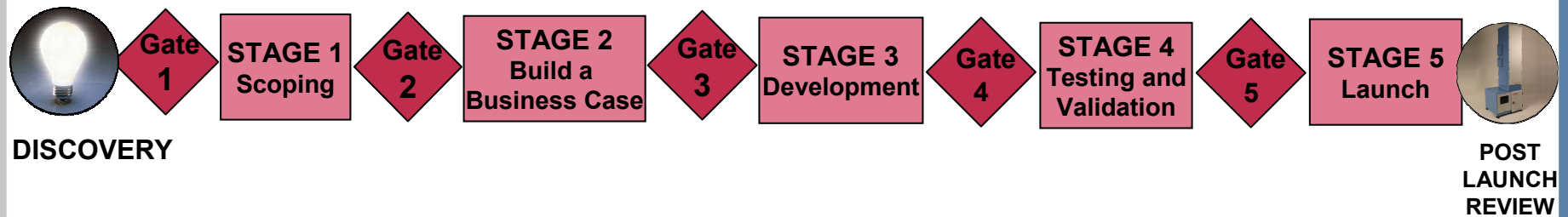
New Product Process



SUCCESSFUL
PRODUCT

- Efficiently transform product ideas into quality products
 - *The process*
 - Improves understanding of customers needs
 - Provides a rugged field tested product
 - Ensures product delivery goals are met
 - Provides a quality product that is easy to produce and service

5-Stage Product Innovation Process



- Provides rigor and structure for the development of new products and services
- Allows greater risk management and management of resources
- Gates provide quality control check points that ensure quality product

1405-DF Development Summary

- Jun 2003: New Nafion Dryer R&D Begins
- Dec 2003: Initiate Commercialization Process for Dual TE System
- Apr 2005: Five Working Prototypes Completed and Field Tested
- Dec 2005: Electronics Redesign, Hardware Redesign
- Jan 2006: Series 8500C Development Begins → **Using Common 1405 Components**
- Feb 2006: Two Alpha Units Built and Tested
- May 2006: 17 Beta Units Built by EGB Production Dept.
- Aug 2006: Beta Tests begin – Birmingham, AL and Queens, NY



**Development ongoing for
3+ years**

FDMS Series 8500C Development Summary

- Modular components developed for the 1405 DF were incorporated into the FDMS for commonality
 - *Dryers*
 - *47mm filter conditioners*
 - *Switching Valve*
- **Series 8500C Development Summary**

– <i>Apr 2006</i>	<i>Beta test units tested in Bakersfield, CA</i>
– <i>Jun 2006</i>	<i>Production release</i>
– <i>Aug 2006</i>	<i>Product launch</i>
– <i>Sept 2006</i>	<i>Ship</i>



TEOM Series 1405 Platform “Dichot TEOM Monitor”

Filter Dynamics Measurement System

Series 8500 FDMS System → Series 1405-DF TEOM Monitor

The switching valve alternates the flow through the sensor unit between the sample (base) and purge (reference) flows every six minutes.

Base mass is Total PM + Δ

Reference mass is Δ only

Total PM = Base Mass – Reference Mass

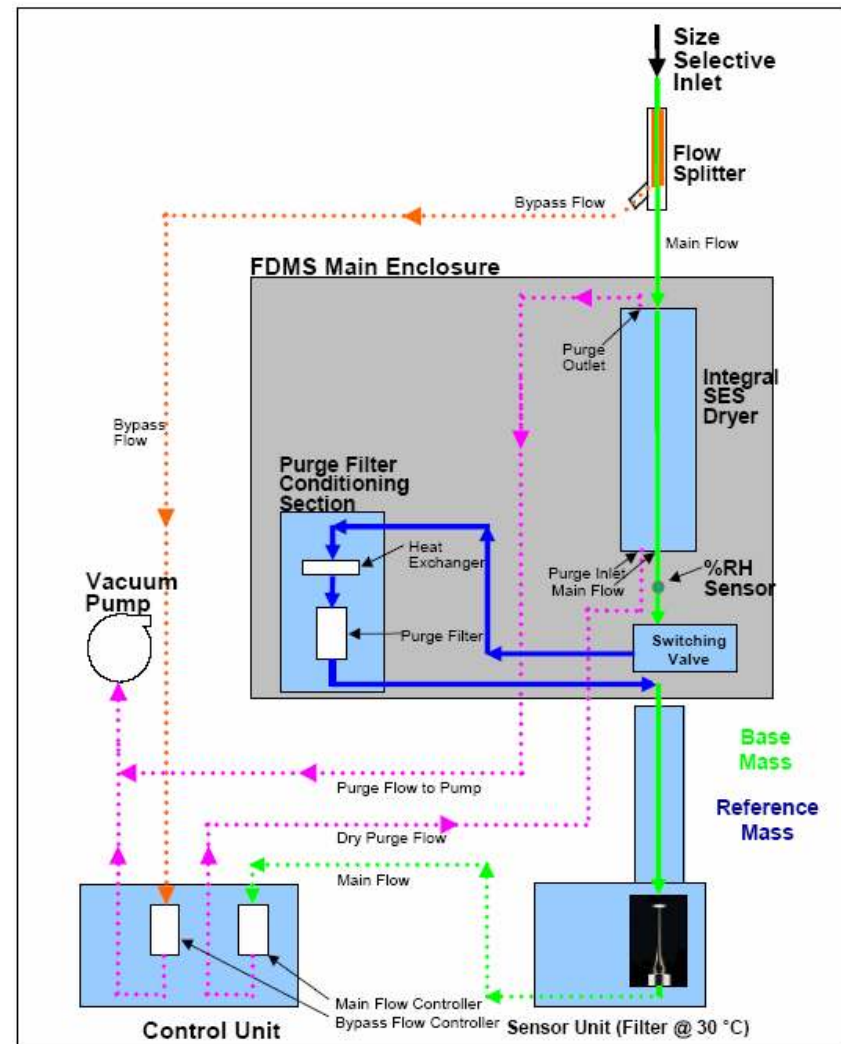


PM₁₀ or PM_{2.5}

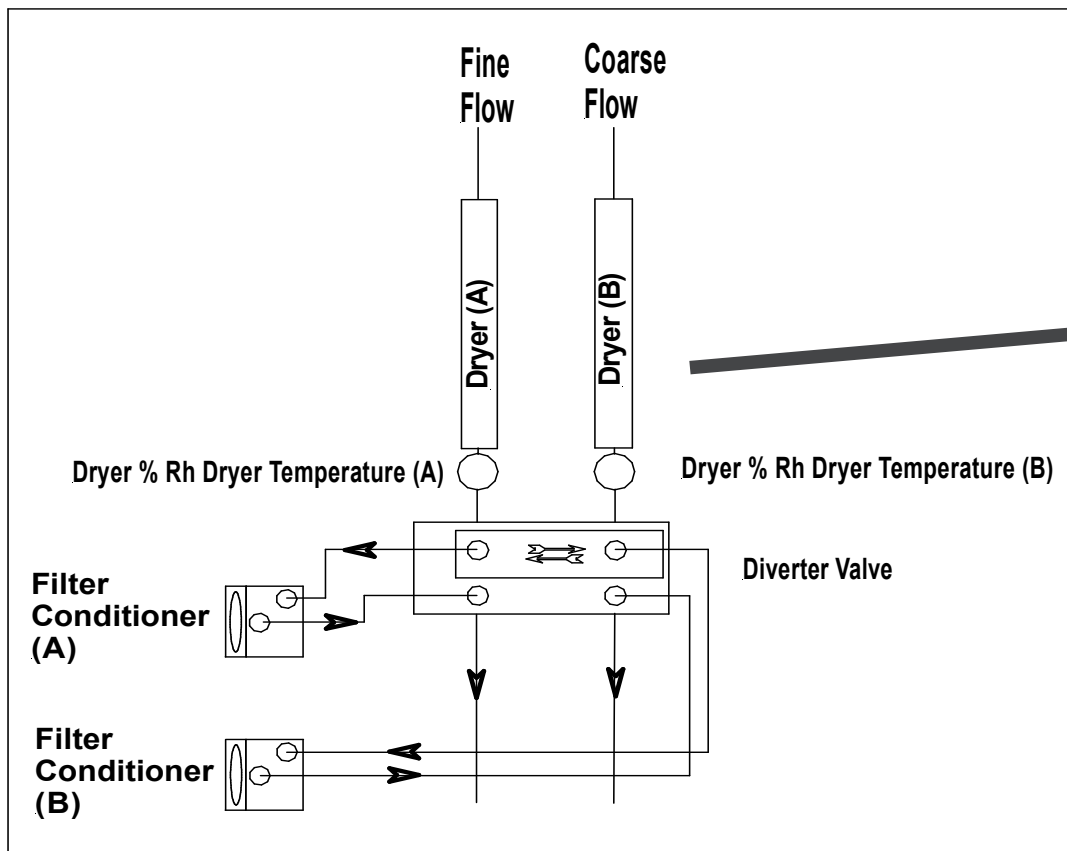
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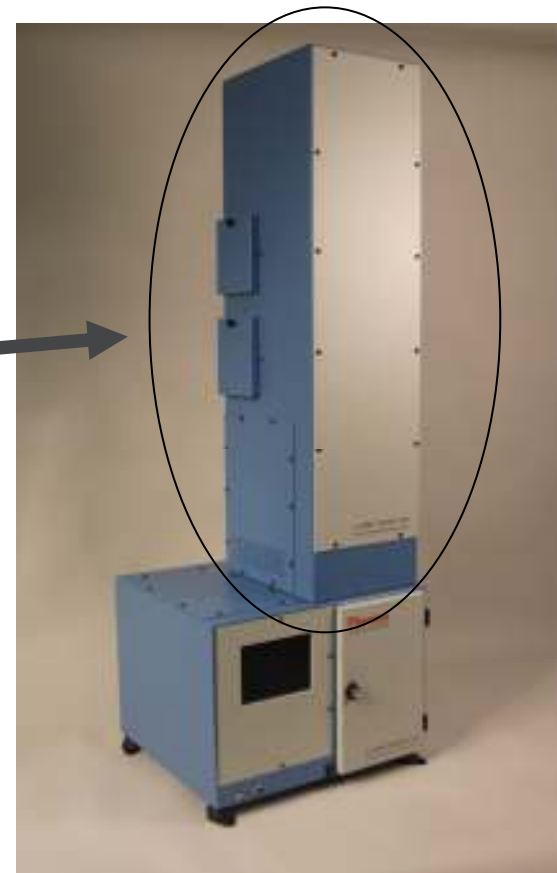
PM_{2.5} and PM_c (and PM₁₀)



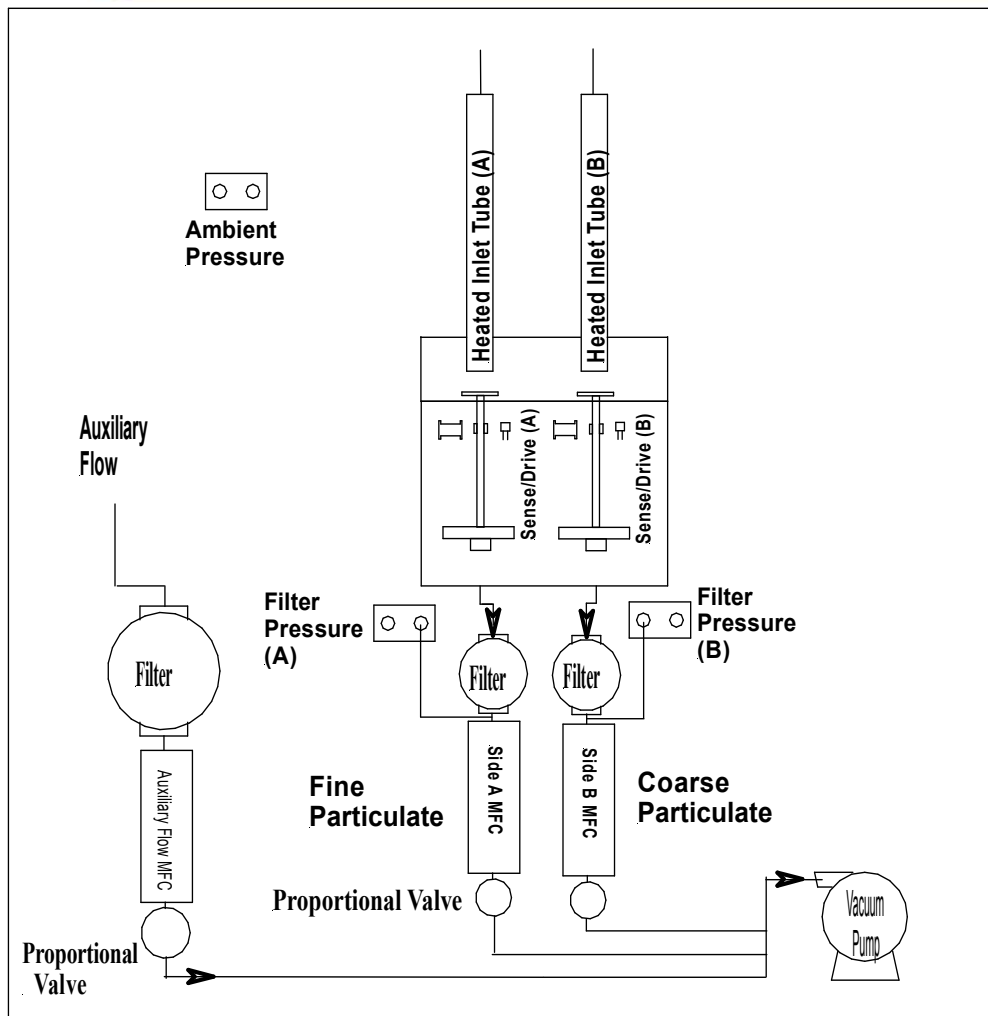
1405-DF FDMS Schematic



FDMS Components



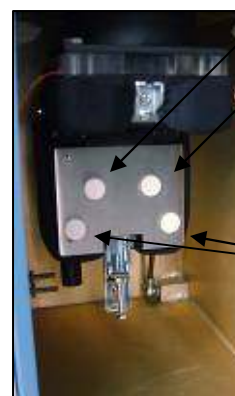
1405-DF Schematic



1405 Components



Fine Filter (PM-2.5)



Coarse Filter (PM between 2.5 and 10 μm diameter)

Storage of extra sample filters

Ambient Particulate Series 1405 – TEOM Monitor

Innovative new dryer

- Higher drying efficiency
- Negligible PM loss
- Patented Technology
- Potential crossover opportunities with other Air Quality Products



1405 DF Features

- ¼ VGA touch screen graphical user interface
- SQL database
 - *Unlimited number of variables*
 - *Capacity of over 1,000,000 records*
 - *Stores system diagnostics*
- USB data download
 - *Download historical instrument data onto a USB drive*
- Calibration and Maintenance Wizards
 - *Walks the user through the calibration and maintenance procedures*
- Networking capabilities
 - *Instruments can be networked and accessed remotely through Ethernet using rpCommunicator*

1405-DF Timetable

- Nov 2006 Complete Beta Tests
- Nov 2006 Develop plans for Class III FEM testing
- Feb 2007 Conduct 6-Unit Production Test Run
- Feb 2007 Product Launch (Orders / Production)
- Apr 2007 Shipments begin



Frequently asked Questions

- when will Series 1405 DF units be available?
 - *Limited quantities beginning March 2007*
- how much does a 1405 DF cost ?
 - *Stop by the Thermo booth and request a quote*
- what are Thermo's plans for equivalency?
 - *Thermo intends to obtain Class III equivalency*
 - *Stay tuned as plans are developed*