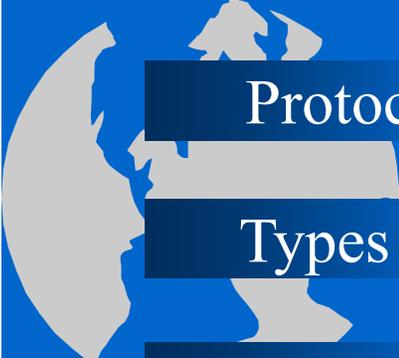


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- Emissions Testing - Protocols and Observations
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NJDEP- Bureau of Technical Services (BTS)

Fred Ballay

Overview



Protocols & Observations

Types of Problems Found

Real World Issues

Setup Issues

Safety Concerns

Frequency of Problems

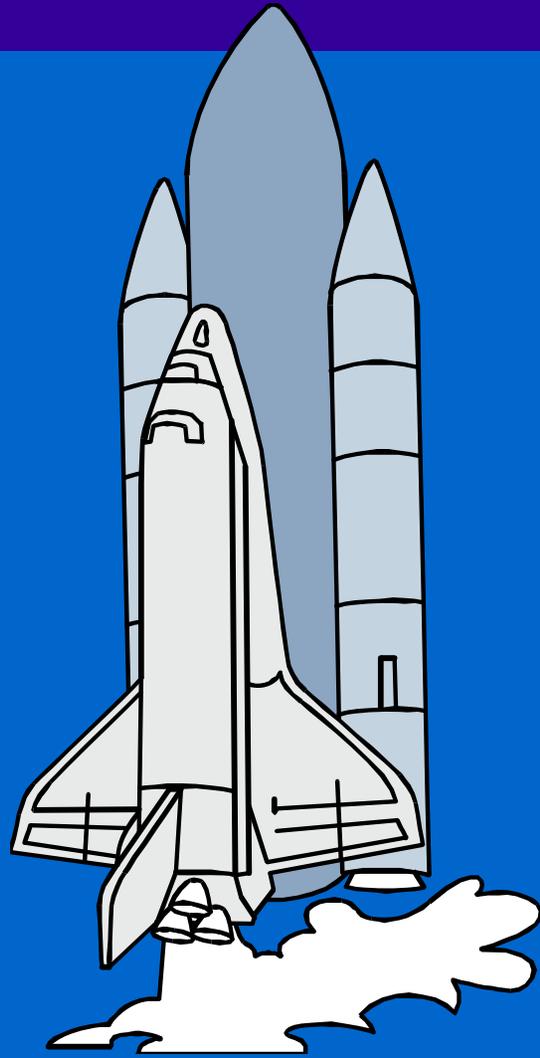
Solutions?

Contact info & Web Site

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Protocols & Observations



This isn't
rocket science!



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Protocols & Observations

Why is testing Required?

- Regulation
- Permit condition
- Enforcement Settlement

Protocols & Observations (cont.)

Stack Testing Process

- Test required
- Protocol submitted
 - often without pre-site survey
- Reviewed / comments issued
 - NODs for method choices or procedure

Protocols & Observations (cont.)

Stack Testing Process (cont.)

- Protocol eventually approved
- Mutually acceptable test date established
 - only after protocol approval
- Testing conducted
 - problems often discovered
- Report submitted for review

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Protocols

Protocols

- Goal - To minimize problems in the field
- Identify required sampling train components & procedures.
 - Filters, Nozzles, Purges, etc.
- Ensure method is properly tuned for the source.
 - Detection Limits, Interferences, etc.

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Protocols (cont.)

Protocol - Introduction

- Each protocol is **source specific**.
 - applicable methods vary source to source
 - Few exceptions (NO_x RACT, Asphalt plants)
- Testing procedures must be approved by BTS.

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Protocols (cont.)

Protocol - Introduction (cont.)

- Protocol spells out the procedures to be followed by **tuning** the methods.
 - Analyzer ranges
 - Detection limits
 - Sampling times
 - etc.

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Protocols (cont.)

Protocol - Introduction (cont.)

- Testing must be conducted in accordance with the approved protocol and methods.
- Deviations from the protocol and methods require specific approval.
- Outlines the contents of the subsequent report submittal.

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Protocols (cont.)

Protocol Information & Development

- Source information
- Sampling locations
- Proposed test methods and summaries
- Sampling, recovery and analytical procedures

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Protocols (cont.)

Protocol Information & Development (cont.)

- Method specific tuning information
- Production Information
- Final report preparation details
- QA/QC Procedures

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Protocols (cont.)

Sampling Locations

- Internal stack diameter
- Sampling port location(s)
 - diagram required
- Location(s) relative to disturbances
 - must meet minimum requirements
 - If not > 3D traverse required

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Protocols (cont.)

Sampling Locations (cont.)

- Required # of sampling points
 - based on disturbance locations and stack diameter
- Approximate stack conditions
 - needed for preliminary calculations
- Pre-site survey should be conducted
 - We believe they're rarely done!

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Protocols (cont.)

Test Methods

- Name and source of proposed Method(s)
- In-stack detection limits vs methods
 - metals, analyzers, GCs, particulate, etc.
- Description of sampling trains
 - include unusual items
 - nozzles, frits, filters, thermocouples, etc.

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Protocols (cont.)

Test Methods (cont.)

- Analyzer ranges and calibration gases
 - range based on allowable
 - gases based on range
 - do not deviate on test day
 - frequent problem causing delays

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Protocols (cont.)

Test Methods (cont.)

- Equipment calibration procedures
- Sample recovery procedures
- Holding times
- QA/QC
- Proposed deviations and Justification

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Protocols (cont.)

Production Data

- Reflect regulations and permit
- Raw material information
- Control equipment parameters
- Fuel usage rates
- Production output
- Other pertinent information

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Protocols (cont.)

Protocol Review & Approval

- Minimum of 3 valid test runs
- 60 min./run or batch step (whichever is longer)
 - DLs may require longer test runs
- Existing promulgated methods considered FIRST
- Mutually acceptable test date(s)
 - Generally 30-45 days from request

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Protocols (cont.)

Report Preparation & Review

Report should Include:

- Proper facility information
- Source description & actual site info.
- Summary of results
- Production data

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Protocols (cont.)

Report Preparation & Review (cont.)

- Copies of all raw lab & field data
- Sample calculations
- All calibration data
- Required certifications (P.E. or C.I.H
& N.J.A.C. 7:27-1.39)

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Observations

Frequency of Field Problems

Internal Audit

- **47%** of the test observations resulted in significant corrections by BTS.

Frequency of Problems (cont.)

EPA Inspector General Audit

- Test Observations –NJDEP made significant corrections in **57 %** of the test programs.
- Test Protocols - NJDEP found **86 %** of the protocols to be deficient.
- Testing Programs - NJDEP required **28 %** of the test programs to be repeated for at least one parameter.
- Test Reports - **26 %** of the reports required significant correction, clarification or were rejected by NJDEP.

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And they know
we're looking!!!

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Observations

Observations

- If detailed protocols were not submitted and approved.....You need to go through the process!
- Review the methods with source specific issues in mind.
- Basically - Review a protocol!



General Facility Information

Facility Name:	Gerdau Ameristeel	TST No.:	050001
Program Interest No.:	18045	PCP No.:	
Operating Scenario:	U1 - EAF	DRE ?:	CE?:
NSPS?:	NESHAPS?:	MACT?:	Other?:

Outlet Stack and Flow Rate Information

Stack Diameter Dimensions (inches) Rectangular Round

Moisture % @ Saturation: 40.78%

Round (")	Length (")	Width (")	Temp. (°F)	ACFM	SCFM	Assumed Moisture %	DSCFM @ Saturation	@ Assumed DSCFM
240			170	772000	649460	2.6	384610	632574

Inlet Stack and Flow Rate Information

Stack Diameter Dimensions (inches) Rectangular Round

Moisture % @ Saturation:

Round (")	Length (")	Width (")	Temp. (°F)	ACFM	SCFM	Assumed Moisture %	DSCFM @ Saturation	@ Assumed DSCFM
					0			0

Outlet Traverse Details

Non-Particulate Traverse

Inches	Distance " TO " Disturbance Upstream (")	Distance " TO " Disturbance Downstream (")
240.0	548.0	135.0
Diameters to Disturbance		
2.28 0.56		

Required Traverse/Flow Methods: EPA Methods 1 & 2

Traverse Point Calculation: 24 24

Inlet Traverse Details

Non-Particulate Traverse

Inches	Distance " TO " Disturbance Upstream (")	Distance " TO " Disturbance Downstream (")
Diameters to Disturbance		

Required Traverse/Flow Methods:

Traverse Point Calculation:

Parameters of Interest (outlet only)

	grains * 64.799 = mgs	Lb/Hr Limit	mg/30cf	EPA Method 25 vs 25A					
				Inlet VOC lbs	% Carbon	% Production	CE	DE	Outlet ppm
Particulate		20	7.17		60	95	100	95	
PM-10		20	7.17						
PM-2.5									

Metals (outlet only)

Run Duration (Hrs)	Lb/Hr Limit	ug/train	ICAP	AAS/CVAAS	GFAAS	ICPMS	Anal. ug/ml	
4	0.001	2.11	1.13E-02	4.26E-04	2.19E-04	8.52E-05	0.01408	Green is
Arsenic	0.001	2.11	1.13E-02	4.26E-04	2.19E-04	8.52E-05	0.01408	Green is
Cadmium	0.008	16.89	8.95E-04	1.07E-03	2.13E-05	1.49E-05	0.11261	Acceptable
Lead	0.215	453.98	8.95E-03	2.13E-02	2.13E-04	4.26E-06	3.02650	Yellow is only
Manganese	0.526	1110.66	4.26E-04	2.13E-03	4.26E-05	8.52E-06	7.40437	Acceptable
Mercury	0.0251	53.00		2.55E-04			0.35333	Acceptable with proper Precautions
								Red is not Acceptable

Organics & Gases (outlet only)

Sample Volume (L)	Lb/Hr Limit	MW	~ ppm Limit	Solubility (g/100g)	Boiling Pt. (°C)	Polar?	~ ug/Train	Imp ug/g (10% of sol)
60	0.01	78.1	0.0013	0.17	80	NO	0.25	198.075
Benzene	0.01	78.1	0.0013	0.17	80	NO	0.25	198.075
Nitrogen Oxides	24	46.0	5.32	N/A	0	N/A	607.74	
THC as Methane	6	16.0	3.81	N/A	0	N/A	151.93	
Sulfur Dioxide	18	64.1	2.86	N/A	0	N/A	455.80	

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Observations (cont.)

Observations

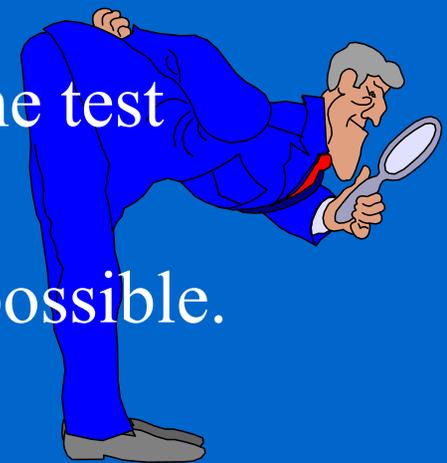
- Do your homework
- Be familiar with the methods
- Prepare forms/checklists
- Understand source allowable structures vs Method detection limits.



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Observations (cont.)

- Ensure the methods and protocols are followed.
- It is the tester's responsibility to conduct the program properly. You can't see everything!
- Document what you observe and correct as necessary.
- If you're not sure, **DO NOT** hold up the test program until you are sure.
- Try to stay out of the way as much as possible.



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Types of Problems Found

Errors Attributable to the Pre-site Survey (*or lack thereof*)

- Unacceptable Sample Locations
 - Port Locations
 - Upstream & Downstream Diameters
- Equipment & Electrical Needs/Limitations
 - Equipment Clearances
 - Port Diameters
 - Traversing needs (vertical)



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Types of Problems Found (cont.)

Sample Recovery and Handling Errors

- Unacceptable recovery locations
- Improper labeling and chain of custody
- Improper reagents and equipment
- Inadequate procedures
- Shipping errors



Types of Problems Found (cont.)

Equipment Errors

- Operating ranges/calibration gases
- Poor condition or not calibrated
- Incorrect train components
- Improper methods



Continuous Instrumental Test Methods (ND)

Stratification Test

Point	Reading	Point	Reading	Point	Reading	Point	Reading	Point	Reading	Point	Reading	Mean	
1	22.71	3	22.45	5	21.69	7	21.36	9	20.85	11	21.6	21.62	
2	22.09	4	21.23	6	21.36	8	20.85	10	21.32	12	21.96		
Acceptable Range Single Point			Reading	Result	Acceptable Range Three Points			Reading	Result				
Minimum		20.54	or	21.12	20.85	PASS	Minimum		19.46	or	20.62	20.85	PASS
Maximum		22.70	or	22.12	22.71	FAIL	Maximum		23.78	or	22.62	22.71	PASS
For Oxygen and Carbon Dioxide ONLY						>> Single Trav. point <0.3% 3 Trav. points <0.5%							

Calibration Data

O₂		Analyzer Reading	2% Error	System Reading Pre 1	5% Bias	System Reading Pre 2	5% Bias	3% Drift	System Reading Pre 3	5% Bias	3% Drift	System Reading Post 3	5% Bias	3% Drift	Final Bias Corrections		
Zero	Span																
<input type="checkbox"/> LOW	0	-0.05	-0.2	-0.03	0.1	-0.02	0.1	0	-0.03	0.1	0	-0.03	0.1	0	Run 1	14.72	
<input checked="" type="checkbox"/> MID	12.1	12.04	-0.3	12.11	0.3	12.1	0.3	-0	12.09	0.2	0.3	12.06	0.1	-0.2	Run 2	14.69	
<input type="checkbox"/> HIGH	21.1	21.1	0		-100		-100	0		-100	-100		-100	0	Run 3	14.70	
Alternate Drift & Bias ----- 0.5%				Run 1 =		14.73		Run 2 =		14.69		Run 3 =		14.68		Average	14.70
CO₂		Analyzer Reading	2% Error	System Reading Pre 1	5% Bias	System Reading Pre 2	5% Bias	3% Drift	System Reading Pre 3	5% Bias	3% Drift	System Reading Post 3	5% Bias	3% Drift	Final Bias Corrections		
Zero	Span																
<input type="checkbox"/> LOW	0	-0.03	-0.2	0.06	0.5	0.07	0.5	0.1	0.06	0.5	0.4	0.09	0.6	0.2	Run 1	3.59	
<input checked="" type="checkbox"/> MID	9.16	9.13	-0.2	8.91	-1.2	8.94	-1	0.2	8.91	-1.2	-1.3	8.99	-0.7	0.6	Run 2	3.62	
<input type="checkbox"/> HIGH	18.9	18.98	0.4		-100		-100	0		-100	-100		-100	0	Run 3	3.64	
Alternate Drift & Bias ----- 0.5%				Run 1 =		3.54		Run 2 =		3.57		Run 3 =		3.6		Average	3.62
SO₂		Analyzer Reading	2% Error	System Reading Pre 1	5% Bias	System Reading Pre 2	5% Bias	3% Drift	System Reading Pre 3	5% Bias	3% Drift	System Reading Post 3	5% Bias	3% Drift	Final Bias Corrections		
Zero	Span																
<input type="checkbox"/> LOW															Run 1		
<input type="checkbox"/> MID															Run 2		
<input type="checkbox"/> HIGH															Run 3		
Alternate Drift & Bias ----- 0.5 ppm				Run 1 =				Run 2 =				Run 3 =				Average	
NO_x		Analyzer Reading	2% Error	System Reading Pre 1	5% Bias	System Reading Pre 2	5% Bias	3% Drift	System Reading Pre 3	5% Bias	3% Drift	System Reading Post 3	5% Bias	3% Drift	Final Bias Corrections		
Zero	Span																
<input checked="" type="checkbox"/> Converter Check																	
<input type="checkbox"/> LOW	0	0.04	0.1	0.04	0	0.26	0.4	0.4	0.26	0.4	0	-0.08	-0.2	-0.2	Run 1	23.99	
<input checked="" type="checkbox"/> MID	23.6	23.28	-0.6	22.96	-0.6	22.39	-1.6	-1	22.82	-0.8	0.2	22.29	-1.8	-2	Run 2	23.94	
<input type="checkbox"/> HIGH	54.9	55.09	0.3		-100		-100	0		-100	-100		-100	0	Run 3	24.20	
Alternate Drift & Bias ----- 0.5 ppm				Run 1 =		23.05		Run 2 =		22.93		Run 3 =		23.13		Average	24.05
CO		Analyzer Reading	2% Error	System Reading Pre 1	5% Bias	System Reading Pre 2	5% Bias	3% Drift	System Reading Pre 3	5% Bias	3% Drift	System Reading Post 3	5% Bias	3% Drift	Final Bias Corrections		
Zero	Span																
<input type="checkbox"/> LOW	0	0	0	0.24	2	0.14	1.2	-0.8	-0.05	-0.4	0.4	0.04	0.3	-0.1	Run 1	-0.06	
<input checked="" type="checkbox"/> MID	4.92	5.08	1.3	5.05	-0.2	4.81	-2.2	-2	4.85	-1.9	0.1	4.89	-1.6	-1.7	Run 2	0.08	
<input type="checkbox"/> HIGH	12.1	12.26	1.3		-101		-101	0		-101	-101		-101	0	Run 3	0.19	
Alternate Drift & Bias ----- 0.5 ppm				Run 1 =		0.13		Run 2 =		0.12		Run 3 =		0.18		Average	0.07
THC		Analyzer Reading	2% Error	System Reading Pre 1	5% Error	System Reading Pre 2	5% Error	3% Drift	System Reading Pre 3	5% Error	3% Drift	System Reading Post 3	5% Error	3% Drift	Final Bias Corrections (Not Required!)		
Zero	0	0.07		0.17	1.7	0.1	1	-0.7	0.11	1.1	1.8	0.07	0.7	-1.1	Span =	10	
<input checked="" type="checkbox"/> LOW	3	2.98	-0.2	2.96	-0.4	3.03	0.3	0.7	2.94	-0.6	-1.3	2.97	-0.3	1	Run 1	0.48	
<input type="checkbox"/> MID	4.94	4.92	-0.2		-49		-49	0		-49	-49		-49	0	Run 2	0.43	
<input type="checkbox"/> HIGH	8.46	8.48	0.2		-85		-85	0		-85	-85		-85	0	Run 3	0.43	
Alternate Drift & Bias ----- 0.5 ppm				Run 1 =		0.59		Run 2 =		0.52		Run 3 =		0.5		Average	0.45

Continuous Instrumental Test Methods (ND)

Stratification Test

Point	Reading	Point	Reading	Point	Reading	Point	Reading	Point	Reading	Point	Reading	Mean		
1	22.71	3	22.45	5	21.69	7	21.36	9	20.85	11	21.6	21.62		
2	22.09	4	21.23	6	21.36	8	20.85	10	21.32	12	21.96			
Acceptable Range Single Point				Reading	Result	Acceptable Range Three Points				Reading	Result			
Minimum		20.54	or	21.12	20.85	PASS	Minimum		19.46	or	20.62	20.85	PASS	
Maximum		22.70	or	22.12	22.71	FAIL	Maximum		23.78	or	22.62	22.71	PASS	
For Oxygen and Carbon Dioxide ONLY						>>	Single Trav. point <0.3%						3 Trav. points <0.5%	

Calibration Data

<u>O₂</u>		Analyzer Reading	2% Error	System Reading Pre 1	5% Bias	System Reading Pre 2	5% Bias	3% Drift	System Reading Pre 3	5% Bias	3% Drift	System Reading Post 3	5% Bias	3% Drift	Final Bias Corrections	
Zero	Span														Run 1	Run 2
LOW	0	-0.05	-0.2	-0.03	0.1	-0.02	0.1	0	-0.03	0.1	0	-0.03	0.1	0	Run 1	14.72
<input checked="" type="checkbox"/> MID	12.1	12.04	-0.3	12.11	0.3	12.1	0.3	-0	12.09	0.2	0.3	12.06	0.1	-0.2	Run 2	14.69
<input type="checkbox"/> HIGH	21.1	21.1	0		-100		-100	0		-100	-100		-100	0	Run 3	14.70
Alternate Drift & Bias ----- 0.5%				Run 1 = 14.73		Run 2 = 14.69		Run 3 = 14.68		Average		14.70				
<u>CO₂</u>		Analyzer Reading	2% Error	System Reading Pre 1	5% Bias	System Reading Pre 2	5% Bias	3% Drift	System Reading Pre 3	5% Bias	3% Drift	System Reading Post 3	5% Bias	3% Drift	Final Bias Corrections	
Zero	Span														Run 1	Run 2
LOW	0	-0.03	-0.2	0.06	0.5	0.07	0.5	0.1	0.06	0.5	0.4	0.09	0.6	0.2	Run 1	3.59
<input checked="" type="checkbox"/> MID	9.16	9.13	-0.2	8.91	-1.2	8.94	-1	0.2	8.91	-1.2	-1.3	8.99	-0.7	0.6	Run 2	3.62
<input type="checkbox"/> HIGH	18.9	18.98	0.4		-100		-100	0		-100	-100		-100	0	Run 3	3.64
Alternate Drift & Bias ----- 0.5%				Run 1 = 3.54		Run 2 = 3.57		Run 3 = 3.6		Average		3.62				
<u>SO₂</u>		Analyzer Reading	2% Error	System Reading Pre 1	5% Bias	System Reading Pre 2	5% Bias	3% Drift	System Reading Pre 3	5% Bias	3% Drift	System Reading Post 3	5% Bias	3% Drift	Final Bias Corrections	
Zero	Span														Run 1	Run 2
LOW															Run 1	

Types of Problems Found (cont.)

Procedural Errors

- Cyclonic flow checks
- Leak checks
- Traverse points
- Isokinetics
- Temperatures and ice downs
- Recovery procedures



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Types of Problems Found (cont.)

Inexperience or Frustration Errors

- You name it.
- End of Day Syndrome (EDS).



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FTIR Observations

- 4 FTIR Source Methods
 - 318 – HCHO and Methanol @ Fiberglass
 - 320 – General FTIR method
 - 321 – HCl @ Portland Cement
 - ASTM D6348 – General FTIR Method

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FTIR Observations

- Method 320 (Sec 13.0) - Validation Study
 - Necessary to validate method for specific gas matrices for all analytes
 - Dynamic spiking through entire sampling system
 - Consist of 12 spiked/unspiked “samples”
 - Spike $\leq 10\%$ Total Flow

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FTIR Observations

- Method 318,320,321 ASTM – QA Spike
 - Necessary to check system for transport of select analytes
 - Dynamic spiking through entire sampling system
 - Consist of 12 spiked/unspiked “samples”
 - Spike $\leq 10\%$ Total Flow

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FTIR Observation

- Temperature, Pressure, Path length of FTIR cell
- Temperature of sample delivery system
- Leak check of system
- Source of Reference Spectra
- Absorbance $< \sim 1.0$

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CEM General

- Calibration Gas Flow rates
 - Over pressurize monitor (bias results)
 - Over pressurize leaks in sample system
- Sample Conditioning
 - SO₂ Response Time Change?
 - Hot/Wet System – Exposed sections?

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Real World Issues



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Real World Issues

Leak Checks

- Past - Greater than the maximum vacuum.
- Newer impingers have O-rings in the ball joints.
- Now - No more than 1" above maximum vacuum.

SVL Caps



Part#

GA-15B

Description

Bored Cap, #15 Threads

GA-15C

Solid Cap, #15 Threads with Seal

GA-22B

Bored Cap, #22 Threads

GA-22C

Solid Cap, #22 Threads with Seal

GA-30B

Bored Cap, #30 Threads

GA-30C

Solid Cap, #30 Threads with Seal

SVL Seals



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Real World Issues

Pitot Problems

- Consultant didn't do the pitot tube leak check.
- The observer requested it be conducted prior to preliminary work.
- Consultant chose to leak check after preliminary work.
- Lost 1 hour on preliminary work, 2 hours finding & fixing the leak.



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Real World Issues

Another Pitot Problem

- Asphalt Plant test initially not observed.
- Consultant called and reported cyclonic flow @ 80 degrees.
- We checked prior test report for indication of cyclonic flow.
- Report indicated no sign of cyclonic flow.

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Real World Issues

Another Pitot Problem

- Two of our people went to the site.
Consultant claimed to be an ex-regulator.
- Pitot tube was in **very** poor condition.
- Very poor procedure.
- Our people determined cyclonic flow to be less than 10 degrees.







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Real World Issues

Paper Board Plant

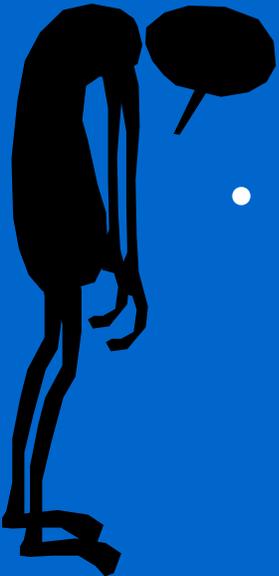
- Protocol was approved with acceptable sampling locations.
- Three locations tested simultaneously (1 horizontal and 2 vertical)



Real World Issues

Paper Board Plant

- Protocol contained inaccurate information. The sampling locations were not acceptable and extensions were required. Testing delayed 1 week.
- The consultant was not traversing the vertical port location. Run voided. 2 hours wasted.



Real World Issues

Refinery Test

- Not observed
- Consultant believed ammonia was interfering with their NOx analyzer because their analyzer didn't agree with the facilities CEM.
- To fix the problem they placed an **ammonia scrubber** in-line.

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Real World Issues

Refinery Test

- We identified the scrubber in the test report.
- We suspected that NO_x would also be removed. Consultant disagreed.
- We conducted a converter efficiency test on our NO_x analyzer while switching the same ammonia scrubber in and out.
- NO_x was removed & the test was repeated.

Real World Issues

Sewage Treatment Plant Test

- H₂S test during which the consultant elected not to do the optional (but recommended) calibrations between runs.
- Consultant wanted to “save” time.
- Entire day scrapped due to failed post-calibration.



Real World Issues

Gypsum Plant Test

- Sampled while process was not operating.
- **Sampling train took a dive!**
- Improperly aligned probe and pitot assembly.
- Filter & impinger temps. above method criteria.
- Port locations not consistent with protocol.
Tests postponed!

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Real World Issues

RRF Test

- HCl inlet & outlet.
- PM-10
- Metals
- Particulate

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Real World Issues

RRF Test

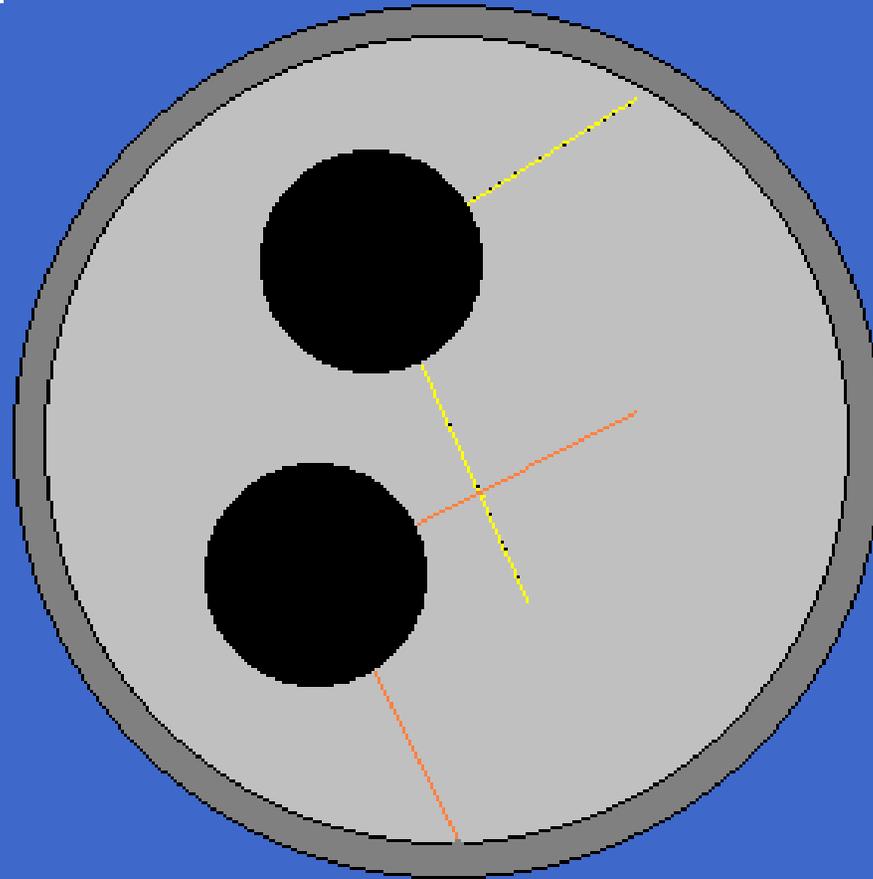
- Incorrect impinger solutions for the HCl trains.
- Cascade impactor instead of cyclone for PM-10.
- Glass filter support when teflon was required for the Metals train.
- Particulate train was traversed incorrectly.

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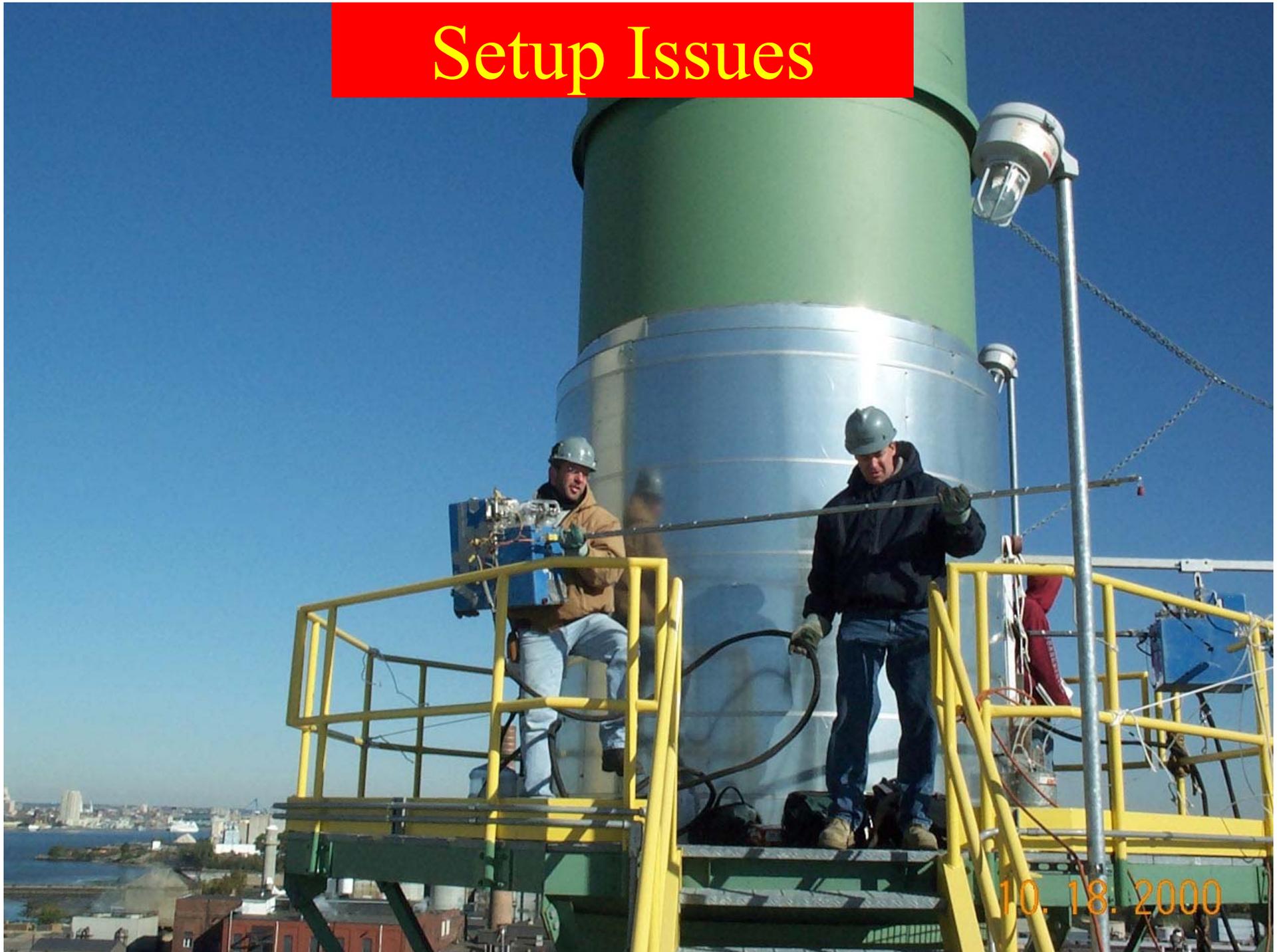
Real World Issues

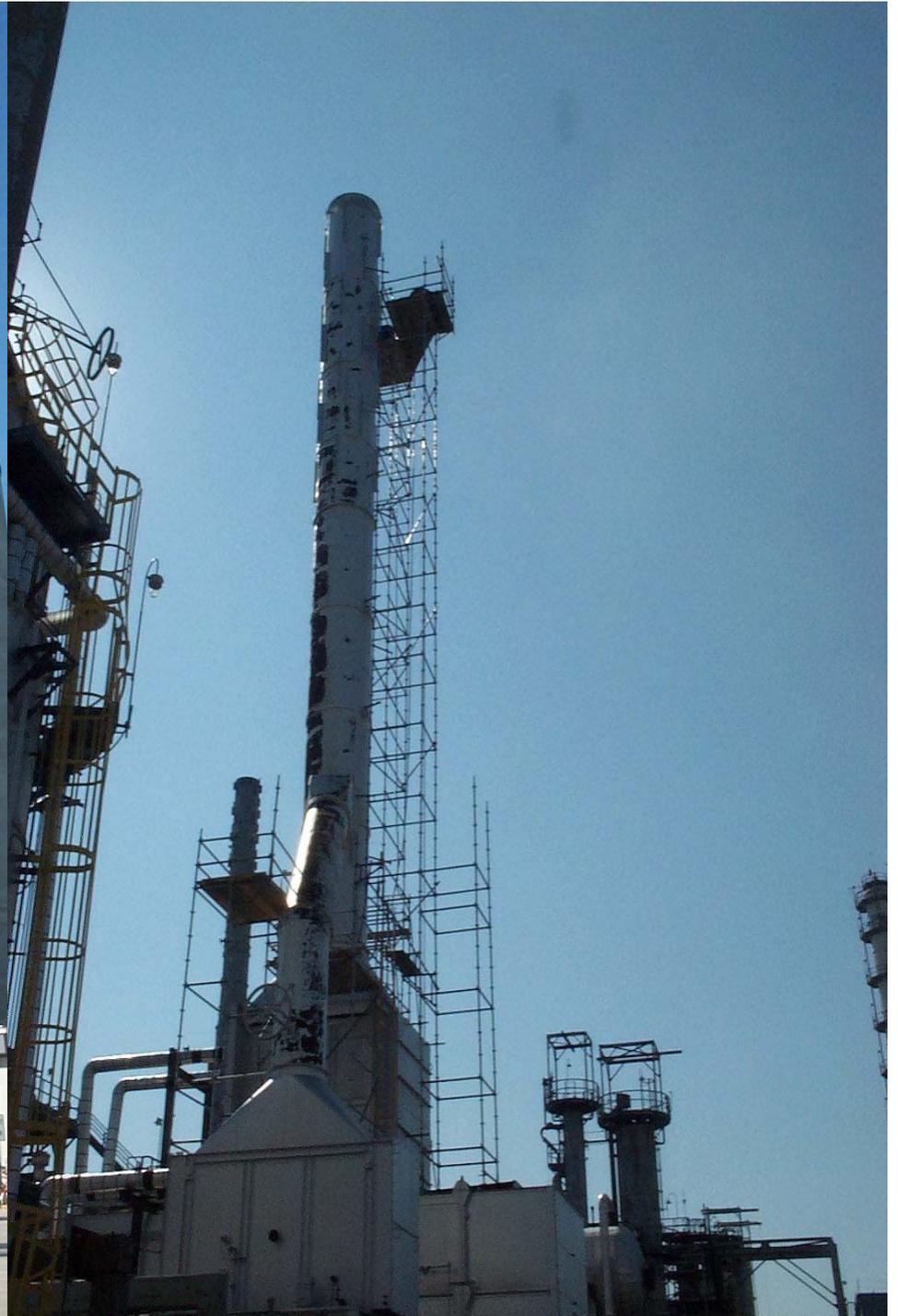
RRF Test

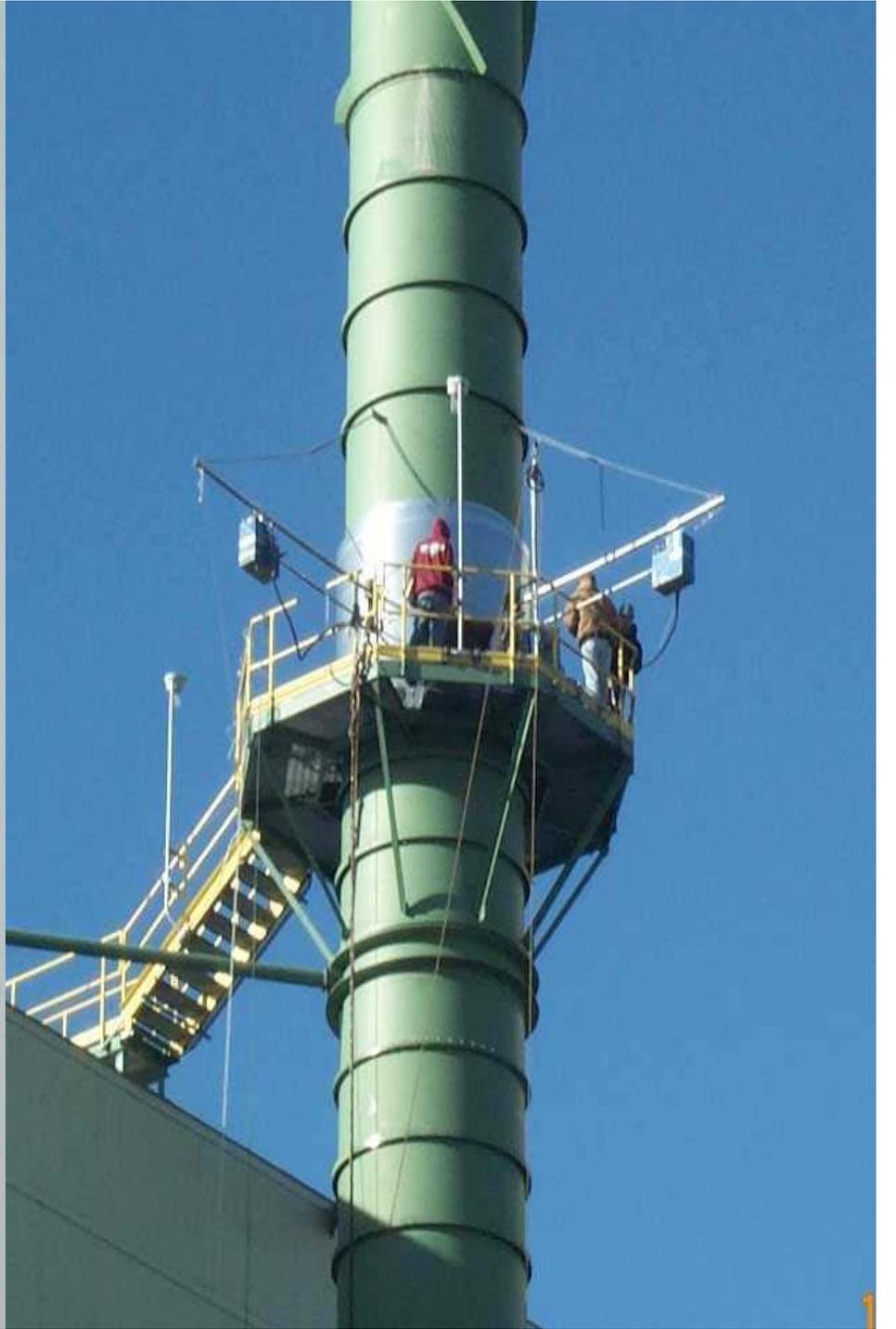




Setup Issues







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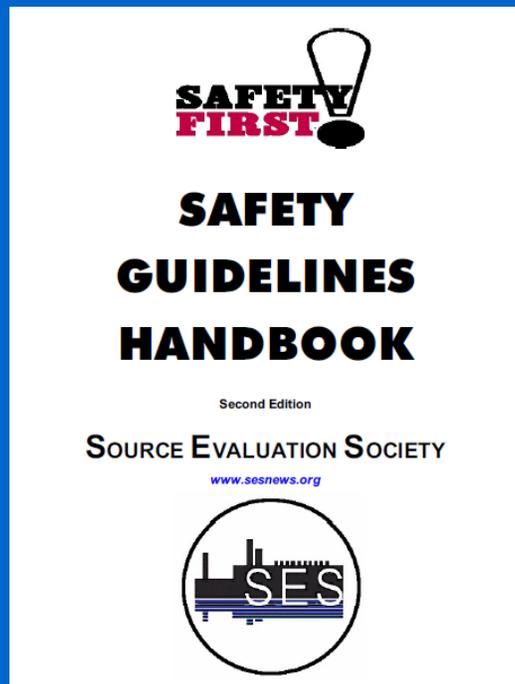
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Safety Concerns

- Be aware of your surroundings
 - Falls, Trips, Slips, Shocks, Items from above
- Exposure to chemicals used for testing
 - MeCl, HCl, HNO₃, KMnO₄, Toulene
- Exposure to Stack Gas
 - leaking ports, sample equipment vents, etc
- Exposure to the weather

SES Safety Guidelines Handbook

- Link : <http://www.sesnews.org/index.php?q=node/21>



This page is the 'Table of Contents' from the handbook. It includes the 'SAFETY FIRST' logo and a lightbulb icon at the top right. The text 'Source Evaluation Society Safety Guidelines Handbook Second Edition' is on the top left, and 'December 20, 2001 Revised January 2007 Chapter 0 Page v' is on the top right. The main content is a list of 25 chapters, each with a title and a status in parentheses where applicable.

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Chapter 1.	Access to a Stack Testing Location
Chapter 2.	Ambient Temperature (REVISED)
Chapter 3.	Annular Sampling Locations
Chapter 4.	Chemical Exposure (REVISED)
Chapter 5.	Cylinder Gas Safety (REVISED)
Chapter 6.	Davit Construction and Use (NEW)
Chapter 7.	Driving and Towing (NEW)
Chapter 8.	Electrical Exposure
Chapter 9.	Fall Protection (NEW)
Chapter 10.	Flare Testing
Chapter 11.	Flat Roof Fall Protection
Chapter 12.	Handrails
Chapter 13.	Hazardous Chemicals
Chapter 14.	Hoisting Requirements
Chapter 15.	Lab Ventilation, Hoods
Chapter 16.	Manlift Criteria
Chapter 17.	Maximum Number of Hours in a Work Day (REVISED)
Chapter 18.	Monorail Safety (NEW)
Chapter 19.	Personal Protective Equipment (REVISED)
Chapter 20.	Platform Areas (REVISED)
Chapter 21.	Positive Pressure Ducts and Stacks (NEW)
Chapter 22.	Pre-Test Survey Meeting
Chapter 23.	Roof Top Sampling
Chapter 24.	Scaffolding Requirements
Chapter 25.	Training

Safety Concerns































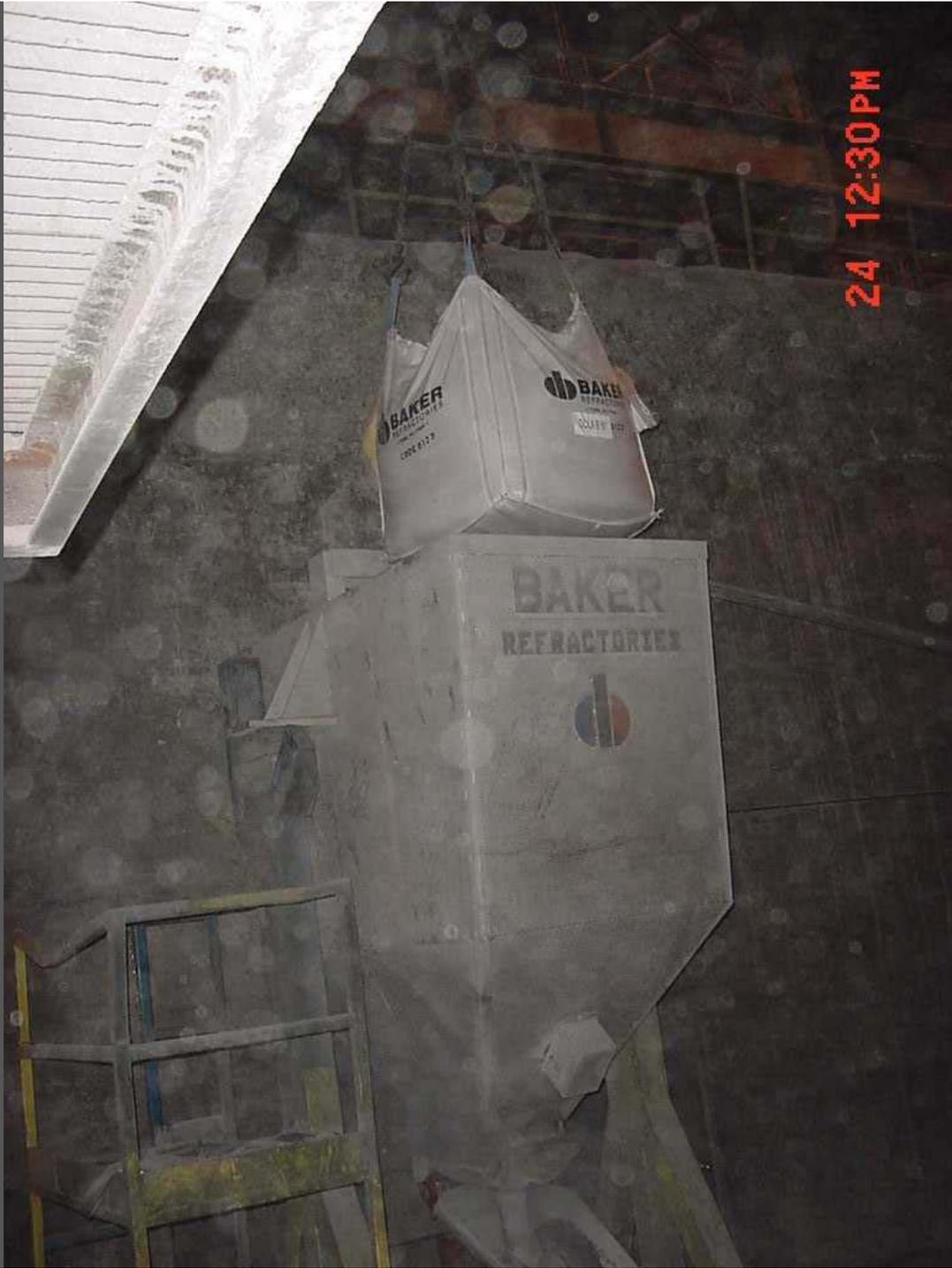












24 12:30 PM



18 7 2001











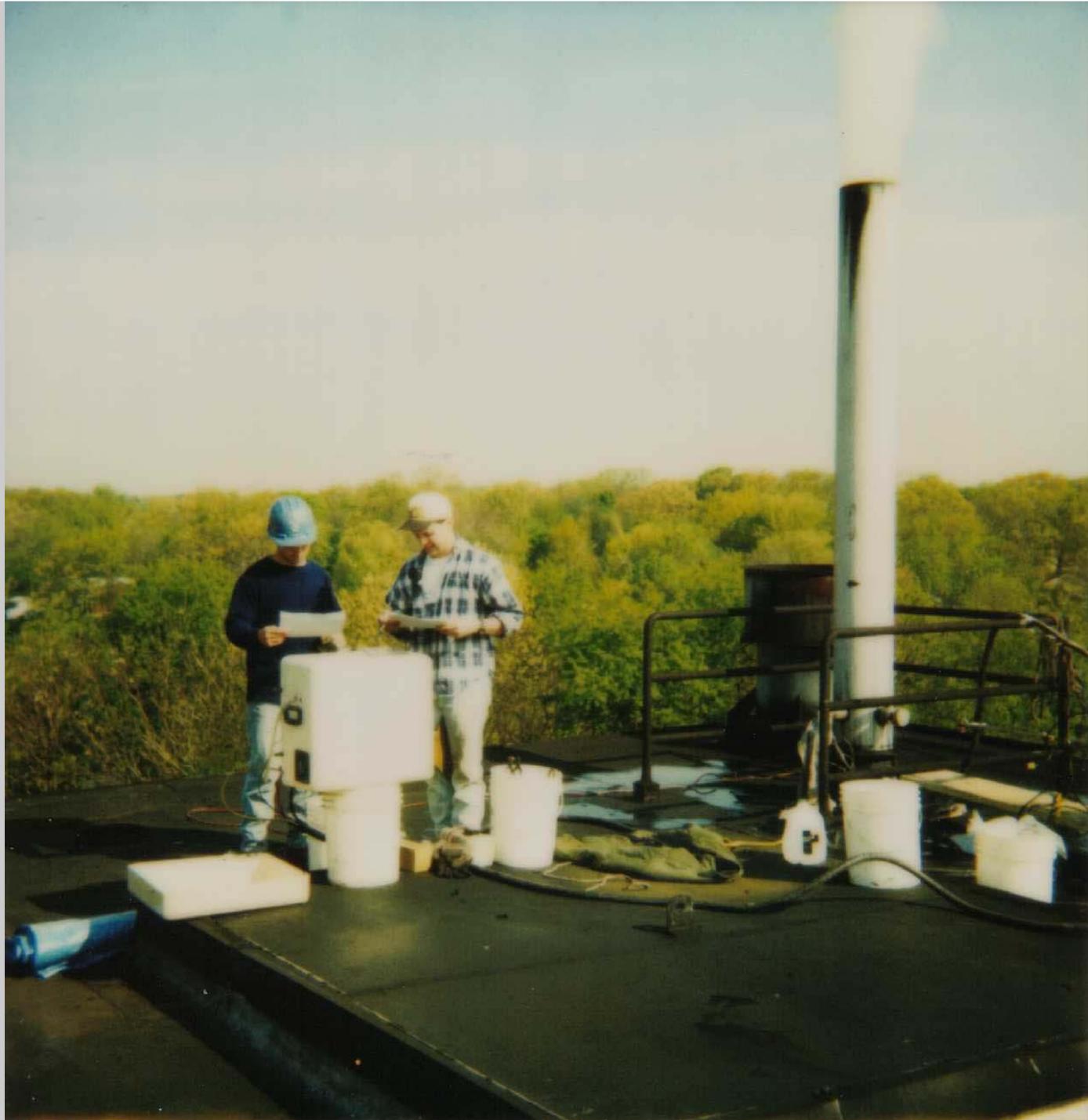






















9/19/2000











3. 7. 2001



10.18.2000



4. 5. 1999







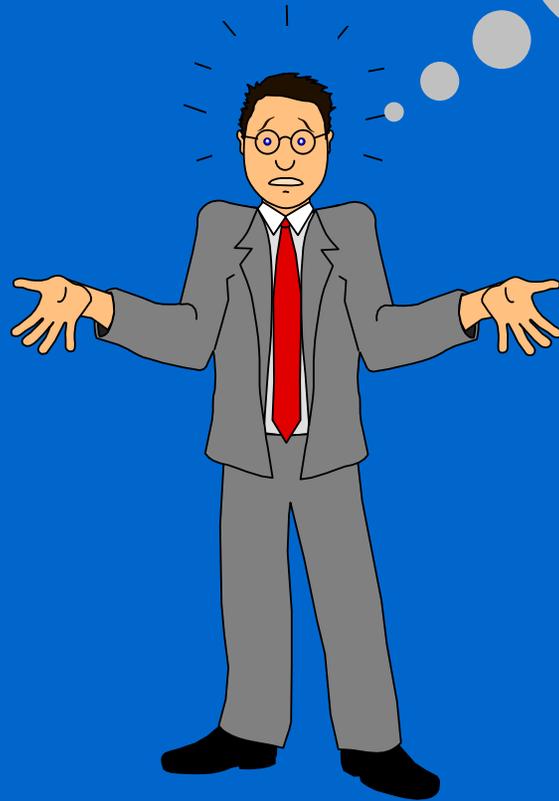




**Platform Location Where Grating Collapsed
(130 Feet Above Ground Level)**

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Why ???



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Accreditation?

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Accreditation?

Certifications

- Would likely not solve the problem alone.
- Must have a significant hammer.
- Would allow companies looking for a consultant to request a minimum level of expertise on their job and in their bid.
- You must remember that there are significant dollars wrapped up in the collection of the samples.

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Accreditation?

Adequate Regulatory Oversight

- What % of errors is acceptable?
- We see about 50% and they know we're coming out to observe.
- At ~ 90 % of the tests programs observed, only about 5 - 10 % of the test programs have unobserved errors. Some of those are found in the test report reviews.

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-
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Mail Code: 380-01A

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BTS Technical Manuals

- Technical Manual 1004
 - “Guidelines for Compliance Stack Test Programs”
 - www.state.nj.us/dep/bts

Look under Consultant Services

