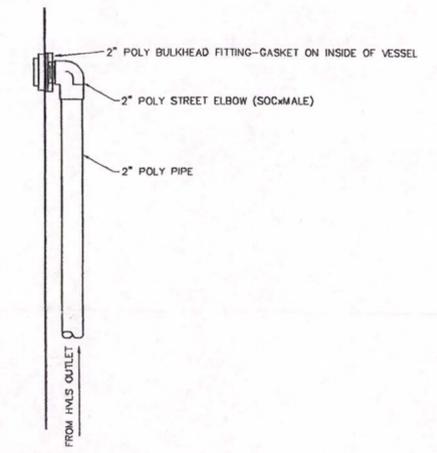
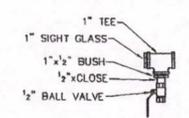


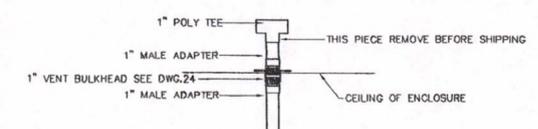
DETAIL 1
TYPICAL FLOAT DETAIL



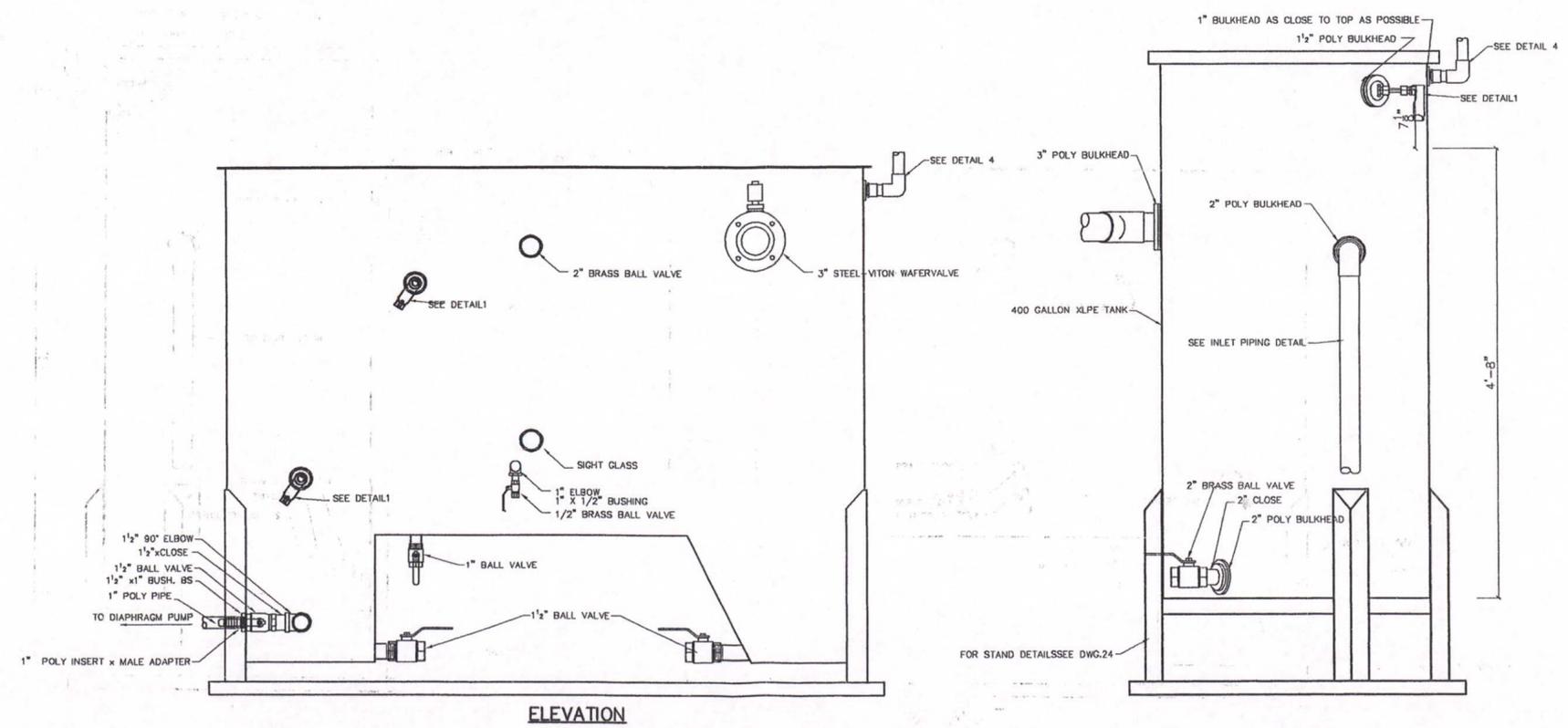
DETAIL 2
INLET PIPING DETAIL



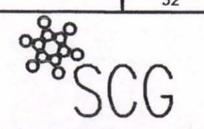
DETAIL 3

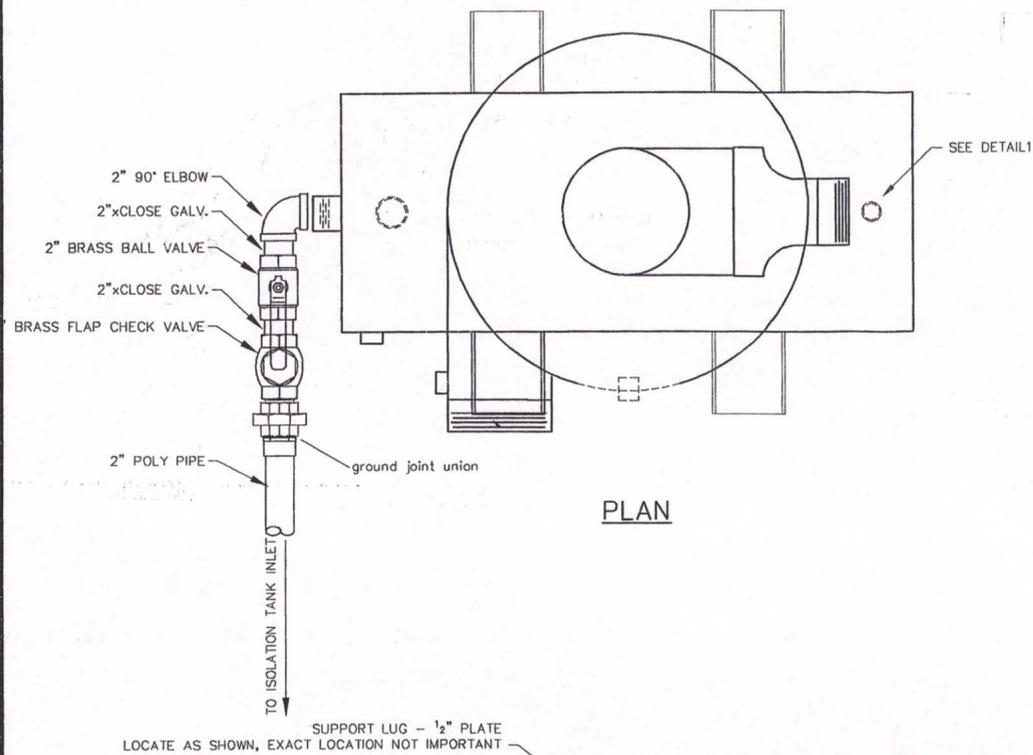


DETAIL 4
TYPICAL VENT DETAIL

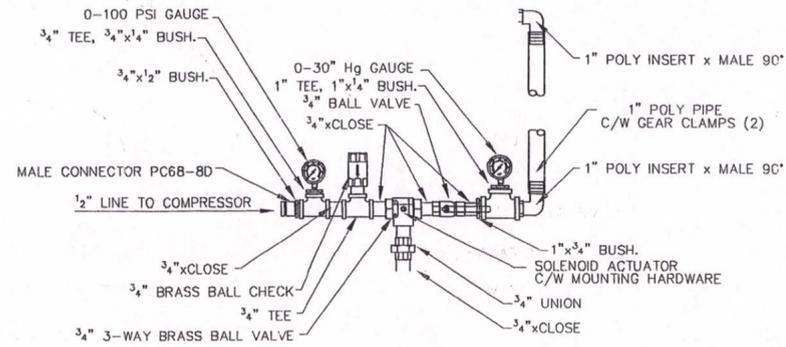


ELEVATION

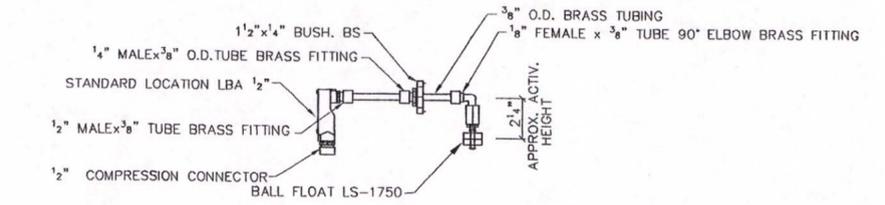
TITLE BEEDE OIL		
DESCRIPTION O/W SEPARATOR/ISOLATION TANK ASSEMBLY		
SCALE 3/4"=1'	DATE NOV., 1999	REV. NO.
DRAWN BY WJD	DWG. NO. 32	
 SCG INDUSTRIES LIMITED		
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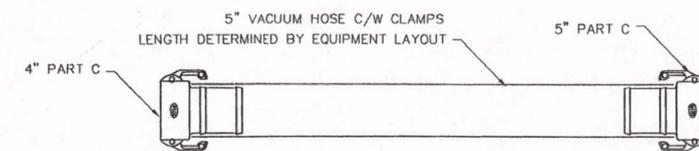
PLAN



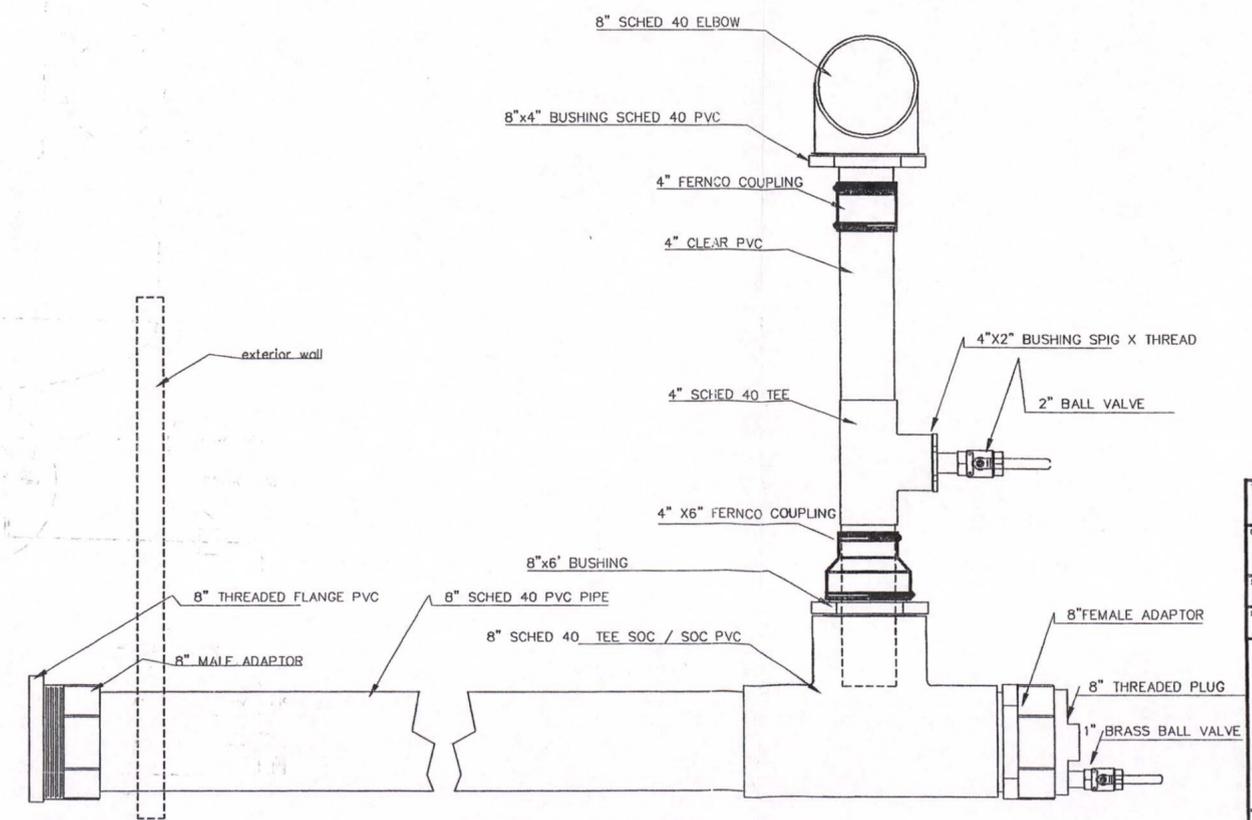
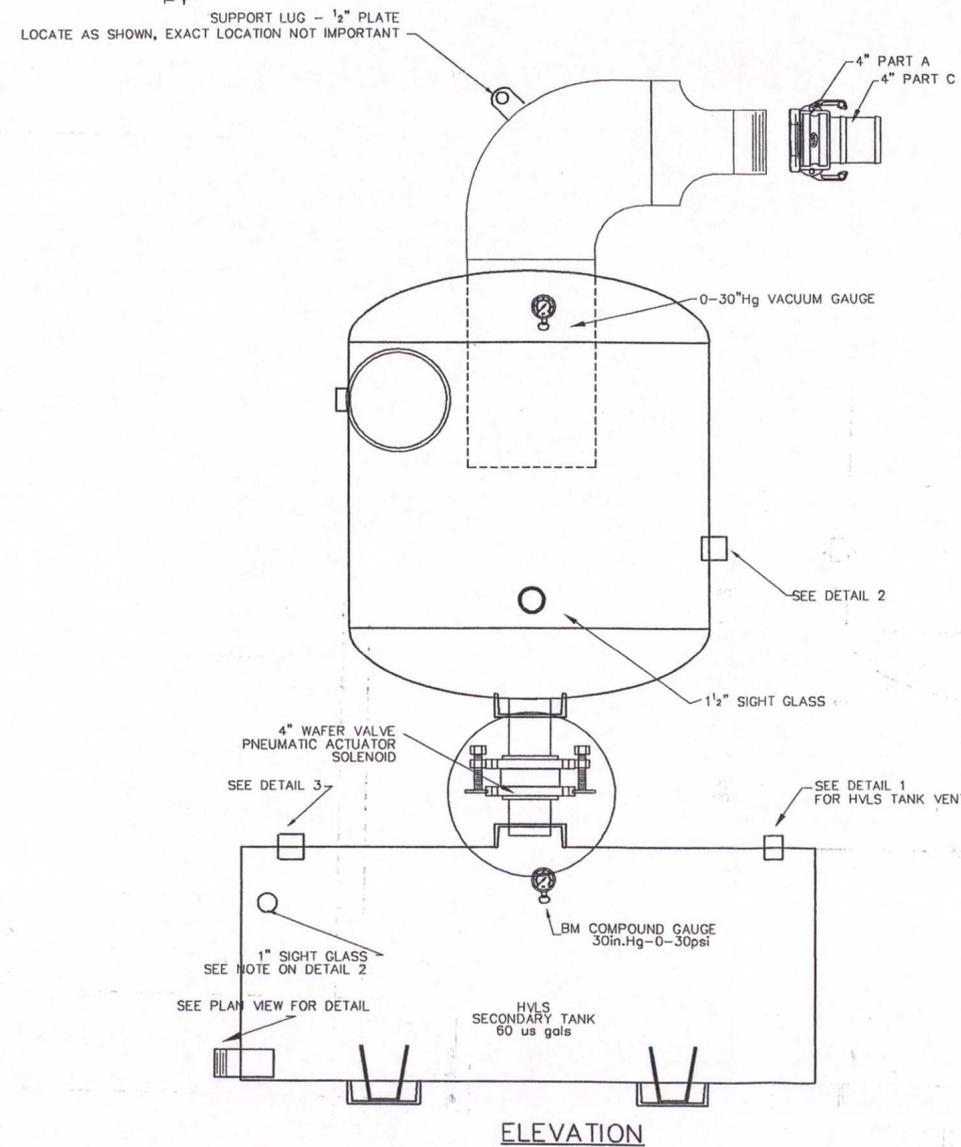
DETAIL 1
 HVLS TANK VENT ASSEMBLY



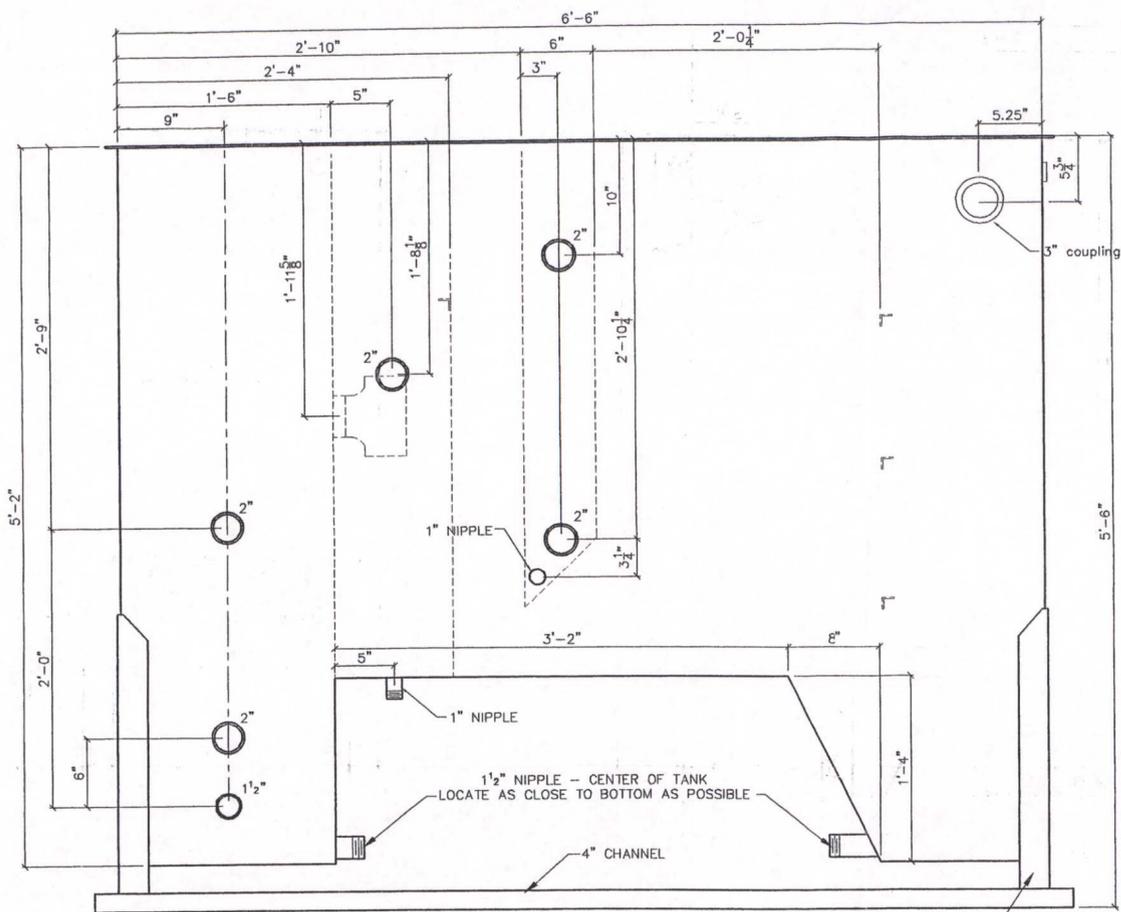
DETAIL 2
 TYPICAL FLOAT DETAIL



DETAIL 3
 TYPICAL FLOAT DETAIL

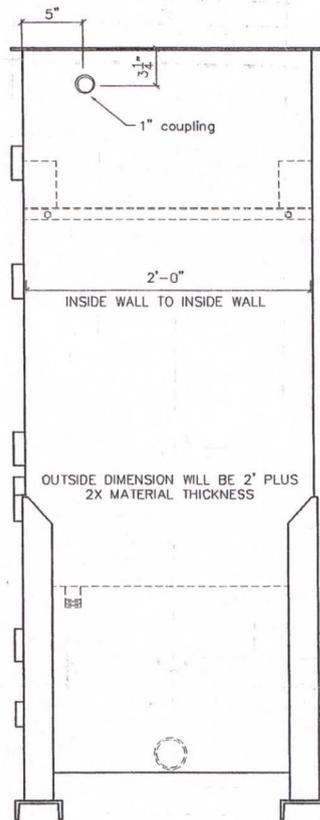


beede oil DESCRIPTION HVLS MECHANICAL ASSEMBLY DETAILS			
SCALE 1"=1'	DATE nov, 1999	DRW. NO 31	REV. NO
DRW. BY WJD			
<small>THESE ILLUSTRATIONS ARE ISSUED IN STRICT CONFIDENCE ON THE CONDITION THAT THEY ARE NOT USED AS A BASIS FOR MANUFACTURING OR SALE AND THAT THEY ARE NOT COPIED, REPRODUCED OR DISCLOSED TO A THIRD PARTY, EITHER BY THEMSELVES OR IN PART, WITHOUT THE PRIOR WRITTEN CONSENT OF SCG INDUSTRIES LIMITED.</small>			

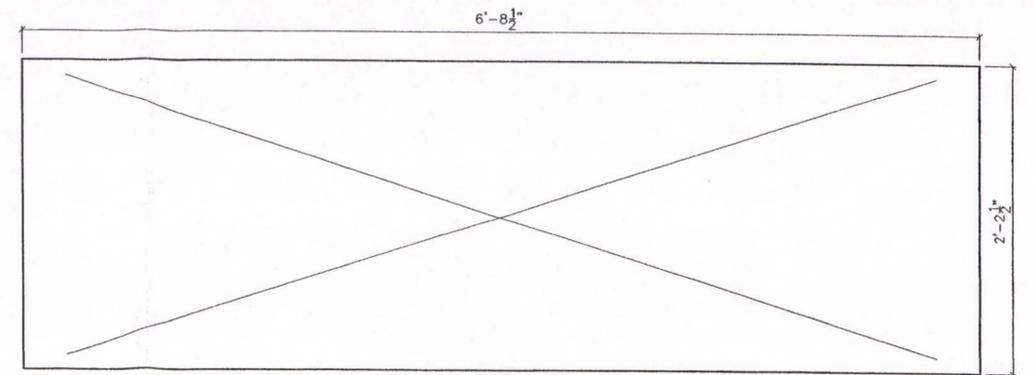


ELEVATION

2 1/2" ANGLE - 2' LENGTH (TYP.)

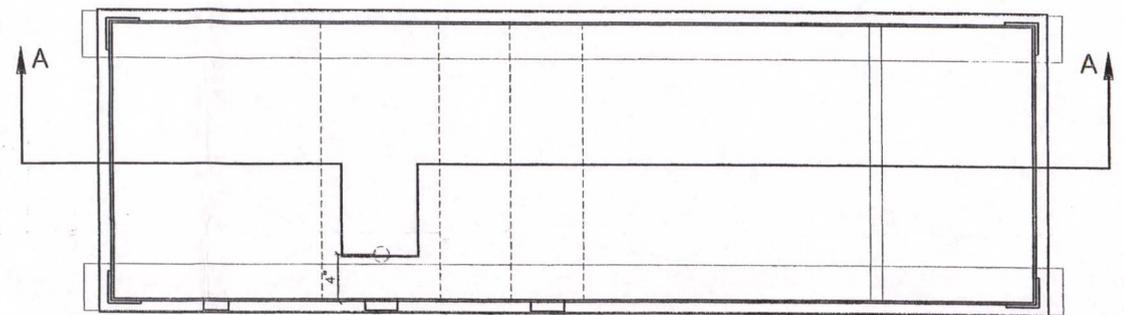


SIDE

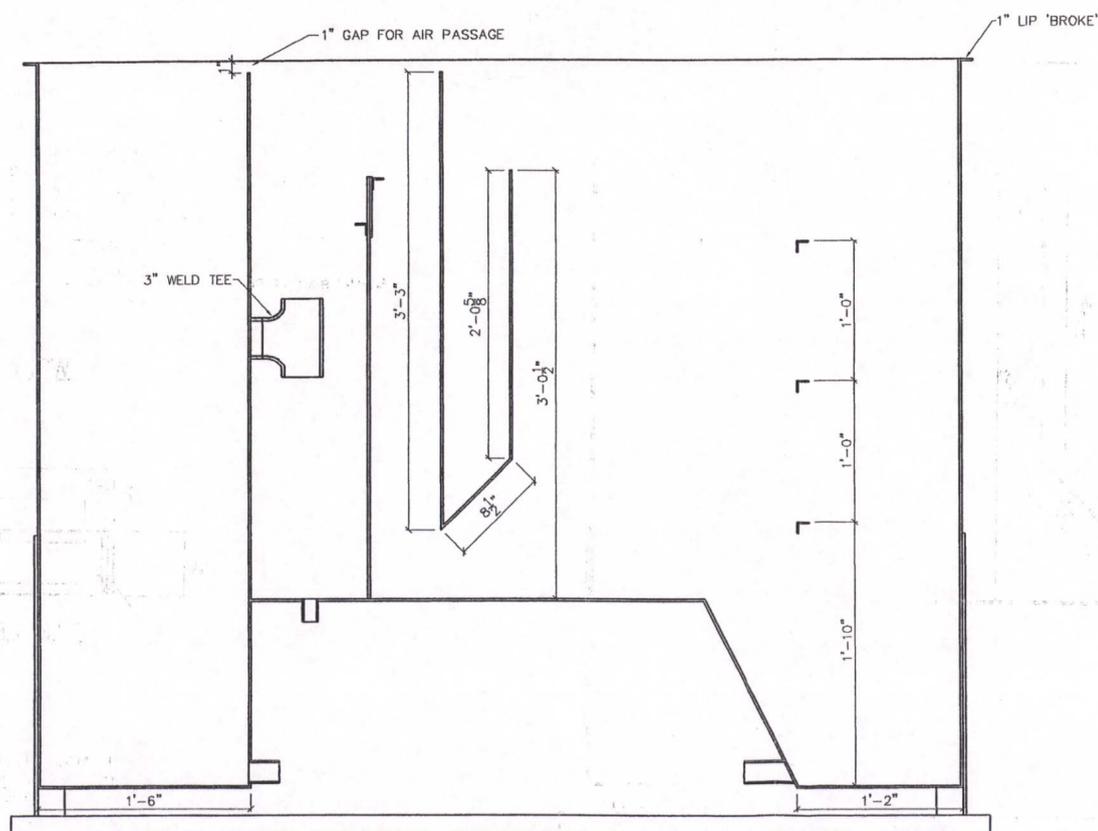


LID TO BE MADE OF 20 GAUGE GALV. STEEL WITH A 2" SAFETY LIP AROUND PERIMETER. TOP SURFACE OF TANK LID TO BE CROSS BROKE FOR STRUCTURAL STRENGTH.

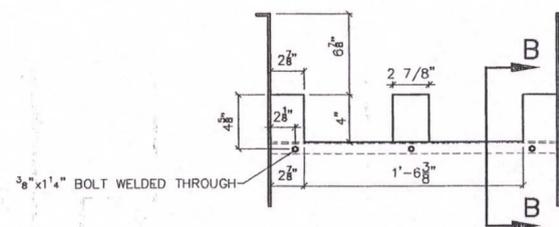
LID



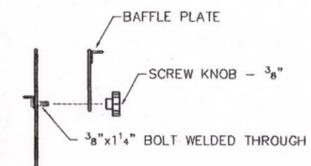
PLAN



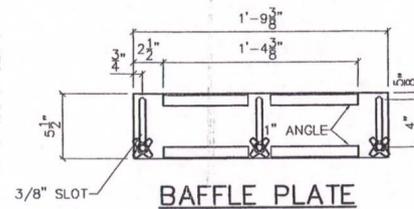
SECTION A-A



WEIR DETAIL



SECTION B-B



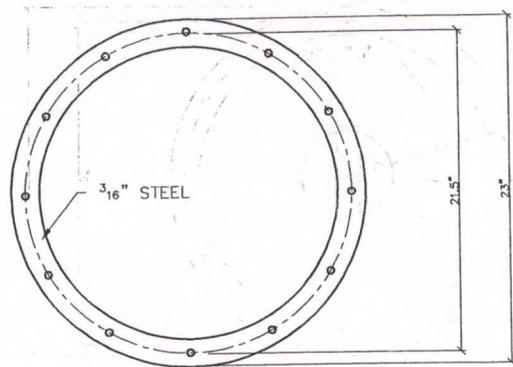
BAFFLE PLATE

NOTES:
 MATERIAL AND FITTINGS SUPPLIED BY MANUFACTURER.
 ALL MATERIALS TO BE 3/16" STEEL UNLESS SPECIFIED.
 ALL CLAMPS, STRIKES, KNOBS AND HANDLES SUPPLIED BY SCG.
 TANK AND LID EXTERIOR TO BE PRIMED AND PAINTED.
 TANK AND LID INTERIOR TO BE EPOXY LINED OR VINYL WASHCOAT/PAINT.

TITLE			
OIL WATER SEPARATOR			
DESCRIPTION			
MULTI-PHASE VACUUM EXTRACTION & TREATMENT UNIT 25 GALLON OIL/WATER SEPARATOR			
SCALE	DATE	REV. NO.	
1"=1'-0"	May 20, 1999		
DRAWN BY	DWG. NO.		
WJD	OWS25		

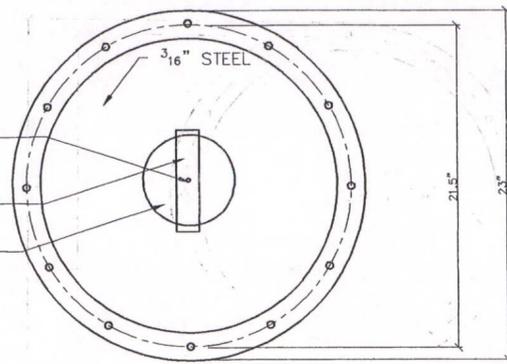
SCG
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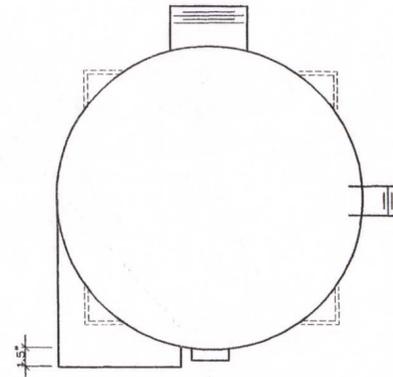
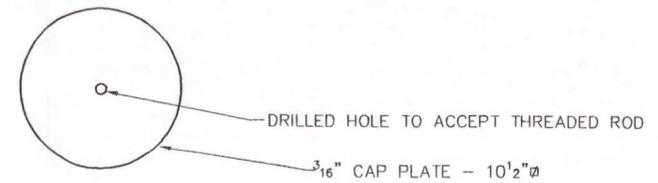


PLAN VIEW FLANGE

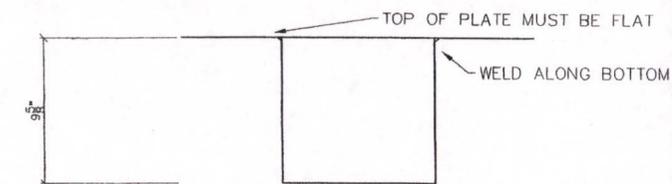
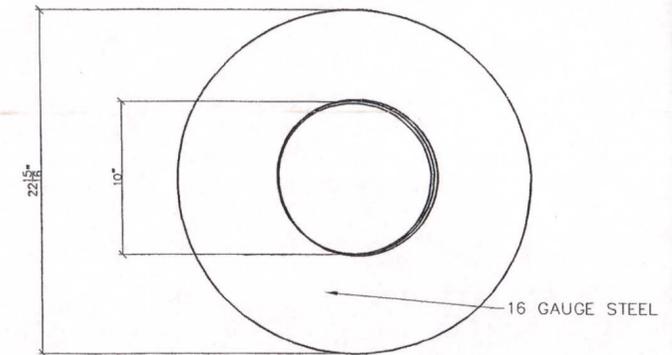
THREADED ROD 25" LONG WELDED TO FLAT BAR
 1" x 1/2" FLATBAR WITH THREADED ROD INSERTED THROUGH
 FLATBAR SPANS ACROSS 6" HOLE AND IS WELDED ON



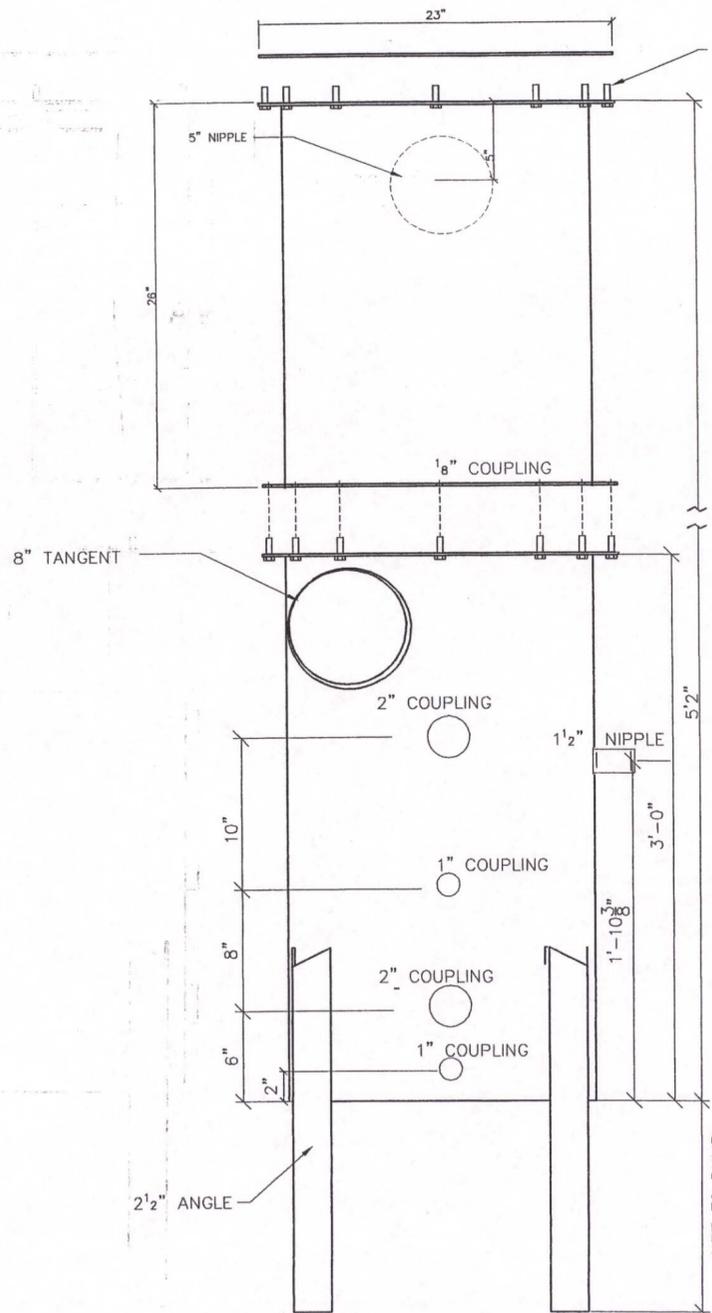
SECTION A-A



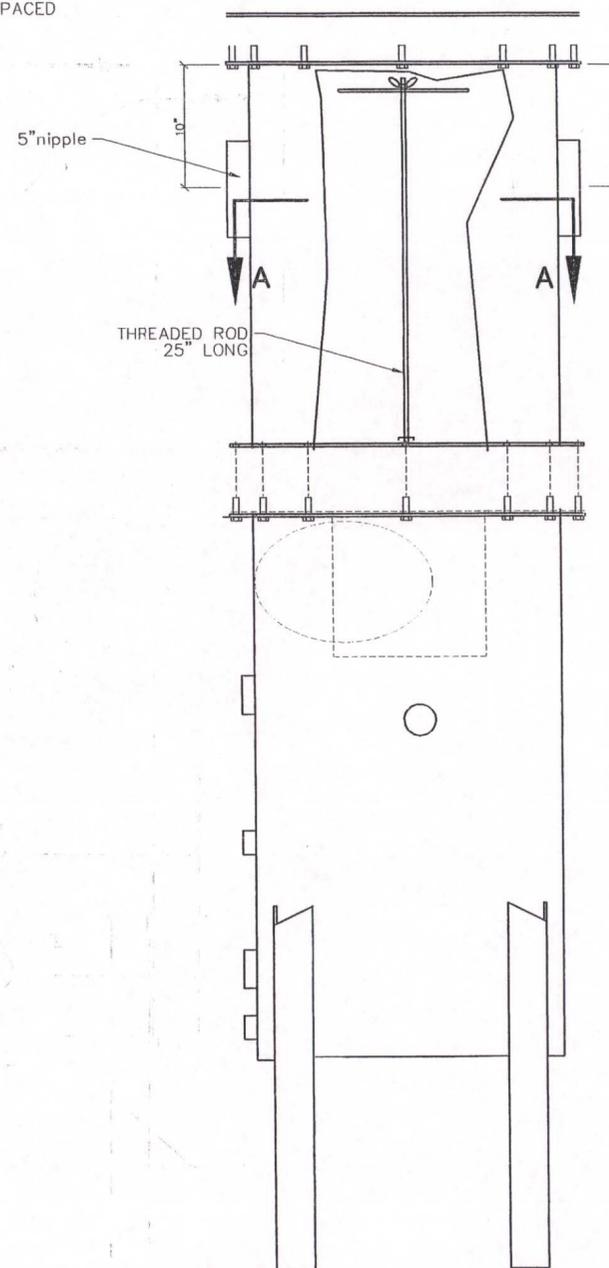
8" TANGENT- PLAN VIEW



DROP PIPE INSERT



FRONT VIEW

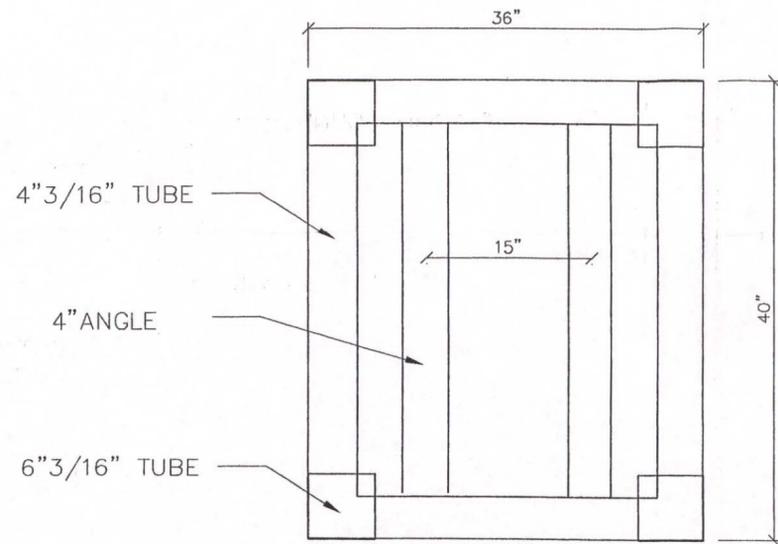


INTERIOR DETAILS

TITLE		
BEEDE OIL		
DESCRIPTION LIQUID RING PUMP RECLAIMER TANK		
SCALE 1 1/2" = 1'	DATE NOV., 1999	REV. NO.
DRAWN BY WJD	CHK. NO. RECLAIMER	REV. NO.

SCG
INDUSTRIES LIMITED

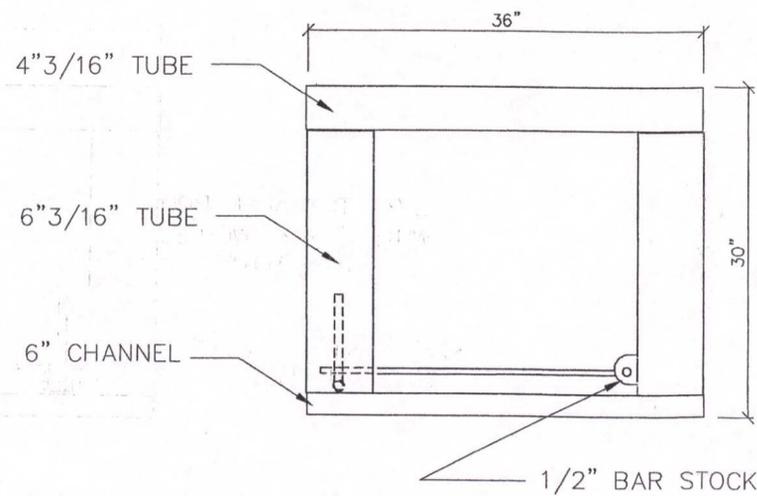
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3/4" SOLID ROUND

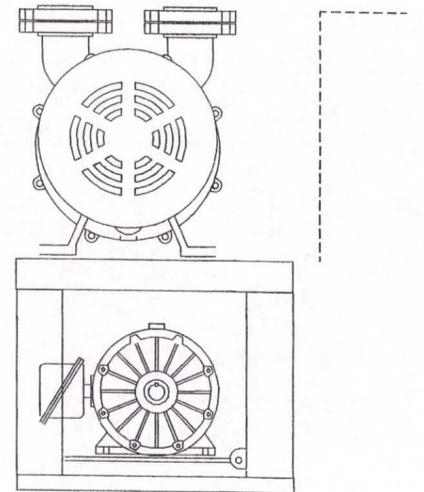
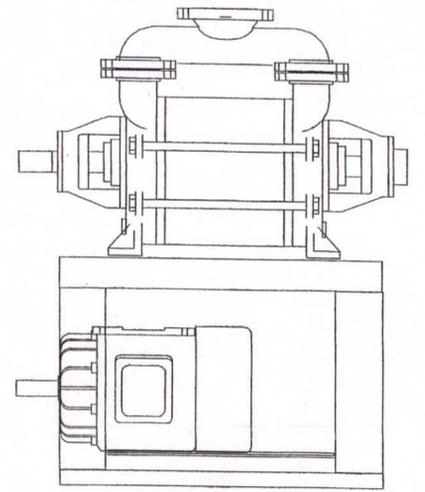
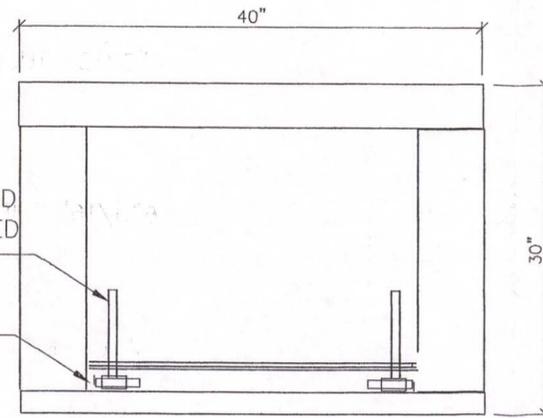
1/2" PLATE

CUT SLOT TO ACCEPT
3/4" ADJUSTMENT ROD



3/4" THREADED ROD
WITH 1" PIPE WELDED
TO BOTTOM

3/4" BOLT WELDED
TO STAND LEG



TITLE BEEDE OIL		
DESCRIPTION PUMP STAND DWG		
SCALE 1" = 1'	DATE NOV , 1999	REV. NO A
DRAWN BY WJD	DWG. NO -	

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