

Potential of polyethylene oxide solution as a fugitive dust palliative

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Fugitive Dust

- Air pollutant called PM such as dust emitted in the atmosphere
- Generated by
 - Vehicular action
 - Wind action
 - Construction sites
 - Mining operations
- Fugitive dust from soil under dry condition

Why clay?

- PM-2.5 is categorized in the fine fraction of soil-derived fugitive dust that is named as clay particles
- Soil derived anthropodust causes health problems
 - breathing difficulties
 - respiratory symptoms
 - heart and lung diseases
 - inflammation of the ears

General approaches to dust control

- Water spraying
- Vegetative covers
- Gravel covers
- Chemical, non-toxic dust suppressants
 - salts, wood fibers, petroleum emulsions,
polymers

Objectives of research

- Understanding the desiccation with polyethylene oxide solution at the fundamental for prediction of dust control potential
 - Index PEO potential for retaining liquid on clay through the experiments data
 - Provide the PEO concentration ranges for dust control at field
- ⇒ A key parameter is the desiccation rate of PEO solution of various known conc. from soil

Experiments

- Chamber desiccation tests
- Viscosity measurement
- Dielectric constant measurement

Materials

- Na-montmorillonite

| Chemical composition | % | Chemical composition | % |
|--------------------------------|------|-------------------------------|------|
| SiO ₂ | 62.9 | CaO | 1.68 |
| Al ₂ O ₃ | 19.6 | Na ₂ O | 1.53 |
| TiO ₂ | 0.09 | K ₂ O | 0.53 |
| Fe ₂ O ₃ | 3.35 | F | 0.11 |
| FeO | 0.32 | P ₂ O ₅ | 0.05 |
| MnO | 0.01 | S | 0.05 |
| MgO | 3.05 | CO ₂ | 1.33 |

- Polyethylene oxide



$$M_w: 8 \times 10^6$$

Chamber desiccation test

- Provide data on the extent and rate amount of liquid loss from clay samples at known temperature and humidity

- 10 g of Na-mmt + 50 mL PEO
 - > hydrate for 24 hrs
 - > place into environmental chamber at 25 °C and 30% R.H.
 - > measure the weight until the cumulative liquid content approaches 100%

Viscosity and Dielectric constant measurements

- Investigate the influence of viscosity and dielectric constant on desiccation of PEO on Na-montmorillonite

- Measure the capacitance of air and water

$$\epsilon_r = \frac{C}{C_0}$$

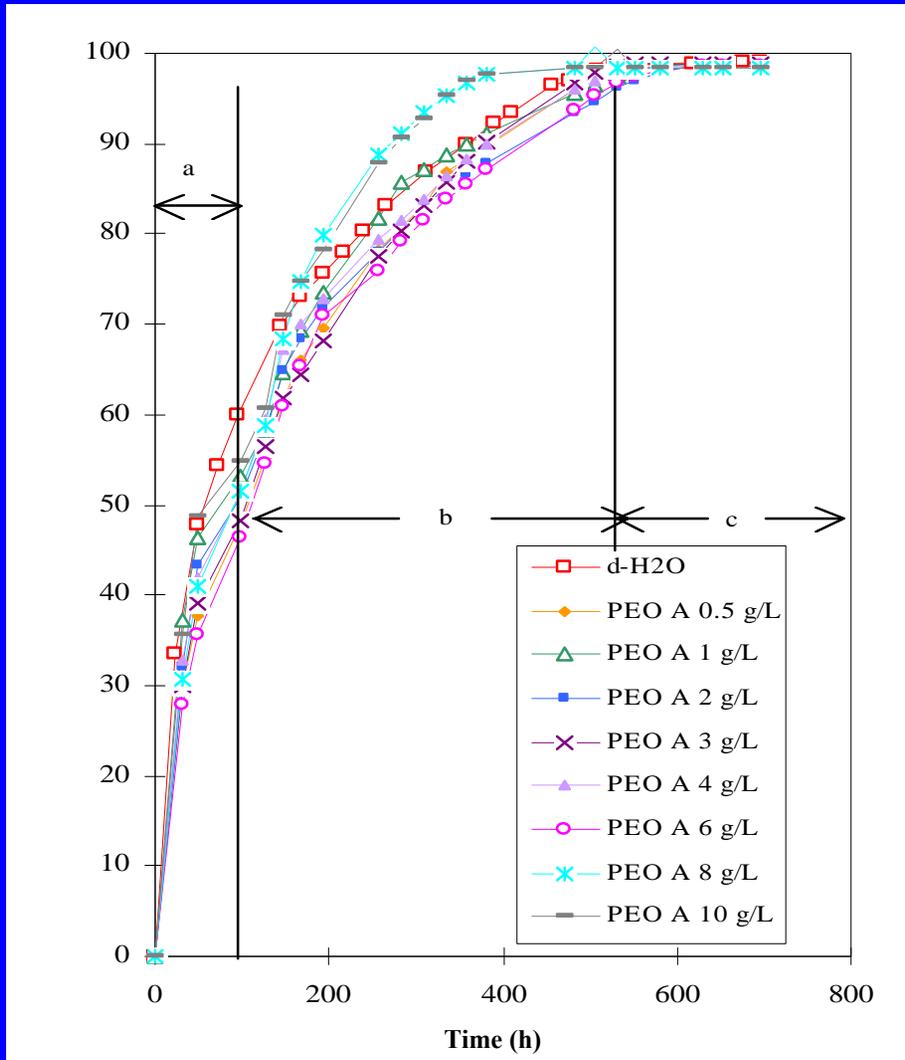
where:

ϵ_r = relative permittivity

C = capacitance with sample (F)

C_0 = capacitance without sample (F)

Desiccation Results

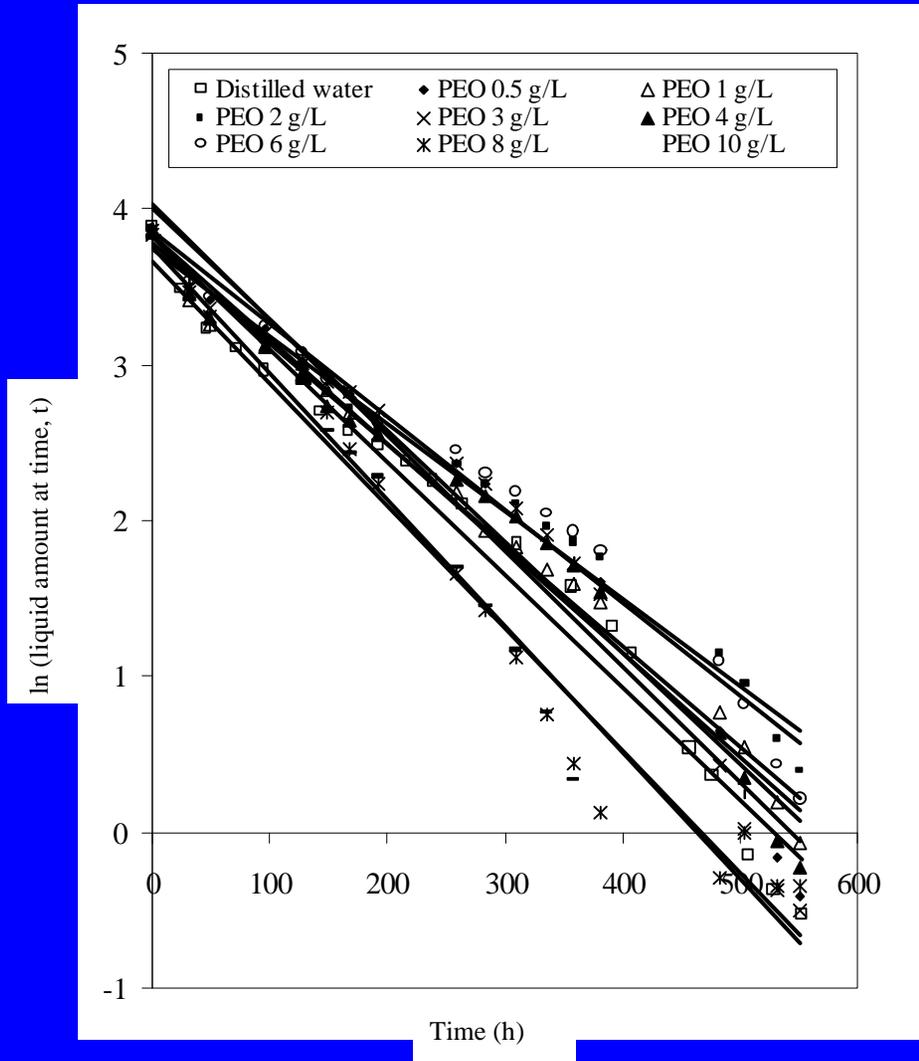


$$W_c = \frac{W_i - W_t}{W_i - W_s} \times 100$$

- 99% of initial liquid content lost during about 890 hrs

First order reaction

$$\ln(Q_t) = \ln(Q_o) - kt$$



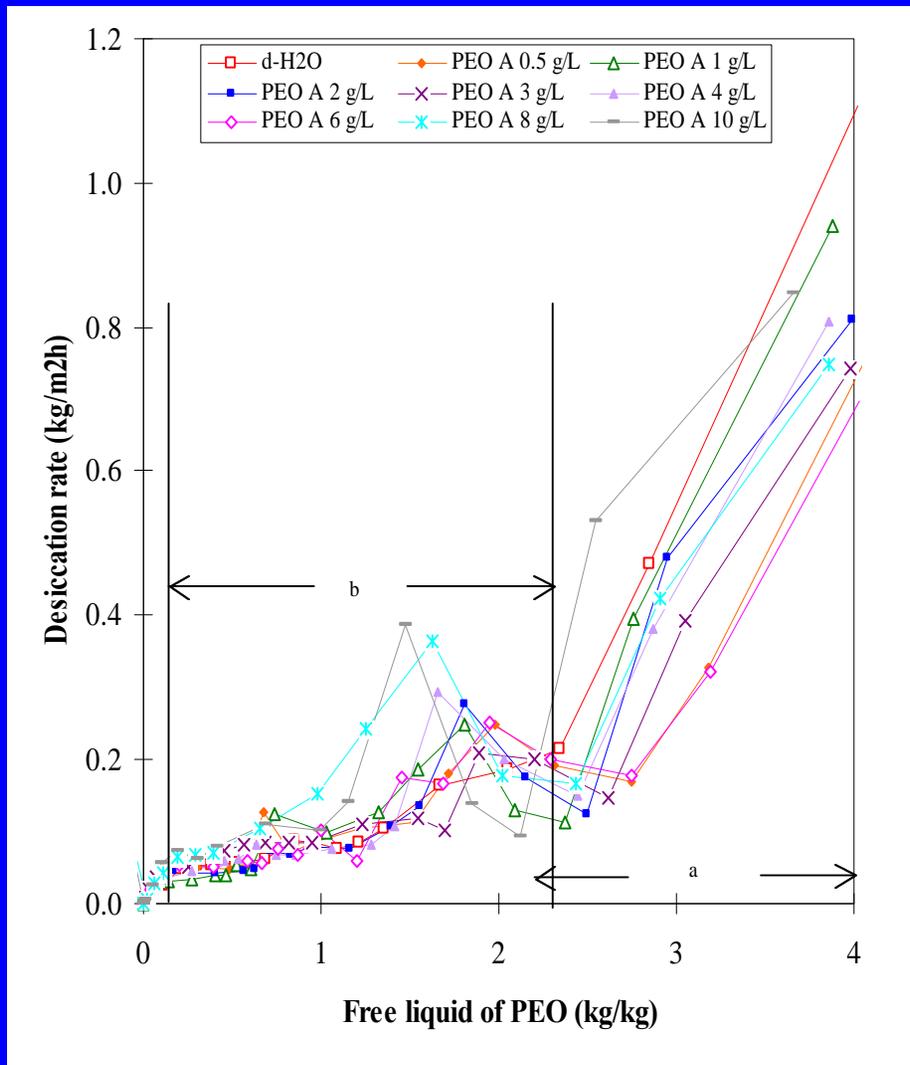
| Conc. (g/L) | Rate constant (g/h) |
|-------------|---------------------|
| d- water | 0.0072 |
| 0.5 | 0.0071 |
| 1 | 0.0065 |
| 2 | 0.0056 |
| 3 | 0.0074 |
| 4 | 0.0067 |
| 6 | 0.0060 |
| 8 | 0.0081 |
| 10 | 0.0079 |

Half-life

$$t_{1/2} = \frac{0.693}{k}$$

| Conc.(g/L) | Half-life (h) |
|----------------|---------------|
| d-water | 96.2 |
| 0.5 | 97.6 |
| 1 | 106.6 |
| 2 | 123.7 |
| 3 | 93.6 |
| 4 | 103.4 |
| 6 | 115.5 |
| 8 | 85.5 |
| 10 | 87.7 |

Desiccation rate vs. free liquid



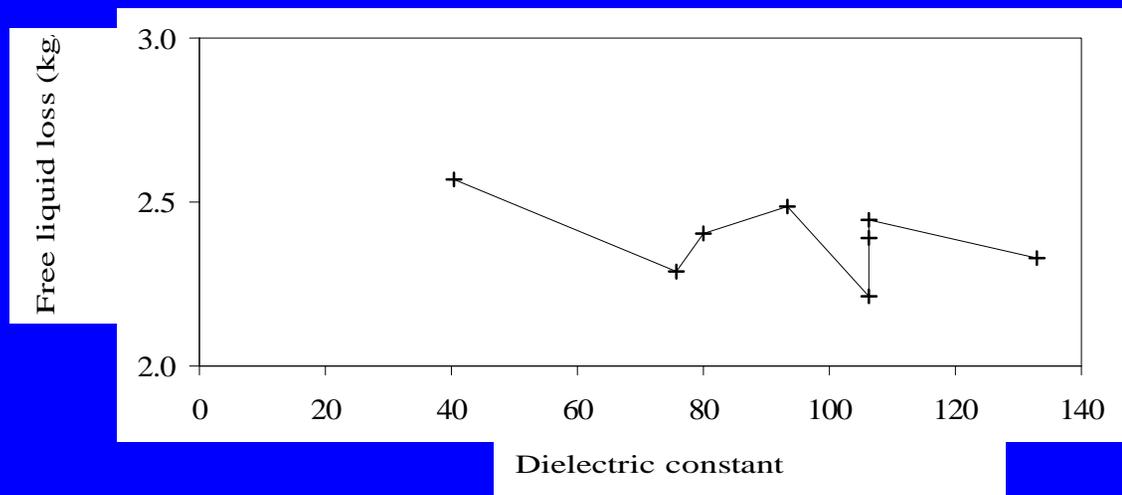
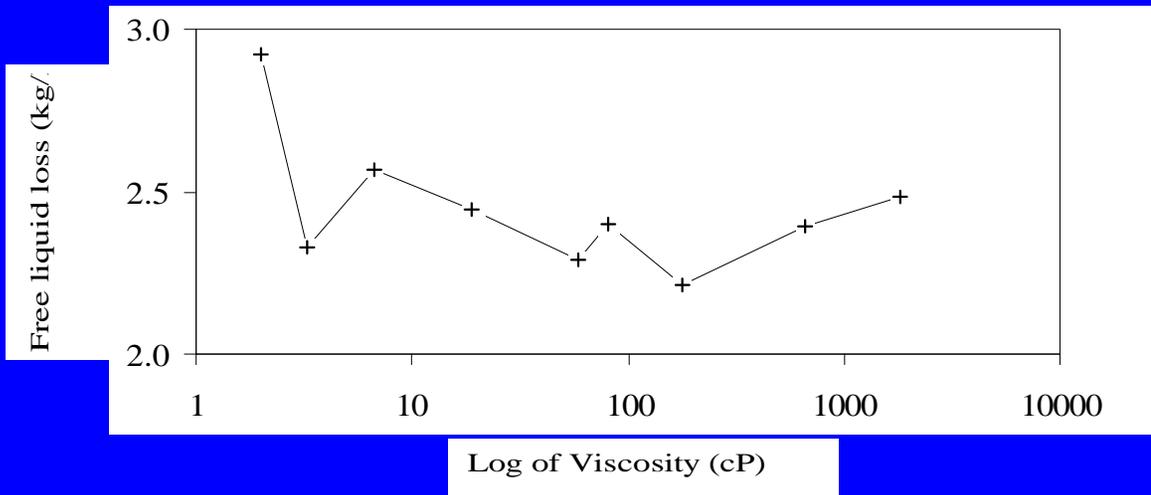
$$R_d = \left(\frac{Q_s}{S_a} \right) \left(\frac{\ddot{A}X}{\ddot{A}t} \right)$$

| Conc.(g/L) | Desicc.rate |
|----------------|---------------|
| d-water | 0.4899 |
| 0.5 | 0.3484 |
| 1 | 0.4853 |
| 2 | 0.3808 |
| 3 | 0.3388 |
| 4 | 0.3641 |
| 6 | 0.3045 |
| 8 | 0.3358 |
| 10 | 0.4261 |

Desiccation rate vs. free liquid

- Unsteady state adjustment-period
 - : d-water has slope of $0.4899 \text{ kg/m}^2\text{h}$
 - 6 g/L has slope of $3045 \text{ kg/m}^2\text{h}$
- Constant rate-period: 128 hrs-530 hrs
- Falling rate-period: desiccation rate decreases suddenly

Free liquid loss versus viscosity and dielectric constant



Continued

- Viscosity
: As viscosity increases, the free liquid loss decreases
- Dielectric constant
: As dielectric constant increases, the free liquid loss decreases

Conclusions

- Aqueous PEO liquid of about 2 g/L shows low liquid loss when the soil is exposed to a temperature of 25 °C and relative humidity of 30%
- These results provide a first-level indication of the good potential of low aqueous concentration of PEO as a dust palliative

Diffuse double layer thickness

$$t_d = \left(\frac{1}{ev} \right) \left[\frac{\epsilon k T}{8\pi n_0} \right]^{0.5}$$

where:

T_d = the thickness of diffuse double layer

ϵ = dielectric constant

n'_0 = concentration of polymer solution

k = constant represents unit electronic charge,
valance of the ions in solution,
Boltzmann constant and temperature

| | Polymer of PAM B concentration (g/L) | | | | | | | | |
|-------------------|--------------------------------------|-------|------|------|------|-------|-------|------|-----------|
| | 0.5 | 1 | 2 | 3 | 4 | 6 | 8 | 10 | d-SPACING |
| $T_d(\text{\AA})$ | 15525 | 12229 | 8854 | 8319 | 9489 | 10268 | 10222 | 9083 | 14.429 |