STATE PERMIT MODIFICATION

issued to

Permittee:  
3M Purification Inc.  
32 River Road  
Stafford Springs, CT 06076-1500

Location Address:  
32 River Road  
Stafford Springs, CT 06076-1500

Attention: Judith P Fera, EHS Supervisor

Facility ID: 134-002  
Permit ID: SP0000060  
Permit Modification Expires: 

This permit modification is issued in accordance with section 22a-430 of Chapter 446k, Connecticut General Statutes (“CGS”), section 22a-430-4(p)(5) of the Regulations of Connecticut State Agencies (“RCSA”) adopted thereunder, as amended, and a modified Memorandum of Agreement (MOA) dated June 3, 1981, by the Administrator of the United States Environmental Protection Agency which authorizes the State of Connecticut to administer a Pretreatment Program pursuant to 40 CFR Part 403.

The Commissioner of Energy and Environmental Protection (“the Commissioner”) has made a final determination on this permit modification and found that the continuance of the existing system to treat the discharge will protect the waters of the state from pollution. The Commissioner's decision is based on Application No. 201200132 for permit modification received on January 13, 2012 and the administrative record established in the processing of that application.

3M Purification Inc., (“Permittee”), shall comply with all conditions of Permit No. SP0000060 issued on December 28, 2007 with the following modification:

1. Table A is hereby revised in Section 4(A) of this permit and superseded with the respective table attached hereto.
2. Section 5 of the Permit is hereby replaced and superseded with Section 5 attached hereto.
3. Section 7 of the Permit is hereby replaced and superseded with Section 7 attached hereto.

The Commissioner hereby authorizes the Permittee to discharge in accordance with the provisions of this permit modification, Permit No. SP0000060, the above referenced application, and all approvals issued by the Commissioner or the Commissioner’s authorized agent for the discharges and/or activities authorized by, or associated with, this permit.

The Commissioner reserves the right to make appropriate revisions to the permit in order to establish any appropriate effluent limitations, schedules of compliance, or other provisions that may be authorized under the Clean Water Act or the Connecticut General Statutes or regulations adopted thereunder, as amended. The permit as modified under this paragraph may also contain any other requirements of the Clean Water Act or Connecticut General Statutes or regulations adopted thereunder which are then applicable.

This permit modification becomes effective on the date of signature.

All other terms and conditions of Permit No. SP0000060 issued on December 28, 2007 shall continue in full force and effect.
This permit modification is hereby issued on

___________________

Macky McCleary
Deputy Commissioner

MM/EW
cc: Ed Finger, WPED- Enforcement
Town of Stafford Springs POTW
Sent RRR
“SECTION 5: SAMPLE COLLECTION, HANDLING AND ANALYTICAL TECHNIQUES AND REPORTING REQUIREMENTS

(A) Chemical analyses to determine compliance with effluent limits and conditions established in this permit shall be performed using the methods approved by the Environmental Protection Agency pursuant to 40 CFR 136 unless an alternative method has been approved in writing in accordance with 40 CFR 136.4 or as provided in section 22a-430-3(j)(7) of the RCSA. Chemicals which do not have methods of analysis defined in 40 CFR 136 shall be analyzed in accordance with methods specified in this permit.

(B) All metals analyses identified in this permit shall refer to analyses for Total Recoverable Metal as defined in 40 CFR 136 unless otherwise specified.

(C) The results of chemical analysis required above shall be entered on the Discharge Monitoring Report (DMR), provided by this office, and reported to the Bureau of Materials Management and Compliance Assurance at the following address. Except for continuous monitoring, any monitoring required more frequently than monthly shall be reported on an attachment to the DMR, and any additional monitoring conducted in accordance with 40 CFR 136 or other methods approved by the Commissioner shall also be included on the DMR, or as an attachment, if necessary. The report shall also include a detailed explanation of any violations of the limitations specified. The DMR shall be received at this address by the last day of the month following the month in which samples are taken.

Bureau of Materials Management and Compliance Assurance
Water Permitting and Enforcement Division (Attn: DMR Processing)
Connecticut Department of Energy and Environmental Protection
79 Elm Street
Hartford, CT 06106-5127

(D) If this permit requires monitoring of a discharge on a calendar basis (e.g. Monthly, quarterly, etc.) but a discharge has not occurred within the frequency of sampling specified in the permit, the Permittee must submit the DMR as scheduled, indicating "NO DISCHARGE". For those permittees whose required monitoring is discharge dependent (e.g. per batch), the minimum reporting frequency is monthly. Therefore, if there is no discharge during a calendar month for a batch discharge, a DMR must be submitted indicating such by the end of the following month.

(E) NetDMR Reporting Requirements

1. Prior to one-hundred and eighty (180) days after the issuance of this permit, the Permittee may either submit monitoring data and other reports to the Department in hard copy form or electronically using NetDMR, a web-based tool that allows Permittees to electronically submit discharge monitoring reports (DMRs) and other required reports through a secure internet connection. Unless otherwise approved in writing by the Commissioner, no later than one-hundred and eighty (180) days after the issuance of this permit the Permittee shall begin reporting electronically using NetDMR. Specific requirements regarding subscription to NetDMR and submittal of data and reports in hard copy form and for submittal using NetDMR are described below:

a. Submittal of NetDMR Subscriber Agreement

On or before fifteen (15) days after the issuance of this permit, the Permittee and/or the person authorized to sign the Permittee’s discharge monitoring reports (“Signatory Authority”) as described in RCSA Section 22a-430-3(b)(2) shall contact the Department and initiate the NetDMR subscription process for electronic submission of Discharge Monitoring Report (DMR) information. A copy of the NetDMR subscriber form is available on the Department’s website. On or before ninety (90) days after issuance of this permit the Permittee shall submit a signed and notarized copy of the Connecticut DEEP NetDMR Subscriber Agreement to the Department.
b. Submittal of Reports Using NetDMR

Unless otherwise approved by the Commissioner, on or before one-hundred and eighty (180) days after issuance of this permit, the Permittee and/or the Signatory Authority shall electronically submit DMRs and reports required under this permit to the Department using NetDMR in satisfaction of the DMR submission requirement of Section 5(C) of this permit.

DMRs shall be submitted electronically to the Department no later than the 30th day of the month following the completed reporting period. All reports required under the permit, including any monitoring conducted more frequently than monthly or any additional monitoring conducted in accordance with 40 CFR 136, shall be submitted to the Department as an electronic attachment to the DMR in NetDMR. Once a Permittee begins submitting reports using NetDMR, it will no longer be required to submit hard copies of DMRs or other reports to the Department. The Permittee shall also electronically file any written report of non-compliance described in Section 6 of this permit as an attachment in NetDMR. NetDMR is accessed from: http://www.epa.gov/netdmr.

If the Permittee is able to demonstrate a reasonable basis, such as technical or administrative infeasibility, that precludes the use of NetDMR for electronically submitting DMRs and reports, the Commissioner may approve the submission of DMRs and other required reports in hard copy form (“opt-out request”). Opt-out requests must be submitted in writing to the Department for written approval on or before fifteen (15) days prior to the date a Permittee would be required under this permit to begin filing DMRs and other reports using NetDMR. This demonstration shall be valid for twelve (12) months from the date of the Department’s approval and shall thereupon expire. At such time, DMRs and reports shall be submitted electronically to the Department using NetDMR unless the Permittee submits a renewed opt-out request and such request is approved by the Department.

All opt-out requests and requests for the NetDMR subscriber form should be sent to the following address or by email at dep.netdmr@ct.gov:

Attn: NetDMR Coordinator
Connecticut Department of Energy and Environmental Protection
79 Elm Street
Hartford, CT 06106-5127

Copies of all DMRs shall be submitted concurrently to the local Water Pollution Control Authority (“WPCA”) involved in the treatment and collection of the permitted discharge.”

“SECTION 7: COMPLIANCE CONDITIONS

In accordance with 40 CFR §403.8(f)(2)(viii), the Commissioner may provide public notification, in a newspaper of general circulation in the area of the respective POTW, of permittees that at any time in the previous twelve months were in significant noncompliance with the provisions of this permit. For the purposes of this provision, a permittee that is a Significant Industrial User is in significant noncompliance if its violation(s) meet(s) one or more of the following criteria:

- **Chronic violations**: Those in which sixty-six (66%) percent or more of all measurements taken for the same pollutant parameter during a six-month period exceed (by any magnitude) the Average Monthly, Maximum Daily, or Maximum Instantaneous Limit(s).

- **Technical Review Criteria violations**: Those in which thirty-three (33%) or more of all of the measurements taken for the same pollutant parameter during a six-month period equal or exceed the Average Monthly, Maximum Daily, or Maximum Instantaneous Limit(s) multiplied by 1.4 for BOD, TSS, fats, oil, and grease, or 1.2 for all other pollutants except pH.
- **Monitoring Reports**: Failure to provide, within 45 days after the due date, required reports such as DMRs.

- **Compliance Schedule**: Failure to meet within 90 days after the schedule date, a compliance schedule milestone contained in or linked to a respective permit for starting construction, completing construction, or attaining final compliance.

- **Noncompliance Reporting**: Failure to accurately report noncompliance in accordance with provisions identified in Section 6 of this permit.

- **Discretionary**: Any other violation of an effluent limit that the Department determines has caused, alone or in combination with other discharges, a violation of the POTW’s NPDES permit, inhibition or disruption of the POTW, its treatment processes or operations, or its sludge processes, use or disposal.

- **Imminent Endangerment**: Any discharge of a pollutant that has caused imminent endangerment to human health, welfare or to the environment, or has resulted in the Department’s exercise of its emergency authority under 40 CFR §403.8(f)(1)(vi)(B) to halt or prevent such a discharge.

- **BMPs**: Any other violation or group of violations, which may include a violation of Best Management Practices, which the Department determines will adversely affect the operation or implementation of the pretreatment program.”
### Table A

**Discharge Serial Number:** 201-1  
**Monitoring Location:** 1

**Wastewater Description:** Wastewater associated with fiber filter manufacturing operations, HCL washing of diatomaceous earth, zeta carbon process, alkali cleaning of stainless steel screens, laboratory activities, recycled non-contact cooling water, filtered water overflow, and reverse osmosis (R.O.) reject water.

**Monitoring Location Description:** Effluent wet well

**Discharge is to:** The Town of Stafford Springs Water Pollution Control Facility

<table>
<thead>
<tr>
<th>PARAMETER</th>
<th>UNITS</th>
<th>FLOW/TIME BASED MONITORING</th>
<th>INSTANTANEOUS MONITORING</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Average Monthly Limit</td>
<td>Maximum Daily Limit</td>
</tr>
<tr>
<td>Biochemical Oxygen Demand (BOD₅)</td>
<td>mg/l</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>1,3 Dichloro-2-propanol</td>
<td>mg/l</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>Copper, Total</td>
<td>mg/l</td>
<td>0.5</td>
<td>1.0</td>
</tr>
<tr>
<td>Epichlorohydrin</td>
<td>mg/l</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>Formaldehyde ³</td>
<td>mg/l</td>
<td>---</td>
<td>32.5</td>
</tr>
<tr>
<td>Flow Rate, (Average Daily)¹</td>
<td>gpd</td>
<td>400,000</td>
<td>NA</td>
</tr>
<tr>
<td>Flow, Maximum During 24 hr Period¹</td>
<td>gpd</td>
<td>NA</td>
<td>500,000</td>
</tr>
<tr>
<td>Flow Total (Day of Sampling)</td>
<td>gpd</td>
<td>NA</td>
<td>500,000</td>
</tr>
<tr>
<td>Lead, Total</td>
<td>mg/l</td>
<td>0.1</td>
<td>0.5</td>
</tr>
<tr>
<td>pH, Day of Sampling</td>
<td>S.U.</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td>pH, Minimum</td>
<td>S.U.</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td>pH, Maximum</td>
<td>S.U.</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td>Phenols, Total</td>
<td>mg/l</td>
<td>5.0</td>
<td>10.0</td>
</tr>
<tr>
<td>Total Suspended Solids</td>
<td>mg/l</td>
<td>---</td>
<td>---</td>
</tr>
<tr>
<td>Zinc, Total</td>
<td>mg/l</td>
<td>0.5</td>
<td>1.0</td>
</tr>
</tbody>
</table>

**Table Footnotes and Remarks:**

**Footnotes:**

¹ For this parameter, the Permittee shall maintain at the facility a record of the Total Daily Flow for each day of discharge and shall report the Average Daily Flow and the Maximum Daily Flow for each sampling month.

² The first entry in this column is the ‘Sample Frequency’. If this entry is not followed by a ‘Reporting Frequency’ and the ‘Sample Frequency’ is more frequent than monthly then the ‘Reporting Frequency’ is monthly. If the ‘Sample frequency’ is specified as monthly, or less frequent, then the ‘Reporting Frequency’ is the same as the ‘Sample Frequency’.

³ Testing for formaldehyde shall be conducted using the NIOSH 3500 method.
DATA TRACKING AND TECHNICAL FACT SHEET

Permittee: 3M Purification Inc. (Formerly CUNO Incorporated)

PERMIT, ADDRESS, AND FACILITY DATA

PERMIT #: SP0000060  APPLICATION #: 201200132  FACILITY ID 134-002

<table>
<thead>
<tr>
<th>Mailing Address:</th>
<th>Location Address:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Street: 32 River Road</td>
<td>Street: Same</td>
</tr>
<tr>
<td>City: Stafford Springs</td>
<td>City:</td>
</tr>
<tr>
<td>ST: CT Zip: 06076-1500</td>
<td>ST: CT Zip:</td>
</tr>
</tbody>
</table>

| Contact Name: Judith P. Fera | DMR Contact Same |
| Phone No.: (860) 684-8649 | Phone No: |
| Contact E-mail: jpferra@mmm.com | DMR Contact E-mail: |

PERMIT INFORMATION

DURATION 5 YEAR X 10 YEAR _ 30 YEAR

TYPE New _ Reissuance _ Modification X

CATEGORIZATION POINT (X) NON-POINT () GIS #

NPDES () PRETREAT (X) GROUND WATER(UIC) () GROUND WATER (OTHER) ()

NPDES MAJOR (MA) __

NPDES SIGNIFICANT MINOR or PRETREAT SIU (SI) X

NPDES or PRETREATMENT MINOR (MI) __

PRETREAT SIGNIFICANT INDUS USER(SIU) X

PRETREAT CATEGORICAL (CIU) __

POLLUTION PREVENTION MANDATE — ENVIRONMENTAL EQUITY ISSUE —

SIC CODE: 3569 General Industrial Machinery and Equipment

COMPLIANCE ISSUES

COMPLIANCE SCHEDULE YES _ NO X (If yes check off what it is in relation to.)

POLLUTION PREVENTION — TREATMENT REQUIREMENT — WATER CONSERVATION —

WATER QUALITY REQUIREMENT — REMEDIATION — OTHER —

IS THE PERMITTEE SUBJECT TO A PENDING ENFORCEMENT ACTION? NO X YES _

PERMIT # SP0000060
OWNERSHIP CODE

Private  X  Federal  ___  State  ____  Municipal (town only)  ___  Other public  ___

DEEP STAFF ENGINEER Enna Wilson

PERMIT FEES

<table>
<thead>
<tr>
<th>Discharge Code</th>
<th>DSN Number</th>
<th>Annual Fee</th>
</tr>
</thead>
<tbody>
<tr>
<td>501054Z (Approximation)</td>
<td>201-1</td>
<td>$8,425.00</td>
</tr>
<tr>
<td>5060000</td>
<td>201-1</td>
<td>$ 660.00</td>
</tr>
<tr>
<td><strong>TOTAL</strong></td>
<td></td>
<td><strong>$9,085.00</strong></td>
</tr>
</tbody>
</table>

1 This discharge was considered equivalent to the cited category

Permit Modification Fee: $940.00

FOR SEWER DISCHARGES

Discharge to Town of Stafford Springs POTW via its collection system. The facility ID. of the POTW is 134-001.

NATURE OF BUSINESS GENERATING DISCHARGE

3M Purification Inc. manufactures disposable liquid filtration media using resins, various pulps, fibers, cellulose and polymer, diatomaceous earth, and polypropylene/polyethylene bi-component filter wound cartridges.

PROCESS AND TREATMENT DESCRIPTION (by DSN)

DSN 201-1: Consists of a maximum daily flow of 500,000 gallons per day of pretreated wastewaters from fiber filter manufacturing operations, HCL washing of diatomaceous earth, carbon process, alkali cleaning of stainless steel screens, laboratory activities, recycled non-contact cooling water, filtered water overflow, and reverse osmosis (R.O.) reject water. Wastewaters treatment consists of a fine screening, an equalization basin with an approximate capacity of 73,000 gallons and an average retention time of 11 hours (for equalization and mixing), and a pH adjustment system.

RESOURCES USED TO DRAFT PERMIT

X Federal Effluent Limitation Guideline 40 CFR Part 403
General Pretreatment Regulations for Existing and New Sources of Pollution

___ Performance Standards

___ Federal Development Document  name of category

___ Treatability Manual

X Department File Information

___ Connecticut Water Quality Standards
GENERAL COMMENTS

The Department received an Application No. 201200132 on January 13, 2012, requesting modification of the 3M's Permit No. SP0000060. A new wastewater from a zeta carbon process will be generated at this facility. As a result, this permit modification is necessary. The Applicant requested authorization to discharge an additional wastewater from a new zeta carbon process through DSN201. Based on the review of this application and supporting documents, DEEP staff has determined that additional monitoring requirements are not required at this time. The wastewater description for DSN 201 has been modified to include this additional wastewater.

The following permit modifications have been proposed:

Table A has been revised in Section 4(A) of this permit. In addition, DEEP staff has revised Section 5 and Section 7 of this permit to include updated permit format language regarding NetDMR Reporting and Significant Noncompliance Requirements.
NOTICE OF TENTATIVE DETERMINATION INTENT TO MODIFY A STATE PERMIT FOR THE FOLLOWING DISCHARGE INTO THE WATERS OF THE STATE OF CONNECTICUT

TENTATIVE DETERMINATION

The Commissioner of Energy and Environmental Protection hereby gives notice of a tentative determination to modify a permit based on an application submitted by 3M Purification Inc. ("the applicant") under section 22a-430 of the Connecticut General Statutes for a permit to discharge into the waters of the state.

In accordance with applicable federal and state law, the Commissioner has made a tentative determination that the continuance of the existing system to treat the discharge would protect the waters of the state from pollution and the Commissioner proposes to modify a permit for this discharge to the sanitary sewer.

The proposed permit modification, if issued by the Commissioner, will require that all wastewater be treated to meet the applicable effluent limitations and periodic monitoring to demonstrate that the discharge will not cause pollution.

APPLICANT'S PROPOSAL

3M Purification Inc. proposes to discharge an additional wastewater discharge from a new carbon process through DSN 201. The new discharge consists of treated wastewater that is discharged to the Town of Stafford Springs Water Pollution Control Facility from the disposable liquid filtration media manufacturing facility.

The name and mailing address of the permit applicant are: 3M Purification Inc., 32 River Road, Stafford Springs, CT 06076-1500.

The activity takes place at: 32 River Road, Stafford Springs, CT 06076-1500.

REGULATORY CONDITIONS

Type of Treatment

DSN 201-1: The wastewaters receive equalization, solids screening, and neutralization.

Effluent Limitations

This permit contains effluent limitations consistent with a Case-by-Case Determination using the criteria of Best Professional Judgment and which will protect the waters of the state from pollution when all the conditions of this permit have been met.

In accordance with section 22a-430-4(l) of the Regulations of Connecticut State Agencies the permit contains effluent limitations for the following types of toxic substances: heavy metals, phenols, and volatile organic compounds.

COMMISSIONER'S AUTHORITY

The Commissioner of Energy and Environmental Protection is authorized to approve or deny such permits pursuant to section 22a-430 of the Connecticut General Statutes and the Water Discharge Permit Regulations (section
INFORMATION REQUESTS

The application has been assigned the following numbers by the Department of Energy and Environmental Protection. Please use these numbers when corresponding with this office regarding this application.

APPLICATION NO.  201200132                         PERMIT NO. SP0000060            FACILITY ID NO. 134-002

Interested persons may obtain copies of the application from Judith P. Fera, 3M Purification Inc., 32 River Road, Stafford Springs, CT 06076-1500, (860) 684 - 8649.

The application is available for inspection by contacting Enna Wilson at (860) 424-3018, at the Department of Energy and Environmental Protection, Bureau of Materials Management and Compliance Assurance, 79 Elm Street, Hartford, CT, 06106-5127 from 8:30 - 4:30, Monday through Friday.

Any interested person may request in writing that his or her name be put on a mailing list to receive notice of intent to issue any permit to discharge to the surface waters of the state. Such request may be for the entire state or any geographic area of the state and shall clearly state in writing the name and mailing address of the interested person and the area for which notices are requested.

PUBLIC COMMENT

Prior to making a final decision to approve or deny any application, the Commissioner shall consider written comments on the application from interested persons that are received within 30 days of this public notice. Written comments should be directed to Enna Wilson, Bureau of Materials Management and Compliance Assurance, Department of Energy and Environmental Protection, 79 Elm Street, Hartford, CT, 06106-5127. The Commissioner may hold a public hearing prior to approving or denying an application if in the Commissioner's discretion the public interest will be best served thereby, and shall hold a hearing upon receipt of a petition signed by at least twenty-five persons. Notice of any public hearing shall be published at least 30 days prior to the hearing.

Petitions for a hearing should include the application number noted above and also identify a contact person to receive notifications. Petitions may also identify a person who is authorized to engage in discussions regarding the application and, if resolution is reached, withdraw the petition. Original petitions must be mailed or delivered to: DEEP Office of Adjudications, 79 Elm Street, 3rd floor, Hartford, CT, 06106-5127. Petitions cannot be sent by fax or email. Additional information can be found at www.ct.gov/dep/adjudications.

The Department of Energy and Environmental Protection is an affirmative action/equal opportunity employer and service provider. In conformance with the Americans with Disabilities Act, DEEP makes every effort to provide equally effective services for persons with disabilities. Individuals with disabilities who need this information in an alternative format, to allow them to benefit and/or participate in the agency’s programs and services, should call 860-424-3035 or e-mail the ADA Coordinator, at DEP.aaoffice@CT.Gov. Persons who are hearing impaired should call the State of Connecticut relay number 711.

Oswald Inglese, Jr.  
Director  
Water Permitting and Enforcement Division  
Bureau of Materials Management and Compliance Assurance

Dated: