AIR POLLUTION CONTROL 7:27–16.1

APPENDIX

The following table highlights the provisions of N.J.A.C. 7:27–15.5(g) to show generally the exhaust emissions test or OBD inspection to be administered to each category of vehicle inspected or reinspected:

Test/model year idle	1980 and older all	$\frac{1981-1995}{\text{GVWR}} > 8500$	1996 and newer* GVWR > 8500
2,500 RPM	_	all-wheel drive, low mileage, etc. school bus	all-wheel drive, low mileage, etc. school bus
ASM5015	_	all others not covered above	all others not covered above
OBD (after 6/1/2003)	anni de		all OBD-equipped and cligible

Note: On and after June 1, 2003, an OBD-equipped and eligible motor vehicle will receive an OBD inspection.

New Rule, R.2003 d.47, effective January 21, 2003 (operative February 18, 2003).

Sec: 34 N.J.R. 1811(a), 35 N.J.R. 429(a).

SUBCHAPTER 16. CONTROL AND PROHIBITION OF AIR POLLUTION BY VOLATILE ORGANIC COMPOUNDS

Subchapter Historical Note

Subchapter 16 was adopted as R.1975 d.377, effective March 4, 1976. See: 7 N.J.R. 47(c), 8 N.J.R. 15(b). The subchapter was amended by R.1979 d.414, effective December 17, 1979. See: 10 N.J.R. 477(b), 11 N.J.R. 544(b). Further amendments were filed as R.1982 d.3, effective February 1, 1982 (operative, March 1, 1982). See: 13 N.J.R. 127(a), 14 N.J.R. 145(b). See section annotations for further rulemaking activity.

7:27-16.1 **Definitions**

The following words and terms, as used in this subchapter, have the following meanings, unless the context clearly indicates otherwise.

- "Actual emissions" means the rate at which an air contaminant is actually emitted, either directly or indirectly, to the outdoor atmosphere, in units of mass per calendar year, seasonal period, or other time period specified in this subchapter.
- "Agitator" means an apparatus with an external seal used to shake, stir, or mix material in an enclosed vessel.
- "Air contaminant" means any substance, other than water or distillates of air, present in the atmosphere as solid particles, liquid particles, vapors or gases.
- "Airless cleaning system" means a solvent cleaning machine that operates under vacuum and seals at a differential pressure of 0.50 pounds per square inch or less, prior to the introduction of solvent or solvent vapor into the cleaning

chamber, and maintains this differential pressure under vacuum during all cleaning and drying cycles.

- "Airless spray" means a spray coating method in which the coating is atomized by forcing it through a small nozzle opening at high pressure. The coating is not mixed with air before it exits from the nozzle opening.
- "Air-tight cleaning system" means a solvent cleaning machine that seals at a differential pressure of 0.50 pounds per square inch or less, prior to the introduction of solvent or solvent vapor into the cleaning chamber, and maintains this differential pressure during all cleaning and drying cycles.
- "Applicable VOC" means any VOC which has a vapor pressure or sum of partial pressures of organic substances of 0.02 pounds per square inch (1.0 millimeters of mercury) absolute or greater at standard conditions.
- "Asphalt" means a solid, semisolid, or liquid material, produced by mixing bituminous substances together with gravel, crushed rock or similar materials, and used commonly as a coating or paving.
- "ASTM" means the American Society for Testing and Materials.
- "Automated parts handling system" means, with respect to a solvent cleaning machine, a mechanical device that carries parts and/or baskets containing parts at a controlled speed from the initial loading of soiled or wet parts through the removal of the cleaned or dried parts.
- "Automobile or light duty truck surface coating operation" means the application, flash-off, and curing of the primer, topcoat, and repair coat on the main body and other exterior sheetmetal of any passenger car or passenger car derivative capable of seating 15 or fewer passengers, or any motor vehicle rated at 8,500 pounds (3,856 kilograms) gross vehicle weight or less which is designed primarily for purposes of transportation of property, or a derivative of such vehicle including, but not limited to, pick-ups, vans, and window vans. This term includes the entire coating application system, including all spray booths, flash-off areas, and ovens in which surface coating formulations within the same spray primer, topcoat, or repair operation category are applied, dried and cured.
- "Automotive elastomeric coating" means a coating designed for application over surfaces of flexible mobile equipment and mobile equipment components, such as elastomeric bumpers.
- "Automotive impact resistant coating" means a coating designed to resist chipping caused by road debris.
- "Automotive jambing clear coat" means a fast-drying, ready-to-spray clear coat applied to surfaces such as door jambs and trunk and hood edges to allow for quick closure.

27-82.2.3 Supp. 6-16-03

"Automotive lacquer" means a thermoplastic coating applied directly to the bare metal surfaces of mobile equipment and mobile equipment components which dries primarily by solvent evaporation, and which is resoluble in its original solvent.

"Automotive low-gloss coating" means a coating which exhibits a gloss reading less than or equal to 25 on a 60(glossmeter.

"Automotive multi-colored topcoat" means a topcoat that exhibits more than one color, is packaged in a single container, and camouflages surface defects on areas of heavy use, including, but not limited to, cargo beds and other surfaces of trucks and other utility vehicles.

"Automotive pretreatment" means a primer that contains a minimum of 0.5 percent acid, by weight, that is applied directly to the bare metal surfaces of mobile equipment and mobile equipment components to provide corrosion resistance and to promote adhesion of subsequent coatings.

"Automotive primer-sealer" means a coating applied to mobile equipment and mobile equipment components prior to the application of a topcoat to provide corrosion resistance, to promote adhesion of subsequent coatings, to promote color uniformity, and to promote the ability of the undercoat to resist penetration by the topcoat.

"Automotive primer-surfacer" means a coating applied to mobile equipment and mobile equipment components prior to the application of a topcoat for the purpose of:

- 1. Filling surface imperfections in the substrate;
- 2. Providing corrosion resistance; and
- 3. Promoting adhesion of subsequent coatings.

"Automotive specialty coating" means a coating which has been determined by the Department to have only specialized, relatively low-volume uses. This term includes, but is not limited to, elastomeric coatings, adhesion promoters, low gloss coatings, bright metal trim repair coatings, jambing clear coats, impact resistant coatings, rubberized asphaltic underbody coatings, uniform finish blenders, or weld-through primers applied to automotive surfaces and lacquer topcoats applied to a historic motor vehicle.

"Automotive topcoat" means a coating or a series of coatings applied over an automotive primer-surfacer, automotive primer-sealer or existing finish on the surfaces of mobile equipment and mobile equipment components for the purpose of protection or beautification.

"Automotive touch up repair and refinish" means an application of automotive topcoat to cover minor finishing imperfections which are equal to or less than one inch in diameter.

"Background concentration" means, with respect to the measurement of the emission of VOC from a component, the concentration of VOC in the ambient air as determined within the facility and at least one meter upwind of the component being tested.

"Ballasting" means the loading of water or other liquid into a marine tank vessel's cargo tank to obtain proper propeller, rudder, and hull immersion.

"Batch" means the material retained in a batch operation, measured at any instant prior to, during, or at the completion of the conversion.

"Batch cycle emission rate" means the total emissions of air contaminants per batch divided by the batch cycle time in hours.

"Batch cycle time" means the total elapsed time per batch in any single manufacturing process vessel, including all phases of the operation during which the vessel contains process materials, excluding time waiting for removal from the vessel.

"Batch operation" means a type of manufacturing process in which fixed amounts of one or more process materials are introduced into a manufacturing process vessel where they are retained for a prescribed amount of time during which they are converted. Starting materials for a batch are not introduced into the vessel until the previous batch has been removed.

"Batch mix asphalt plant" means an asphalt plant where the aggregate and asphalt cement or other binder are mixed in equipment other than a rotary dryer.

"Batch vapor cleaning machine" means a vapor cleaning machine in which the individual parts or a set of parts that are being cleaned move through the entire cleaning cycle before new parts are introduced into the cleaning machine. The term includes, but is not limited to, solvent cleaning machines, such as ferris wheel cleaners or cross rod machines, that clean multiple loads simultaneously and that are manually loaded.

"Blowdown event" means the non-emergency release of natural gas from a pipeline for the purposes of inspection, maintenance, or repair and where, in the absence of control, more than 2,000 pounds of VOC could be released to the atmosphere.

"British thermal unit" or "BTU" means the quantity of heat required to raise the temperature of one avoirdupois pound of water one degree Fahrenheit at 39.1 degrees Fahrenheit.

"Calendar day" means the 24 hour period from 12 o'clock midnight to 12 o'clock midnight the following day.

Supp. 6-16-03 27-82.2.4 Next Page is 27-82.3

"Can coating" means exterior and interior spray coating in two-piece can lines; interior and exterior coating in sheet coating lines for three-piece cans; side seam spray coating and interior spray coating in can fabricating lines for three-piece cans; and sealing compound application and sheet coating in end coating lines.

"Capture efficiency" means the amount of VOC entering a capture system and delivered to a control device expressed as a ratio of the total VOC generated by a source of VOC.

"CARB" means the California Air Resources Board.

"Carbon adsorber" means a bed of activated carbon into which an air/solvent, gas/vapor or liquid stream is routed and which adsorbs certain compound(s) found in the stream onto the carbon.

"Carbon monoxide" or "CO" means a colorless, odorless, tasteless gas at standard conditions, having a molecular composition of one carbon atom and one oxygen atom.

"Cartridge filtration system" means a system in which perforated canisters containing filtration paper and/or activated carbon are used in a pressurized system to remove solid particles and fugitive dyes from soil-laden solvent.

"Catalytic oxidizer" means a type of control apparatus which reduces the emission of air contaminants by causing the air contaminant molecules to decompose by oxidation, accomplished by preheating the gases being emitted to a predetermined temperature, which is less than required for thermal oxidation, and contacting the preheated gases with catalysts to promote decomposition.

"Certificate" means either an operating certificate or a temporary operating certificate.

"CFR" means the Code of Federal Regulations.

"Chemical plant" means any facility, or any part thereof, classified within the Standard Industrial Code (SIC) Major Group 28, "Chemical and Allied Products."

"Clear coating" means a coating which lacks color and opacity or is transparent and uses the undercoat as a reflectant base or undertone color and any coating used as an interior protective lining on any cylindrical metal shipping container of greater than one gallon capacity.

"Clear topcoat" means the final coating, which contains binders by not opaque pigments and which is specifically formulated to form a transparent or translucent solid protective film on wood furniture.

"CO" means carbon monoxide.

"Coating of flat wood paneling" means the coating of hardwood, plywood, particle board, and hardboard paneling,

excluding the coating of exterior siding, tile board, or particle board used in furniture manufacturing.

"Coating of miscellaneous metal parts and products" means the application of any coating, excluding an adhesive, to any metal part or product including, but not limited to, large and small farm machinery, small appliances, office machinery, vending machines, industrial machinery, metal-covered doors, door frames, and electrical machinery.

"Coating of wood furniture" means the application of any surface coating formulation to any furnishing made of wood or a composite of wood including, but not limited to, kitchen cabinets, equipment cabinets, household furniture and office furniture.

"Coil coating" means the coating of any flat metal sheet or strip available in rolls or coils.

"Cold cleaning machine" means a solvent cleaning machine, containing and/or using an unheated liquid which contains greater than five percent VOC or five percent HAP by weight, into which parts are placed for the purpose of removing dirt, grease, oil or other contaminants and coatings from the surfaces of the parts. This term includes both immersion cold cleaning machines and remote reservoir cold cleaning machines. The term does not include vapor cleaning machines and machines which do not have a solvent/air interface, such as airless and air-tight cleaning systems.

"Combined cycle gas turbine" means a gas turbine in which heat is recovered from the turbine's exhaust gases to heat water or generate steam.

"Combustion source" means a source operation or item of equipment which combusts fuel.

"Complete" means, in reference to an application for a permit, that the application contains all of the information necessary, as determined by the Department, for commencing technical review of the application. Designating an application complete for purposes of commencing technical review does not preclude the Department from requesting or accepting any additional information.

"Component" means, with respect to leak detection and repair, any part of a source operation, including any equipment and control apparatus, from which emissions of air contaminants may be released into the ambient air. This term includes, but is not limited to, any agitator, valve, flange, fitting, gasket, seal, joint, pump, compressor, pressure relief device, diaphragm, manhole, hatch, sight-glass, instrument connection or other connection, meter, or associate equipment. This term does not include a designed emission point of a stack or chimney.

"Compressor" means a device used to compress gases or vapors by the addition of energy, and includes all associated components used to make connections or seals.

"Conductive ink" means an ink used in screen printing which contains material that permits electric current to flow through printed lines or patterns.

"Conservation vent" means any valve designed and used to reduce evaporation losses of any VOC by limiting the amount of air admitted to, or vapors released from, the vapor space of a closed storage vessel.

"Construction ballast" means the filling of an underground storage tank with any VOC, including gasoline, to provide stability during construction.

"Control apparatus" means any device which prevents or controls the emission of any air contaminant directly or indirectly into the outdoor atmosphere.

"Conveyorized surface cleaner" means a surface cleaner through which the parts to be cleaned are moved by means of a continuous, automatic system.

"Custom topcoating" means, with respect to automobiles and light duty trucks, the application of surface coating formulations, except during original equipment manufacturing, to the main body or other exterior areas of any passenger car or any motor vehicle capable of seating 15 or fewer passengers or any motor vehicle rated at 8,500 pounds (3,856 kilograms) gross weight or less which is designed for purposes of transportation of property, or a derivative of such vehicle including, but not limited to, pick-ups, vans, and window vans, to achieve a finish that meets individual specifications, including, but not limited to, custom color, design, or gloss. It shall not include the use of adhesion promoters, zinc phosphate pretreatments, uniforming finishes or blenders, specialty primers for plastics, or low reflective accessory coatings.

"Cutback asphalt" means any paving asphalt which has been liquefied by blending with petroleum solvents, or produced directly from the distillation of petroleum having vaporization properties similar to the blended and liquefied asphalt.

"Day" means calendar day.

"Delivery vessel" means any vehicle designed and constructed or converted to be capable of transporting liquid VOC cargo such as gasoline or fuel oil. This term includes, but is not limited to, tank trucks. tank trailers, railroad tank cars, and marine tank vessels.

"Department" means the New Jersey Department of Environmental Protection.

"Destruction efficiency" means the amount of VOC destroyed or removed by a control device expressed as a ratio of the total VOC entering the device.

"Development" means investigations in a laboratory or pilot plant directed toward the structuring or establishment of methods of manufacture or of specific designs of salable substances, devices or procedures, based upon previously discovered facts, scientific principles or substances. Development shall not include production for sale of established products through established processes; nor shall it include production in plant, works or semi-works equipment for distribution through market-testing channels.

"Difficult to monitor component" means any component located over 15 feet above ground when access is required from the ground, or any component located 9.6 feet away from a platform when access is required from a platform.

"Dilution gas" means air or gas from any source whatsoever added to the source gas emitted from a source operation.

"Distillates of air" means helium (He), nitrogen (N_2) , oxygen (O_2) , neon (Ne), argon (Ar). krypton (Kr), xenon (Xe), and carbon dioxide (CO_2) .

"DOT" means the United States Department of Transportation.

"Double seal floating roof" means a floating roof with two complete and separate seal-envelope combinations, one above the other, containing an enclosed space between them. At least one of the seals must be supported by a mechanism which maintains constant seal contact with the inner surface of the vessel walls, despite surface and altitude irregularities.

"Down time" means, with respect to a solvent cleaning machine, the period when a solvent cleaning machine is not cleaning parts and the sump heating coils, if present, are turned off.

"Drum mix asphalt plant" means an asphalt plant where the asphalt cement or other binder is added to the aggregate while the aggregate is still in the rotary dryer.

"Dwell" means, with respect to the operation of a solvent cleaning machine, the holding of parts after cleaning within the freeboard area and above the solvent vapor zone of a solvent cleaning machine, to allow solvent to drain from the parts or the basket holding the parts back into the solvent cleaning machine.

"Dwell time" means, with respect to the operation of a batch vapor cleaning machine or an in-line vapor cleaning machine, the period of time which begins when a parts basket is placed above the vapor zone of the vapor cleaning machine and which ends when solvent dripping ceases.

Supp. 6-16-03

"Emission statement" means a report of the actual annual emissions of a facility submitted by the owner or operator to the Department pursuant to the requirements of N.J.A.C. 7:27-21.

"Emulsified asphalt" means asphalt which has been liquefied by mixing with water and an emulsifying agent.

"EPA" means the United States Environmental Protection Agency.

"Equipment" means any device capable of causing the emission of an air contaminant either directly or indirectly to the outdoor atmosphere, and any stack or chimney, conduit, flue, duct, vent or similar device connected or attached to, or serving the equipment. This term includes, but is not limited to, a device in which the preponderance of the air contaminants emitted is caused by a manufacturing process.

"Exclusion rate" means that rate at or below which the emission of an air contaminant into the outdoor atmosphere is not required to be controlled.

"Exempt organic substance" means an organic substance which is one of the chemical compounds specifically not included in the term "volatile organic compound" or "VOC" as defined in this section.

"External floating roof" means a movable roof in an otherwise open top storage vessel consisting of a floating deck resting on the surface of the liquid contents, a continuous seal supported against the inner surface of the tank shell, and an envelope closing the gap between the floating deck and the seal, the entire deck-seal-envelope combination free to rise and fall with the surface of the liquid during filling and emptying of the storage vessel.

"Extreme performance coating" means a coating formulated for and exposed to harsh environmental conditions including, but not limited to: outside weather conditions all of the time, or temperatures consistently above, 95(C, or temperatures consistently below 0(C, or solvents, detergents, abrasives or scouring agents; or corrosive atmospheres or fluids.

"Fabric coating" means the application of any surface coating formulation, except ink and plastisol, to a textile substrate in a fabric coating line.

"Fabric printing operation" means the decorative enhancement of knit or woven cloth including webs, sheets and towels, by applying a pattern or colored design with inks, dyes, or print pastes by techniques including, but not limited to, roller, flat screen, rotary screen, and silk screen printing.

"Facility" means the combination of all structures, buildings, equipment, storage tanks, source operations, and other operations located on one or more contiguous or adjacent properties owned or operated by the same person. For the

purposes of this definition, each natural gas pipeline compressor or pump station and each section of natural gas pipeline between such compressor or pump station shall constitute a separate natural gas pipeline facility.

"Facility-wide permit" means a single permit issued by the Department to the owner or operator of a priority industrial facility incorporating the permits, certificates, registrations, or any other relevant Department approvals previously issued to the owner or operator of the priority industrial facility pursuant to the Solid Waste Management Act, N.J.S.A. 13:1E-1 et seq., the Water Pollution Control Act, N.J.S.A. 58:10A-1 et seq., the Air Pollution Control Act, N.J.S.A. 26:2C-1 et seq., and the appropriate provisions of the Pollution Prevention Plan prepared by the owner or operator of the priority industrial facility pursuant to N.J.S.A. 13:1D-41 and 42. This term shall have the same meaning as defined for the term "facility-wide permit" at N.J.A.C. 7:1K-1.5; if there is any conflict between the definition at N.J.A.C. 7:1K-1.5 and this one, the definition at N.J.A.C. 7:1K-1.5 shall control.

"Federally enforceable" means all limitations and conditions on operation, production, or emissions that can be enforced by EPA. The foregoing limitations and conditions that can be enforced by EPA include, but are not limited to, those established in:

- 1. Any standards of performance for new stationary sources (NSPS) promulgated at 40 CFR 60;
- 2. Any national emission standard for hazardous air pollutants (NESHAP) promulgated at 40 CFR 61;
 - 3. Any provision of an applicable SIP;
- 4. Any permit issued pursuant to requirements established at 40 CFR 51, Subpart I; 40 CFR 52.21; 40 CFR 70; or 40 CFR 71; or
- 5. Any permit or order issued pursuant to the Air Pollution Control Act, N.J.S.A. 26:2C-1 et seq., or this chapter.

"Fill pipe" means a device through which liquid is transferred into a receiving vessel.

"First attempt at repair" means rapid action taken for the purpose of stopping or reducing a leak. First attempts at repair include, but are not limited to, the following practices where practicable: tightening of packing gland nuts, tightening of flanges, and ensuring that the seal flush is operating at design pressure and temperature.

"Fitting" means a component used to attach or connect pipes or piping details including, but not limited to, flanges and threaded connections.

"Flare" means a device used for the destruction of waste or by-product gases by passing them through a flame and

27-82.5 Supp. 6-16-03

then directly into the outdoor atmosphere. Thermal oxidizers are not flares.

"Flexographic printing operation" means a system of transferring images onto a substrate through first applying ink to an inking roller which in turn transfers the ink onto the raised image areas of a rubber or elastomeric plate secured to a second roller, which then transfers the ink onto the substrate.

"Floating roof" means an external or internal pontoon type or double-deck type roof resting on the surface of the liquid contents in a storage vessel, and equipped with a mechanism providing one or more tight seals in the space between the floating roof rim and the vessel shell throughout the entire vertical travel distance of the roof, or any other floating type mechanism approved by the Department for the purpose of preventing air contaminants from being discharged into the outdoor atmosphere.

"Fountain solution" means an aqueous solution used in graphic arts operations to dampen the plate and prevent the non-image areas of the plate from accepting the hydrophobic inks used.

"Freeboard height" means, with respect to a solvent cleaning machine, the vertical distance determined as follows:

- 1. For a cold cleaning machine, the distance from the solvent-containing liquid to the top edge of the machine; or
- 2. For a vapor cleaning machine, the distance from the top of the solvent vapor layer to the top edge of the machine.

"Freeboard ratio" means, with respect to a solvent cleaning machine, a ratio of the machine's freeboard height to the width of its tank (that is, to the tank's narrower dimension at the tank lip).

"Freeboard refrigeration device" means a set of secondary coils mounted in the freeboard area of a solvent cleaning machine that carries a refrigerant or other chilled substance to provide a chilled air blanket above the solvent vapor. This term includes a solvent cleaning machine's primary condenser, if it is capable of maintaining a temperature in the center of the chilled air blanket of not more than 30 percent of the boiling point for the solvent used.

"Fuel" means solid, liquid or gaseous materials used to produce useful heat by burning.

"Fugitive emissions" means any emissions of an air contaminant released directly or indirectly into the atmosphere which do not pass through a stack or chimney.

"Gaseous leak" means the emission of applicable VOC directly or indirectly to the atmosphere as a gas or vapor from a hole, crevice, or other opening in a component, other than an emission that is in accordance with the component's design during normal operations.

"Gaseous service" means contact with applicable VOC that is in the gaseous state at operating conditions.

"Gasoline" means any petroleum distillate or petroleum distillate/oxygenated blend having a Reid vapor pressure of four pounds per square inch (207 millimeters of mercury) absolute or greater, and commonly or commercially known or sold as gasoline.

"Gasoline dispensing facility" means a facility consisting of one or more stationary gasoline storage tanks together with dispensing devices used to fill vehicle fuel tanks.

"Gas turbine" means an internal combustion engine fueled by liquid or gaseous fuel, in which blades are driven by combustion gases, and which generates mechanical energy in the form of a rotating shaft which is used to drive an electric generator or other industrial equipment.

"Glass coating" means the application of any surface coating formulation to a glass surface, such as those of glass lamps or bulbs.

"Graphic arts operation" means the application of one or more surface coating formulations across portions of a surface using one or more rotogravure or flexographic printers used to produce published material and packaging for commercial or industrial purposes, or any rotogravure or flexographic printers used to produce vinyl or urethane coated fabric or sheets, or any sheet-fed gravure, screen printing, or fabric printing operations together with any associated drying or curing areas. A single graphic arts operation ends after drying or curing and before other surface coating formulations are applied. For any web line, this term means an entire application system, including any associated drying ovens or areas between the supply roll and take-up roll or folder. This term does not include any surface coating operation.

"Gravure printing operation (sheet-fed)" means a system of transferring images onto a substrate through first applying ink to a cylinder into the surface of which small, shallow cells have been etched forming a pattern, then wiping the lands between the cells free of ink with a doctor blade, and finally contacting the substrate, which is fed in single sheets, onto the cylinder so that the surface of the substrate is pressed into the cells, transferring the ink to the substrate. This term does not include proof presses which are being used to check the quality of the image formation of newly engraved or etched gravure cylinders.

"Hatch" means a system, including a cover which may be opened or closed, that provides access to the interior of a tank or other enclosed container.

"Hazardous air pollutant" or "HAP" means an air contaminant listed in or pursuant to subsection (b) of section 112 of the Clean Air Act (42 U.S.C. § 7412).

"Historic motor vehicle" means any motor vehicle which is at least 25 years old and which is owned as a collectors item and used solely exhibition and education purposes by the owner.

"Hydrocarbons" or "HC" means any compound or mixture of compounds whose molecules consist of atoms of hydrogen and carbon only.

"Idle time" means, with respect to a solvent cleaning machine, the period when a solvent cleaning machine is not actively cleaning parts, but the sump heating coil, if present, is turned on.

"Immersion cold cleaning machine" means a cold cleaning machine in which the part or parts to be cleaned are immersed in the solvent during the cleaning process.

"Incinerator" means any device, apparatus, equipment, or structure using combustion or pyrolysis to oxidize, reduce or salvage any material or substance. "Incinerator" does not include thermal or catalytic oxidizers used as control apparatus on equipment, but it does include (without limitation) any thermal destruction facility which is a resource recovery facility, as such terms are defined in N.J.A.C. 7:26–1.4.

"Indirect emissions" means a discharge of any air contaminant into the outdoor atmosphere through any opening that is not a stack or chimney directly connected to the equipment.

"Industrial wastewater treatment system" means any structure or structures by means of which industrial liquid waste or sludges are subjected to any treatment process requiring the issuance of an individual NJPDES permit regulated by the Department pursuant to the New Jersey Pollutant Discharge Elimination System Permit Program, N.J.A.C. 7:14A, under the authority of the Water Pollution Control Act, N.J.S.A. 58:10A-1 et seq.

"Ink transfer" means a decal, printed using screen printing onto a special release carrier, that will be transferred from the carrier to a substrate. Final transfer of the decal to the substrate may or may not occur at the screen printing facility.

"In-line vapor cleaning machine" means a vapor cleaning machine that uses an automated parts handling system, typically a conveyor, to automatically provide a supply of parts to be cleaned and which is fully enclosed except for the conveyor inlet and exit portals.

"Laboratory operations" means any action, process, or treatment utilizing chemical, physical, or biological factors to conduct experimental research, tests, or demonstrations.

"Large appliance coating" means the application of any coating to the component parts of large appliances including, but not limited to, doors, cases, lids, panels, and interior supports of residential and commercial washers, dryers, ranges, refrigerators, freezers, water heaters, dish washers, trash compactors, air conditioners, and other associated products.

"Leak" means a gaseous leak or a liquid leak of applicable VOC.

"Leather coating" means the application of any surface coating formulation to a leather substrate in a leather coating line.

"Light liquid" means a fluid with vapor pressure greater than 0.044 pounds per square inch absolute (2.27 millimeters of mercury) at 68(F.

"Light liquid service" means contact with a fluid that is 10 percent or greater by weight light liquid.

"Liquid leak" means the release of liquid applicable VOC from a hole, crevice, or other opening in a component subject to N.J.A.C. 7:27–16, other than a release of liquid VOC in accordance with the component's design during normal operations. The presence of a drop, drip, accumulation, pool, or other visible evidence of a liquid, applicable VOC demonstrates that a liquid leak has occurred.

"Liquid particles" means particles which have volume but are not of rigid shape.

"Liquid service" means contact with applicable VOC that is in the liquid state at operating conditions.

"Lithographic printing operation" means printing by a planographic method in which the image and nonimage areas are on the same geometric plane.

"Local exhaust ventilation" means a system for capturing air contaminants within 36 inches (91.4 centimeters) of the points at which they emerge from a source operation.

"Magnet wire coating" means the application of electrically insulating varnish or enamel to aluminum or copper wire.

"Major VOC facility" means any facility which has the potential to emit 25 or more tons of VOC per year.

"Manufacturing process" means any action, operation or treatment embracing chemical, industrial, manufacturing, or processing factors, methods or forms including, but not limited to, furnaces, kettles, ovens, converters, cupolas, kilns, crucibles, stills, dryers, roasters, crushers, grinders,

27-82.7 Supp. 6-16-03

mixers, reactors, regenerators, separators, filters, reboilers, columns, classifiers, screens, quenchers, cookers, digesters, towers, washers, scrubbers, mills, condensers, or absorbers.

"Manufacturing process vessel" means any container wherein a manufacturing process, or any part thereof, takes place.

"Marine tank vessel" means any tugboat, tanker, freighter, passenger ship, barge, boat, ship, or watercraft, which is specifically constructed or converted to be capable of carrying liquid cargo in tanks.

"Marine terminal" means any facility, or part thereof, at which liquid cargo is loaded into or unloaded out of marine tank vessels.

"Maximum gross heat input rate" means the maximum amount of fuel a combustion source is able to combust in a given period as stated by the manufacturer of the combustion source. This term is expressed in BTUs per hour, based on the highest BTU value of the fuels combusted.

"Metal furniture coating" means the coating in a metal furniture coating line of any metal part which will be assembled with other metal, wood, fabric, plastic, or glass parts to form a piece of furniture.

"Mobile equipment" means equipment which may be driven or is capable of being driven or pulled on a roadway including, but not limited to, automobiles, trucks, including truck cabs, truck bodies and truck trailers, buses, motorcycles, camper shells, mobile cranes, bulldozers, street cleaning machines, golf carts, ground support vehicles used in support of aircraft activities at airports, and farm equipment.

"Natural gas/gasoline processing plants" means facilities engaged in the separation of natural gas liquids from field gas and/or fractionation of the liquids into natural gas products such as ethane, propane, butane, and natural gasoline. Excluded from the definition are compressor stations, dehydration units, sweetening units, field treatment, underground storage, liquefied natural gas units, and field gas gathering systems unless these facilities are located as a gas plant.

"New Jersey's coastal waters" means the Atlantic Ocean area and all areas under tidal influence within three nautical miles (5,566 meters) of the mean high water line as measured from the New Jersey coast, except that, if at any point along the line of measurement, within or beyond three nautical miles (5,566 meters), there is a meeting of waters under the exclusive jurisdiction of any other State or the United States of America, New Jersey's jurisdiction shall end at that point. Any point of measurement shall be taken from a point of New Jersey land, permanent or nonpermanent, and extended azimuthally to a distance of three nautical miles (5,566 meters) or to the point where another State or the United States of America has jurisdiction.

"Non-utility boiler" means any steam generating unit which is not a utility boiler.

"Offset lithography" means a planographic method of printing in which the image and nonimage areas are on the same plane and where the ink is transferred from an image plate on one cylinder to an image blanket on a different cylinder. The ink is finally transferred from the image blanket to the surface to be printed.

"Opaque stain" means all stains that contain pigments but are not classified as semitransparent stains, and includes stains, glazes, and other opaque material applied to wood surfaces

"Open burning" means any fire from which the products of combustion are emitted directly into the open air, and are not by design directed through a stack or chimney.

"Open top tank" means any vessel in which a manufacturing process, or any part thereof, takes place during which there is an opening to the atmosphere greater than 25 percent of the surface area of any liquid substance contained therein.

"Operating certificate" means a "Certificate to Operate Control Apparatus or Equipment" issued by the Department pursuant to the Air Pollution Control Act of 1954, specifically N.J.S.A. 26:2C–9.2, which is valid for a period of five years from the date of issuance, unless sooner revoked by the Department.

"Operating permit" means the permit described in Title V of the Federal Clean Air Act, 42 U.S.C. §§ 7661 et seq., and in N.J.A.C. 7:27–22. This term shall include a general operating permit which is applicable facility wide, but does not include a general operating permit which applies only to a part of a facility. Where a general operating permit applies only to a part of a facility, the general operating permit shall be incorporated into the operating permit. This term also includes an operating permit issued for a temporary facility; for a facility subject to a MACT or GACT standard pursuant to N.J.A.C. 7:27–22.26; or for a component of a facility pursuant to N.J.A.C. 7:27–22.5(j).

"Order" means any and all orders issued by the Department including, but not limited to, administrative orders and administrative consent orders.

"Other wastewater treatment system" means any structure or structures by means of which liquid waste or sludges (other than industrial liquid waste or sludges) are subjected to any treatment process requiring the issuance of an individual NJPDES permit pursuant to the New Jersey Pollutant Discharge Elimination System Permit Program, N.J.A.C. 7:14A, under the authority of the Water Pollution Control Act, N.J.S.A. 58:10A-1 et seq.

"Paper coating" means:

- 1. The application of any coating, excluding plastisol, uniformly distributed across the web, which is put on paper, or on pressure-sensitive tapes regardless of the substrate, including paper, fabric, or plastic film;
- 2. Related web coating processes on plastic film including, but not limited to, typewriter ribbons, photographic film, and magnetic tape; or
- 3. Decorative coating on metal foil including, but not limited to, gift wrap and packaging.

This term does not include any graphic arts operation.

"Pipe coating" means the application of any coating to a pipe comprised of any material except plastic.

"Partial pressure" means the pressure exerted by a specified component in a mixture of gases.

"Particles" means any material, except uncombined water, which exists as liquid particles or solid particles at standard conditions.

"Penetrating prime coat" means a low-viscosity liquid asphalt applied to a surface in order to prepare it for paving with an asphalt concrete.

"Permit" means preconstruction permit, operating permit, or facility-wide permit.

"Person" means any individual or entity and shall include, without limitation, corporations, companies, associations, societies, firms, partnerships, and joint stock companies, and shall also include, without limitation, all political subdivisions of any State or any agencies or instrumentalities thereof.

"Petroleum distillate" means any mixture of VOC produced by condensing vapors of petroleum during distillation, including, but not limited to, naphthas, aviation gasoline, motor gasoline, kerosene, diesel oil, domestic fuel oil, and petroleum solvents.

"Petroleum solvent dry cleaning" means a process in which textile and fabric articles are washed in a solution of organic material, and then dried by exposure to a heated air stream. The organic material is produced by petroleum distillation and is comprised of a hydrocarbon range of 8 to 12 carbon atoms per organic molecule.

"Pigmented coat" means opaque coatings that contain binders and colored pigments and are formulated to conceal the wood surface either as an undercoat or topcoat.

"Planography" means any method of printing from a flat surface.

"Plastic part" means a piece made from a substance that has been formed from a natural or synthetic resin through the application of pressure or heat or both. "Plastisol" means a surface coating formulation that is a dispersion of finely divided polymeric resin in a high boiling solvent or softening agent that is added to increase flexibility or toughness and includes plastisols to which volatile solvent has been added.

"Platform" means any elevated horizontal surface, either temporary or permanent, used for the purpose of gaining access to a component.

"Positive pressure ventilation" means any ventilation system in which pressurized air from a compressed air manifold, fan, or similar device is blown into a work area.

"Potential to emit" means the maximum capacity of a source operation or a facility to emit an air contaminant under its physical and operational design. Any physical or operational limitation on the capacity of a source operation or a facility to emit an air contaminant, including control apparatus and restrictions on hours of operation or on the type or amount of material combusted, stored or processed, shall be treated as part of its design if the limitation is Federally enforceable. If there is no Federally enforceable limitation on the hours of operation of a source operation, then any determination of the maximum design capacity shall be based on a presumption of operation at 8760 hours per year. This term includes the fugitive emissions emitted by the source operation or facility as calculated in a manner consistent with the provisions of N.J.A.C. 7:27-21 and current guidance issued by the Department pursuant thereto.

"Pollution prevention" shall have the same meaning as defined for this term at N.J.A.C. 7:1K-1.5.

"Ppm" means parts per million.

"Ppmvd" means parts per million by volume, dry basis. This is the number of parts in a mixture, by volume, which are of the specified substance, not including the number of parts contributed by water.

"Preconstruction permit" means a legally valid permit, authorizing construction, installation, reconstruction, or modification of a significant source, issued by the Department under N.J.A.C. 7:27–8 pursuant to the New Jersey Air Pollution Control Act and in particular N.J.S.A. 26:2C.

"Pressure relief device" means a type of component which is installed for safety to relieve elevated pressure within equipment, or within a conduit or duct serving equipment. Such a component is designed to release material contained within the system when the pressure within the system exceeds a set level.

"Pressure relief valve" means a type of pressure relief device which consists of a valve that automatically opens when the pressure within the system exceeds a set level and closes when the pressure drops below that level. "Primary condenser" means, with respect to a vapor cleaning machine, a series of circumferential cooling coils located in the machine through which a chilled substance is circulated or recirculated to provide continuous condensation of rising solvent vapors, to create a concentrated vapor zone.

"Process emission rate" means the mass rate of air contaminants emitted from the final source operation of a process, exclusive of any type of control apparatus or product recovery device.

"Process unit shutdown" means a regularly scheduled work practice or operational procedure that stops production from a process unit or part of a process unit for 24 hours or such other longer time as the owner or operator of the unit establishes to be necessary for the removal of the process material so that repairs to the unit can be carried out in a safe manner. The use of spare equipment without stopping production is not a process unit shutdown.

"Psi" means pounds per square inch.

"Pump" means a device used to transport fluids by the addition of energy, and includes all associate components used to make connections or seals.

"Receiving vessel" means any vessel into which an applicable VOC is introduced including, but not limited to, storage tanks, delivery vessels, and manufacturing process vessels.

"Reduce room draft" means, with respect to the operation of a solvent cleaning machine, to decrease the flow or movement of air across the top of the freeboard area of the solvent cleaning machine to less than 50 feet per minute (15.2 meters per minute) by methods including, but not limited to, redirecting fans and/or air vents, moving the machine to a corner or other area in the room where there is less flow or movement of air, or constructing a partial or complete enclosure around the machine.

"Refinishing" means, with respect to automobiles and light duty trucks, the recoating of the main body or other exterior areas of any passenger car or passenger car derivative capable of seating 15 or fewer passengers or any motor vehicle rated at 8,500 pounds (3,856 kilograms) gross weight or less which is designed primarily for purposes of transportation, of property, or a derivative of such vehicle including, but not limited to, pick-ups, vans, and window vans. It shall not include the use of adhesive promoters, zinc phosphate pretreatments, uniforming finishes or blenders, specialty primers for plastics, or low reflective accessory coatings.

"Regenerative cycle gas turbine" means a gas turbine which recovers heat from its exhaust gases and uses that heat to preheat the combustion air which is drawn into the gas turbine.

"Regulated leak" means any gaseous leak of applicable VOC at a concentration or level above any applicable limit established in Tables 18A and 18B and any liquid leak of an applicable VOC.

"Reid vapor pressure" or "RVP" means the absolute vapor pressure of a petroleum product in pounds per square inch (or kilopascals) at 100 degrees Fahrenheit ((F) (37.8 degrees Celsius ((C)) as measured by "Method 3 Evacuated Chamber Method" promulgated at 40 CFR 80, Appendix E; or any other equivalent test method approved in advance in writing by the Department and the EPA.

"Remote reservoir cold cleaning machine" means a cold cleaning machine in which liquid solvent is pumped into a sink-like work area where the cleaning of parts occurs, and from which the solvent is immediately drained back into an enclosed container or reservoir, so that no solvent is allowed to pool in the work area.

"Repair" means, with respect to a VOC leak, a corrective action taken to eliminate the leak or reduce the leak to below regulated levels.

"Research" means investigations directed toward the discovery of facts, scientific principles, reactions, or substances.

"Rotogravure printing operation (web-fed)" means a system of transferring images onto a substrate through first applying ink to a cylinder into the surface of which small, shallow cells have been etched forming an image or a pattern, then wiping the lands between the cells free of ink with a doctor blade, and finally contacting the substrate, which is fed from a continuous roll, over the cylinder so that the surface of the substrate is pressed into the cells, transferring the ink to the substrate. This term does not include proof presses which are being used to check the quality of the image formation of newly engraved or etched gravure cylinders.

"Rupture disc" means a type of pressure relief device which is designed to fracture, rupture, or burst under pressure when the pressure within the system exceeds a set level. Such a device is commonly a diaphragm held between flanges, which under conditions of normal operation remains intact and prevents gases from being released from the system.

"Screen printing operation" means a system of transferring images onto a substance in which the printing ink passes through a fabric to which a stencil has been applied. The openings in the stencil determine the form and dimensions of the imprint.

"Seal-envelope combination" means a barrier to the passage of VOC vapors between a floating roof and the inner surface of a storage vessel wall, consisting of a seal which maintains constant contact with the wall as the floating roof rises and descends with the level of the stored VOC, and a membrane, diaphragm, fabric, or blanket, known as an envelope, which spans the gap between the floating roof and the seal and which is vapor-tight.

"Sealer" means coatings containing binders that seal a wood surface prior to application of subsequent coatings.

"Semitransparent stain" means stains that contain dyes and/or semitransparent pigments and are formulated to enhance wood grain and to change the color of the surface, but not to conceal the surface; including sap stain, toner, nongrain raising stains, pad stain, spatter stain, and other semitransparent stains.

"Simple cycle gas turbine" means a gas turbine which does not recover heat from its exhaust gases.

"Small appliances" means devices used primarily in households and offices including, but not limited to, fans, mixers, blenders, dehumidifiers, toasters, toaster-ovens, slow pot cookers, food processors, portable heaters, lamps, typewriters, staplers, and paper punches.

"Solid particles" means particles of rigid shape and definite volume.

"Solvent/air interface" means, with respect to a solvent cleaning machine, the interface between the concentrated solvent vapor layer and the air. For a vapor cleaning machine, this contact point is defined as the plane at the midline height of the primary condenser coils. For a cold cleaning machine, this contact point is defined as the plane of contact between the liquid solvent and the air.

"Solvent cleaning machine" means a device or piece of equipment that uses solvent, in a liquid or vapor state, to remove contaminants, such as dirt, grease, oil, and coatings, from the surfaces of materials. Types of solvent cleaning machines include, but are not limited to, vapor cleaning machines, cold cleaning machines, and airless and air-tight cleaning systems.

"Solvent recovery dryer" means a class of dry cleaning dryers that employs a condenser to liquefy and recover solvent vapors evaporated in a closed-loop, recirculating stream of heated air.

"Source gas" means air or gases passed through, or generated by, a source operation and discharged from the source operation.

"Source operation" means any process or any identifiable part thereof that emits or can reasonably be anticipated to emit any air contaminant either directly or indirectly into the outdoor atmosphere. A source operation may include one or more pieces of equipment or control apparatus.

"Special purpose screen printing inks and coatings" means inks and coatings used in screen printing which are used to print ink transfers, or are designed to resist or withstand any of the following: more than two years of outdoor exposure, exposure to chemicals, solvents, acids, detergents, oil products or cosmetics, temperatures in excess

of 170 degrees Fahrenheit, vacuum forming, embossing or molding.

"Stack or chimney" means a flue, conduit or opening designed, constructed or utilized for the purpose of emitting any air contaminant into the outdoor atmosphere.

"Standard conditions" means 70 degrees Fahrenheit ((F) (21.1 degrees Celsius ((C)) and one atmosphere pressure (14.7 pounds per square inch absolute or 760.0 millimeters of mercury).

"Standard Industrial Classification Code" or "SIC Code" means the system devised by the United States Office of Management and Budget to classify establishments according to the type of economic activity in which they are engaged.

"State implementation plan" or "SIP" means a plan for the attainment of any NAAQS, prepared by a state and approved by the EPA pursuant to Section 110 of the Clean Air Act (42 U.S.C., § 1857 et seq.).

"Stationary gas turbine" means any simple cycle gas turbine, regenerative cycle gas turbine, or combined cycle gas turbine that is not self-propelled. The term includes a gas turbine of any of these types which is mounted on a vehicle for portability.

"Stationary internal combustion engine" means any internal combustion engine that is not self-propelled. This term includes internal combustion engines which are mounted on vehicles for portability.

"Steam generating unit" means any furnace, boiler, or other device which combusts fuel for the purpose of producing steam.

"Storage tank" means any tank, reservoir, or vessel which is a container for liquids or gases, wherein:

- 1. No manufacturing process, or part thereof, other than filling or emptying takes place; and
- 2. The only treatment carried out is that necessary to prevent change from occurring in the physical condition or the chemical properties of the liquids or gases deposited into the container. Such treatment may include recirculating, agitating, maintaining the temperature of the stored liquids or gases, or replacing air in the vapor space above the stored liquids or gases with an inert gas in order to inhibit the occurrence of chemical reaction.

"Submerged fill pipe" means a fill pipe whose point of discharge into the receiving vessel is entirely submerged when the liquid level is no more than 6 inches (15.2 centimeters) above the vessel bottom or, in the case of a top or side-entering fill pipe, when the liquid level is no more than three times the inside radius of the fill pipe plus 5

inches (12.7 centimeters), but no more than 42 inches (106.7 centimeters), above the vessel bottom.

"Superheated vapor system" means, with respect to a vapor cleaning machine, a system that heats the solvent vapor to a temperature that is at least ten degrees Fahrenheit above the solvent's boiling point. In such a system parts are held in the superheated vapor and then exit the machine.

"Surface cleaner" means a device to remove unwanted foreign matter from the surfaces of non-porous or nonabsorbent materials by using VOC solvents in liquid or vapor state.

"Surface coating formulation" means the material used to form a protective, functional, or decorative film including, but not limited to, paint, varnish, ink, or adhesive, applied to or impregnated into a substrate. This term includes such material whether used in a surface coating or graphic arts operation.

"Surface coating formulation as applied" or "coating as applied" means the volume, in gallons or liters, of any surface coating formulation used in a surface coating operation, including any diluents or thinners added.

"Surface coating operation" means the application of one or more surface coating formulations across an entire surface, using one or more coating applicators, together with any associated drying or curing areas. A single surface coating operation ends after drying or curing and before other surface coating formulations are applied. For any web coating line, this term means an entire coating application system, including any associated drying ovens or areas between the supply roll and take-up roll, that is used to apply surface coating formulations onto a continuous strip or web. This term does not include any graphic arts operation.

"Synthetic organic chemical or polymer" means one or more of the substances listed in Appendix I.

"Tablet coating" means the application of any surface coating formulation to a formed pharmaceutical product.

"Tank" means any container whose walls are constructed of material which is rigid and self-supporting.

"Temporary operating certificate" means an operating certificate with a term shorter than five years, issued pursuant to N.J.A.C. 7:27–8.7(d).

"Thermal oxidizer" means a type of control apparatus which reduces the emission of air contaminants by subjecting the gases being emitted to elevated temperatures which cause the air contaminant molecules to decompose within an enclosed space. For the purposes of this subchapter, this term includes catalytic and non-catalytic thermal oxidizers.

"Toxic substance" or "TXS" means a substance listed in Table 1 of N.J.A.C. 7:27–17.3.

"Transfer efficiency" means the percent by weight, on a dry basis, of the total coating solids applied to an object which adhere to the object.

"Transfer operation" means the moving of any substance from any storage tank, manufacturing process vessel, or delivery vessel into any receiving vessel.

"Unihose" means, with respect to a gasoline dispenser at a gasoline dispensing facility, a dispenser which has only one hose and one nozzle per dispenser side which is used for dispensing all grades of gasoline.

"Urethane coating" means the application of any surface coating formulation, except plastisol, to urethane coated fabric or urethane sheets that are more than 0.002 inches (50 micrometers) thick, except resilient floor covering and flexible packaging.

"Utility boiler" has the meaning defined in N.J.A.C. 7:27–19.

"Vacuum service" means equipment operating at an internal pressure which is at least 0.725 pounds per square inch (37.5 millimeters of mercury) below ambient pressure.

"Valve" means a device that regulates or isolates the fluid flow in a pipe, tube, or conduit by means of an external actuator.

"Vapor" means the gaseous form of substances which, under standard conditions, are in the solid or liquid state and which can be changed to these states by either increasing the pressure or decreasing the temperature.

"Vapor balance system" means a system for controlling vapor losses during the transfer of a VOC liquid from one vessel to another vessel or tank by means of the simultaneous counter-transfer of displaced vapors from the receiving vessel to the vessel supplying the liquid.

"Vapor cleaning machine" means a solvent cleaning machine that uses either solvent vapor generated by boiling liquid solvent or heated liquid solvent as part of the cleaning or drying cycle. This term includes both batch vapor cleaning machines and in-line vapor cleaning machines, but does not include cold cleaning machines and machines which do not have a solvent/air interface, such as airless and air-tight cleaning systems.

"Vapor control system" means a system for preventing the emission of organic vapors into the outdoor atmosphere.

27-82.12

"Vapor-mounted primary seal" means a seal-envelope combination which is mounted so that underneath the seal there is an annular vapor space which is bounded by the bottom of the seal, the vessel wall, the liquid surface, and the floating roof.

"Vapor pressure" means the pressure of the vapor phase of a substance, or the sum of the partial pressures of the vapor phases of individual substances in a mixture of substances, when in equilibrium with the non-vapor phase of the substance or substances.

"Vapor-tight" means not capable of allowing the passage of gases at the pressures encountered.

"Vapor up control switch" means, with respect to a vapor cleaning machine, a thermostatically controlled switch which shuts off or prevents condensate from being sprayed when there is no vapor. On in-line vapor cleaning machines the switch also prevents the conveyor from operating when there is no vapor.

"Vinyl coating" means the application of any surface coating formulation, except ink and plastisol, to vinyl-coated fabric or vinyl sheets.

"Volatile organic compound" or "VOC" means any compound of carbon (other than carbon monoxide, carbon dioxide, carbonic acid, metallic carbonates, metallic carbides, and ammonium carbonate) which participates in atmospheric photochemical reactions. For the purpose of determining compliance with emission limits or content standards, VOC shall be measured by test methods in the approved SIP (such as N.J.A.C. 7:27B-3) or 40 CFR Part 60, Appendix A, as applicable, or which have been approved in writing by the Department and are acceptable to EPA. This term excludes those compounds which EPA has excluded from its definition of VOC in the list set forth at 40 CFR 51.100(s)(1), which is incorporated by reference herein, together with all amendments and supplements. As of April 9, 1998, the compounds and classes of perfluorocarbons excluded from EPA's definition of VOC at 40 CFR 51.100(s) are set forth below:

methane

ethane

methylene chloride (dichloromethane)

1,1,1-trichloroethane (methyl chloroform)

1,1,2-trichloro-1,2,2-trifluoroethane (CFC-113)

trichlorofluoromethane (CFC-11)

dichlorodifluoromethane (CFC-12)

chlorodifluoromethane (HCFC-22)

trifluoromethane (HFC-23)

1,2-dichloro-1,1,2,2-tetrafluoroethane (CFC-114)

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chloropentafluoroethane (CFC-115)
 2,2-dichloro-1,1,1-trifluororethane (HCFC-123)
 1,1,1,2-tetrafluoroethane (HFC-134a)
 1,1-dichloro-1-fluoroethane (HCFC-141b)
 1-chloro-1,1-difluoroethane (HCFC-142b)
 2-chloro-1,1,1,2-tetrafluoroethane (HCFC-124)
  pentafluoroethane (HFC-125)
  1,1,2,2-tetrafluoroethane (HFC-134)
  1.1.1-trifluoroethane (HFC-143a)
  1,1-difluoroethane (HFC-152a)
  parachlorobenzotrifluoride (PCBTF)
  cyclic, branched, or linear completely methylated silox-
anes
  acetone
  perchloroethylene (tetrachloroethylene)
  3,3-dichloro-1,1,1,2,2-pentafluoropropane
(HCFC-225ca)
  1,3-dichloro-1,1,2,2,3-pentafluoropropane
(HCFC-225cb)
  1,1,1,2,3,4,4,5,5,5-decafluoropentane (HFC 43-10mee)
  difluoromethane (HFC-32)
  ethylfluoride (HFC-161)
  1,1,1,3,3,3-hexafluoropropane (HFC-236fa)
  1,1,2,2,3-pentafluoropropane (HFC-245ca)
   1,1,2,3,3-pentafluoropropane (HFC-245ea)
   1,1,1,2,3-pentafluoropropane (HFC-245eb)
   1,1,1,3,3-pentafluoropropane (HFC-245fa)
   1,1,1,2,3,3-hexafluoropropane (HFC-236ea)
   1,1,1,3,3-pentafluorobutane (HFC-365mfc)
   chlorofluoromethane (HCFC-31)
   1-chloro-1-fluoroethane (HCFC-151a)
   1,2-dichloro-1,1,2-trifluoroethane (HCFC-123a)
   1,1,1,2,2,3,3,4,4-nonafluoro-4-methoxy-butane
                                                     (C_4F_9)
 OCH<sub>3</sub>)
   2-(difluoromethoxymethyl)-1,1,1,2,3,3,3-heptafluoro-
 propane ((CF<sub>3</sub>)<sub>2</sub>CFCF<sub>2</sub>OCH<sub>3</sub>)
   1-ethoxy-1,1,2,2,3,3,4,4,4-nonafluorobutane (C_4F_9OC_2)
 H_5)
   2-(ethoxydifluoromethyl)-1,1,1,2,3,3,3-heptafluoropro-
 pane ((CF_3)_2CFCF_2OC_2H_5)
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methyl acetate

perfluorocarbon compounds which fall into these classes:

cyclic, branched, or linear, completely fluorinated al-

cyclic, branched, or linear, completely fluorinated ethers with no unsaturations

cyclic, branched, or linear, completely fluorinated tertiary amines with no unsaturations

sulfur containing perfluorocarbons with no unsaturations and with sulfur bonds only to carbon and fluorine

If there is any conflict between the list at 40 CFR 51.100(s)(1) and the list set forth above, the list at 40CFR 51.100(s)(1) shall control.

"Working mode cover" means, with respect to a solvent cleaning machine, any cover or other element of the machine's design that shields the machine's openings from outside air disturbances while parts are being cleaned in the machine.

"Wash coat" means a coating containing binders that raise wood surfaces, prevent undesired staining, and control penetration.

"Worst case operating conditions" means the conditions of operation which result in the maximum VOC emission rate for any hour period for a continuous operation or the maximum VOC batch cycle emission rate for a batch operation, considering any enforceable limitations on the operation including those set forth in any applicable rule or regulation, permit, or operating certificate.

Amended by R.1986 d.379, effective September 22, 1986 (operative October 18, 1986).

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Substantially amended.

Amended by R.1988 d.44, effective January 19, 1988 (operative February 21, 1988).

See: 19 N.J.R. 1938(a), 20 N.J.R. 186(b).

Added definition "Gasoline dispensing facility".

Amended by R.1989 d.62, effective February 6. 1989.

See: 20 N.J.R. 1866(a), 21 N.J.R. 321(a).

Added "barges as tankers" to "Delivery vessel" and added definition "marine delivery vessel".

Amended by R.1989 d.331, effective June 19, 1989 (operative July 24, 1989).

See: 20 N.J.R. 3052(a), 21 N.J.R. 1669(b).

Added definition for "custom topcoating of automobiles and light duty trucks", amended "refinishing of automobiles and light duty trucks" by referencing those coatings and finishes to be excluded and change number of passenger seating from 12 to 15 in "surface coating of automobiles and light-duty trucks".

Public Notice: Petition for rulemaking concerning a Volatile Organic Substance.

See: 22 N.J.R. 1632(c).

Public Notice: Action on Petition for rulemaking concerning a Volatile Organic Substance.

See: 22 N.J.R. 2041(a).

Public Notice: Amend definition of volatile organic compounds to exclude four halogenated chlorofluorocarbons.

See: 22 N.J.R. 3165(c).

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

Amended definitions for "air contaminant", "conservation vent", "control apparatus", "conveyorized surface cleaner", "department", "equipment", "facility", "freeboard chiller", "freeboard height", "gasoline", "liquid particles", "particles", "person", "petroleum distillate", "receiving vessel", "reid vapor pressure", "seal-envelope combination", "source operation", "stack or chimney", "standard conditions", "storage tanks", "surface coating of automobiles and light-duty trucks", "surface cleaners", "surface coating formulation" and "surface coating operation"; added new definitions for "capture efficiency", "certificate", "destruction efficiency", "distillates of air", "EPA", "exempt organic substance", "indirect emissions", "operating certificate", "partial pressure", "permit", "surface coating formulation as applied", "temporary operating certificate", "vapor pressure", "volatile organic compound (VOC)", and "worst case operating conditions": deleted definitions for "high performance architectural coating" and "volatile organic substances".

Administrative corrections to "cutback asphalt", "Department", "fabric printing operation", "graphic arts", "storage tank" and "vapor balance system".

See: 24 N.J.R. 1889(a).

Amended by R.1993 d.666, effective December 20, 1993 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 25 N.J.R. 4551(a), 25 N.J.R. 6002(a).

Amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Administrative Correction.

See: 27 N.J.R. 1406(a).

Amended by R.1995 d.255, effective May 15, 1995 (operative June 19, 1995).

See: 26 N.J.R. 4478(a). 27 N.J.R. 1979(b).

Amended by R.1998 d.231, effective May 4, 1998 (operative June 12, 1998).

See: 29 N.J.R. 3521(a). 30 N.J.R. 1563(b).

Inserted "Facility-wide permit". "Operating permit", and "Preconstruction permit"; and rewrote "Permit".

Administrative change.

See: 31 N.J.R. 639(b).

Amended by R.2003 d.224, effective June 2, 2003 (operative June 29, 2003).

See: 34 N.J.R. 2489(a), 35 N.J.R. 2509(a).

Rewrote the section.

Law Review and Journal Commentaries

Air Pollution Law Changes Target Nitrogen Oxides. Neale R. Bedrock, 136 N.J.L.J. No. 8, S17 (1994).

Explaining the facts of BACT, RACT and GACT. Neale R. Bedrock, 138 N.J.L.J. No. 8, S4 (1994).

Case Notes

Regulations prescribing implementation schedule for stage II vapor recovery system were valid. American Petroleum Institute v. New Jersey Dept. of Environmental Protection, 230 N.J.Super. 563, 554 A.2d 3 (A.D.1989).

7:27-16.1A Purpose, scope, applicability, and severability

(a) This subchapter establishes requirements and procedures concerning the control and prohibition of air pollution by volatile organic compounds (VOC). The general purposes of this subchapter are as follows:

- 1. To require any stationary source operation or group of source operations located at a facility to utilize reasonably available control technology (RACT) to control VOC emissions. RACT is the lowest emission limitation that a particular source is capable of meeting by the application of air pollution control technology and/or pollution prevention measures which are reasonably available considering technological and economic feasibility. Specific applicability thresholds are provided throughout the subchapter. Carbon monoxide limits are included for combustion sources, in order to control VOC emissions, which are also products of incomplete combustion; and
- 2. To establish standards and emission limits for certain vessels which contain VOCs and which may be carried or transported or are otherwise capable of being moved, including delivery vessels.
- (b) As set forth at N.J.A.C. 7:27-17.4(c), this subchapter's requirements for the implementation of control measures, including, but not limited to requirements for the installation and use of control apparatus, or the use of compliant coatings, shall apply with full force to Group II TXS until the Department amends this rule in response to EPA rulemaking or otherwise.
- (c) Whenever persons, equipment, control apparatus or any VOC subject to the provisions of this subchapter are also subject to the provisions of any other subchapters of this chapter, the requirements of the relevant provisions of this subchapter and all subchapters of this chapter will apply.
- (d) Whenever a VOC subject to the emission rate provisions of this subchapter is also subject to the emission rate provisions of any other subchapters of the chapter, the relevant provisions of the subchapter requiring the lowest allowable rate will apply.
- (e) Each owner and each operator of any equipment or source operation subject to this subchapter is responsible for ensuring compliance with all requirements of this subchapter. If there is more than one owner or operator of the equipment or source operation, each owner and each operator is jointly and severally liable for any penalties for violations of this subchapter.
- (f) The owner or operator of a source operation subject to a VOC emissions limit under this subchapter may comply with the limit through the use of discrete emission reductions (DERs) in accordance with N.J.A.C. 7:27-30.
- (g) If any provision of this subchapter or the application thereof to any person or circumstance is adjudicated to be invalid or unenforceable to any extent, the remainder of this subchapter or its application to any person or circumstance other than those that are the subject of the adjudication shall continue to be unaffected by the adjudication.

Recodified from 7:27-16.11 and amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Amended by R.1996 d.303, effective July 1, 1996 (operative August 2, 1996).

See: 28 N.J.R. 1147(b), 28 N.J.R. 3414(a). Added (f) and designated former (f) as (g).

Amended by R.2003 d.224, effective June 2, 2003 (operative June 29,

See: 34 N.J.R. 2489(a), 35 N.J.R. 2509(a).

Rewrote (a).

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7:27-16.2 Stationary storage tanks

- (a) The provisions of this section shall apply to stationary storage tanks.
- (b) No person shall cause, suffer, allow, or permit the following:
 - 1. The storage of any applicable VOC in any stationary storage tank that has a maximum capacity of 2,000 gallons (7,570 liters) or greater and is exposed to the rays of the sun unless:
 - i. The external surface of the tank is painted and maintained white, except that this provision shall not apply to words and logograms applied to the external surface of the storage tank for purposes of identification provided such symbols do not cover more than 20 percent of the external surface area of the tank's sides and top or more than 200 square feet (18.6 square meters), whichever is less; or
 - ii. An equivalent method of emission control approved by the Department is used; or
 - 2. The storage of any applicable VOC in any stationary storage tank having a maximum capacity of 10,000 gallons (37,850 liters) or greater unless such stationary storage tank is equipped with control apparatus as determined in accordance with the procedures for using Table 2A or as approved by the Department as being equally or more effective in preventing the emission of a VOC into the outdoor atmosphere.

Procedure for Using Table 2A

- Step 1: Determine the vapor pressure at standard conditions in pounds per square inch absolute of the VOC to be stored.
- Step 2: Select the appropriate line in Table 2A for the vapor pressure determined in Step 1.
- Step 3: Determine the maximum tank capacity in thousands of gallons.
- Step 4: Find the tank capacity range classification for the vapor pressure determined under Step 1.
- Step 5: Determine the control requirements in accordance with the following:
 - Range I: No control apparatus required under this subsection.
 - Range II: Conservation vent required.
 - Range III: Floating roof required.

TABLE 2A

DETERMINANTS OF TYPE CONTROL APPARATUS REQUIRED FOR STORAGE OF VOLATILE ORGANIC COMPOUNDS

Vapor Pressure in PSIA @ 70°F Tank Capacity in Thousands of Gallons

m rsia	@ /U F				Range III	
But not		Range I Not	Ran	Range II		
Greater	Greater	Greater	Greater	But not Greater	Greater	
than	than	than	than	than	than	
*0.02	0.03	4,500	4,500	14,000	14,000	
0.03	0.04	4,500	4,500	11,000	11,000	
0.04	0.06	3,500	3,500	8,000	8,000	
0.06	0.08	2,500	2,500	6,000	6,000	
0.08	0.10	2,000	2,000	4,500	4,500	
0.10	0.15	1,600	1,600	3,500	3,500	
0.15	0.2	1,050	1,050	2,500	2,500	
0.2	0.3	750	750	1,600	1,600	
0.3	0.4	550	550	1,250	1,250	
0.4	0.5	475	475	1,075	1,075	
0.5	0.6	400	400	900	900	
0.6	0.7	350	350	750	750	
0.7	0.8	300	300	650	650	
0.8	0.1	260	260	550	550	
1.0	1.2	210	210	475	475	
1.2	1.4	190	190	400	400	
1.4	1.6	170	170	350	350	
1.6	1.8	150	150	300	300	
1.8	2.1	125	125	260	260	
2.1	2.4	110	110	225	225	
2.4	2.7	100	100	200	200	
2.7	3.0	90	90	180	180	
3.0	3.5	80	80	160	160	
3.5	4.0	70	70	145	145	
4.0	4.5	60	60	130	130	
4.5	5.0	50	50	115	115	
5.0	5.5	50	50	105	105	
5.5	6.0	50	50	95	95	
6.0	6.5	40	40	85	85	
6.5	7.0	40	40	75	75	
7.0	7.5	40	40	70	70	
7.5	8.0	35	35	65	65	
8.0	8.5	35	35	60	60	
8.5	9.5	30	30	55	55	
9.5	10.5	25	25	50	50	
10.5	11.5	20	20	45	45	
11.5	13.0	10	10	40	40	
* Any VC	OC which has a	a vapor pressur				

- * Any VOC which has a vapor pressure of 0.02 pounds per square inch absolute at standard conditions is included in this line.
- (c) No person shall cause, suffer, allow, or permit the storage of any VOC having a vapor pressure of greater than 13.0 pounds per square inch absolute (672 millimeters of mercury) at the actual temperature existing at or near the liquid surface in any stationary storage tank having a maximum capacity of 1,000 gallons (3,785 liters) or greater unless such tank is equipped with a vapor control system to reduce the rate of VOC emissions to the outdoor atmosphere by at least 90 percent by weight of the uncontrolled VOC emissions from the tank.
- (d) No person shall cause, suffer, allow, or permit the storage of any VOC in any stationary storage tank subject to the provisions of either (b) above in Ranges II and III or (c) above and equipped with gauging and/or sampling systems unless such systems are vapor-tight except when gauging or sampling is taking place.

- (e) The provisions of (b) and (c) above shall not apply to a stationary storage tank in Range II located underground at a depth of no less than eight inches (20.3 centimeters) below the surface measured to the highest point of the tank shell, or installed in other manner approved by the Department as being equally or more effective in preventing the emission of any VOC into the outdoor atmosphere.
- (f) The provisions of (b) above shall not apply to a stationary storage tank, if the tank is:
 - 1. Maintained under a controlled elevated temperature; or
 - 2. Equipped with a vapor control system reducing by at least 98 percent the weight of VOC emissions to the outdoor atmosphere.
- (g) Any stationary storage tank in Range III as determined from Table 2A, constructed or installed on or after December 17, 1979, shall be provided with a double seal floating roof or other control apparatus approved by the Department as being equally or more effective in preventing the emission of any VOC into the outdoor atmosphere.
- (h) No person shall cause, suffer, allow, or permit the storage of any VOC in any stationary storage tank equipped with an external floating roof, unless any such storage tank containing a VOC having a vapor pressure of 1.0 pounds per square inch absolute (50 millimeters of mercury) or greater at standard conditions and having a maximum capacity of 20,000 gallons (75,700 liters) or greater is equipped with a double seal-envelope combination or equipment approved by the Department as being equally or more effective in preventing the emission of any VOC into the outdoor atmosphere. For the secondary seal, the gap area of gaps exceeding one-eighth inch (0.32 centimeters) in width between the seal and the tank wall shall not exceed 1.0 square inch per foot (6.5 square centimeters per 0.3 meters) of tank diameter. Any secondary seal shall be intact, with no visible holes, tears or other openings.
- (i) No person shall cause, suffer, allow, or permit the storage of any VOC in any stationary storage tank equipped with an external floating roof unless all openings in such roof, excluding emergency roof drains, are covered when not in active use.
- (j) Any delivery vessel that contains any applicable VOC and is located at a facility and is vented to the atmosphere for more than 30 consecutive days shall be considered a stationary storage tank for the purposes of this section.
- (k) Any person responsible for the emission of any applicable VOC from any storage tank pursuant to this section shall maintain, for each tank, records specifying each VOC stores and the vapor pressure of each VOC at standard conditions.

Amended by R.1986 d.379, effective September 22, 1986 (operative October 18, 1986).

Sec: 17 N.J.R 1969(a), 18 N.J.R. 1936(a).

Substantially amended.

Amended by R.1989 d.331, effective June 19, 1989 (operative July 24, 1989).

See: 20 N.J.R. 3052(a), 21 N.J.R. 1669(b).

(h) repealed and replaced, establishing separate provisions prior to and after June 15, 1990 and at (i) adding "prior to June 15, 1990". Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992); (n) (operative October 1, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

EPA identified deficiencies addressed by adding recordkeeping requirements.

Amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Amended by R.2003 d.224, effective June 2, 2003 (operative June 29, 2003).

See: 34 N.J.R. 2489(a), 35 N.J.R. 2509(a). Rewrote (a) and (b).

7:27-16.3 Gasoline transfer operations

- (a) This section shall apply to any gasoline transfer operation and to the storage, transportation, and dispensing of gasoline for the refueling of vehicles or for use in any other type of operation including, but not limited to, agricultural, aviation, industrial, commercial, construction, and marine operations.
 - (b) This section shall not apply to the following:
 - 1. The loading of gasoline as cargo into a marine tank vessel. Marine tank vessel loading operations that occur in New Jersey or in New Jersey coastal waters are subject to the provisions at N.J.A.C. 7.27–16.5;
 - 2. The transfer of gasoline into a stationary storage tank during construction ballasting; and
 - 3. The transfer of gasoline into or from portable fuel containers.
- (c) No person shall cause, suffer, allow, or permit the transfer of gasoline into a receiving vessel having a maximum capacity of 2,000 gallons (7,570 liters) or greater, unless the following requirements are met:
 - 1. The transfer is made:
 - i. Through a submerged fill pipe. If the receiving vessel is a stationary storage tank (either above ground or underground), the submerged fill pipe shall be permanently affixed to the tank; or
 - ii. By some other means approved by the Department as being equally or more effective in reducing total applicable VOC emissions into the outdoor atmosphere during transfer; or
 - 2. The manufacturing process vessel was installed before December 17, 1979.
- (d) No person shall cause, suffer, allow, or permit the transfer of gasoline from a delivery vessel into any stationary

storage tank having a maximum capacity of 2,000 gallons (7,570 liters) or greater unless:

- 1. The storage tank is equipped and operating with one of the following emission controls:
 - i. A vapor control system that:
 - (1) Reduces the total applicable VOC emissions into the outdoor atmosphere by no less than 98 percent of the concentration of applicable VOC by volume in the air-vapor mixture displaced during the transfer of gasoline; and
 - (2) Includes a pressure/vacuum relief valve on each atmospheric vent which remains closed during the gasoline transfer; or
 - ii. A floating roof; and
- 2. The storage tank meets the requirements of N.J.A.C. 7:27-16.2.
- (e) Except as provided in (f) and (h) below, no person shall cause, suffer, allow, or permit the transfer of gasoline into any gasoline laden vehicular fuel tank, unless the following requirements are met:
 - 1. The transfer is made using a vapor control system that is approved by the Department and that:
 - i. Reduces the total applicable VOC emissions into the outdoor atmosphere by no less than 95 percent of the concentration of applicable VOC by volume in the air-vapor mixture displaced during the transfer of gasoline; and
 - ii. Prevents overfilling and spillage;
 - 2. If the transfer is made at a gasoline dispensing facility, the vapor recovery system shall be one of the following:
 - i. A system that was certified by CARB prior to July 25, 2001;
 - ii. A system that has been certified by CARB on or after July 25, 2001;
 - iii. A system that was certified by CARB prior to July 25, 2001; and any replacement parts/equipment/components and any subsequent construction modifications:
 - (1) Are approved in an Executive Order or approval letter issued by CARB on or after July 25, 2001; and
 - (2) Do not decrease the VOC emission control efficiency of the system; or
 - iv. A system that is equivalent for the purpose of VOC emission control to a CARB certified system and that is approved by the Department and EPA;

- 3. At a gasoline dispensing facility which was constructed on or after June 29, 2003, and for which a construction permit was issued by the Department after June 29, 2003, each dispensing device at a gasoline dispensing facility which dispenses more than one grade of gasoline shall utilize a unihose system for dispensing gasoline; and
- 4. Each dispensing device at a gasoline dispensing facility shall meet the following requirements:
 - i. Each nozzle shall have a check valve located in the nozzle;
 - ii. At a facility with a vacuum assist vapor control system, each nozzle shall be equipped with a splash-guard that prevents spillage during refueling; and
 - iii. Each dispensing device and its nozzle(s) shall be designed to be compatible, such that:
 - (1) The nozzle together with its vapor boot fits into the housing in which it is hung on the dispensing device; and
 - (2) The nozzle's vapor check valve remains in the closed position when the nozzle is properly hung on the dispensing device.
- (f) Notwithstanding (e) above, the provisions of (e) above shall not apply as follows:
 - 1. The provisions of (e) above shall not apply to the transfer of gasoline into a vehicular fuel tank at a gasoline dispensing facility if:
 - i. The facility is located at a marina and used exclusively for the refueling of marine vehicles;
 - ii. The maximum capacity of each gasoline stationary storage tank at the facility is less than 2,000 gallons (7,570 liters);
 - iii. The vehicle being refueled is an aircraft; or
 - iv. The facility meets the following:
 - (1) The facility does not have, and has never had, for any 12-month period subsequent to February 6, 1989, an average monthly throughput of greater than 10,000 gallons (37,850 liters), determined in accordance with (g) below; and
 - (2) If the gasoline dispensing facility commenced operation after June 29, 2003, the facility does not have any stationary storage tanks which are subject to the requirements of (d) above; and
 - 2. The provisions of (e)4 above shall not apply to dispensing devices at a gasoline dispensing facility until June 29, 2005, if construction of the dispensing device commenced prior to June 29, 2003; or a permit for the construction of the dispensing device was issued by the Department prior to June 29, 2003.

- (g) For the purposes of (f)1iv above or (h) below, the average monthly throughput of a gasoline dispensing facility shall be an average of the facility's monthly throughputs between September 1, 1986, and August 31, 1987, or during any subsequent period of 12 consecutive months.
- (h) If a gasoline dispensing facility, which has been exempt from the provisions of (e) above pursuant to (f)1ii, but which on or after March 28, 1992, becomes subject to (e) above because the facility's average monthly throughput increases such that it exceeds 10,000 gallons (37,850 liters) during at least one 12-month period, the owner or operator shall ensure that no gasoline is dispensed at the facility unless the requirements of (e) above are met in accordance with the following schedule:
 - 1. Within three months of the facility's having an average monthly throughput of more than 10,000 gallons of gasoline, the owner or operator shall submit to the Department a completed application for a permit and certificate, pursuant to N.J.A.C. 7:27–8, for the construction, installation, and operation of a vapor control system and any other modifications needed for the facility to meet the requirements of (e) above;
 - 2. Within nine months of the facility's having an average monthly throughput of more than 10,000 gallons of gasoline, the owner or operator shall commence construction to comply with (e) above, in accordance with the permit issued by the Department pursuant to N.J.A.C. 7:27–8; and
 - 3. Within 18 months of the facility's having an average monthly throughput of more than 10,000 gallons of gasoline, the owner or operator shall achieve compliance with (e) above.
- (i) The owner or operator of a gasoline dispensing facility shall perform the following tests:
 - 1. The owner or operator shall demonstrate the facility's vapor control system is performing properly, as follows:
 - i. Each of the tests set forth in Table 3A below, that are applicable to the facility, shall be conducted in accordance with the schedule for testing given in the table.
 - ii. The tests required to be performed pursuant to (i)1i above shall be conducted utilizing the applicable CARB test method cited in Table 3A (except that the Static Pressure Performance Test shall be modified as indicated in Table 3A) which are incorporated herein by reference or utilizing some other method approved by the Department and USEPA. A copy of any CARB procedure cited in Table 3A may be downloaded from CARB's website at http://www.arb.ca.gov/vapor or obtained from the Department at the following address:

New Jersey Department of Environmental Protection

Bureau of Technical Services

PO Box 437

380 Scotch Road

West Trenton, NJ 08525-0437

iii. A vapor control system shall be deemed to have passed a test conducted pursuant to (i)li above if it meets the performance standards and specifications which are set forth in CARB's Vapor Recovery Certification Procedure (CP-201), as amended, and which are applicable to the test. A copy of CARB's Vapor Recovery Certification Procedure may be downloaded from CARB's website at http://www.arb.ca.gov/vapor or obtained from the Department at the following address:

New Jersey Department of Environmental Protection

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- iv. If the vapor control system at a facility fails any test required to be performed pursuant to (i) li above, the owner or operator shall have the system repaired and retested within 14 days of failure of the test.
- v. If the vapor control system fails any retesting required to be performed pursuant to (i)1iv above, the following procedures shall be followed:

(1) The owner or operator shall notify the Department in writing within 72 hours of the failure. Such notification shall be submitted to the applicable regional office of the Department at the following address:

New Jersey Department of Environmental Protection

Bureau of Minor Source Investigation

Central Regional Office Air and Environmental Quality

Compliance and Enforcement Horizon Center, PO Box 407 Robbinsville, NJ 08625-0407

- (2) The owner or operator shall have the system repaired and retested in accordance with a compliance plan approved by the Department;
- 2. Upon the request of the Department, the owner or operator shall demonstrate the efficiency of the facility's vapor control system in reducing the total applicable VOC emissions released from the facility into the outdoor atmosphere, as required pursuant to (d)1i(1) and/or (e)1i above, in accordance with test procedures approved by the Department; and
- 3. A record of the performance of each of the tests, and of the results obtained, shall be maintained in accordance with (s) below.

Table 3A
Methods for Testing Performance of Gasoline Dispensing Facilities

Taut	A 11 1 110	Required Testing	Test Method
Test Static	Applicability	Schedule	(CARB Citation)
	Applies to any facility	Within 90 days from the	CARB TP-201.3, including all subsequent revisions
Pressure	required to have a vapor	date of installation of	thereto, which are incorporated herein by reference
Performance	control system under (e)	the system and at least	except that the vapor control system shall be tested at
Test	above	once in every 12 month period thereafter	two inches of water column
Pressure	Applies to any facility	Within 90 days from the	CARB TP-201.2B, including all subsequent revisions
Vacuum	required to have a vapor	date of installation of	thereto, which are incorporated herein by reference
Valve Test	control system under (e)	the system and at least	, 1
	above	once in every 12 month period thereafter	
Dynamic	Applies to any facility	Within 90 days from the	CARB TP-201.4, including all subsequent revisions
Backpressure	required to have a vapor	date of installation of	thereto, which are incorporated herein by reference
Performance	control system under (e)	the system and at least	, , , , , , , , , , , , , , , , , , , ,
Test	above	once in every 36 month	
Air to Liquid	Applies to any facility	1	CARB TP-201.5, including all subsequent revisions
Volume Ratio	with a vacuum assist va-	date of installation of	, ,
Test	por control system under	the system and at least	, , , , , , , , , ,
		-	
	Applies to any facility with a vacuum assist vapor control system under (e) above	period thereafter Within 90 days from the	CARB TP-201.5, including all subsequent revisions thereto, which are incorporated herein by reference

- (j) No person shall cause, suffer, allow, or permit a delivery vessel having a maximum capacity of 2,000 gallons (7,570 liters) or greater, except if it is a railroad tank car or marine tank vessel, to contain gasoline unless:
- 1. The delivery vessel sustains a pressure change of less than three inches of water (six millimeters of mercury) in five minutes when pressurized to 18 inches of water

(34 millimeters of mercury) and evacuated to six inches of water (11 millimeters of mercury);

- 2. Pressure and vacuum tests are performed on the delivery vessel at least once in every 12-month period, in accordance with test procedures specified by the Department, to determine whether or not the requirements of (j)1 above are met;
- 3. A certification is affixed to the delivery vessel in a prominent location, which indicates the identification number of the vessel and the date the vessel last passed the pressure and vacuum tests; and
- 4. A record of certification is kept with the delivery vessel at all times and made available upon request by the Department. The record of certification shall include the name and address of the delivery vessel owner; the delivery vessel identification number; and, for each test performed, the test method used, the testing location, date of test, tester's name and signature, and test results.
- (k) No person shall cause, suffer, allow, or permit a transfer of gasoline, to or from a delivery vessel, if the transfer is subject to the provisions of (d) above, and (l) or (m) below, and if the delivery vessel being loaded is under a pressure in excess of 18 inches of water (34 millimeters of mercury) gauge or the delivery vessel being unloaded is under a vacuum in excess of six inches of water (11 millimeters of mercury) gauge.
- (1) Except as provided in (p) below, no person shall cause, suffer, allow, or permit the transport or transfer of gasoline in a delivery vessel having a maximum capacity of 2,000 gallons (7,570 liters) or greater unless such vessel is vapor-tight at all times while containing any VOC except during:
 - 1. Emergency conditions;
 - 2. Gauging; or
 - 3. Venting through a vapor control system approved by the Department.
- (m) No person shall cause, suffer, allow, or permit the transfer of gasoline or any other substance into a gasoline vapor laden delivery vessel having a maximum capacity of 2,000 gallons (7,570 liters) or greater, unless:
 - 1. The transfer operation is conducted at a gasoline loading facility equipped with a vapor control system which meets the requirement of (n) below, the vapor control system is properly connected to the delivery vessel, and the vapor control system is properly operated throughout the duration of the transfer operation; or
 - 2. The delivery vessel is being used for the purpose of holding gasoline from a storage tank during a period in which the storage tank is undergoing repair or maintenance and the duration of this use is limited to less than one month.

- (n) No person shall cause, suffer, allow, or permit the transfer or loading of gasoline or any other substance into any gasoline vapor laden delivery vessel except at a gasoline loading facility that is equipped and operating with a vapor control system in accordance with the following provisions:
 - 1. At a facility where the daily loading rate does not exceed 15,000 gallons (56,775 liters) of gasoline per day, as determined in accordance with (n)3 below, the facility shall be equipped and operating with a vapor balance system or some other vapor control system of equal or higher efficiency. Such vapor balance system shall not have a vent that is open to the atmosphere during transfer and shall not return the vapors to a tank equipped with a floating roof;
 - 2. At a facility where the daily loading rate exceeds, or may exceed, 15,000 gallons (56,775 liters) of gasoline per day, as determined in accordance with (n)3 below, the facility shall be equipped and operating with a vapor control system which:
 - i. Prevents applicable VOC emissions to the outdoor atmosphere from exceeding the maximum allowable emissions as determined from Table 3B below; or
 - ii. Reduces the total applicable VOC emissions to the outdoor atmosphere by no less than 90 percent by weight; and
 - 3. For the purposes of (n)1 and 2 above, a gasoline loading facility's daily loading rate shall be its average daily rate during the month in which the facility had its highest monthly throughput in the last 12 months of operation.

TABLE 3B

EMISSION STANDARDS FOR GASOLINE LOADING FACILITIES LOADING MORE THAN 15,000 GALLONS (56,775 LITERS) PER DAY

Concentra	tion of Applica-				
ble VOC i	n Gas Displaced				
from Delivery Vessel, Vol-		Maximum Allowable Emissions			
ume Percent		per Volume Unit Loaded			
Greater	But Not	Pounds per Ten	Milligrams per		
Than	Greater Than	Thousand Gallons	<u>Liter</u>		
50		6.7	80		
40	50	5.8	70		
30	40	5.0	60		
20	30	4.2	50		
15	20	3.8	45		
0	15	3.3	40		

- (o) Except as provided in (p) below, no person shall cause, suffer, allow, or permit any transfer of gasoline, subject to the provisions of (d), (e), (m), or (n) above, if:
 - 1. The delivery vessel being loaded or unloaded, or the vapor control system or other equipment serving the transfer operation, has:

- i. A vapor leak which results in a concentration of applicable VOC greater than or equal to 100 percent of the lower explosive limit of propane, when measured at a distance of 1.0 inch (2.54 centimeters) or less from the location of the leak; or
 - ii. A liquid leaκ;
- 2. Any component of the delivery vessel designed for preventing the release of gasoline vapors is not installed and operating as designed; or
- 3. Commencing or continuing the transfer would result in a liquid gasoline spill.
- (p) A delivery vessel subject to the provisions of (j) above that is found to be in violation of (l) or (o) above shall be:
 - 1. Repaired and a new certification, in accordance with (j)3 and 4 above, shall be affixed to the delivery vessel within 15 days; or
 - 2. Removed from service until (l) and (o) above are met in full.
- (q) No person shall cause, suffer, allow, or permit the transfer of gasoline at a gasoline loading facility, into or from a delivery vessel, or at a gasoline dispensing facility, which is required to have a vapor control system pursuant to (d)li, (e)li, (m), or (n) above unless:
 - 1. The vapor control system is designed to meet the applicable requirements in (d), (e), (m), or (n) above;
 - 2. All hoses, piping, connections, fittings and manholes serving the vapor control system are vapor tight and leak free, except when gauging or sampling is being performed;
 - 3. The vapor control system, including any component thereof, is maintained in proper operating condition and kept free of defects that could impair the effectiveness of the system;
 - 4. The vapor control system is constructed out of materials that will not become degraded when exposed to any grade of gasoline which may be stored, transferred, and/or dispensed; and
 - 5. The vapor control system is operated properly whenever gasoline is stored, transferred, and/or dispensed.
 - (r) (Reserved)
- (s) The owner or operator of a gasoline dispensing facility shall maintain the following records at the facility:
 - 1. A record of the monthly throughput of gasoline;
 - 2. If the facility is required to test a vapor control system pursuant to (i) above:

- i. Documentation of the performance of each test required pursuant to (i) above, including the date, name of the testing company and the test method used; and
- ii. A record of the results of each test performed pursuant to (i) above.
- (t) The owner or operator of a gasoline loading facility with a vapor control system pursuant to (n) above shall maintain the following records at the facility:
 - 1. On a daily basis, record the total quantity, in gallons or liters, loaded into delivery vessels at the facility;
 - 2. On a continuous basis or at a frequency approved by the Department in writing:
 - i. For any thermal oxidizer used to control the emission of applicable VOCs, record the operating temperature at the exit of the combustion chamber and the carbon monoxide concentration in the flue gas emitted to the outdoor atmosphere; or
 - ii. For a vapor control system using carbon or other adsorptive material, record the concentration of the total applicable VOCs in the flue gas emitted to the outdoor atmosphere; or, provided that the owner or operator confirms daily that the automatic switching between carbon beds is functioning in accordance with permit conditions, record the date of carbon bed replacement; and
 - 3. Upon the request of the Department and at the frequency specified by the Department, record any other operating parameter relevant to the prevention or control of air contaminant emissions from the facility.

Amended by R.1986 d.379, effective September 22, 1986 (operative October 18, 1986).

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Substantially amended.

Amended by R.1988 d.44, effective January 19, 1988 (operative February 22, 1988).

See: 19 N.J.R. 1938(a), 20 N.J.R. 186(b).

Substantially amended.

Amended by R.1989 d.62, effective February 6, 1989.

See: 20 N.J.R. 1866(a), 21 N.J.R. 321(a).

Added (e)4; repealed (n); renumbered (o)-(q) as (n)-(p); added new (q).

Amended by R.1989 d.595, effective December 4, 1989 (operative January 7, 1990).

See: 21 N.J.R. 1960(a), 21 N.J.R. 3748(c).

Compliance date of February 28, 1991 established.

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992); (w)1., (operative October 1, 1992); (w)2-3. (operative April 1, 1993).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

Addressed EPA-identified deficiencies; added recordkeeping requirement; strengthened verification of conformance with CTG requirements for the transfer of gasoline into storage tanks.

Administrative correction to (i).

See: 24 N.J.R. 1889(a).

Amended by R.1994 d.313, effective June 20, 1994 (operative July 26,

1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Administrative Correction.

See: 26 N.J.R. 4793(a).Amended by R.1998 d.231, effective May 4, 1998 (operative June 12, 1998).

See: 29 N.J.R. 3521(a), 30 N.J.R. 1563(b).

In (r)1, deleted a reference to a Permit to Construct, Install, or Alter Control Apparatus or Equipment.

Amended by R.2003 d.224, effective June 2, 2003 (operative June 29,

2003).

See: 34 N.J.R. 2489(a), 35 N.J.R. 2509(a),

Rewrote the section.

Case Notes

Regulations prescribing implementation schedule for stage II vapor recovery system were valid. American Petroleum Institute v. New Jersey Dept. of Environmental Protection, 230 N.J.Super. 563, 554 A.2d 3 (A.D.1989).

7:27-16.4 VOC transfer operations, other than gasoline

- (a) On and after July 26, 1994, the provisions of this section shall apply to any transfer of an applicable VOC, except:
 - 1. The transfer of gasoline. Gasoline transfer operations are subject to the provisions of N.J.A.C. 7:27–16.3; and
 - 2. The loading of applicable VOC as cargo into a marine tank vessel. Marine tank vessel loading operations occurring in New Jersey or in New Jersey's coastal waters are subject to the provisions of N.J.A.C. 7:27–16.5.
- (b) No person shall cause, suffer, allow or permit the transfer of any applicable VOC into any receiving vessel having a maximum capacity of 2,000 gallons (7,570 liters) or greater unless such transfer is made through a submerged fill pipe or by other means approved by the Department as being equally or more effective in preventing the emission of any VOC into the outdoor atmosphere during transfer. Such submerged fill pipe shall be permanently affixed to any underground storage tank of 2,000 gallons (7,570 liters) or greater total capacity into which the VOC is transferred. This subsection shall not apply to a transfer to a manufacturing process vessel installed before December 17, 1979.
- (c) On and after May 31, 1995, no person shall cause, suffer, allow, or permit the transfer of any applicable VOC from a delivery vessel into any stationary storage tank having a maximum capacity of 2,000 gallons (7,570 liters) or greater and having a total calculated annual emission rate over 1,000 pounds of applicable VOC as determined pursuant to (d) below unless the storage tank is equipped with and operating one of the following control apparatus:

- 1. A vapor control apparatus which reduces by no less than 90 percent the concentration of applicable VOC in the air-vapor mixture displaced during the transfer of applicable VOC;
 - 2. A floating roof; or

Where:

- 3. A vapor balance system with:
- i. All atmospheric vents positively closed during transfer;
- ii. A conservation vent adjusted to remain closed during transfer; or
- iii. A hole of ¼ inch (6.4 millimeters) or less in diameter in the cap on the atmospheric vent.
- (d) For the purposes of (c) above, the total calculated annual emission rate for each tank shall be determined in accordance with the following procedure:
 - 1. Calculate the emission factor for each applicable VOC as follows:

EF = 0.000024 x VP x MW

EF = the emission factor for each applicable VOC being transferred;

VP = the vapor pressure (psia) of each applicable VOC. If the VOC is heated, this term is the vapor pressure of the VOC at the temperature at the point of transfer; if the VOC is not heated, this term is the vapor pressure of the VOC at standard conditions;

MW = the molecular weight of the applica-

ble VOC; and
0.000024 = a constant to convert units;

- 2. Determine the calculated annual emission rate by multiplying each emission factor calculated in (d)1 above, by the annual quantity, in gallons, of each applicable VOC transferred from delivery vessels into the tank. Sum the calculated annual emission rates for each applicable VOC transferred. For a storage tank for which a permit is in effect, the annual quantity of each applicable VOC transferred shall be considered to be the maximum quantity allowed by the permit. For a storage tank for which no permit is in effect, the annual quantity of applicable VOC transferred shall be the quantity that was transferred during the previous calendar year (from January 1 through December 31); and
- 3. Compare the total calculated annual emission rate to 1,000 pounds. If the total calculated annual emission rate for the tank is less than 1,000 pounds, this section does not require the use of any control apparatus, except as specified in (b) above. Otherwise, one of the control apparatus described in (c) above must be used.

- (e) The provisions of (c) above shall not apply to a storage tank during construction ballast if an applicable VOC is used.
- (f) On and after May 31, 1995, no person shall cause, suffer, allow, or permit the transfer of any applicable VOC into any delivery vessel, except railroad tank cars, from a tank having a maximum capacity of 2,000 gallons (7,570 liters) or greater and having a total calculated annual emission rate over 2,000 pounds of applicable VOC from transfer operations, as determined pursuant to (g) below, unless the transfer is directly from a tank equipped with a floating roof or unless any such delivery vessel is connected to one of the following control apparatus:
 - 1. A vapor control apparatus which reduces by no less than 90 percent by weight the total VOC emissions to the outdoor atmosphere; or
 - 2. A vapor balance system with all atmospheric vents positively closed during transfer. Such vapor balance system shall not return the vapors to any tank equipped with a floating roof.
- (g) For the purposes of (f) above, the total calculated annual emission rate of applicable VOC transferred into delivery vessels from each tank shall be determined in accordance with the following procedure:
 - 1. Calculate the emission factor for each applicable VOC transferred from the storage tank to regulated delivery vessels as follows:

 $EF = 0.000024 \times VP \times MW$

Where:

EF = the emission factor for each applicable VOC

being transferred;

VP = the vapor pressure (psia) of each applicable VOC. If the VOC is heated, this term is the vapor pressure of the VOC at the temperature at the point of transfer; if the VOC is

ture at the point of transfer; if the VOC is not heated, this term is the vapor pressure of the VOC at standard conditions;

MW = the molecular weight of the applicable VOC; and

0.000024 = a constant to convert units;

2. Determine the calculated annual emission rate by multiplying each emission factor calculated in (g)1 above, by the annual quantity (in gallons) of each applicable VOC transferred into delivery vessels at the regulated facility. Sum the calculated annual emission rates for each applicable VOC transferred. For a facility for which a permit is in effect, the annual quantity of each applicable VOC transferred shall be considered to be the maximum quantity allowed by the permit. For a facility for which no permit is in effect, the annual quantity of applicable VOC transferred shall be the quantity that was transferred during the previous calendar year (from January 1 through December 31); and

- 3. Compare the total calculated annual uncontrolled emission rate resulting from the total transfers from the storage tank to 2,000 pounds. If the calculated annual emission rate is less than 2,000 pounds, this section does not require the use of any control apparatus, except as specified in (b) above. Otherwise, one of the control apparatus described in (f) above must be used.
- (h) The provisions of (f) above shall not apply to:
- 1. A delivery vessel used for less than 30 days for the purpose of holding VOC from a storage tank during a period in which the storage tank is undergoing repair or maintenance;
- 2. A delivery vessel used in groundwater remediation operations for temporary storage and handling of VOC contaminated groundwater and recovered VOC; and
- 3. Vacuum trucks used for equipment clean-out or other clean-up operations.
- (i) On and after May 31, 1995, no person shall cause, suffer, allow, or permit any tank truck having a maximum capacity of 2,000 gallons (7,570 liters) or greater to contain applicable VOC unless such tank truck is certified to comply with DOT regulations concerning inspection and pressure testing, codified at 40 CFR 180.407. A record of DOT certification shall be kept with the delivery vessel at all times.
- (j) On and after May 31, 1995, no person shall cause, suffer, allow, or permit a transfer to or from a tank truck of applicable VOC, which transfer is subject to the provisions of (c) or (f) above, if the tank truck being loaded is under a pressure in excess of 18 inches of water (34 millimeters of mercury) gauge or the tank truck being unloaded is under a vacuum in excess of six inches of water (11 millimeters of mercury) gauge. This provision shall not apply to the loading or unloading of applicable VOC that is typically stored or transferred at elevated pressure, or under vacuum, into or from a delivery vessel that is designed for pressure or vacuum service.
- (k) No person shall cause, suffer, allow, or permit any transfer of applicable VOC, which transfer is subject to the provisions of (c) or (f) above, if any components of the delivery vessel designed for preventing the release of applicable VOC vapors are not installed and operating as designed. Any loading or unloading transfer operations must cease immediately if:
 - 1. On and after May 31, 1995, the delivery vessel being loaded or unloaded, any control apparatus or other equipment serving the transfer operation has a leak that:
 - i. Results in a concentration of VOC greater than or equal to 100 percent of the lower explosive limit of propane when measured at a distance within 1.0 inch (2.54 centimeters) of the source; or
 - ii. Is a liquid leak; or

- 2. The transfer results or would result in a liquid leak of applicable VOC.
- (1) On and after May 31, 1995, no person shall cause, suffer, allow, or permit the transport or storage of any applicable VOC in a delivery vessel having a maximum capacity of 2,000 gallons (7,570 liters) or greater unless such vessel, while containing any applicable VOC, is vapor-tight at all times, except during:
 - Sample collection;
 - 2. Emergency conditions;
 - 3. Gauging; or
 - 4. Venting through a vapor control apparatus approved by the Department.
- (m) After a leaking tank truck, subject to the provisions of (i), (k) or (l) above is repaired, the owner or operator shall test the delivery vessel before it is loaded with applicable VOC. A record of the repair and test shall be maintained with the delivery vessel for one year.
- (n) Any owner or operator of a facility with transfer operations subject to the provisions of (c) or (f) above shall comply with the following schedule:
 - 1. By October 26, 1994, submit to the Chief, Bureau of New Source Review, Environmental Regulation Program, Department of Environmental Protection, CN 401, Trenton, New Jersey 08625–0401, a complete application for each permit required, pursuant to N.J.A.C. 7:27–8, to achieve compliance with (c) or (f) above; and
 - 2. By May 31, 1995, achieve compliance with (c) or (f) above and maintain compliance with this section thereafter.
- (o) The owner or operator of any VOC loading facility subject to (f) above shall maintain the following records:
 - 1. On a daily basis, record the name and total quantity of each applicable VOC, in gallons or liters, loaded into delivery vessels at the facility;
 - 2. On a continuous basis or at a frequency approved by the Department in writing:
 - i. For any thermal oxidizer used to control the emission of VOCs, record the operating temperature at the exit of the combustion chamber and the carbon monoxide concentration in the flue gas emitted to the outdoor atmosphere; or
 - ii. For any control apparatus using carbon or other adsorptive material, record the concentration of the total VOC in the flue gas emitted to the outdoor atmosphere or record the date of carbon bed the replacement and, on a daily basis, check the functioning of the automatic system for switching between carbon beds; and

- 3. Upon request of the Department and at a frequency specified by the Department, record any other operating parameter relevant to the prevention or control of the emission of air contaminants from the facility.
- (p) Upon the request of the Department, any owner or operator utilizing a vapor control system pursuant to (c)1 or (f) above shall demonstrate to the satisfaction of the Department achievement of the required control efficiency through testing performed when the ambient air temperature is 70 degrees Fahrenheit (21 degrees Celsius) or greater, unless the Department, in writing, approves the performance tests at a lower ambient temperature.
- (q) After receipt of a written request from an owner or operator for an extension of the deadline set forth in (n)1 above, the Department may authorize a 60-day renewable extension upon showing of good cause. Such extension may be renewed by the Department upon the written request of the owner or operator. Approval of such an extension shall not constitute approval of extension of the May 31, 1995 deadline established in (n)2 above. Written requests for the extension of a deadline submitted pursuant to this subsection shall be addressed to:

Assistant Director, Air and Environmental Quality Enforcement Division of Enforcement Field Operations

P.O. Box 422

401 East State Street, 4th Floor

Trenton, New Jersey 08625-0422

New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26, 1994)

Department of Environmental Protection

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Prior text at section, "Open top tanks and surface cleaners", recodified as 7:27-16.6.

Amended by R.1995 d.255, effective May 15, 1995 (operative June 19, 1995)

See: 26 N.J.R. 4478(a), 27 N.J.R. 1979(b).

Administrative Correction.

See: 27 N.J.R. 2740(a).

Amended by R.2003 d.224, effective June 2, 2003 (operative June 29, 2003).

See: 34 N.J.R. 2489(a), 35 N.J.R. 2509(a).

7:27-16.5 Marine tank vessel loading and ballasting operations

- (a) The provisions of this section apply to the following marine tank vessel operations conducted at marine terminals in New Jersey:
 - 1. The transfer of applicable VOC, including gasoline, as cargo into a marine tank vessel; and
 - 2. Ballasting conducted in a marine tank vessel, unless the ballasting is conducted in dedicated ballast tanks that never contain anything other than water.

- (b) The owner or operator of any marine terminal having an annual throughput of 6,000,000 gallons (22,710,000 liters) or greater for loading gasoline as cargo into marine tank vessels or having a daily throughput, between May 1 and September 30, of 60,000 gallons or greater for loading gasoline as cargo into marine tank vessels shall install and operate a control apparatus, which reduces the total VOC emissions to the outdoor atmosphere resulting from gasoline transfers at the facility by no less than 95 percent by weight.
- (c) The owner or operator of any marine terminal that meets the following criteria shall install and operate a control apparatus, which reduces the total VOC emissions to the outdoor atmosphere resulting from applicable VOC transfers at the facility by no less than 95 percent by weight, or shall, by October 26, 1994, submit to the Department a written alternative emission control plan in accordance with N.J.A.C. 7:27–16.17 that shall be implemented in accordance with N.J.A.C. 7:27–16.17:
 - 1. The marine terminal is a major VOC facility;
 - 2. A transfer of some applicable VOC that is not gasoline is conducted at the marine terminal; and
 - 3. Any of the source operations at the terminal which include the transfer of some applicable VOC that is not gasoline has the potential to emit 10 tons per year or more of VOC.
- (d) Effective on July 26, 1994, the Department shall not approve an application for a permit for equipment or control apparatus, required pursuant to (b) or (c) above, unless:
 - 1. The system has been designed to collect and control the emissions of applicable VOC resulting from ballasting; or
 - 2. The potential to emit VOC from ballasting is limited to less than two pounds of VOC per 1,000 barrels of ballast transferred.
- (e) Effective on July 26, 1994, if a marine tank vessel and marine terminal is equipped with a control apparatus, no person shall cause, suffer, allow, or permit ballasting to be conducted on a marine tank vessel at a marine terminal, unless:
 - 1. The ballasting is conducted in dedicated ballast tanks that only use water;
 - 2. The control apparatus is used during ballasting; or
 - 3. The potential to emit VOC from ballasting is less than two pounds of VOC per 1,000 barrels of ballast transferred.
- (f) Effective on July 26, 1994, no person subject to the provision of (b) above, and effective May 31, 1995, no person subject to (c) above, shall cause, suffer, allow, or permit any transfer of any applicable VOC, or ballasting if:

- 1. The delivery vessel being loaded, any control apparatus or other equipment serving the transfer operation has a leak that:
 - i. Results in a concentration of VOC greater than or equal to 100 percent of the lower explosive limit of propane when measured at a distance of 1.0 inch (2.54 centimeters) or less from the source; or
 - ii. Is a liquid leak of applicable VOC;
- 2. Any component of the marine tank vessel or any control apparatus serving the source operation is not installed and operating as designed; or
- 3. The transfer results or would result in a liquid VOC spill.
- (g) Monitoring for gaseous leaks of VOC shall be conducted according to EPA's Reference Method 21 (40 CFR-Part 60-Appendix A), incorporated herein by reference, or any other equivalent test method approved in advance in writing by the Department and acceptable to EPA.
- (h) Any testing to determine VOC emissions during the transfer of VOC to a marine tank vessel, conducted in order to determine compliance with this section, shall be performed for at least 60 minutes during the transfer of the last 50 percent of total liquid cargo. For a transfer operation for which the transfer of the last 50 percent of the total liquid cargo is less than a 60 minute duration, the testing shall be performed during the transfer of the entire last 50 percent of the total liquid cargo.
- (i) Any tests conducted pursuant to this section to determine emissions of VOC shall be carried out in accordance with:
 - 1. New Jersey Air Test Method 3 (N.J.A.C. 7:27B-3);
 - 2. EPA's Reference Method 25 or 25(a) (40 CFR-Part 60-Appendix A); or
 - 3. Any other equivalent test method approved in advance in writing by the Department and acceptable to EPA.
- (j) Effective on July 26, 1994, the owner or operator of a marine terminal subject to (b) or (c) above shall maintain at the marine terminal records sufficient to demonstrate compliance with this section. Any records required by this section shall be made available to the Department upon request and shall be maintained for five years. For each transfer of gasoline or other applicable VOC to the marine tank vessel and for performance of ballasting on a marine tank vessel at the marine terminal, the records shall include the following information:
 - 1. The company name and address of the marine terminal;
 - 2. The date:
 - 3. The name and registry of the marine tank vessel;

27-91

- 4. For any transfer operation, the type of VOC and the quantity, in gallons or liters, loaded into the marine tank vessel;
- 5. The prior cargo carried by the marine tank vessel and the condition (that is, cleaned, crude oil washed, gas freed, etc.) of the cargo tanks on the marine tank vessel prior to their being loaded or ballasted; and
- 6. For ballasting, the amount of ballast water or other liquid added to ballast tanks which are unsegregated and which may contain VOC vapor.
- (k) It is an affirmative defense to liability for a violation of any of the provisions of this section that compliance would have any of the following effects:
 - 1. Require any act or omission that would be in violation of any statute or regulation over which the United States Coast Guard has jurisdiction; or
 - 2. Prevent an act that was necessary to secure the safety of a vessel or the safety of the passengers or crew.

New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Prior text at section, "Surface coating and graphic arts operations", recodified as 7:27-16.7.

Amended by R.2000 d.204, effective May 15, 2000 (operative June 6, 2000)

See: 31 N.J.R. 1671(a), 32 N.J.R. 1808(a).

In (b), substituted a reference to September 30 for a reference to September 15.

7:27-16.6 Open top tanks and solvent cleaning operations

- (a) This section shall apply to open top tanks and surface cleaners which contain VOC and to solvent cleaning operations, except that:
 - 1. The provisions of (b) through (i) below shall not apply on and after June 29, 2004; and
 - 2. The provisions of (j) through (m) shall not apply until June 29, 2004.
- (b) No person shall cause, suffer, allow, or permit the use of any VOC in an unheated or heated open top tank unless:
 - 1. The tank is covered by a lid which protects the VOC vapors from drafts and diffusion when the tank is not in active use;
 - 2. The tank is an open top tank used solely for the application of electrophoretic dip prime coatings to automobiles and light duty trucks; or
 - 3. The tank is an open top tank used in a waste water treatment system, and the VOC emitted from the tank does not exceed a concentration of 5,000 parts per million by volume measured at any point above the liquid surface at the height of the tank lip.

- (c) No person shall cause, suffer, allow, or permit the use of any VOC in an unheated open top surface cleaner having a top opening of more than six square feet (0.56 square meters) but not more than 25 square feet (2.3 square meters) unless such cleaner:
 - 1. Has a visible high-level liquid mark which shall not be exceeded by the contained VOC;
 - 2. Is equipped with a rack or mechanism for ensuring that all of the draining liquid VOC returns into the surface cleaner VOC bath;
 - 3. Is devoid of any flushing wand which produces any VOC droplets or mist or which delivers a stream of any VOC under a line pressure in excess of 15 pounds per square inch gauge (776 millimeters of mercury gauge);
 - 4. Is devoid of any agitating system which causes splashing of the VOC; and
 - 5. Has a freeboard ratio of 0.5 or greater.
- (d) No person shall cause, suffer, allow, or permit the use of any VOC in an unheated open top surface cleaner having a top opening of more than 25 square feet (2.3 square inches) unless such cleaner:
 - 1. Has a visible high-level liquid mark which shall not be exceeded by the contained VOC;
 - 2. Is equipped with a rack or mechanism for ensuring that all of the draining liquid VOC returns into the surface cleaner VOC bath;
 - 3. Is devoid of any flushing wand which produces any VOC droplets or mist or which delivers a stream of any VOC under a line pressure in excess of 15 pounds per square inch gauge (776 millimeters of mercury gauge);
 - 4. Is devoid of any agitating system which causes splashing of the VOC; and
 - 5. Blocks drafts from contact with VOC vapors by:
 - i. Having a freeboard ratio of 0.75 or greater; or
 - ii. Having a freeboard ratio of 0.5 or greater, and being separated from other activities, and from open windows and doors by means of walls or screens.
- (e) No person shall cause, suffer, allow, or permit the use of any VOC in a heated open top tank which is operated at a temperature lower than the boiling point of such VOC unless such tank:
 - 1. Has a visible high-level liquid mark which shall not be exceeded by the contained VOC;
 - 2. Is devoid of any agitating system which causes splashing of the VOC;
 - 3. Is devoid of any flushing wand which produces any VOC droplets or mist or which delivers a stream of any VOC under line pressure in excess of 15 pounds per square inch gauge (776 millimeters of mercury gauge);

- 4. Blocks drafts from contact with VOC vapors by:
 - i. Having a freeboard ratio of 0.75 or greater; or
- ii. Having a freeboard ratio of 0.5 or greater, and being separated from other activities, and from open windows and doors by means of walls or screens; and
- 5. Has a thermostat or approved equivalent which automatically maintains the VOC temperature below the boiling point.
- (f) No person shall cause, suffer, allow, or permit the use of any VOC in an open top vapor surface cleaner unless such cleaner:
 - 1. Has a visible high-level liquid mark which shall not be exceeded by the contained liquid VOC;
 - 2. Is equipped with a rack or mechanism for ensuring that all of the draining liquid VOC returns into the surface cleaner VOC bath;
 - 3. Is devoid of any flushing wand which produces any VOC droplets or mist or which delivers a stream of any VOC under a line pressure in excess of 15 pounds per square inch gauge (776 millimeters of mercury gauge);
 - 4. Is devoid of any agitating system which causes splashing of the VOC;
 - 5. Blocks drafts from contact with VOC vapors by:
 - i. Having a freeboard ratio of 0.75 or greater; or
 - ii. Having a freeboard ratio of 0.5 or greater, and being separated from other activities, and from open windows and doors by means of walls or screens;
 - 6. Has a visible high-level vapor mark which shall not be exceeded by the VOC;
 - 7. Is free from the influence of any local exhaust ventilation system unless such ventilation system collects at least 80 percent by volume of the VOC vapors leaving the cleaner, and reduces the vapors collected by at least 85 percent by volume;
 - 8. Is free from the influence of any positive pressure source located within 20 feet (6.1 meters) of the tank rim unless the cleaner is equipped with and operates a means of collecting at least 80 percent by volume of the VOC vapors leaving the cleaner, and reduces the vapors collected by at least 85 percent by volume;
 - 9. Is operated with a condenser having heat removal capacity equal to or greater than the heat input rate into the liquid VOC bath;
 - 10. Is equipped with a device which automatically shuts off the heat input to the VOC if the temperature above the condensing surfaces or the temperature of the condensate exceeds the manufacturer's specifications; and

- 11. Is equipped with a freeboard chiller through which circulates a cooling fluid having a temperature no higher than 40 degrees F (4.4 degrees C) at any point in the chiller, or with other apparatus approved by the Department as being equally or more effective in reducing emissions. Cleaners with top openings no greater than 25 square feet (2.3 square meters) are not subject to this requirement.
- (g) No person shall cause, suffer, allow, or permit the use of any VOC in an unheated conveyorized surface cleaner unless such cleaner:
 - 1. Has a visible high-level liquid mark which shall not be exceeded by the contained VOC;
 - 2. Is devoid of any flushing wand which produces any VOC droplets or mist or which delivers a stream of any VOC under a line pressure in excess of 15 pounds per square inch gauge (776 millimeters of mercury gauge);
 - 3. Is devoid of any agitating system which causes splashing of the VOC;
 - 4. Is protected from drafts when not in active use by the installation of covers over the conveyor inlet and conveyor outlet ports and over any other openings;
 - 5. Is protected from drafts when in active use by the installation of silhouette cutouts or hanging flaps to minimize the effective openings around the conveyor inlet and conveyor outlet ports; and
 - 6. Is equipped with a vapor control system which reduces the total emissions of VOC from the cleaner by at least 85 percent by volume. Cleaners installed before December 17, 1979, are not subject to this requirement.
- (h) No person shall cause, suffer, allow, or permit the use of any VOC in a conveyorized heated surface cleaner which is operated at a temperature lower than the boiling point of such VOC, unless such cleaner:
 - 1. Has a visible high-level liquid mark which shall not be exceeded by the contained VOC;
 - 2. Is devoid of any flushing wand which produces any VOC droplets or mist or which delivers a stream of any VOC under a line pressure in excess of 15 pounds per square inch gauge (776 millimeters of mercury gauge);
 - 3. Is devoid of any agitating system which causes splashing of the VOC;
 - 4. Has a thermostat or approved equivalent which automatically maintains the VOC temperature below the boiling point;
 - 5. Is protected from drafts when not in active use by the installation of covers over the conveyor inlet and conveyor outlet ports and over any other openings;
 - 6. Is protected from drafts when in active use by the installation of silhouette cutouts or hanging flaps to mini-

mize the effective openings around the conveyor inlet and conveyor outlet parts; and

- 7. Is equipped with a vapor control system by February 1, 1987, which reduces the total VOC emissions from the cleaner by at least 85 percent by volume.
- (i) No person shall cause, suffer, allow, or permit the use of any VOC in a conveyorized vapor surface cleaner unless such cleaner:
 - 1. Has a visible high-level liquid mark which shall not be exceeded by the contained liquid VOC;
 - 2. Is devoid of any flushing wand which produces any VOC droplets or mist or which delivers a stream of any VOC under a line pressure in excess of 15 pounds per square inch gauge (776 millimeters of mercury gauge);
 - 3. Is devoid of any agitating system which causes splashing of the VOC;
 - 4. Is operated with a condenser having heat removal capacity equal to or greater than the heat input rate into the liquid VOC bath;
 - 5. Is equipped with a device which automatically shuts off the heat input to the VOC if the temperature above the condensing surfaces or the temperature of the condensate exceeds the manufacturer's specifications;
 - 6. Is protected from drafts when not in active use by the installation of covers over the conveyor inlet and conveyor outlet ports and over any other openings;
 - 7. Is protected from drafts when in active use by the installation of silhouette cutouts or hanging flaps to minimize the effective openings around the conveyor inlet and conveyor outlet ports; and
 - 8. Is equipped with:
 - i. A freeboard chiller through which circulates a cooling fluid having a temperature no higher than 40 degrees F (4.4 degrees C) at any point in the chiller; or
 - ii. A vapor control system which reduces the total VOC emissions from the cleaner by at least 85 percent by volume.
 - (j) The following provisions shall apply to a cold cleaning machine, that uses two gallons or more of solvents containing greater than five percent VOC content by weight for the cleaning of metal parts, and to any heated cleaning machine:
 - 1. No person shall add solvent to a cold cleaning machine or a heated cleaning machine, or cause, suffer, allow, or permit the machine to be operated, unless the following requirements are met:
 - i. If the machine is an immersion cold cleaning machine or heated cleaning machine, it shall have:
 - (1) A freeboard ratio of 0.75 or greater; and
 - (2) A visible fill line and a high level liquid mark;

- ii. The machine shall have a permanent, conspicuous label placed in a prominent location on the machine setting forth the applicable provisions of the operating requirements in (j)2 below; and
 - iii. The machine shall be equipped with:
 - (1) A tightly fitting working-mode cover that completely covers the machine's opening and that shall be kept closed at all times except when parts are being placed into or being removed from the machine or when solvent is being added or removed. For a remote reservoir cold cleaning machine which drains directly into the solvent storage reservoir, a perforated drain with a diameter of not more than six inches shall constitute an acceptable cover; and
 - (2) If the machine is a heated cleaning machine, a thermostat:
- 2. A person shall operate a cold cleaning machine or a heated cleaning machine in accordance with the following procedures:
 - i. The solvent level in the machine shall not exceed the fill line when there are no parts in the machine for cleaning and shall not exceed the high level liquid mark during cleaning operations;
 - ii. Flushing of parts with a solvent spray, using a spray head attached to a flexible hose or other flushing device, shall be performed only within the freeboard area of the machine. The solvent spray shall be a continuous fluid stream, not an atomized or shower spray, and shall be under a pressure that does not exceed ten pounds per square inch gauge;
 - iii. Parts being cleaned shall be drained for at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts shall be positioned so that solvent drains directly back into the machine;
 - iv. When the machine's cover is open, the machine shall not be exposed to drafts greater than 40 meters per minute (132 feet per minute), as measured between one and two meters (between 3.3 and 6.6 feet) upwind and at the same elevation as the tank lip;
 - v. Sponges, fabric, leather, paper products and other absorbent materials shall not be cleaned in the machine:
 - vi. When a pump-agitated solvent bath is used, the agitator shall be operated to produce a rolling motion of the solvent with no observable splashing of solvent against the tank walls or the parts being cleaned. Air agitated solvent baths may not be used;

- vii. Spills during solvent transfer and use of the machine shall be cleaned up immediately, and the wipe rags or other sorbent material used shall be immediately stored in covered containers for disposal or recycling;
- viii. Waste solvent shall be collected and stored in a closed container. The closed container may contain a device that allows pressure relief, provided that it does not allow liquid solvent to drain from the container;
- ix. Work area fans shall be located and positioned so that they do not blow across the opening of the degreaser unit; and
- x. If the machine is a heated cleaning machine, the solvent shall be maintained at a temperature that is below its boiling point;
- 3. A person shall not use, in a cold cleaning machine or a heated cleaning machine, any solvent that has a vapor pressure of one millimeter of mercury or greater, measured at 20 degrees centigrade (68 degrees Fahrenheit); and
- 4. A person who owns or operates a cold cleaning machine or a heated cleaning machine shall maintain, for not less than two years after the date of purchase of solvent for use in the machine, the information specified below and shall, upon the request of the Department or its representative, provide the information to the Department:
 - i. The name and address of the person selling the solvent. An invoice, bill of sale, or a certificate that corresponds to a number of sales, if it has the seller's name and address on it, may be used to satisfy this requirement;
 - ii. A list of VOC(s) and their concentration information in the solvent;
 - iii. Information about each VOC listed pursuant to ii above. A Material Safety Data Sheet (MSDS) may be used to satisfy this requirement;
 - iv. The solvents product number assigned by the manufacturer; and
 - v. The vapor pressure of the solvent measured in millimeters of mercury at 20 degrees centigrade (68 degrees Fahrenheit).
- (k) The following provisions apply to a batch vapor cleaning machine:
 - 1. No person shall add solvent to a batch vapor cleaning machine or cause, suffer, allow or permit the machine to be operated, unless the following requirements are met:
 - i. The machine shall have a freeboard ratio of 0.75 or greater;
 - ii. The machine shall have a permanent, conspicuous label placed in a prominent location on the ma-

chine setting forth the applicable provisions of the operating requirements in (k)4 below;

- iii. The machine shall be equipped with:
- (1) Unless the machine is fully enclosed, a tightly fitting working-mode cover. The cover shall be kept closed at all times except when parts are being placed into or being removed from the machine or when solvent is being added or removed. The cover shall:
 - (A) Completely cover the machine's opening;
 - (B) Be free of cracks, holes and other defects;
 - (C) Be able to be readily opened and closed without disturbing the vapor zone. If the opening is greater than ten square feet, the cover shall be opened and closed by a powered mechanism; and
 - (D) If the machine has a lip exhaust, extend below the level of the lip exhaust;
- (2) A safety switch (thermostat and condenser flow switch) which shuts off the sump heat if the coolant is not circulating;
- (3) A control switch which shuts off the spray pump if vapor is not present in the vapor section in the machine;
 - (4) A primary condenser; and
- (5) A device that shuts off the sump heat if the sump liquid solvent level drops to the sump heater coils or if the vapor level in the machine rises above the height of the primary condenser;
- iv. The machine shall have an automated parts handling system which moves the parts and/or parts baskets at a speed of 11 feet (3.4 meters) per minute or less when the parts are entering or exiting the vapor zone. If the parts basket and parts being cleaned occupy more than 50 percent of the solvent/air interface area, the speed of the parts basket or parts shall not exceed three feet (one meter) per minute;
- v. If the machine has a lip exhaust, it shall be designed and operated so that:
 - (1) The collected solvent vapors pass through a properly operated and maintained carbon adsorber; and
 - (2) The concentration of VOC in the effluent from the adsorber does not exceed 100 parts per million;
- vi. The machine shall be free from the influence of any local exhaust ventilation system unless the ventilation system is equipped with a control device that:
 - (1) Collects at least 90 percent by volume of the VOC vapors leaving the machine; and

- (2) Reduces VOC concentration in the exhaust by at least 95 percent by volume; and
- vii. The machine shall be free from the influence of any positive pressure source located within 20 feet (6.1 meters) of the tank rim unless the machine is equipped with a control device that:
 - (1) Collects at least 90 percent by volume of VOC vapors leaving the machine; and
 - (2) Reduces VOC concentration in the exhaust by at least 95 percent by volume;
- 2. No person shall cause, suffer, allow, or permit a batch vapor cleaning machine with a solvent/air interface area of 13 square feet or less to be operated, unless one of the control options listed in Table 6A below is implemented;

TABLE 6A

CONTROL OPTIONS FOR BATCH VAPOR CLEANING MACHINES WITH A SOLVENT/AIR INTERFACE AREA OF 13 SQUARE FEET OR LESS

Number of					
Option	Control Option				
1.	A working-mode cover; freeboard ratio of 1.0;				
	and superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine.				
2.	A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; and a superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine.				
3.	A working-mode cover; and a freeboard refrigera-				

- tion device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point.
- 4. Reduced room draft; a freeboard ratio of 1.0; and a superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine.
- 5. A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; and reduced room draft.
- 6. A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; and a freeboard ratio of 1.0.
- 7. A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; and to ensure that the dwell time is less than 35 percent of the dwell time determined for the part or parts.
- 8. Reduced room draft; sufficient dwell time to ensure that liquid solvent on and in the parts vaporizes within the machine confines or drains back into the machine rather than into the work area; and a freeboard ratio of 1.0.

Number of Option

Control Option

A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; and a carbon adsorber which reduces solvent emissions in the exhaust to a level not to exceed 100 parts per million at any time.

- 10. A freeboard ratio of 1.0; a superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine; and a carbon adsorber which reduces solvent emissions in the exhaust to a level not to exceed 100 part per million at any time.
- 3. No person shall cause, suffer, allow, or permit a batch vapor cleaning machine with a solvent/air interface area of greater than 13 square feet to be operated, unless one of the control options listed in Table 6B below is implemented;

TABLE 6B

CONTROL COMBINATIONS FOR BATCH VAPOR CLEANING MACHINES WITH A SOLVENT/AIR INTER-FACE AREA GREATER THAN 13 SQUARE FEET

Number of
Option
1. Control Option
A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; a freeboard ratio of 1.0; and a superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine.

- 2. Sufficient dwell time to ensure that liquid solvent on and in the parts vaporizes within the machine confines or drains back into the machine rather than into the work area; a freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; and reduced room draft. Dwell time shall not be less than 35 percent of the dwell time determined for the part or parts.
- 3. A working mode cover; freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; and a superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine.
- 4. Reduced room draft; a freeboard ratio of 1.0; and a superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine.
- 5. A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; reduced room draft; and a superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine.

Number of Option 6,

Control Option

- A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; reduced room draft; and a freeboard ratio of 1.0.
- 7. A freeboard refrigeration device operated to ensure that the chilled air blanket temperature is no greater than 30 percent of the solvent's boiling point; a superheated vapor system; and a carbon adsorber which reduces solvent emissions in the exhaust to a level not to exceed 100 parts per million at any time.
- 4. A person shall operate a batch vapor cleaning machine in accordance with the following procedures:
 - i. During startup of the batch vapor cleaning machine the primary condenser shall be turned on before the sump heater;
 - ii. Flushing or spraying of parts with a solvent spray, using a spray head attached to a flexible hose or other flushing device, shall be performed within the vapor zone of the machine or within a section of the machine that is not exposed to the ambient air. The solvent spray shall be a continuous fluid stream, not an atomized or shower spray, and shall be under a pressure that does not exceed 10 pounds per square inch gauge;
 - iii. Parts being cleaned shall be drained for at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. A superheated vapor system shall be an acceptable alternate technology;
 - iv. When the machine's cover is open, the machine shall not be exposed to drafts greater than 40 meters per minute (132 feet per minute), as measured between one and two meters (between 3.3 and 6.6 feet) upwind and at the same elevation as the tank lip;
 - v. Sponges, fabric leather, paper products and other absorbent materials shall not be cleaned in the machine;
 - vi. Spills during solvent transfer and use of the machine shall be cleaned up immediately or the machine shall be shut down. Wipe rags or other sorbent material used shall be immediately stored in covered containers for disposal or recycling;
 - vii. Waste solvent, still bottoms and sump bottoms shall be collected and stored in closed containers. The closed containers shall contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container:
 - viii. Work area fans shall be located and positioned so that they do not blow across the opening of the machine:

- ix. During shutdown of the machine, the sump heater shall be turned off and the solvent vapor layer allowed to collapse before the primary condenser is turned off;
- x. When solvent is added to or drained from the machine, the solvent shall be transferred using threaded or other leakproof couplings and the end of the pipe in the solvent sump shall be located beneath the liquid solvent surface;
- xi. The working and downtime covers shall be closed at all times except when parts are entering or exiting from the machine, during maintenance of the machine when the solvent has been removed, or during addition of solvent to the machine;
- xii. If a lip exhaust is used on an open top vapor degreaser, the ventilation rate shall not exceed 20 cubic meters per minute per square meter (m³/min/m²) (that is, 65 cubic feet per minute per square foot (ft³/min/ft²)) of degreaser open area; and
- xiii. The machine shall be maintained as recommended by the manufacturer of the equipment or by using alternate maintenance practices that have been demonstrated to the Department's satisfaction to achieve the same or better results as those recommended by the manufacturer.
- (1) The following provisions apply to an in-line vapor cleaning machines:
 - 1. No person shall add any VOC containing solvent to an in-line vapor cleaning machine or cause, suffer, allow, or permit the machine to be operated unless the following requirements are met:
 - i. The machine shall have a freeboard ratio of 0.75 or greater;
 - ii. The machine shall have a permanent, conspicuous label placed in a prominent location on the machine setting forth the applicable provisions of the operating requirements in paragraph (1)3 below;
 - iii. The machine shall be equipped with:
 - (1) Unless the machine is fully enclosed, a tightly fitting cover that shall be kept closed at all times except for when parts are being placed into or being removed from the machine or when solvent is being added or removed. The cover shall:
 - (A) Completely cover the machine's opening;
 - (B) Be free of cracks, holes and other defects;
 - (C) Be able to be readily opened and closed without disturbing the vapor zone. If the opening is greater than ten square feet, the cover shall be opened and closed by a powered mechanism; and
 - (D) If the machine has a lip exhaust, extend below the level of the lip exhaust;

- (2) A safety switch (thermostat and condenser flow switch) which shuts off the sump heat if the coolant is not circulating;
- (3) A control switch which shuts off the spray pump if vapor is not present in the vapor section in the machine;
 - (4) A primary condenser; and
- (5) A device that shuts off the sump heat if the sump liquid solvent level drops to the sump heater coils or if the vapor level in the machine rises above the height of the primary condenser;
- iv. The machine shall have an automated parts handling system which moves the parts or parts basket at a speed of 11 feet (3.4 meters) per minute or less when the parts are entering or exiting the vapor zone. If the parts basket or parts being cleaned occupy more than 50 percent of the solvent/air interface area, the speed of the parts basket or parts shall not exceed three feet (one meter) per minute;
- v. If the machine has a lip exhaust, it shall be designed and operated so that:
 - (1) Collected solvent vapors pass through a properly operated and maintained carbon adsorber; and
 - (2) The concentration of VOC in the effluent from the adsorber does not exceed 100 parts per million;
- vi. The machine shall be protected from drafts, when not in active use, by the installation of covers over the conveyor inlet and conveyor outlet ports and over any other openings; and
- vii. The machine shall be protected from drafts, when in active use, by the installation of a silhouette cutout or hanging flaps to minimize the effective openings around the conveyor inlet and conveyor outlet parts;
- 2. No person shall cause, suffer, allow, or permit an in-line vapor cleaning machine to be operated unless one of the control options listed in Table 6C below is implemented:

TABLE 6C

CONTROL OPTIONS FOR IN-LINE VAPOR CLEANING MACHINES

Number of

Option 1. Control Option

- A superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine; and a freeboard refrigeration device.
- A freeboard refrigeration device; and a carbon adsorber.

Number of Option

Control Option

A superheated vapor system to heat the parts and evaporate liquid solvent on the parts before they are withdrawn from the cleaning machine; and a carbon adsorber.

- 3. A person shall operate an in-line cleaning machine in accordance with the following procedures:
 - i. During startup of the machine the primary condenser shall be turned on before the sump heater;
 - ii. Flushing or spraying of parts with a solvent spray, using a spray head attached to a flexible hose or other flushing device, shall only be performed within the vapor zone of the machine or within a section of the machine that is not exposed to the ambient air. The solvent spray shall be a continuous fluid stream, not an atomized or shower spray, and shall be under a pressure that does not exceed 10 pounds per square inch gauge;
 - iii. Parts being cleaned shall be drained for at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. A superheated vapor system shall be an acceptable alternate technology;
 - iv. When the machine's cover is open, the machine shall not be exposed to drafts greater than 40 meters per minute (132 feet per minute), as measured between one and two meters (between 3.3 and 6.6 feet) upwind and at the same elevation as the tank lip;
 - v. Sponges, fabric, leather, paper products and other absorbent materials shall not be cleaned in the machine;
 - vi. Spills during solvent transfer and use of the machine shall be cleaned up immediately or the machine shall be shut down. Wipe rags or other sorbent material used shall be immediately stored in covered containers for disposal or recycling;
 - vii. Waste solvent, still bottoms and sump bottoms shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container;
 - viii. Work area fans shall be located and positioned so that they do not blow across the opening of the machine;
 - ix. During shutdown of the machine, the sump heater shall be turned off and the solvent vapor layer allowed to collapse before the primary condenser is turned off;

- x. When solvent is added to or drained from the machine, the solvent shall be transferred using threaded or other leakproof couplings and the end of the pipe in the solvent sump shall be located beneath the liquid solvent surface:
- xi. The working and downtime covers shall be closed at all times except when parts are entering or exiting from the machine, during maintenance of the machine when the solvent has been removed, and during addition of solvent to the machine:
- xii. If a lip exhaust is used on an open top vapor degreaser, the ventilation rate shall not exceed 20 cubic meters per minute per square meter (m³/min/m²) (that is, 65 cubic feet per minute per square foot (ft³/min/ft²)) of degreaser open area;
- xiii. The machine shall be maintained as recommended by the manufacturer of the equipment or by using alternate maintenance practices that have been demonstrated to the Department's satisfaction to achieve the same or better results as those recommended by the manufacturer; and
- xiv. Openings shall be minimized during operation so that entrances and exits silhouette workloads with an average clearance between the parts and the edge of the degreaser opening of less than 10 centimeter (four inches) or less than 10 percent of the width of the opening.
- (m) The following provisions shall apply to an airless cleaning machine or air-tight cleaning machine:
 - 1. No person shall add solvent to an airless cleaning machine or an air-tight cleaning machine, or cause, suffer, allow, or permit the machine to be operated unless the following requirements are met:
 - i. The machine shall have a permanent, conspicuous label placed in a prominent location on the machine setting forth the applicable provisions of the operating requirements in (m)4 below; and
 - ii. The machine shall have a carbon adsorber that shall:
 - (1) Measure and record the concentration of solvent in the exhaust of the carbon adsorber weekly with a colorimetric detector tube designed to measure a concentration of 100 parts per million (ppm) by volume of solvent to air at an accuracy of ± 25 parts per million by volume. These measurements and recordings shall be conducted while the solvent cleaning machine is in working mode and venting to the adsorber; and
 - (2) Maintain and operate the machine and adsorber so that emissions from the adsorber exhaust not more than 100 ppm by volume measured while the machine is in the working mode and is venting to the adsorber;

- 2. The owner or operator of an airless cleaning machine or air-tight cleaning machine, shall maintain for each machine a log of all additions and deletions of VOC containing solvent, including the weight of the solvent contained in any activated carbon or other sorbent material used to control emissions from the cleaning machine;
- 3. The owner or operator of the machine shall demonstrate that the monthly emissions from the machine, based on a three-month rolling average, are equal to or less than the allowable limits set forth in Table 6D below or, if the volume of the cleaning machine exceeds 2.95 cubic meters, by the use of the following equation:

$$EL = 330 \text{ (vol)}^{0.6}$$

Where:

EL = the three-month rolling average monthly emission limit, based on kilograms per/month.

vol = the capacity of machine, given in cubic meters TABLE 6D

EMISSION LIMITS FOR CLEANING MACHINES WITHOUT A SOLVENT/AIR INTERFACE

Emission Limit

	Emission Limit,
	Based On A
	3–Month Rolling
Cleaning	Average
Capacity (m ³)	(kg/month)
0.00	0.0
0.05	55
0.10	83
0.15	106
0.20	126
0.25	L44
0.30	160
0.35	176
0.40	190
0.45	204
0.50	218
0.55	231
0.60	243
0.65	255
0.70	266
0.75	278
0.80	289
0.85	299
0.90	310
0.95	320
1.00	330
1.05	340
1.10	349
1.15	359
1.20	368
1.25	377
1.30	386
1.35	395
1.40	404
1.45	412
1.50	421
1.55	429
1.60	438
1.65	446

	Emission Limit,
	Based On A
	3-Month Rolling
Cleaning	Average
Capacity (m ³)	(! 3/month)
1.70	454
1 75	462
1.80	470
1.85	4 7 7
1.90	485
1.95	493
2.00	500
2.05	508
2.10	515
2.15	522
2.20	530
2.25	537
2.30	544
2.35	551
2.40	558
2.45	565
2.50	572
2.55	579
2.60	585
2.65	592
2.70	599
2.75	605
2.80	612
2.85	619
2.90	625
2.95	632

- 4. A person shall operate an airless cleaning machine or air-tight cleaning machine in accordance with the following procedures.
 - i. Parts being cleaned shall be drained for at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. A superheated vapor system shall be an acceptable alternate technology;
 - ii. Sponges, fabric, leather, paper products and other absorbent materials shall not be cleaned in the machine:
 - iii. Spills during solvent transfer and use of the machine shall be cleaned up immediately or the machine shall be shut down. Wipe rags or other sorbent material used shall be immediately stored in covered containers for disposal or recycling;
 - iv. Waste solvent, still bottoms and sump bottoms shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container;
 - v. Work area fans shall be located and positioned so that they do not blow across the opening of the machine;

- vi. When solvent is added to or drained from the machine, the solvent shall be transferred using threaded or other leakproof couplings and the end of the pipe in the solvent sump shall be located beneath the liquid solvent surface;
- vii. The working and downtime covers shall be closed at all times except when parts are entering or exiting from the machine, during maintenance of the machine when the solvent has been removed, and during addition of solvent to the machine; and
- viii. The machine shall be maintained as recommended by the manufacturer of the equipment or using alternate maintenance practices that have been demonstrated to the Department's satisfaction to achieve the same or better results as those recommended by the manufacturer.
- (n) No person shall cause, suffer, allow, or permit the use of any oil-water separator unless such separator is covered with a lid while containing any VOC. Sections of oil-water separators containing essential powered mechanical devices operating above the liquid level are not subject to this requirement.

Amended by R.1986 d.379, effective September 22, 1986 (operative October 18, 1986).

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Substantially amended.

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

"VOS" changed to "VOC" throughout.

Administrative correction to (f)6. and (g)6.

See: 24 N.J.R. 1889(a).

Recodified from 7:27-16.4 by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Prior text at section, "Other source operations", recodified as 7:27-16.16.

Amended by R.2003 d.224, effective June 2, 2003 (operative June 29, 2003.

See: 34 N.J.R. 2489(a). 35 N.J.R. 2509(a).

Rewrote the section.

Case Notes

New Jersey held liable under the Federal Clean Air Act for failure to comply with the State's 1983 ozone State Implementation Plan; relief to be determined. American Lun Ass'n of N.J. v. Kean, 670 F.Supp. 1285 (D.N.J.1987).

Standards for volatile organic substances; application by rubber company for permit for mill room scrubber; new application authorized incorporating administratively determined limitations. Nearpara Rubber Company v. Department of Environmental Protection, 92 N.J.A.R.2d (EPE) 258.

7:27–16.7 Surface coating and graphic arts operations

(a) The provisions of this section shall apply to any surface coating operation or graphic arts operation to which any control criteria set forth in Table 7A, 7B, 7C or 7D applies, except for the following:

- 1. Any surface coating operation or graphic arts operation located at a major VOC facility and having the potential to emit three pounds per hour or more of VOC shall instead be subject to the provisions of N.J.A.C. 7:27–16.17;
- 2. On or after June 29, 2004, any refinishing of mobile equipment at mobile equipment repair and refinishing facilities. Thereafter, such refinishing operations shall be subject to the requirements at N.J.A.C. 7:27–16.12 and the refinishing requirements in Table 7A shall no longer be applicable; and
- 3. Any surface coating operation or graphic arts operation exempted under (*l*) below.
- (b) (Reserved)
- (c) No person shall cause, suffer, allow, or permit the use of any surface coating operation or graphic arts operation subject to this section, unless:
 - 1. The VOC content of any surface coating formulation as applied does not exceed the applicable maximum allowabie VOC content if any, specified in Table 7A, 7B, 7C, or 7D; or
 - 2. Until March 28, 1994, the surface coating operation is included in a mathematical combination of sources which was approved by the Department prior to March 28, 1992.
 - 3. If more than one surface coating formulation subject to the same maximum allowable VOC content limit as set forth in Table 7A, 7B, 7C, or 7D is applied by a single surface coating or graphic arts operation and one or more of any such formulation are not in compliance with any limit specified in the applicable table, the daily weighted mean of the VOC content of the surface coating formulations as applied does not exceed the applicable maximum allowable VOC content as set forth in the applicable Table. This daily weighted mean shall be calculated using the following equation:

Daily mean VOC content
$$= \frac{i \sum_{i=1}^{n} (C_i)(V_i)}{\sum_{i=1}^{n} (V_i)}$$

where n = number of surface coating formulations subject to the same maximum allowable VOC content standard, applied in one day;

 i = subscript denoting an individual surface coating formulation;

- (C_i) = maximum actual VOC content per volume of each surface coating formulation (minus water) applied in one day, in pounds per gallon or kilograms per liter;
- (V₁) = volume of each surface coating formulation (minus water) applied in one day, in gallons or liters; or

- 4. The surface coating or graphic arts operation is served by VOC control apparatus satisfying the requirements listed in (c)4i through iii below:
 - i. The control apparatus for any surface coating operation prevents no less than 90 percent by weight of the VOC content in the surface coating formulation as applied each hour from being discharged directly or indirectly into the outdoor atmosphere; or
 - ii. The control apparatus for any graphic arts operation meets the collection and control requirements set forth in (h) below; or
 - iii. The VOC emissions from the surface coating or graphic arts operation are controlled by the control apparatus so that the operation results in an hourly VOC emission rate no greater than the maximum allowable hourly emission rate calculated on a solids as applied basis in accordance with the following equation:

Maximum allowable hourly rate =
$$\frac{\left(1 - \frac{y}{d}\right)(z)(x)}{\left(1 - \frac{x}{d}\right)}$$

where x = maximum allowable VOC content per volume of surface coating formulation (minus water), in pounds per gallon (lb/gal) or kilograms per liter (kg/l) as set forth in Table 7A, 7B, 7C, or 7D of this section;

- d = density of the VOC of the applied surface coating formulation in pounds per gallon (lb/gal) or kilograms per liter (kg/l);
- y = VOC content of the applied surface coating formulation (minus water) in pounds per gallon (lb/gal) or kilograms per liter (kg/l); and
- z = volume of the surface coating formulation(minus water) applied per hour in gallons per hour (gal/hr) or liters per hour (l/hr); or
- iv. For a surface coating or graphic arts operation that applies more than one surface coating formulation subject to the same maximum allowable VOC content limit as set forth in the applicable table, the control apparatus collects and prevents VOC from being discharged into the outdoor atmosphere so that the actual daily emissions are less than the allowable daily emissions as calculated below:

Actual daily emissions = $(1-\eta_c\eta_d)(VOC_s)(V)$

where VOC_a = daily mean VOC content of the surface coating formulations as calculated by (c)3 above;

V = total daily volume of the surface coating formulations, as applied;

η_c = capture efficiency, i.e. the ratio of the VOC collected by the control apparatus to the VOC in the surface coating formulations as applied, as determined by a method approved by the Department and EPA; and

destruction efficiency of the control apparatus, i.e. the ratio of the VOC prevented from being discharged into the outdoor atmosphere to the VOC collected by the control apparatus, as determined by a method approved by the Department and EPA; and

Allowable	daily emissions	emissions	==	$\left(1 - \frac{\text{VOC}_a}{d}\right) (V) (x)$
				$\left(1-\frac{x}{d}\right)$

- where x = maximum allowable VOC content per volume of surface coating formulation (minus water), in pounds per gallon (lb/gal) or kilograms per liter (kg/l) as set forth in Table 7A, 7B, 7C, or 7D of this section:
 - d = density of the VOC of the applied surface coating formulation in pounds per gallon (lb/gal) or kilograms per liter (kg/l);
 - V = total daily volume, in gallons or liters, of the surface coating formulations (minus water) as applied per day; and
 - VOC_{*} = daily mean VOC content of the applied surface coating formulations as calculated by (c)3 above.
- (d) No person shall cause, suffer, allow, or permit the installation of any surface coating or graphic arts operation to apply a surface coating formulation which does not contain water deliberately added in a planned proportion unless a coating application system having a transfer efficiency of 60 percent or greater, or as otherwise approved by the Department, is used.
- (e) The provisions of (c) and (d) above and (h), (i), and (j) below shall not apply to any individual surface coating or graphic arts operation in which the total surface coating formulations containing VOC are applied:
 - 1. At rates not in excess of one half gallon per hour and two and one half gallons per day; or
 - 2. For the purpose of developing new surface coating formulations or new equipment for use in surface coating or graphic arts operations, or for the purpose of performing research preceding such development provided such surface coating formulations are applied at rates not in excess of two gallons per hour and three gallons per day.
- (f) The owner or operator of any automobile or light duty truck surface coating operation may, as an alternative to complying, pursuant to (c) above, with the content limits set forth in Table 7A, comply with the provisions of Table 7C pertaining to spray prime and spray topcoat surface coating formulations, provided that the transfer efficiency of the spray coating operation is determined in accordance with a method approved by the Department and the EPA.

TABLE 7A

AUTOMOBILE OR LIGHT DUTY TRUCK SURFACE COATING OPERATIONS AT ORIGINAL EQUIPMENT MANUFACTURING FACILITIES CONTROL CRITERIA AND COMPLIANCE DATES

Maximum Allowable VOC Content per Volume of Coating (Minus Water)

True of Operation	Pounds	Kilogram	Final Compliance
Type of Operation Prime	per Gallon	per Liter	<u>Date</u>
Electrophoretic dip			
prime	1.2	0.14	December 31, 1982
Spray Prime	2.8	0.34	December 31, 1984
Topcoat			
Spray Topcoat	2.8	0.34	December 31, 1986
Repair	4.8	0.58	December 31, 1986
Custom Topcoating	5.0	0.60	June 15, 1990
Refinishing			
Base Coat	6.0	0.75	June 15, 1990
Clear Coat	4.4	0.54	June 15, 1990
All others	5.0	0.60	June 15, 1990
	TABLE	E 7B	

MISCELLANEOUS SURFACE COATING OPERATIONS CONTROL CRITERIA AND COMPLIANCE DATES

Maximum Allowable VOC Content per Volume of Coating (Minus Water)

Type of Operation	Pounds per Gallon	Kilogram per Liter	Final Compliance <u>Date</u>
Group I			December 31, 1981
Can Coating Sheet basecoat	2.8	0.34	December 31, 1961
Two-piece can exteri-	۵.0	0.54	
•			
Or			
Two- and three-piece			
can interior body spray,	4.2	0.51	
two-piece and exterior	5.5	0.51	
Side-seam spray	2.2	00.0	
End sealing com-	3.7	0.44	
pound		0.44 0.31	Danish 21 1001
Coil Coating	2.6		December 31, 1981
Fabric Coating	2.9	0.35	December 31, 1981
Vinyl Coating	3.8	0.45	December 31, 1981
Paper Coating	2.9	0.35	December 31, 1981
Metal Furniture Coat-		0.24	D 1 21 1001
ing	3.0	0.36	December 31, 1981
Magnet Wire Coating	1.7	0.20	December 31, 1981
Large Appliance Coat-			
ing	2.8	0.34	December 31, 1981
Coating of Miscellane-			
ous Metal			December 31, 1983
Parts and Products			
Clear Coating	4.3	0.52	
Air-dried Coating	3.5	0.42	
Extreme Performance			
Coating	3.5	0.42	
All other coatings	3.0	0.36	
Coating of Flat Wood			
Paneling			December 31, 1983
Printed hardwood			
plywood panels and	2.7	0.32	
particleboard panels			
Natural finish			
hardwood plywood	3.3	0.40	
Hardwood panels	3.6	0.43	
Group II			
Leather Coating	5.8	0.70	December 31, 1987
Urethane Coating	3.8	0.45	December 31, 1987
Tablet Coating	5.5	0.66	December 31, 1987

0.40

0.40

0.40

0.35

1.03

Maximum Allowable VOC Content per Volume of Coating (Minus Water)

Type of Operation	Pounds per Gallon	Kilogram per Liter	Final Compliance Date
Glass Coating	3.0	0.36	December 31, 1987
Coating of Wood Furni-			
ture			December 31, 1987
Semitransparent stain	6.8	0.82	
Wash Coat	6.1	0.73	
Opaque Stain	4.7	0.56	
Sealer	5.6	0.67	
Pigment Coat	5.0	0.60	
Clear Topcoat	5.6	0.67	
Group III			
Pipe Coating for Metal			
and Concrete Pipe			
Clear coating	4.3	0.52	May 31, 1995,
Air-dried coating	3.5	0.42	except
Extreme performance			December 31, 1983
coating	3.5	0.42	for metal pipe
All other coatings	3.0	0.36	coating
<u> </u>	TABLE	7C	C

ALTERNATIVE MAXIMUM ALLOWABLE VOC CONTENT IN COATINGS WITH MINIMUM TRANSFER EFFICIENCIES REQUIRED FOR SPRAY COATING OPERATIONS

Maximum Allowable VOC Content per Volume of Coating (minus water)		Minimum Transfer Efficiency Required		
Pounds per Kilograms Gallon per Liter				
3.0	0.36	34		
3.2	0.38	37		
3.4	0.41	42		
3.6	0.43	47		
3.8	0.46	52		
4.0	0.48	58		
4.2	0.50	65		

NOTE: Each combination of VOC content and transfer efficiency in Table 7C is equivalent to a daily emission of 15.1 pounds of VOC per gallon of solids deposited, minus water. Verification of this equivalent emission rate using the methods prescribed in the "Protocol for Determining the Daily Volatile Organic Compound Emission Rate of Automobile and Light Duty Truck Topcoat Operations" (EPA 4593–88–018) shall satisfy compliance with Table 7C.

TABLE 7D GRAPHIC ARTS OPERATIONS

Part A COMPLIANCE DATES

	Final Compliance
Type of Graphic Arts Operation	Date
Rotogravure printing operations (web-fed) and flexographic printing operations which produces published material or packaging for commercial or industrial purposes! Rotogravure printing operations (web-fed) and flexographic printing operations on vinyl or urethane coated fabric	December 31, 1981
or sheets 1	December 31, 1987
Fabric printing operations!	December 31, 1987
Gravure printing operations (sheet-fed)	May 31, 1995
Screen printing operations	May 31, 1995

Part B CONTROL CRITERIA FOR GRAPHIC ARTS SOURCE OPERATIONS EXCEPT SCREEN PRINTING OPERATIONS

	Bas

Surface coating formulations 2 that contain water (except fountain solutions):

Control Criteria
Maximum Allowable volume percent
VOC in volatile fraction of surface coating formulations or fountain solutions
(VOC plus water) as applied.
25.0%

Basis Control Criteria			
Surface coating formulations 2 that	at Maximum Allowable	e VOC Content per	
do not contain water;	volume of surface coating formulation		
	(minus	water)	
	Pounds per	Kilograms	
	Gallon	Per Liter	
	2.9	0.35	
Fountain solutions:	5.0%, if the tempera	ture of the fountain	
	solution is 55°F or les	ss; or	
	3.0%, if the tempera	ture of the fountain	
	solution is higher tha	n 55°F	
	Part C		
CONTROL CRITERIA FOR	SCREEN PRINTING	OPERATIONS	
	Control		
		lowable VOC	
		ume of surface	
Basis	•	mulations 2	
		Kilograms	
	Pounds per	per	
	Gallon	Liter	
Substrate Category: 3			
Paper	3.3	0.40	
Glass and Ceramic	3.3	0.40	
Metal	3.3	0.40	
Rigid and Flexible Plastic	3.3	0.40	

¹ Control apparatus serving certain graphic arts operations of this type which were constructed prior to July 26, 1994 may have compliance dates on or after July 26, 1994, pursuant to the provisions of (p) below.

Reflective Sheeting Pressure Sensitive Decals

Conductive Ink

Surface Coating Formulation:

Inks and Coatings

Special Purpose Screen Printing

Wood

Fabric

3.3

3.3

- (g) The owner or operator of any metal furniture or large appliance surface coating operation may, as an alternative to complying with the applicable maximum allowable VOC content limits per volume of surface coating formulation (minus water) set forth in Group I of Table 7B, pursuant to (c)1 above, apply to the Department for an alternative maximum allowable VOC content limit per volume of surface coating formulation, provided such person can demonstrate to the satisfaction of the Department and the EPA that the surface coating formulation is applied at a transfer efficiency of greater than 60 percent.
- (h) Except as provided in (p) below, the owner or operator of any rotogravure, sheet-fed gravure, flexographic, fabric, or screen printing operation may, as an alternative to complying with the control criteria requirements set forth in Table 7D, pursuant to (c)1 above, install and use control apparatus which:
 - 1. Collects at least 75 percent by volume of the source gas emitted from a rotogravure or gravure printing operation (sheet-fed), including associated dryers, and prevents from being discharged into the outdoor atmosphere:
 - i. At least 95 percent by volume of the VOC collected on an hourly basis if a thermal oxidizer is used to control emissions, except as provided in (p) below; or
 - ii. At least 90 percent by volume of the VOC collected on an hourly basis if a carbon adsorption

27-103 Supp. 6-16-03

² This term includes inks and coatings; see definition of "surface coating formulation."

³ Except where conductive ink and special purpose screen printing inks and coatings are used.

system or any other control device is used to control emissions;

- 2. Collects at least 70 percent by volume of the source gas emitted from a flexographic printing operation, including associated dryers, and prevents from being discharged into the outdoor atmosphere:
 - i. At least 95 percent by volume of the VOC collected on an hourly basis if a thermal oxidizer is used to control emissions, except as provided in (p) below; or
 - ii. At least 90 percent by volume of the VOC collected on an hourly basis if a carbon adsorption system or any other control device is used to control emissions;
- 3. Collects at least 70 percent by volume of the source gas emitted from a fabric printing operation, including associated dryers, and prevents from being discharged into the outdoor atmosphere:
 - i. At least 95 percent by volume of the VOC collected on an hourly basis if a thermal oxidizer is used to control emissions, except as provided in (r) below; or
 - ii. At least 90 percent by volume of the VOC collected on an hourly basis if a carbon adsorption system or any other control device is used to control emissions; or
- 4. Collects at least 70 percent by volume of the source gas emitted from a screen printing operation and prevents from being discharged into the outdoor atmosphere:
 - i. At least 95 percent by volume of the VOC collected on an hourly basis if a thermal oxidizer is used to control emissions; or
 - ii. At least 90 percent by volume of the VOC collected on an hourly basis if a carbon adsorption system or any other control device is used to control emissions.
- (i) Notwithstanding the provisions of (c)2 and (c)4ii above, the owner or operator of any tablet coating operation that uses a surface coating formulation that does not comply with the maximum allowable VOC content limits per volume of coating (minus water) set forth in Table 7B, Group II, shall install and use control apparatus which prevents no less than 90 percent by weight of the VOC content in the surface coating formulation as applied each hour from being discharged directly or indirectly into the outdoor atmosphere.
- (j) The owner or operator of any wood furniture surface coating operation shall comply with the following requirements:

- 1. At a facility emitting less than 50 tons (45.36 megagrams) of VOC per year, each surface coating formulation specified in Table 7B, Group II under "Wood Furniture" shall be applied using airless, air-assisted airless, or heated airless spray techniques, or another application method approved by the Department and the EPA as having a transfer efficiency of at least 40 percent; or
- 2. At a facility emitting 50 tons (45.36 megagrams) of VOC or greater per year, each surface coating formulation specified in Table 7B, Group II under "Wood Furniture" shall be applied using airless, air-assisted airless, heated airless, electrostatic spray techniques, or flat line processes, or another application method approved by the Department and the EPA as having a transfer efficiency of at least 65 percent.
- (k) The owner or operator of any pipe coating operation, gravure printing operation (sheet-fed), or screen printing operation subject to (c) above shall comply with the following schedule:
 - 1. By October 26, 1994, submit to the Chief, Bureau of New Source Review, Environmental Regulation Program, Department of Environmental Protection, CN 027, Trenton, New Jersey 08625–0027, a complete application for each permit required, pursuant to N.J.A.C. 7:27–8, to achieve compliance with (c) above; and
 - 2. By May 31, 1995, achieve compliance with (c) above and maintain compliance with this section thereafter.
 - (1) The provisions of this section shall not apply to:
 - 1. The surface coating of aircraft and marine vessel exteriors, exclusive of parts coated prior to installation or assembly;
 - 2. The refinishing of automobiles, if coating use is less than 50 gallons (189 liters) per week;
 - 3. The customized topcoating of automobiles and trucks, if coating use is less than 48 gallons (182 liters) per week; and
 - 4. The on-site coating of stationary structures such as, but not limited to, equipment used for manufacturing processes, storage tanks, bridges, and swimming pools. The coatings used in such on-site coating operations are subject to the provisions at N.J.A.C. 7:27–23.
- (m) The owner or operator of any surface coating operation subject to this section applying only surface coating formulations which are subject to and conform with the applicable VOC content limit set forth in Table 7A, 7B, 7C, or 7D shall maintain records of the VOC content of each surface coating formulation (minus water) as applied, in pounds of VOC per gallon of coating or kilograms of VOC per liter of coating; the percent by weight of any exempt organic substance; and the daily volume of each surface coating formulation applied.

- (n) The owner or operator of any surface coating operation, or graphic arts operation, which is subject to this section and which uses one or more surface coating formulations which do not conform with the applicable VOC content limit set forth in Table 7A, 7B, 7C, or 7D, shall maintain the following records:
 - 1. For each surface coating formulation including each change of diluent or concentration of diluent as applied, record the following:
 - i. The number of hours each surface coating formulation was applied and the date;
 - ii. The volume of each surface coating formulation applied;
 - iii. The density of each surface coating formulation;
 - iv. The density of the VOC in each surface coating formulation;
 - v. The percent by weight of VOC in each surface coating formulation;
 - vi. The percent by weight of any exempt organic substance in each surface coating formulation;
 - vii. The percent by weight of any water in each surface coating formulation;
 - 2. For any surface coating operation that has a thermal oxidizer used to control the emission of VOC, record on a continuous basis or at a frequency approved in writing by the Department the operating temperature at the exit of the combustion chamber and the carbon monoxide concentration in the flue gas emitted to the outdoor atmosphere;
 - 3. For any surface coating operation that has a control apparatus using carbon or other adsorptive material to control the emission of VOC:
 - i. Record on a continuous basis or at a frequency approved in writing by the Department the concentration of the total VOC in the flue gas emitted to the outdoor atmosphere; or
 - ii. Record the date and time the carbon or other adsorptive material used in the control apparatus is regenerated or replaced; and maintain any other information required to document whether the control apparatus is being used and maintained in accordance with the manufacturer's recommended procedures. The manufacturer's recommendations for use and maintenance are to be readily available on the operating premises, and the person responsible for the surface coating operation shall provide these to the Department upon request; and
 - 4. Upon the request of the Department and at the frequency specified by the Department, record any other operation parameter relevant to the prevention or control

- of air contaminant emissions from the surface coating operation or control apparatus.
- (o) The method(s) to be used to determine the composition of a surface coating formulation as required by (m) or (n) above may include utilization of standard formulation sheets, material safety data sheets, the results of analytical tests, or other methods approved in advance and provided that the required information can be readily extracted from the documents.
- (p) Notwithstanding the provisions of (h)1, 2, or 3 above, the owner or operator of any rotogravure printing operation, gravure (sheet-fed) printing operation, flexographic printing operation, or fabric printing operation, subject to this section pursuant to (a)1 above, may continue to use a control apparatus which was installed and continues to be operated in compliance with a permit issued by the Department for the printing operation prior to July 26, 1994 so long as the control apparatus has not been altered or replaced since the date of approval of the current permit. If and when the control apparatus is altered or replaced, the new or altered control apparatus shall, at a minimum, meet the requirements set forth in (h)1, 2, or 3 above.
- (q) After receipt of a written request from an owner or operator for an extension of the deadline set forth in (k)1 above, the Department may authorize a 60-day renewable extension upon showing of good cause. Such extension may be renewed by the Department upon the written request of the owner or operator. Approval of such an extension shall not constitute approval of extension of the May 31, 1995 deadline established in (k)2 above. Written requests for the extension of a deadline submitted pursuant to this subsection shall be addressed to:

Assistant Director, Air and Environmental Quality Enforcement Division of Enforcement Field Operations

Department of Environmental Protection

PO Box 422

401 East State Street, 4th Floor Trenton, New Jersey 08625-0422

Amended by R.1986 d.379, effective September 22, 1986 (operative October 18, 1986).

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Substantially amended.

Amended by R.1989 d.331, effective June 19, 1989 (operative July 24, 1989).

See: 20 N.J.R. 3052(a), 21 N.J.R. 1669(b).

At (c) established differing rates for prior to and after June 15, 1990 and at (i) established deadlines of July 1, 1989 and at (i)3. reduced period from 12 to 6 months.

Petition for rulemaking. See: 22 N.J.R. 862(a).

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992); (*l*), (m)1. (operative October 1, 1992); (m)2.-4. (operative April 1, 1993).

See: 23 N.J.R. 1858(b), 23 N.J.R. 2119(a), 24 N.J.R. 792(a).

Addressed EPA-identified deficiencies; added recordkeeping requirements; specified method for averaging surface coating formulations; specify method to be used to determine the required efficiency

control apparatus serving surface coating operations; require nationally consistent standards; specify methods for achieving acceptable verification of transfer efficiency.

Administrative correction to (a)2, 3ii, 4 and (k)2.

See: 24 N.J.R. 1889(a).

Recodified from 7:27-16.5 and amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Prior text at section, "Cutback and emulsified asphalts", recodified as 7:27-16.19.

Administrative Correction.

See: 26 N.J.R. 4793(a).

Amended by R.2003 d.244, effective June 2, 2003 (operative June 29, 2003).

See: 34 N.J.R. 2489(a), 35 N.J.R. 2509(a).

Rewrote (a); in Table 7A, substituted "or" for "and" and inserted "at original equipment manufacturing facilities" following "operations" in the title; in Table 7B, inserted "Coating of" preceding "Miscellaneous Metal Parts and Products", "Flat Wood Paneling" and "Wood Furniture" and substituted "Pipe Coating" for "Coatings" preceding "for Metal and Concrete Pipe"; in (1)4, substituted "stationary" for "assembled" preceding "structures" and added the second sentence.

Case Notes

Evidence supported finding that refinishers could comply with regulations limiting Volatile Organic Substances (VOS). Matter of Adoption of Amendments to N.J.A.C. 7:27–16, 244 N.J.Super. 334, 582 A.2d 824 (A.D.1990).

Evidence supported regulation limiting Volatile Organic Substances (VOS) content. Matter of Adoption of Amendments to N.J.A.C. 7:27–16, 244 N.J.Super. 334, 582 A.2d 824 (A.D.1990).

Department of Environmental Protection was not required to promulgate spot repair regulations to permit higher Volatile Organic Substances (VOS). Matter of Adoption of Amendments to N.J.A.C. 7:27–16, 244 N.J.Super. 334, 582 A.2d 824 (A.D.1990).

Erroneous estimation of beneficial impact of regulations did not invalidate regulations. Matter of Adoption of Amendments to N.J.A.C. 7:27–16, 244 N.J.Super. 334, 582 A.2d 824 (A.D.1990).

Volatile Organic Substance (VOS) regulations were not unreasonable for not applying to smaller shops. Matter of Adoption of Amendments to N.J.A.C. 7:27–16, 244 N.J.Super. 334, 582 A.2d 824 (A.D.1990).

Record established that auto body painting business violated both permit and air pollution regulations when paint fumes escaped from certified spray paint booths; \$17,500 penalty assessed. Division of Environmental Quality v. Prestige Auto Body, 92 N.J.A.R.2d (EPE) 178

7:27-16.8 Boilers

- (a) The provisions of this section apply to any boiler which is subject to the provisions of N.J.A.C. 7:27-19.
- (b) The owner or operator of any utility boiler, regardless of size, or any non-utility boiler with a maximum gross heat input rate of 50,000,000 British thermal units or more per hour shall:
 - Cause it to emit VOC in concentrations that do not exceed 50 ppmvd at seven percent oxygen;
 - 2. Cause it to emit CO in concentrations that do not exceed 100 ppmvd at seven percent oxygen; and
 - 3. Adjust its combustion process in accordance with N.J.A.C. 7:27–16.24 as follows:

- i. For any utility boiler, regardless of size, or any non-utility boiler with a maximum gross heat input rate of at least 250,000,000 British thermal units per hour, by May 1 of each year beginning in 1995; or
- ii. For any non-utility boiler with a maximum gross heat input rate of at least 50,000,000 British thermal units per hour but less than 250,000,000 British thermal units per hour, each calendar year beginning in 1995.
- (c) The owner or operator of any non-utility boiler with a maximum gross heat input rate at least 20,000,000 British thermal units per hour and less than 50,000,000 British thermal units per hour shall adjust the combustion process in accordance with N.J.A.C. 7:27–16.24 each calendar year beginning in 1995.
- (d) Any owner or operator of a boiler subject to this section shall achieve compliance with (b) above by May 31, 1995, and maintain compliance with this section thereafter.
- (e) The owner or operator of any utility boiler or non-utility boiler subject to this section shall demonstrate compliance with this subchapter in accordance with the procedures at N.J.A.C. 7:27–16.23 before May 31, 1996.
- (f) The owner or operator of any utility boiler subject to this section shall install a continuous emissions monitoring system for CO in accordance with the procedures set forth at N.J.A.C. 7:27–19.18 before May 31, 1995.
- (g) The owner or operator of any non-utility boiler with a maximum gross heat input rate of greater than 250,000,000 British thermal units per hour shall install a continuous monitoring system for CO in accordance with the procedures set forth at N.J.A.C. 7:27–19.18 before May 31, 1995.
- (h) Any source conducting emissions tests for VOC in accordance with this subsection shall do so using the New Jersey Air Test Method 3 (N.J.A.C. 7:27B-3) or any equivalent method approved in advance by the Department and acceptable to EPA.
- (i) Any source conducting emissions monitoring for CO to determine compliance with this section shall do so using the method set forth at 40 CFR 60, Appendix B, Performance Specification Test No. 2, and 40 CFR 60, Appendix F, Quality Assurance Requirements, including any amendments or supplements thereto, incorporated herein by reference, or any equivalent method approved in advance by the Department and acceptable to EPA.
- (j) Any source conducting emissions tests for CO to determine compliance with this section shall do so using the method set forth at 40 CFR 60, Appendix A, Reference Method 10, including any amendments or supplements thereto, incorporated herein by reference, or any equivalent method approved in advance by the Department and acceptable to EPA.

Supp. 6-16-03

(k) Any owner or operator submitting a Repowering Plan for a combustion source pursuant to N.J.A.C. 7:27–19 may submit facility-specific CO and VOC limits as an alternative to those specified in this section as part of the facility's proposed Repowering Plan.

New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Prior text at section, "Petroleum solvent dry cleaning operations", recodified as 7:27-16.20.

Amended by R.1995 d.255, effective May 15, 1995 (operative June 19, 1995)

See: 26 N.J.R. 4478(a), 27 N.J.R. 1979(b).

7:27-16.9 Stationary gas turbines

- (a) The provisions of this section apply to any stationary gas turbine which is subject to the provisions of N.J.A.C. 7:27–19.
- (b) The owner or operator of any stationary turbine shall cause it to emit CO in concentrations that do not exceed 250 parts per million by volume, dry basis (ppmvd) at 15 percent oxygen.
- (c) The owner or operator of any stationary gas turbine shall cause it to emit VOC in concentrations that do not exceed 50 ppmvd at 15 percent oxygen.
- (d) Any owner or operator of a stationary gas turbine subject to this section shall achieve compliance with this section by May 31, 1995, and maintain compliance with this section thereafter.
- (e) The owner or operator of any stationary gas turbine subject to this section shall demonstrate compliance with this subchapter in accordance with the procedures at N.J.A.C. 7:27–16.23 before May 31, 1996.
- (f) Any owner or operator of any stationary gas turbine subject to this section shall adjust the combustion process in accordance with the procedure set forth at N.J.A.C. 7:27–16.24 before May 1 of each year beginning in 1995.
- (g) Any source conducting emissions tests for VOC in accordance with this section shall do so using New Jersey Air Test Method 3 (N.J.A.C. 7:27B-3) or any equivalent method approved in advance by the Department and acceptable to EPA.
- (h) Any source conducting emissions monitoring for CO to determine compliance with this section shall do so using the method set forth at 40 CFR 60, Appendix B, Performance Specification Test No. 2, and 40 CFR 60, Appendix F, Quality Assurance Requirements, including any amendments or supplements thereto, or any equivalent method approved in advance by the Department and acceptable to EPA.
- (i) Any source conducting emissions tests for CO to determine compliance with this section shall do so using the

method set forth at 40 CFR 60, Appendix A, Reference Method 10, including any amendments or supplements thereto, or any equivalent method approved in advance by the Department and acceptable to EPA.

(j) Any owner or operator submitting a Repowering Plan for a combustion source pursuant to N.J.A.C. 7:27–19 may submit facility-specific CO and VOC limits as an alternative to those specified in this section as part of the facility's proposed Repowering Plan.

New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Prior text at section, "Emission information, record keeping and testing", recodified as 7:27-16.22.

Amended by R.1995 d.255, effective May 15, 1995 (operative June 19, 1995)

See: 26 N.J.R. 4478(a), 27 N.J.R. 1979(b). Administrative Correction.

See: 27 N.J.R. 2740(a)

7:27-16.10 Stationary internal combustion engines

- (a) The provisions of this section apply to any stationary internal combustion engine which is subject to the provisions of N.J.A.C. 7:27–19.
- (b) The owner or operator of a stationary internal combustion engine subject to this section shall cause it to emit CO in concentrations that do not exceed 500 parts per million by volume, dry basis (ppmvd) at 15 percent oxygen.
- (c) Any owner or operator of a stationary internal combustion engine subject to this section shall achieve compliance with this section by May 31, 1995, and maintain compliance with this section thereafter.
- (d) The owner or operator of any stationary internal combustion engine subject to this section shall demonstrate compliance with this subchapter in accordance with the procedures at N.J.A.C. 7:27-16.23 before May 31, 1996.
- (e) Any owner or operator of any stationary internal combustion engine subject to this section shall adjust the combustion process in accordance with the procedure set forth at N.J.A.C. 7:27–16.24 before May 1 of each year beginning in 1995.
- (f) Any source conducting emissions tests for VOC to determine compliance with this section shall do so using Reference Method 10 found in 40 CFR Part 60—Appendix A or any equivalent method approved in advance by the Department and acceptable to EPA.
- (g) Any source conducting emissions monitoring for CO to determine compliance with this section shall do so using the method set forth at 40 CFR 60, Appendix B, Performance Specification Test No. 2, and 40 CFR 60, Appendix F, Quality Assurance Requirements, including any amendments or supplements thereto, or any equivalent method

approved in advance by the Department and acceptable to EPA.

(h) Any source conducting emissions tests for CO to determine compliance with this section shall do so using the method set forth at 40 CFR 60, Appendix A, Reference Method 10, including any amenuments or supplements thereto, or any equivalent method approved in advance by the Department and acceptable to EPA.

New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Prior text at section, "Variances", recodified as 7:27-16.26.

Amended by R.1995 d.255, effective May 15, 1995 (operative June 19, 1995).

See: 26 N.J.R. 4478(a), 27 N.J.R. 1979(b).

7:27-16.11 Asphalt plants

- (a) The provisions of this section shall apply to any batch mix asphalt plant which is located at a major VOC facility or any drum mix asphalt plant which is located at a major VOC facility. Any batch mix asphalt plant or any drum mix asphalt plant may opt to be subject to the provisions of N.J.A.C. 7:27–16.17.
- (b) The owner or operator of a batch mix asphalt plant or a drum mix asphalt plant shall cause it to emit CO in concentrations that do not exceed 500 ppmvd at seven percent oxygen and VOC in concentrations that do not exceed 250 ppmvd at seven percent oxygen.
- (c) Any owner or operator of an asphalt plant subject to this section shall achieve compliance with this section by May 31, 1995, and maintain compliance with this section thereafter.
- (d) Any owner or operator of an asphalt plant subject to this section shall demonstrate compliance with this subchapter in accordance with the procedures at N.J.A.C. 7:27–16.23 before May 31, 1996.
- (e) Any owner or operator of any asphalt plant subject to this section shall adjust the combustion process in accordance with the procedure set forth in its permit and certificate or at least once per year beginning in 1995, whichever is more stringent.
- (f) Any source conducting emissions tests for VOC to determine compliance with this section shall do so using New Jersey Air Test Method 3 (N.J.A.C. 7:27B-3) or any equivalent method approved in advance by the Department and acceptable to EPA.
- (g) Any source conducting emissions monitoring for CO to determine compliance with this section shall do so using the method set forth at 40 CFR 60, Appendix B, Performance Specification Test No. 2, and 40 CFR 60, Appendix F, Quality Assurance Requirements, including any amendments or supplements thereto, or any equivalent method approved in advance by the Department and acceptable to EPA.

(h) Any source conducting emissions tests for CO to determine compliance with this section shall do so using the method set forth at 40 CFR 60, Appendix A, Reference Method 10, including any amendments or supplements thereto, or any equivalent method approved in advance by the Department and acceptable to EPA.

Recodification: From 16.11.

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Repealed and recodified by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

Recodified from 16.12 and amended by changing "VOS" to "VOC"; former section 16.11 entitled "Permit to construct and certificate to operate" was repealed by this rulemaking and was previously originally recodified from 16.10. See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a). Repeal and New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Section was "Applicability".

7:27-16.12 Surface coating operations at mobile equipment repair and refinishing facilities

- (a) This section shall apply on or after June 29, 2004 to surface coating operations performed at mobile equipment repair and refinishing facilities, and to the owners and operators of such facilities.
- (b) Notwithstanding the requirements of (a) above, this section shall not apply to the following refinishing or repair operations:
 - 1. A refinishing or repair operation which is subject to the standards set forth at N.J.A.C. 7:27-16.7;
 - 2. An original equipment surface coating operation at an automobile assembly plant; or
 - 3. A refinishing or repair operation performed by a person who does not receive compensation for the application of the coating.
- (c) No person shall apply any coating, including, but not limited to, an automotive pretreatment coating, automotive primer-surface coating, automotive primer-sealer, automotive topcoat, or any automotive specialty coating, that contains VOC in excess of the applicable limits specified in Table 12A below, to mobile equipment or mobile equipment components.

TABLE 12A

MAXIMUM ALLOWABLE VOC CONTENT OF COAT-INGS USED FOR MOBILE EQUIPMENT REPAIR OR REFINISHING

	Limit		
Coating Type	Pounds per gallon	Grams per liter	
Automotive pretreatment	6.5	780	
Automotive primer-surfacer	4.8	580	
Automotive primer-sealer	4.6	550	
Automotive topcoat:			
Single stage-topcoat	5.0	600	
2 stage basecoat/clearcoat	5.0	600	
3 or 4-stage basecoat/			

	Limit			
Coating Type	Pounds per gallon	Grams per liter		
clearcoat	5.2	630		
Automotive multi-colored				
Topcoat	5.7	680		
Automotive specialty	7.0	840		

- (d) For the purpose of determining compliance with the limits set forth in Table 12A above, the VOC content of a coating applied, or to be applied, as part of an mobile equipment repair and refinishing operation, shall be calculated as follows:
 - 1. The VOC content of a coating shall be calculated in accordance with the following equation:

$$VOC = \underbrace{(Wv + Wa - Ww - Wn)}_{(V + Va - Vw - Vn)}$$

Where:

- VOC = The VOC content of a given coating, given in pounds per gallon (lbs/gal) or grams per liter (g/l) as applicable;
- Wv = Mass of total volatiles, given in pounds or grams as applicable;
- Wa = Mass of total VOC in additives or other materials that are added to the coating prior to its application, given in pounds or grams as applicable;
- Ww = Mass of the water in coating (if any), given in pounds or grams as applicable;
- Wn = Mass of any non-VOC solvent in the coating, given in pounds or grams as applicable;
- V = Volume of coating, given in gallons or liters as applicable; and
- Va = Volume of VOC-containing additives or other materials that are added to the coating prior to its application, given in gallons or liters as applicable;
- Vw = Volume of the water in coating (if any), given in gallons or liters as applicable; and
- Vn = Volume of any non-VOC solvent in the coating, given in gallons or liters as applicable;
 - 2. The VOC content of a multi-stage topcoat shall be calculated in accordance with the following equation:

VOCmulti =
$$\frac{\text{VOCbc} + \sum_{i=0}^{M} \text{VOCmci} + 2(\text{VOCcc})}{\text{M} + 3}$$

Where:

- VOCmulti = VOC content of multistage topcoat, given in pounds per gallon or grams per liter, as applica-
- VOCbc = VOC content of basecoat, given in pounds per gallon or grams per liter, as applicable;
- VOCmci = VOC content of a given midcoat, given in pounds per gallon or grams per liter, as applica-
- VOCcc = VOC content of the clear coat, given in pounds per gallon or grams per liter, as applicable;
- = A given midcoat; and
- M = Total number of midcoats; and

- 3. To determine the composition of a coating in order to perform the calculations above, the reference method for VOC content is Method 24 of appendix A of 40 CFR part 60 except as provided in (d)3i below. To determine the VOC content of a coating, the regulated entity may use Method 24 of appendix A of 40 CFR part 60, an alternative method as provided in (d)3ii below, or any other reasonable means for predicting that the coating has been formulated as intended (for example, quality assurance checks, recordkeeping). However, if there are any inconsistencies between the results of a Method 24 test and any other means for determining VOC content, the Method 24 test results will govern. The Department may require the regulated entity to conduct a Method 24 analysis.
 - i. The Department may approve, on a case-by-case basis, a regulated entity's use of an alternative method in lieu of Method 24 for determining the VOC content of coatings, if the alternative method is demonstrated to the satisfaction of the Department and the USEPA, to provide results that are acceptable for purposes of determining compliance with this subchapter.
 - ii. The USEPA Test Method 24, which is located in 40 CFR, Chapter I, Part 60, Appendix A-7, and any subsequent changes, is incorporated by reference herein. This test method can be downloaded from the following website: http://www.access.gpo.gov/nara/cfr/cfrhtml 00/Title 40/40cfr60a 00.html.
- (e) The owner or operator of a surface coating operation subject to (c) above shall keep a record at the facility of the VOC content of each coating used, calculated in accordance with (d) above. Such records shall be readily available upon request by the Department.
- (f) To apply any of the coating types listed in Table 12A above, the owner or operator of a surface coating operation subject to (c) above shall use only one or more of the following application techniques:
 - Flow/curtain coating;
 - 2. Dip coating;
 - 3. Roller coating;
 - 4. Brush coating;
 - 5. Cotton-tipped swab application;
 - 6. Electrodeposition coating;
 - High volume low pressure (HVLP) spraying;
 - Electrostatic spray;
 - Airless spray; and/or
 - 10. Any other coating application method, provided that:

- i. The owner or operator has submitted a demonstration to the Department and EPA that the VOC emissions resulting from this application method do not exceed the emissions that would result from either the HVLP or electrostatic spray application method; and
- ii. Both the Department and EPA have affirmed in writing that they are satisfied with the demonstration and approve the use of the coating application method.
- (g) To clean a spray gun used to apply coating(s) at a mobile equipment repair and refinishing facility, the owner or operator of a facility subject to this section shall use one of the following methods:
 - 1. An enclosed spray gun cleaning system that is kept closed when not in use:
 - 2. An unatomized discharge of the remaining coating in the spray gun into a paint waste container that is kept closed when not in use;
 - 3. Disassembly of the spray gun and cleaning of the spray gun in a vat that is kept closed when not in use; or
 - 4. An atomized spray of solvent used for cleaning, into a paint waste container that is fitted with a device designed to capture atomized solvent emissions.
- (h) The owner or operator of a mobile equipment repair and refinishing facility subject to this section shall implement the following housekeeping measures:
 - 1. The following materials shall be stored in nonabsorbent, nonleaking containers:
 - i. Fresh coatings;
 - ii. Used coatings:
 - iii. Solvents, including cleaning solvents;
 - iv. VOC-containing additives;
 - v. Other VOC-containing materials that are added to the coating prior to application;
 - vi. VOC-containing waste materials; and
 - vii. Cloth, paper, or absorbent applicators, moistened with any of the materials listed in (h)1i through vi above;
 - 2. The containers referenced at (h)1 above shall be kept closed at all times except when being filled or emptied; and
 - 3. Handling and transfer procedures shall minimize spills during the transfer of the following:
 - i. Coatings;
 - ii. Solvents, including cleaning solvents;
 - iii. VOC-containing additives;
 - iv. Other VOC-containing materials that are added to the coating prior to application; and

- v. VOC-containing waste materials.
- (i) The owner or operator of a mobile equipment repair and refinishing facility subject to this section shall ensure that any person who applies coatings at the mobile equipment repair and refinishing facility has completed training in the proper use and handling of the following in order to minimize the emission of air contaminants:
 - 1. Coatings;
 - 2. Solvents, including cleaning solvents;
 - 3. VOC-containing additives;
 - 4. Other VOC-containing materials that are added to the coating prior to application; and
 - 5. VOC-containing waste materials.
- (j) The following coating applications are exempt from the requirements of (g), (h) and (i) above:
 - 1. The application of a coating through use of an airbrush application method for stenciling, lettering, and other identification marking;
 - 2. The application of a coating sold in nonrefillable aerosol containers; and
 - 3. The application of automotive touch-up repair and refinishing materials.

Recodified as 7:27-16.27 by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Section was "Exceptions"

New Rule, R.2003 d.224, effective June 2, 2003 (operative June 29, 2003).

See: 34 N.J.R. 2489(a), 35 N.J.R. 2509(a).

7:27-16.13 Flares

- (a) Any flare in use at a major VOC facility after May 31, 1995, shall:
 - 1. Have been designed to reduce the concentration of VOC from the source operation by no less than 95 percent;
 - 2. Have been installed in accordance with the specifications provided by the manufacturer of the flare; and
 - 3. Be operated and maintained in accordance with the specifications provided by the manufacturer of the flare.
- (b) The owner or operator of any existing flare subject to this section shall submit in writing, to the Assistant Director of Air and Environmental Quality Enforcement, Division of Enforcement Field Operations, Department of Environmental Protection, CN 422, Trenton, N.J. 08625–0422, the following information prior to May 31, 1995. The following information shall be submitted with any permit application for any flare to be installed after that date. Such submittal shall be certified in accordance with N.J.A.C. 7:27–1.39.
 - 1. The name of the owner and operator of the flare;

- 2. The make, model and serial number of the flare;
- 3. A copy of the manufacturer's specification of the performance standards for the flare;
- 4. A statement that the flare was installed in accordance with the manufacturer's specifications;
- 5. A statement that the flare is being operated and maintained in accordance with the manufacturer's specifications; and
- 6. A statement that the flare will continue to be operated in accordance with the manufacturer's specifications.
- (c) The owner or operator of a flare subject to this section shall inspect the flare before May 1 of each year beginning in 1995 to verify that the flare continues to be operated in accordance with the manufacturer's specifications for the operation of the flare. The owner or operator of the flare shall record the following in a permanently bound log book at the conclusion of each inspection:
 - 1. The name of the person conducting the inspection;
 - 2. The date on which the inspection was conducted;
 - 3. An entry indicating which flare was inspected;
 - 4. Any changes or adjustments made to the flare as a result of the inspection; and
 - 5. A statement stating that the flare is currently being operated in compliance with the manufacturer's specifications.

New Rule, R.1994 d.313. effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a),

Administrative Correction. See: 26 N.J.R. 4793(a). Administrative Correction. See: 27 N.J.R. 2740(a).

7:27-16.14 through 7:27-16.15 (Reserved)

7:27-16.16 Other source operations

- (a) The provisions of this section apply to any source operation, except source operations in the following categories (Note: Source operations in those categories designated by an asterisk (*) which have the potential to emit three pounds per hour or more of VOC and which are located at a major VOC facility are regulated by N.J.A.C. 7:27–16.17.):
 - VOC storage operations;
 - 2. Gasoline transfer operations;
 - 3. VOC transfer operations, other than gasoline;
 - 4. Marine transfer operations;
 - 5. Open top tanks and surface cleaners:
 - 6. Surface coating and graphic arts operations;
 - 7. Boilers;

- 8. Stationary gas turbines;
- 9. Stationary internal combustion engines;
- 10. Asphalt plants;
- 11. Natural gas pipeline blowdown events;
- 12. Flares:
- 13. Petroleum solvent dry cleaning operations;
- 14. Fiberglass manufacturing furnaces;
- 15. Glass manufacturing furnaces;
- 16. Fuel burning for steam generation for space heating;
 - 17. Sulfuric acid plant burners;
- 18. Any source operation regulated pursuant to N.J.A.C. 7:27–16.17; and
- 19. Any source operation exempted from this sub-chapter pursuant to N.J.A.C. 7:27–16.27.
- (b) Source operations to which this section apply are not limited to those involved in manufacturing and include, without limit, the following: agitators, autoclaves, bakery ovens, blenders, centrifuges, distillation processes, driers, extruders, fermentation processes, fiberglass boat or vessel manufacturing operations, fiberglass product manufacturing operations, foam blowing operations, fumigation chambers, mills, mixers, ovens, reactors, receivers, roasters, sterilization operations, and synthetic fiber manufacturing operations. The provisions of this section do not apply to any insignificant source operation as defined in N.J.A.C. 7:27–8.2 or 22.1.
- (c) No person shall cause, suffer, allow, or permit any VOC to be emitted into the outdoor atmosphere from any source operation subject to the provisions of this section, in excess of the maximum allowable emission rate, as determined in accordance with the procedure in (d) below.
- (d) For the purposes of (c) above, the maximum allowable emission rate for a source operation subject to this section shall be determined in accordance with the following procedure:
 - 1. Determine the vapor pressure at standard conditions in pounds per square inch absolute of the VOC emitted from the source operation.
 - 2. Determine the percent by volume of the VOC in the source gas emitted from the source operation. Whenever dilution gas is added to the source gas from a source operation, the source gas shall be considered to have the gas discharge rate and composition prior to such dilution, in accordance with the following:
 - i. If the source operation discharges under a ventilation hood, concentration of VOC and the flow rate of the source gas may be measured or otherwise deter-

mined in the duct connecting the hood to the inlet of the ventilation fan.

- ii. If the emissions and ventilation air are conveyed through ducts from the source operation to the outdoor atmosphere with no interruption, the concentration of VOC and the rate of the source gas are to be determined inside the ducts.
- iii. For all other source operations including, but not limited to, evaporation from steps in chemical manufacturing processes, the concentration of VOC and the rate of the source gas shall be measured at a point no farther than six inches (15 centimeters) downstream from the point at which the vapors leave the process equipment.
- 3. From Table 16B, find the source gas range classification by selecting the appropriate line for the vapor pressure as determined in Step 1 and the appropriate column for the percent VOC as determined in Step 2.
- 4. From Table 16A, Column 2, determine the maximum allowable percent of process emissions for the source gas range as determined in Step 3.

5. The maximum allowable emission rate shall be the pounds (kilograms) per hour (or per batch cycle hour) equivalent to the percent of the process emissions shown in Column 2 or the Exclusion Rate shown in Column 3, whichever is greater.

TABLE 16A
MAXIMUM ALLOWABLE HOURLY VOC EMISSIONS
FROM SOURCE OPERATIONS

Column 1	Column 2 Colum Maximum Exclusion		ımn 3 on Rates		
Range Determined From Table 16B	Allowable emissions, Percent of Process Emissions by Weight	As of June 15, 1990 Continuous or Batch Cycle Emission			
TOIL THOSE TOIL	zamostono o y vvolgiti	Pounds Per Hour	Kilograms Per Hour		
Range A	15	3.5	1.59		
Range B	15	3	1.36		
Range C	15	2.5	1.14		
Range D	12	2	0.91		
Range E	10	1.5	0.68		
Range F	8	1	0.46		
Range G	2	0.5	0.23		
Range H	0.3	0	0		
Range I	15	3.5	1.59		

Supp. 6-16-03 **27-112**

TABLE 16B
DETERMINANTS OF CONTROLS REQUIRED FOR PROCESS SOURCE GASES

•	Vapor Concentration of VOC by Volume, Percent												
Press PSIA	ure, @ 70°F	Range A	Rang	ge B	Rang	ge C	Range D	Range E	Range	F	G	н	ı
Than	Than	iter	Than	Than	Than	Then n	Than Than	Than Than	Than	Than			
Greater Than	But not Greater Than	Not Greater Than	Greater Than	But not Greater Than	Greater Than	But not Greater Than	Greater Than But not Greater Than	Greater Than But not Greater Than	Greater Than	But not Greater Than			
	ت ش	žĒ	ن	ž (5	G	m 0	9 89			m G			
0.0	0.1							1.0 18.0	18.0				
0.1	0.2					_	1.0 7.0	7.0 29.0	29.0				
0.2	0.3					6.0	6.0 13.0	13.0 40.0	40.0				
0.3	0.4					9.0	9.0 18.0	18.0 45.0	45.0		%		
0.4	0.5					12.0	12.0 22.0	22.0 50.0	50.0		8		1%
0.5	0.6					14.0	14.0 25.0	25.0 56.0	56.0		an (6 u
0.6	0.7					16.0	16.0 28.0	28.0 60.0	60.0		Ę		Ē
0.7	0.8					18.0	18.0 31.0	31.0 64.0	64.0		ter		, H
0.8	0.9					20.0	20.0 34.0	34.0 67.0	67.0		re a		şaıç
0.9	10					22.0	22.0 37.0	37.0 70.0	70.0		Ö		Ğ
1.0	1.2					26.0	26 0 41.0	41.0 74.5	74.5		ž		Š
1.2	1.4					29.0	29.0 45.0	45.0 77.5	77.5		Ви	- 15	ĭ
1.4	1.6			≘	=	32.0	32 0 49.0	49.0 80.5	80.5		%	.5%	70
1.6	1.8	017 (1000 PPM)	0.1% (1000 PPM)	1.0% (10,000 PPM)	(10,000 PPM)	34.5	34.5 52.0	52.0 83.0	83.0		Greater Than 97% But Not Greater Than 99.5%	Greater Than 99.5%	Greater Than 1% But Not Greater Than 97%
		2	9	8	8	38.0	100 550	55.0 86.0	86.0	10	Ē	Ę	ΤJa
1.8	2.1	<u> </u>	3	0.0	0,0	41.5	38.0 55.0 41.5 58.0	58.0 88.0	88.0	97с⁄. Vарог	<u>.</u>	,	, H
2.1 2.4	2.4 2.7		9	٠.		45.0	45.0 61.0	61.0 90.0	90.0		ate	ž	ž
2.7	3.0	5	6.	%0:	70.1	48.0	48.0 64.0	64.0 91.5	91.5	210	Ğ	5	ž
3.0	3.5	0	0		_	52.0	52.0 68.0	68.0 93.5	93.5	-	•	•	_
3.5	40					55.0	55.0 71.0	71.0 95.5	95.5				
4.0	4.5					58.0	58.0 74.0	74.0 97.0					
4.5	5.0					61.0	61.0 76.0	76.0 97.0					
5.0	5.5					64.0	64.0 78.0	78.0 97.0					
5.5	6.0					66.5	66.5 79.5	79.5 97.0					
0.0	6.5					68.5	68.5 81.0	81.0 97.0					
6.5	7.0					70.5	70.5 82.5	82.5 97.0					
7.0	7.5					72.0	72.0 84.0	84.0 97.0					
7.5	8.0					73.5	73.5 85.0	85.0 97.0					
8.0	8.5					75.0	75.0 86.0	86.0 97.0					
8.5	9.5					77.5	77.5 87.5	87.5 97.0					
9.5	10.5					80.0	80.0 89.0	89.0 97.0					
10.5	11.5					82.0	82.0 90.5	90.5 97.0					
11.5						84.5	84.5 92.0	92.0 97.0					
13.0						87.0	87.0 93.0	93.0 97.0					

- (e) The provisions of (c) above shall not apply to a source gas in Range A or B discharged into the outdoor atmosphere through a local exhaust ventilation system whose intake is located within six inches (15 centimeters) of the point at which the source gas is discharged to an internal work space, provided such exhaust ventilation system:
 - 1. Collects at least 60 percent by volume of a Range A source gas or 85 percent by volume of a Range B source gas emitted from the source operation; and
 - 2. Is equipped with a vapor control system which prevents from being discharged into the outdoor atmosphere at least 85 percent by volume of the VOC collected, on an hourly basis.
 - (f) For the purpose of this section:
 - 1. Source gases from a single source operation which are emitted from different vents in different range classifi-

- cations as determined from Table 16B shall be considered as being discharged from separate source operations for each of which the maximum allowable emission rate must be determined separately.
- 2. Source operations normally falling within the category subject to the provisions of this section but used for research or development purposes are exempt from compliance with (c) above provided they do not exceed the hourly exclusion rates for their ranges, as set forth in Table 16A, Column 3, as applicable; or provided:
 - i. No more than two times the applicable hourly exclusion rate set forth in Table 16A, Column 3 is emitted in any one hour or over a batch cycle average; and
 - ii. No more than three times the applicable hourly exclusion rate set forth in Table 16A, Column 3 is emitted in any 24-hour period.

- 3. The maximum allowable emission rate for source gases physically combined (manifolded) for more than one source operation shall be the sum of the maximum allowable emission rates for the separate source gases as determined under N.J.A.C. 7:27–16.6(c), (h), (i), and (j) and 16.16(c) and (e). The process emission rate shall be used as the maximum allowable emission rate of a separate source gas if it is less than the applicable exclusion rate contained in Table 16A, Column 3;
- 4. Until March 28, 1994, the provisions of 3 above may apply to source gases which are mathematically combined, providing approval for such a mathematical combination of sources has been obtained from the Department prior to March 28, 1992;
- 5. As of March 28, 1992, the Department shall not approve any mathematical combining of source gases; and
- 6. Any approval of a permit or certificate issued by the Department authorizing the demonstration of compliance through a mathematical combination of sources shall expire as of March 28, 1994. Any person who, as a result of this expiration, must alter any equipment or control apparatus in order to operate in conformance with any requirement of this subchapter shall do so in accordance with the following schedule:
 - i. By September 24, 1992, apply to the Department for a permit to carry out the alteration; and
 - ii. By March 28, 1994, comply with the requirements of this chapter and with any provisions or conditions set forth in any alteration permit issued which authorizes the alteration of the equipment or control apparatus.
- (g) Any person responsible for a source operation subject to (c) above shall maintain the following records for each source operation:
 - 1. For each different kind of batch or continuous process for which the source operation is used:
 - i. Record the following information determined in accordance with the Procedure for Using Table 16A in (c) above: the chemical name and vapor pressure of each VOC used, the percent concentration by volume of VOC in the source gas, the volumetric gas flow rate, the source gas range classification, and the maximum allowable emission rate; also record the maximum actual emission rate and maintain the calculations and any test data used to determine the actual emission rate for each process; and, if the source operation is used for more than one process, record the dates on which the source operation is used for each process; or

- ii. Conduct an analysis of the source operation, which demonstrates that, under operating conditions that maximize the VOC emissions after any control, the VOC emission rate of the source operation is in compliance with this section; and maintain process records sufficient to demonstrate whether the VOC emission rate of the source operation from actual operations does not exceed the VOC emission rate under operating conditions;
- 2. For any source operation that has a thermal oxidizer used to control the emission of VOCs, record on a continuous basis or at a frequency approved in writing by the Department the operating temperature at the exit of the combustion chamber and the carbon monoxide concentration in the flue gas emitted to the outdoor atmosphere; also maintain production records sufficient to demonstrate whether the processes conducted generate VOC emissions within the design parameters of the thermal oxidizer;
- 3. For any source operation that has a control apparatus using carbon or other adsorptive material used to control the emission of VOC:
 - i. Record on a continuous basis or at a frequency approved in writing by the Department the concentration of the total VOC in the flue gas emitted to the outdoor atmosphere; or
 - ii. Record the date and time the carbon or other adsorptive material used in the control apparatus is regenerated or replaced; also maintain production records sufficient to demonstrate whether the processes conducted generate VOC emissions within the design parameters of the control apparatus and any other information required to document whether the control apparatus is being used and maintained in accordance with the manufacturer's recommended procedures. The manufacturer's recommendations for use and maintenance are also to be readily available on the operating premises, and the person responsible for the source operation shall provide these to the Department upon request; and
- 4. Upon the request of the Department and at the frequency specified by the Department, record any other operating parameter relevant to the prevention or control of air contaminant emissions from the source operation or control apparatus.

Amended by R.1986 d.379, effective September 22, 1986 (operative October 18, 1986).

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Substantially amended.

Amended by R.1989 d.331, effective June 19, 1989 (operative July 24, 1989).

See: 20 N.J.R. 3052(a), 21 N.J.R. 1669(b).

Established separate provisions for prior to and as of June 15, 1990 and added Column 4 to table 4.

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992); (m)1. (operative October 1, 1992); (m)2-4 (operative April 1, 1993).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

Addressed EPA-identified deficiencies; eliminated "bubble" provisions.

Administrative correction to (a); (m)1, i and 3.

See: 24 N.J.R. 1889(a).

Recodified from 7:27-16.6 and amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

Sec: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Amended by R.2003 d.224, effective June 2, 2003 (operative June 29, 2003)

See: 34 N.J.R. 2489(a), 35 N.J.R. 2509(a),

In (b), added the second sentence; in (g), rewrote 2.

7:27-16.17 Facility-specific VOC control requirements

- (a) This section establishes procedures and standards for the establishment of VOC control requirements for any source operation that:
 - 1. Is located at a major VOC facility and has the potential to emit at least three pounds per hour (potential batch cycle emission rate of three pounds per hour for batch processes), and:
 - i. Is not regulated elsewhere in this subchapter; and
 - ii. Is not specifically exempted elsewhere in this subchapter because the source operation is within a category that is exempted or because the source operation operates below exclusion rates or threshold levels for control; or
 - 2. If the owner or operator of a source operation regulated under N.J.A.C. 7:27–16.2 through 16.16 or 16.18 through 16.21 seeks approval of an alternative VOC control plan, which would apply to the equipment or source operation notwithstanding any control requirement or emission limit which would otherwise apply under this subchapter.
- (b) Except as provided at (t) below, the owner or operator of any facility that contains a source operation subject to (a)1 above shall:
 - 1. By October 24, 1994, submit a demonstration for all source operations to the Department at the address listed in (s) below. This demonstration shall include one of the following for each source operation subject to (a)1 above:
 - i. Information, pursuant to (e) below, that demonstrates the source operation is currently served by a control apparatus that collects at least 90 percent by weight of the VOC emissions from the source operation and prevents from being discharged into the outdoor atmosphere at least 90 percent by weight of the VOC collected, that the owner or operator has implemented pollution prevention measures (or a combination of control apparatus and pollution prevention measures) that achieve at least the same level of VOC emission reductions;
 - ii. Information, pursuant to (e) below, that demonstrates by May 31, 1995 the source operation will be served by control apparatus that collects at least 90

percent by weight of the VOC emissions from the source operation and prevents from being discharged into the outdoor atmosphere at least 90 percent by weight of the VOC collected, that the owner or operator will implement pollution prevention measures (or a combination of control apparatus and pollution prevention measures) that achieve at least the same level of VOC emission reductions; or

- iii. A proposed alternative VOC control plan prepared in accordance with (d) below.
- 2. Beginning on May 31, 1995, comply with either (b)2i or ii below:
 - i. Use control apparatus that the Department has determined (pursuant to (1) below) will collect at least 90 percent by weight of the VOC emissions from the source operation and prevent from being discharged into the outdoor atmosphere at least 90 percent by weight of the VOC collected; or
 - ii. Operate the facility in accordance with an alternative VOC control plan approved by the Department pursuant to (j) below.
- (c) An owner or operator seeking approval of an alternative VOC control plan pursuant to (a)2 above shall submit to the Department at the address listed in (s) below a proposed alternative VOC control plan prepared in accordance with (d) below. Submission of a proposed alternative VOC control plan does not relieve an owner or operator of any facility, equipment or source operation facility from complying by May 31, 1995 for source operations first regulated under this subchapter as amended operative July 26, 1994 or compliance dates in other sections of this subchapter. If and when the Department approves the alternative VOC control plan, the owner or operator shall be subject to the conditions and requirements of the plan and of the Department's approval.
- (d) An owner or operator submitting a proposed alternative VOC control plan pursuant to (b)1iii or (c) above shall include the following information in the plan:
 - 1. A list of each source operation at the facility to be included in the plan:
 - i. For a submission pursuant to (b)liii above, the list shall include each source operation that is not regulated under N.J.A.C. 7:27–16.2 through 16.16, 16.20 or 16.21, and has the potential to emit at least three pounds of VOC per hour; or
 - ii. For a submission pursuant to (c) above, the list shall include each source operation for which the owner or operator seeks an alternative to compliance under N.J.A.C. 7:27–16.2 through 16.16, 16.20 or 16.21;
 - 2. The following information for each source operation listed pursuant to (d)1 above:

- i. A brief description of the source operation, and its permit number and any other identifying numbers;
- ii. The maximum rated capacity of the source operation;
- iii. The source operation's potential to emit VOC;
- iv. A list of all VOC control technologies available for use with the source operation;

Supp. 6-16-03 **27-116**

- v. A list of all alternative processes and pollution prevention measures that the owner or operator is considering using with or in place of the source operation to reduce VOC emissions;
- vi. An analysis of the technological feasibility of installing and operating each control technology and process alternative identified in (d)2iv and v above;
- vii. For each control technology and process alternative which is technologically feasible to install and operate, an estimate of the cost of installation and annual operation;
- viii. An estimate of the remaining useful life of the existing source operation;
- ix. An estimate of the reduction in VOC emissions attainable through the use of each control technology and process alternative identified in (d)2iv and v above;
- x. The VOC control technology or technologies or process alternatives which the owner or operator proposes to employ;
- xi. For any construction, alteration or installation of any equipment or control apparatus that the owner or operator proposes in the plan, a complete application for each permit required. The permit may be a preconstruction permit and certificate under N.J.A.C. 7:27–8, an operating permit under N.J.A.C. 7:27–22, or a facility-wide permit as defined at N.J.A.C. 7:1K–1.5;
- xii. A proposed VOC emission limit for the source operation or for the proposed process alternative; and
- xiii. Proposed recordkeeping requirements sufficient to document the owner or operator's continued compliance with the plan;
- 3. Any other information the Department requests that is reasonably necessary to enable it to determine whether the application satisfies the requirements of (j) below; and
- 4. A certification signed by the owner or operator, satisfying the requirements of N.J.A.C. 7:27–1.39.
- (e) An owner or operator submitting a demonstration pursuant to (b)1i or ii above shall include the following information in the demonstration:
 - 1. A list of each source operation at the facility within the scope of (a)1 above;
 - 2. The following information for each source operation listed pursuant to (e)1 above:
 - i. A brief description of the source operation, and its permit number and any other identifying numbers;
 - ii. The maximum rated capacity of the source operation;
 - iii. The source operation's potential to emit VOC;

- iv. A description of the control apparatus that serves the source operation (for demonstrations pursuant to (b)1i above) or that the owner or operator states will serve the source operation (for demonstrations pursuant to (b)1ii above);
- v. An analysis of how the control apparatus will collect at least 90 percent by weight of the VOC emissions from the source operation and prevent from being discharged into the outdoor atmosphere at least 90 percent by weight of the VOC collected;
- vi. A description of any pollution prevention measures that the owner or operator has implemented (for demonstrations pursuant to (b)1i above) or will implement (for demonstrations pursuant to (b)1ii above), and analysis of how such measures will control VOC emissions to the extent required under (b)1i and ii above;
- vii. A proposed VOC emission limit for the source operation or for the proposed process alternative; and
- viii. Proposed recordkeeping requirements sufficient to document the owner or operator's continued compliance with the plan;
- 3. A complete application for each new permit required and for each change to an existing permit for any equipment or control apparatus to be constructed, altered or installed in connection with the demonstration;
- 4. Any other information which the Department may request which is reasonably necessary to enable it to determine whether the application satisfies the requirements of (1) below; and
- 5. A certification signed by the owner or operator, satisfying the requirements of N.J.A.C. 7:27–1.39.
- (f) Notwithstanding the provisions of (b) above, the owner or operator of a facility that had actual annual emissions of VOC in 1990 and each year thereafter of less than 25 tons, may comply with the requirements of this section by obtaining the Department's approval of a compliance plan and implementing such a plan. To comply in this manner, the owner or operator shall submit a proposed compliance plan pursuant to (f)1 below, obtain the Department's approval of the plan pursuant to (k) below, and implement the plan pursuant to (f)2 below.
 - 1. The owner or operator shall submit to the Department a proposed compliance plan that includes the following information, and is certified by the owner or operator pursuant to N.J.A.C. 7:27-1.39;
 - i. Documentation establishing that the actual annual emissions of VOC from the facility in 1990 and each year thereafter were less than 25 tons. If the facility did not commence operations until after 1990, the documentation shall address each year beginning with the year that operations commenced. The documentation shall include records maintained at the facility and

27-117 Supp. 8-21-00

any report of actual emissions, including any emission statement, submitted for the facility to the Department for the relevant years;

- ii. A statement of the owner or operator's intent to reduce the facility's potential to emit VOC to less than 25 tons per year;
- iii. A description of how the reduction of the facility's potential to emit is to be achieved;
- iv. Complete applications for amendments to any existing permit or for any new permit required to achieve the reduction of the facility's potential to emit VOC to less than 25 tons per year; and
- v. Proposed recordkeeping requirements sufficient to document the owner or operator's continued compliance with the plan.
- 2. By May 31, 1995, the owner or operator of the facility shall reduce the facility's potential to emit VOC to less than 25 tons per year and achieve compliance with all new or amended permits.
- (g) Within 30 days after receiving a demonstration submitted pursuant to (b)1 above, a proposed alternative VOC control plan submitted pursuant to (b)2 above, or a proposed compliance plan submitted pursuant to (f) above, the Department shall notify the owner or operator in writing whether the submission includes sufficient information to commence review. If the submission does not contain sufficient information to complete the review, the Department shall include in the notice a list of the deficiencies, a statement of the additional information required to make the submission complete, and a time by which the owner or operator must make a complete submission. The Department may refrain from reviewing the substance of the submission until the additional information is provided to the Department.
- (h) Failure by an owner or operator to submit the additional information requested by the Department pursuant to (g) above within the time stated in the Department's notification shall constitute a violation of this subchapter. In such case, the Department may deny the request for approval of the submission and pursue its other remedies.
- (i) The Department shall seek comments from the general public before making any final decision to approve or disapprove a proposed alternative VOC control plan. The Department shall publish a Notice of Opportunity for Public Comment in a newspaper for general circulation in the area in which the major VOC facility is located. In addition, the Department shall submit any approved alternative VOC control plan to EPA for approval as a revision to New Jersey's State Implementation Plan.

- (j) Within six months after receiving a complete proposed alternative VOC control plan, the Department shall approve, approve and modify, or disapprove the proposed plan and notify the owner or operator of the decision in writing. The Department shall approve the proposed plan or request only if it satisfies the following requirements:
 - 1. The proposed plan or request contains all of the information required under (d) above;
 - 2. The proposed plan considers all control technologies available for the control of VOC emissions from the type of equipment or source operation in question;
 - 3. For any control technologies described in (j)2 above which the owner or operator does not propose to use on the equipment or source operation, the proposed plan demonstrates that the control technology:
 - i. Would be less effective in controlling VOC emissions from the equipment or source operation than the proposed measures;
 - ii. Is unsuitable for use with the source operation, or duplicative of control technology or pollution prevention measure which the plan proposes to use;
 - iii. Would carry costs disproportionate to the improvement in the reduction of the VOC emissions rate which the control technology is likely to achieve, or disproportionately large in comparison to the total reduction in VOC emissions which the control technology is likely to achieve over its useful life; or
 - iv. Would carry costs disproportionate to the costs incurred for the control of VOC emissions from the same type of source operations used by all other persons in the owner or operator's industry;
 - 4. The emission limit proposed for each source operation is the lowest rate which can practicably be achieved at a cost within the limits described in (j)3iii and iv above;
 - 5. The cost of achieving an additional emission reduction beyond each proposed limit would be disproportionate to the size and environmental impact of that additional emission reduction; and
 - 6. For any pollution prevention or other emission reduction measures proposed by the owner or operator, the proposed plan demonstrates that the measures:
 - i. Result in actual reductions in VOC emissions;
 - ii. Result in VOC emission reductions which are quantifiable; and
 - iii. Result in VOC emission reductions which are Federally enforceable.

Supp. 8-21-00 **27-118**

- (k) Within six months after receiving a complete compliance plan submitted pursuant to (f) above, the Department shall approve, approve and modify, or disapprove the proposed compliance plan and notify the owner or operator of the decision in writing. The Department shall approve the proposed compliance plan only if it satisfies the following conditions:
 - 1. The compliance plan contains all of the information required under (f) above;
 - 2. The compliance plan demonstrates to the Department's satisfaction that actual emissions of VOC, including fugitive VOC emissions, in 1990 (or the first year of the facility's operations, if operations commenced after 1990) and each year thereafter are less than 25 tons;
 - 3. The proposed recordkeeping requirements are sufficient to enable the Department to verify that the owner or operator is complying with the plan; and
 - 4. The compliance plan demonstrates that the potential to emit VOC will be less than 25 tons if the plan is approved and implemented.
- (1) Within six months after receiving a complete demonstration submitted pursuant to (b)1 above, the Department shall approve, approve and modify, or disapprove the demonstration and notify the owner or operator of the decision in writing. The Department shall approve the demonstration only if:
 - 1. The demonstration includes all of the information required under (e) above;
 - 2. To the extent that the demonstration depends upon any construction, alteration or installation and use of any equipment or control apparatus that is not in use as of the time the demonstration was submitted, the owner or operator has obtained any new preconstruction permit and certificate, operating permit, or facility-wide permit, or any change thereto required for the control apparatus, and has agreed to install and use all such control apparatus in accordance with the applicable permit and certificate;
 - 3. To the extent that the demonstration depends upon the implementation of pollution prevention measures that have not been implemented before the time at which the demonstration was submitted, the owner or operator has agreed to implement such measures; and
 - 4. The demonstration establishes to the satisfaction of the Department that the control apparatus will collect at least 90 percent by weight of the VOC emissions from the source operation and prevent from being discharged into the outdoor atmosphere at least 90 percent by weight of the VOC collected, or that the pollution prevention measures will achieve at least the same level of emission reductions.

- (m) As a condition of an approval issued under this section, the Department may impose requirements upon the operation of the source operation(s) necessary to minimize any adverse impact upon human health, welfare and the environment. As a condition of an approval of any application for an alternative VOC control plan submitted to the Department pursuant to this section after August 2, 1996, the owner or operator shall use discrete emission reduction (DER) credits in accordance with N.J.A.C. 7:27–30 to compensate for the difference between the emissions allowed under the alternative VOC control plan and under the emission limit which would otherwise apply under this subchapter.
- (n) Before altering any source operation which is included in an approved alternative VOC control plan, approved compliance plan or demonstration (except as authorized or required in the approval), the owner or operator shall:
 - 1. Pursuant to this section, apply for and obtain the Department's approval of an amendment to the approved compliance plan, VOC control plan, or demonstration, reflecting the proposed alteration. If the owner or operator does not obtain the Department's approval of the amendment before commencing operation of the altered equipment or source operation, the Department may (in addition to assessing penalties under N.J.A.C. 7:27A–3.10) modify the VOC control plan, compliance plan or demonstration to reflect the alteration, in a manner satisfying the criteria set forth in (j), (k) or (l) above, respectively; and
 - 2. Apply for and obtain any preconstruction permit and certificate, operating permit, or facility-wide permit, or change thereto, required for the alteration. Each application must be submitted with the application to amend the VOC control plan.
- (o) The Department will revoke an approval of an alternative VOC control plan by written notice to the holder of the approval if EPA denies approval of the proposed VOC plan as a revision to the State Implementation Plan. The Department may revoke an approval of an alternative VOC control plan, compliance plan or demonstration by written notice to the holder of the approval, if:
 - 1. Any material condition of the approval is violated;
 - 2. The Department determines that its decision to grant the approval was materially affected by a misstatement or omission of fact in the owner or operator's submission or any supporting documentation; or
 - 3. The Department determines that continued use of the subject source operation pursuant to the approval poses a potential threat to the public health, welfare or the environment.
 - 4. For an alternative VOC control plan, EPA denies approval of the plan as a revision to the State Implementation Plan.

- (p) A person may request an adjudicatory hearing in accordance with the procedure at N.J.A.C. 7:27-1.32, if:
 - 1. The Department has denied the person's application for approval under this section for any other reason than an EPA rejection of the SIP revision;
 - 2. The person seeks to contest one or more conditions of the Department's approval imposed under (m) above; or
 - 3. The Department has revoked the person's approval pursuant to (0)1 through 3 above.
- (q) After receipt of a written request from an owner or operator, the Department may authorize a 60 day extension of the deadline set forth in (b)1 above, provided that such a request shall include a statement, certified in accordance with N.J.A.C. 7:27-1.39, that notwithstanding the request for extension, the facility will comply with all applicable emission limits set forth in this section by the May 31, 1995 deadline established in (b)2 above. Such extension may be renewed by the Department upon the written request of the owner or operator provided that the request for renewal shall also include a statement, certified in accordance with N.J.A.C. 7:27-1.39, that notwithstanding the request for an extension, that the facility will comply with all applicable emission limits set forth in this section by the May 31, 1995 deadline established in (b)2 above. Written requests for the extension of a deadline submitted shall be submitted to the address listed below:

Assistant Director, Air and Environmental Quality Enforcement Division of Enforcement Field Operations Department of Environmental Protection PO Box 422 401 East State Street, 4th floor Trenton, New Jersey 08625–0422

- (r) Notwithstanding the requirement at (b)2 above, demonstration that a source operation is currently served by control apparatus that meets the criteria set forth in (b)1i above does not relieve a facility from complying with all existing emission limits and conditions set forth in this chapter.
- (s) The owner or operator submitting a proposed alternative VOC control plan, compliance plan or demonstration shall send it to the Department at the following address:

Chief, Bureau of New Source Review Division of Environmental Regulation Department of Environmental Protection PO Box 027 Trenton, New Jersey 08625-0027 (t) If a source operation is covered by a preconstruction permit and operating certificate or an operating permit, either of which requires the source operation to utilize a control apparatus which attains at least 90 percent capture and 90 percent control, the owner or operator need only be in compliance with that permit or certificate to be deemed in compliance with this section; the owner or operator need not submit the demonstration required by (b) above.

New Rule, R.1993 d.666, effective December 20, 1993 (operative July 26, 1994)

See: 25 N.J.R. 3339(a), 25 N.J.R. 4551(a), 25 N.J.R. 6002(a).

Amended by R.1994 d.313, effective June 20, 1994 (operative July 26,

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Public Notice: Submittal date for categories exempted from compliance until November 15, 1994.

See: 26 N.J.R. 4217(a).
Administrative Correction.

See: 26 N.J.R. 4793(a).

Amended by R.1995 d.255, effective May 15, 1995 (operative June 19, 1995).

See: 26 N.J.R. 4478(a), 27 N.J.R. 1979(b).

Administrative Correction.

See: 27 N.J.R. 2740(a).

Amended by R.1996 d.303, effective July 1, 1996 (operative August 2, 1996).

See: 28 N.J.R. 1147(b), 28 N.J.R. 3414(a).

In (m) provided for approval of alternative VOC control plans.

Amended by R.1998 d.231, effective May 4, 1998 (operative June 12, 1998).

See: 29 N.J.R. 3521(a), 30 N.J.R. 1563(b).

In (d)2, rewrote xi; in (e), substituted "new permit required and for each change to an existing permit" for "permit required under N.J.A.C. 7:27–8" in 3; in (1), rewrote 2; in (n), rewrote 2; and in (p), changed N.J.A.C. reference in the introductory paragraph.

Amended by R.2000 d.204, effective May 15, 2000 (operative June 6, 2000).

See: 31 N.J.R. 1671(a), 32 N.J.R. 1808(a).

In (m), substituted "application for an alternative VOC control plan submitted to the Department pursuant to" for "alternative VOC control plan issued, extended or renewed under" following "of any" in the second sentence.

Administrative change. See: 32 N.J.R. 3117(a).

Law Review and Journal Commentaries

Business-Friendly Regulators Ease Air Pollution Rules. Neale R. Bedrock. 139 N.J.L.J. No.8, S10 (1995).

7:27-16.18 Leak detection and repair

- (a) The provisions of this section shall apply to any owner or operator of the following:
 - 1. Any petroleum refinery;
 - 2. Any natural gas/gasoline processing plant;
 - 3. Any synthetic organic chemical or polymer manufacturing facility; or
 - 4. Any chemical plant, other than a synthetic organic chemical or polymer manufacturing facility, which is a major VOC facility.
- (b) The provisions of this section shall apply only to equipment in contact with a substance that:

- 1. At any petroleum refinery, is 10 percent by weight or greater applicable VOC;
- 2. At any natural gas/gasoline processing plant, is one percent by weight or greater applicable VOC; or
- 3. At any synthetic organic chemical or polymer manufacturing facility, is ten percent by weight or greater gaseous applicable VOC or light liquid VOC and the equipment is used to produce greater than 1,100 tons per year (1,000 megagrams per year) of synthetic organic chemicals or polymers, or any combination thereof; or
- 4. At any chemical plant, other than a synthetic organic chemical or polymer manufacturing facility, is 10 percent by weight or greater applicable VOC, and the total quantity of applicable VOC processed in the equipment is greater than 550 tons per year. The total quantity processed shall include the total annual quantity of applicable VOC charged to all operations for which the equipment is used and does not include any in-process recycled and in-process refluxed applicable VOC and any applicable VOC which is generated during the process.

Next Page is 27-121 27-120.1 Supp. 8-21-00

- (c) After the applicable date set forth in Table 18A, no person subject to this section shall cause, suffer, allow or permit a regulated leak of any applicable VOC from any pressure relief device or any other component without moving parts (including, without limitation, flanges, manholes, hatches, instrument connections, sealed connections, joints and fittings), unless one of the following conditions is satisfied:
 - 1. The person first attempts to repair the regulated leak, and completes the repair, as soon as is practicable but not beyond the time allotted for each of those actions in Table 18A;
 - 2. The leak is an overpressure release discharge from a pressure relief device, for which the pressure relief device is designed, and the release is properly reported pursuant to any applicable law or rule; or
 - 3. The leak is a discharge to an emergency device (such as a flare) that is designed to combust gases generated during process upsets for emergency events.
- (d) After the applicable date set forth in Table 18B, no person subject to this section shall cause, suffer, allow or

- permit a regulated leak of any applicable VOC from any agitator or any other component with moving parts (including, without limitation, valves, pumps, compressors, agitators and diaphragms), unless the person first attempts to repair the leak, and completes the repair, as soon as is practicable but not beyond the time allotted for each of those actions in Table 18B.
- (e) In determining the concentration of VOC in a gaseous leak from a component, the applicable VOC shall be measured at a distance within 0.4 inches (one centimeter) of the source in accordance with:
 - 1. The EPA test reference method 21 set forth at 40 CFR part 60 Appendix A, using methane as the reference compound, unless the owner or operator chooses to use a more appropriate calibration gas with an established response factor for the instrument and to record and report the concentration in terms of methane; or
 - 2. Any other equivalent test method approved in advance in writing by the Department and acceptable to EPA.

Maximum Number of Maximum Number of

TABLE 18A
TIME LIMITS FOR LEAK REPAIR OF COMPONENTS WITHOUT MOVING PARTS

Type of Leak	Days from Date Leak	Days from Date	Date
	Was Detected until	Leak Was Detected	Provision
	the First Attempt	until the Repair	Becomes
	at Repair	Is Complete	Effective
Liquid Leak Gaseous Leak having a concentration of applicable VOC above background concentration equal to or greater than:	2	15	July 26, 1994
10,000 ppm	5	15	July 26, 1994
1,000 ppm but less than 10,000 ppm	N/A	15	July 26, 1994

TABLE 18B TIME LIMITS FOR LEAK REPAIR OF AGITATORS AND OTHER COMPONENTS WITH MOVING PARTS

Type of Leak	Maximum Number of Days from Date Leak Was Detected until the First Attempt at Repair	Maximum Number of Days from Date Leak Was Detected until the Repair Is Complete	Date Provision Becomes Effective
From an Agitator:	• • • • • • • • • • • • • • • • • • • •	•	
Liquid Leak	2	15	July 26, 1994
Gaseous Leak having a concentration of applicable VOC greater than 10,000 ppm above			•
background concentration	5	15	July 26, 1994
From Other Components with Moving Parts:			•
Liquid Leak	2	15	July 26, 1994
Gaseous Leak having a concentration of applicable VOC above background concentration equal to or greater than:			•
10,000 ppm	5	15	July 26, 1994
5,000 ppm but less than 10,000 ppm	N/A	15	4/1/95
1,000 ppm but less than 5,000 ppm	N/A	15	4/1/96

(f) The owner or operator of a petroleum refinery shall develop and implement a leak detection and repair program

for any component subject to the provisions of (c) and (d) above. The program shall include the following provisions:

- 1. The minimum frequency of testing of components shall be as follows:
 - i. Annually, test all agitators, pumps and valves in light liquid service;
 - ii. Quarterly, test all compressors, valves, and pressure relief devices in gaseous service, unless on both of the last two occasions when such testing was conducted at the petroleum refinery the owner or operator determined that:
 - (1) Less than two percent of all the pumps, valves, compressors, and pressure relief devices tested had a regulated leak. In such an instance the owner or operator may elect to conduct such testing once every two quarters; or
 - (2) Less than one percent of all the pumps, valves, compressors, and pressure relief devices tested had a regulated leak. In such an instance the owner or operator may elect to conduct such testing once every four quarters;
 - iii. Monthly, visually inspect all pumps;
 - iv. Semi-annually, visually inspect any other type of component in light liquid service; and
 - v. Test any other type of component in gaseous service within 15 days after the component has been returned to service following having been taken apart or disconnected and reassembled:
 - By no later than five days after a pressure relief device has vented to the atmosphere, the pressure relief device shall be tested;
 - 3. By no later than five days after repair, any component from which a regulated leak was detected shall be tested:
 - 4. By July 1, 1982, the initial leak tests required in (f)1i, (f)1ii, and (f)1iii above shall be completed, and by May 31, 1995 the initial leak tests required in (f)1iv above shall be completed;
 - 5. A readily visible identification tag shall be affixed to any component detected to have a regulated leak. The tag must bear a number identifying the component and the date on which the regulated leak was detected. The tag must remain in place until the regulated leak is repaired;
 - 6. Any component detected to have a regulated leak shall be repaired, in accordance with the schedules set forth in Tables 18A or 18B above, unless a refinery process unit shutdown is necessary to repair the regulated leak. In such case, the regulated leak shall be repaired during the next process unit shutdown and prior to the next start-up;

- 7. Notwithstanding paragraphs (f)1 through 6 above, a component that does not come in contact with applicable VOC at any time during a specified monitoring period need not be monitored during that period, but, instead, must only be monitored within 30 days of when the component next comes in contact with applicable VOC; and
- 8. Notwithstanding paragraphs (f)1 through 6 above, equipment that is not operating need not be started up solely for the purpose of monitoring components within a specified monitoring frequency period, but, instead, components of such equipment must be monitored within 30 days of when the equipment is next restarted.
- (g) The owner or operator of any natural gas/gasoline processing plant shall develop and implement a leak detection and repair program for any component subject to the provisions of (c) and (d) above. The program shall include the following provisions:
 - 1. The minimum frequency of testing of components shall be as follows:
 - i. Quarterly, test all pumps, valves, compressors, and pressure relief devices, unless on both of the past two occasions such testing was conducted at any natural gas/gasoline processing plant the owner or operator determined that:
 - (1) Less than two percent of all the pumps, valves, compressors, and pressure relief devices tested had a regulated leak. In such an instance the owner or operator may elect to conduct such testing once every two quarters; or
 - (2) Less than one percent of all the pumps, valves, compressors, and pressure relief devices tested had a regulated leak. In such an instance the owner or operator may elect to conduct such testing once every four quarters;
 - ii. Weekly, visually inspect all pumps; and
 - iii. Once every two years, test any other type of component;
 - 2. By no later than five days after a pressure relief device has vented to the atmosphere, the pressure relief device shall be tested:
 - 3. By no later than five days after repair, any component from which a regulated leak was detected shall be tested;
 - 4. By March 31, 1987, the initial leak tests shall be completed;
 - 5. A readily visible identification tag shall be affixed to any component detected to have a regulated leak. The tag must bear a number identifying the component and the date on which the regulated leak was detected. The tag must remain in place until the regulated leak is repaired;

- 6. Any component detected to have a regulated leak shall be repaired, in accordance with the schedules set forth in Tables 18A or 18B above, unless a process unit shutdown is necessary to repair the regulated leak. In such case, the regulated leak shall be repaired during the next process unit shutdown and prior to the next start-up;
- 7. Notwithstanding paragraphs (g)1 through 6 above, a component that does not come in contact with applicable VOC at any time during a specified monitoring period need not be monitored during that period, but, instead, must only be monitored within 30 days of when the component next comes in contact with applicable VOC; and
- 8. Notwithstanding paragraphs (g)1 through 6 above, equipment that is not operating need not be started up solely for the purpose of monitoring components within a specified monitoring frequency period, but, instead, components of such equipment must be monitored within 30 days of when the equipment is next restarted.
- (h) The owner or operator of a synthetic organic chemical or polymer manufacturing facility subject to this section shall develop and implement a leak detection and repair program for any component subject to the provisions of (c) and (d) above. The program shall include the following provisions:
 - 1. The minimum frequency of testing of components shall be as follows:
 - i. Quarterly test all agitators, pumps and valves in light liquid service, and compressors and pressure relief devices on equipment in gas service, unless on both of the past two occasions such testing was conducted at a synthetic organic chemical or polymer manufacturing facility the owner or operator determined that:
 - (1) Less than two percent of all the compressors, valves, and pressure relief devices tested had a regulated leak. In such an instance the owner or operator may elect to conduct such testing once every two quarters; and
 - (2) Less than one percent of all the compressors, valves, and pressure relief devices tested had a regulated leak. In such an instance the owner or operator may elect to conduct such testing once every four quarters;
 - ii. Weekly, visually inspect all pumps in light liquid service;
 - iii. Semi-annually, visually inspect any other type of component in light liquid service; and
 - iv. Test any type of component in gaseous service within 15 days after the component has been returned to service following having been taken apart or disconnected and reassembled;

- 2. By no later than five days after a pressure relief device has vented to the atmosphere, the pressure relief device shall be tested:
- 3. By no later than five days after repair, any component from which a regulated leak was detected shall be tested:
- 4. By March 31, 1987, the initial leak tests pursuant to (h)1i and (h)1ii above shall be completed, and by May 31, 1995, the initial leak tests required pursuant to (h)1iii above shall be completed;
- 5. A readily visible identification tag shall be affixed to any component detected to have a regulated leak. The tag must bear a number identifying the component and the date on which the regulated leak was detected. The tag must remain in place until the regulated leak is repaired;
- 6. Any leaking component detected to have a regulated leak shall be repaired, in accordance with the schedules set forth in Tables 18A or 18B above, unless a process unit shutdown is necessary to repair the regulated leak. In such case, the regulated leak shall be repaired during the next process unit shutdown and prior to the next start-up;
- 7. Notwithstanding paragraphs (h)1 through 6 above, a component that does not come in contact with applicable VOC at any time during a specified monitoring period need not be monitored during that period, but, instead, must only be monitored within 30 days of when the component next comes in contact with applicable VOC; and
- 8. Notwithstanding paragraphs (h)1 through 6 above, equipment that is not operating need not be started up solely for the purpose of monitoring components within a specified monitoring frequency period, but, instead, components of such equipment must be monitored within 30 days of when the equipment is next restarted.
- (i) The owner or operator of a chemical plant that is a major VOC facility shall develop and implement a leak detection and repair program for any equipment subject to the provisions of (c) and (d) above if such equipment is not subject to the provisions of (f), (g), or (h) above. The program shall include the following provisions:
 - 1. The minimum frequency of testing of components shall be as follows:
 - i. Annually, test all agitators, pumps, valves, and pressure relief devices in light liquid service;
 - ii. Quarterly, test all compressors, valves, and pressure relief devices in gas service, unless on both of the past two occasions such testing was conducted at a chemical plant the owner or operator determined that:
 - (1) Less than two percent of all the compressors, valves, and pressure relief devices tested had a regu-

lated leak. In such an instance the owner or operator may elect to conduct such testing once every two quarters; and

- (2) Less than one percent of all the compressors, valves, and pressure relief devices tested had a regulated leak. In such an instance the owner or operator may elect to conduct such testing once every four quarters;
- iii. Monthly, visually inspect all single mechanical seals and packed seal pumps; and
- iv. Every six months, visually inspect any other type of component in light liquid service; and
- v. Test any other type of component in gaseous service within 15 days after the component has been returned to service following having been taken apart or disconnected and reassembled:
- 2. By no later than five days after a pressure relief device has vented to the atmosphere, the pressure relief device shall be tested;
- 3. By no later than five days after repair, any component from which a regulated leak was detected shall be retested;
- 4. By May 31, 1995, the initial leak tests shall be initiated at the frequency required by (i)1i through (i)1v above;
- 5. A readily visible identification tag shall be affixed to any component detected to have a regulated leak. The tag must bear a number identifying the component and the date on which the regulated leak was detected. The tag must remain in place until the regulated leak is repaired;
- 6. Any component detected to have a regulated leak shall be repaired, in accordance with the schedules set forth in Tables 18A or 18B above, unless a process unit shutdown is necessary to repair the regulated leak. In such case, the regulated leak shall be repaired during the next process unit shutdown and prior to the next start-up;
- 7. Notwithstanding paragraphs (i)1 through 6 above, a component that does not come in contact with applicable VOC at any time during a specified monitoring period need not be monitored during that period, but, instead, must only be monitored within 30 days of when the component next comes in contact with applicable VOC; and
- 8. Notwithstanding paragraphs (i)1 through 6 above, equipment that is not operating need not be started up solely for the purpose of monitoring components within a specified monitoring frequency period, but, instead, components of such equipment must be monitored within 30 days of when the equipment is next restarted.

- (j) Any owner or operator of a petroleum refinery subject to (f) above shall comply with (j)1 below beginning July 1, 1982, and shall comply with (j)2 below beginning October 1, 1982. Any owner or operator of a natural gas/gasoline processing plant or synthetic organic chemical/polymer manufacturing facility subject to (g) or (h) above, respectively, shall comply with (j)1 below beginning April 1, 1987, and shall comply with (j)2 below beginning July 1, 1987. Any owner or operator of a chemical plant subject to (i) above shall comply with (j)1 and 2 below beginning May 31, 1995:
 - 1. A log of information about components detected to have regulated leaks shall be maintained. The log shall be retained for a minimum of five years and be made available immediately upon request by the Department. The log shall contain the following data for each instance in which a component is detected to have a regulated leak:
 - i. The name of the process unit where the component detected to have a regulated leak is located;
 - ii. The type of component;
 - iii. The tag identification number of the component;
 - iv. The date on which the regulated leak was detected;
 - v. The date on which the component detected to have a regulated leak was repaired;
 - vi. The date and instrument reading of the retest procedure after a component detected to have a regulated leak is repaired;
 - vii. A record of the calibration of the monitoring instrument:
 - viii. An identification of those regulated leaks that cannot be repaired without a process unit shutdown; and
 - ix. The total number of components monitored and the total number of components detected to have a regulated leak.
 - 2. Within 30 days following the last day of every third month, a report shall be submitted to the Department's regional enforcement office that lists all components detected to have a regulated leak during the previous three calendar months that have not been repaired within the applicable time limits set forth in Tables 18A and 18B, all components detected to have a regulated leak whose repair is awaiting a process unit shutdown, all components not tested because they were not in contact with applicable VOC or not in operation during their specified monitoring period, the total number of components inspected, and the total number of components detected to have a regulated leak.

- (k) Components that are insulated, encased, or enclosed may be tested for leaks at a distance within 0.4 inches (one centimeter) of the surface of the insulation, encasement, or enclosure.
- (1) Notwithstanding the provisions of (f), (g), (h), and (i) above, difficult to monitor components installed prior to May 31, 1995, are exempt from quarterly testing requirements, and instead such testing shall be conducted on an annual basis.
- (m) The reduced testing provisions pursuant to (l) above shall not apply to components installed on or after May 31, 1995, at a facility subject to this section. Instead, all such components installed on or after May 31, 1995 shall be tested in accordance with the other provisions of this section.
- (n) The provisions of (f), (g), (h), and (i) above shall not apply to a pressure relief device which is connected to an operating flare or to a vapor recovery device, a storage tank valve, a valve that is not externally regulated, or a valve or other component in vacuum service.
- (o) No owner or operator of any facility listed in (o)1 through 4 below shall install or operate a valve, except for a safety pressure relief valve, at the end of a pipe or line containing applicable VOC unless the pipe or line is sealed with a second valve, a blind flange, a plug or a cap. The sealing device may be removed only when a sample is being taken, during actual use in the process, or during maintenance. A fill line that is used to regularly fill containers is considered to be in actual use in the process for the purpose of this provision. Owners and operators of the following types of facilities are subject to this prohibition, beginning on the dates set forth below:
 - 1. Any petroleum refinery subject to (f) above, after July 1, 1982:
 - 2. Any natural gas/gasoline processing plant subject to (g) above, after July 1, 1987;
 - 3. Any synthetic organic chemical or polymer manufacturing facility subject to (h) above, after July 1, 1987; or
 - 4. Any chemical plant subject to (i) above, beginning May 31, 1995.
- (p) The provisions of (f), (g), (h), and (i) above shall not apply to the following components:
 - 1. A component which is primarily used in a laboratory operation or research facility;
 - 2. A component that cannot be tested without immediate danger to the personnel conducting the test, or a component that cannot be tested because it is not accessible, and cannot practicably be made accessible, for conducting the test. For such components, the owner or operator shall document in writing:

- i. The reason that the the component cannot be safely tested, or cannot practicably be made accessible for testing with monitoring equipment; and
- ii. Under which circumstances and by what method, if any, the component can be tested. Further, when those circumstances do arise, the owner or operator shall cause testing that complies with this section to be performed and shall respond to the results of that testing as this section otherwise requires;
- 3. A pump that is inherently sealless by design, for example, a magnetic drive, canned motor, or diaphragm pump;
- 4. A pump equipped with dual mechanical seals, provided that the barrier fluid is not an applicable VOC and that:
 - i. Each dual mechanical seal is operated with the barrier fluid at a pressure that is at all times greater than the pump stuffing box pressure;
 - ii. Each dual mechanical seal is equipped with a barrier fluid degassing reservoir that is connected by a closed-vent system to a VOC control apparatus;
 - iii. Each dual mechanical seal is equipped with a closed-loop system that purges the barrier fluid into a process stream; or
 - iv. Each barrier fluid system is equipped with a device that provides detection for the failure of the seal system, the barrier fluid system, or both;
 - 5. A leakless design Bellows type valve; and
- 6. Process equipment enclosed in such a manner that all emissions from any component with a leak is vented through a system that routes those emissions to a controlled emission point, provided that:
 - The enclosure is maintained under negative pressure at all times while the process unit is in operation;
 - ii. The potential points of leakage from the enclosure are subjected to the same leak detection and repair requirements as the components would be if they were not enclosed.
- (q) Notwithstanding the other subsections of this section, the owner or operator of a facility subject to the provisions of this section may use pressure testing with gas or liquid as an alternative method to comply with leak detection requirements.
 - 1. If the pressure testing alternative is used for continuous processing equipment, the frequency of pressure testing shall be no less than the frequency set forth in (f), (g), (h) and (i).
 - 2. If the pressure testing alternative is used for batch product processes:

- i. Each time batch processing equipment is reconfigured, the batch product-process equipment shall be pressure tested for leaks before applicable VOC is first fed into the equipment and the equipment is placed in applicable VOC service, provided, however, that when the seal is broken between two items of equipment or when equipment is changed in a section of the batch product-processing equipment train, pressure testing is required only for the new or disturbed equipment; and
- ii. Notwithstanding (i) above, each batch product process that operates in applicable VOC service during a calendar year shall be pressure tested at least once during the calendar year.
- 3. When pressure testing with a gas, the following procedures shall be used:
 - i. The product-process equipment shall be pressurized with a gas to the operating pressure of the equipment, but the equipment shall not be tested at a pressure greater than the pressure setting of the lowest relief valve setting in the portion of the equipment being tested;
 - ii. Once the test pressure is obtained, the gas source shall be shut off;
 - iii. The test shall continue for not less than 15 minutes unless it can be determined in a shorter period of time that the allowable rate of pressure drop is exceeded; and
 - iv. The pressure shall be measured at the beginning and at the end of the test period using a pressure measurement device (gauge, manometer, or equivalent) which has a precision of plus or minus 2.5 mm Hg. If the rate of pressure change is greater than one pound per square inch per hour, or if there is visible, audible or olfactory evidence of fluid loss, a regulated leak is detected.
- 4. When pressure testing with a liquid, the following procedures shall be used:
 - i. The product-process equipment shall be filled with the test liquid. Once the equipment is filled, the liquid source shall be shut off;
 - ii. The test shall be conducted for a period of at least 60 minutes, unless it can be determined in a shorter period of time that there is a regulated leak; and
 - iii. Each seal in the equipment being tested shall be inspected for indications of fluid loss. If there are any indications of liquid dripping or of fluid loss a regulated leak is detected.

- (r) The owner or operator of a facility subject to the provisions of this section is exempt from the requirement to repair any regulated leak within the applicable time limits set forth in this section, so long as no applicable VOC is fed to the source operation of which the component is a part until testing confirms that the leak has successfully been repaired.
- (s) An affirmative defense to liability for a violation of this section's requirements regarding time limits for repairs shall be available to any person who can demonstrate that:
 - 1. Failure to comply with those time limits was caused by an inability to obtain the necessary parts through the exercise of due diligence; and
 - 2. Keeping the necessary part in stock or otherwise available would have been technically or economically unreasonable; and
 - 3. The parts were obtained and the repairs were made as quickly as the exercise of due diligence permitted.
- (t) A leak shall not constitute a violation of this section so long as the component from which it appears has been monitored or inspected in accordance with this section and so long as the leak has been repaired in accordance with this section.

Recodified from 7:27-16.6(d)-(m) and amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Administrative Correction.

See: 26 N.J.R. 4793(a).

Amended by R.1995 d.255, effective May 15, 1995 (operative June 19,

1995).

See: 26 N.J.R.4478(a), 27 N.J.R.1979(b).

Administrative Correction. See: 27 N.J.R. 2740(a).

7:27-16.19 Application of cutback and emulsified asphalts

- (a) No person shall cause, suffer, allow, or permit the use of cutback asphalt or emulsified asphalt containing any VOC unless:
 - 1. The material is applied during the periods January 1 through April 15 or October 15 through December 31;
 - 2. The use is solely as a penetrating prime coat;
 - 3. The emulsified asphalt contains no greater than eight percent VOC by volume and is used for mixed-in-place construction;
 - 4. The material is a cold-mix, stockpile material used for pavement repair; or
 - 5. The user can demonstrate that there are no emissions of VOC from the asphalt under conditions of normal use.

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

Addressed EPA-identified deficiencies; "VOS" changed to "VOC" throughout.

Recodified from 7:27-16.7 and amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

7:27-16.20 Petroleum solvent dry cleaning operations

- (a) No person shall cause, suffer, allow, or permit VOC emissions to the outdoor atmosphere from a petroleum solvent dry cleaning dryer unless such dryer is:
 - 1. Equipped with a vapor control system which prevents VOC emissions from exceeding 7.7 pounds (3.5 kilograms) per 220 pounds (100 kilograms) dry weight of articles dry cleaned; or
 - 2. A solvent recovery dryer operated in a manner such that the dryer remains closed and the recovery phase continues until a final recovered solvent flow rate of 0.013 gallons (50 milliliters) per minute is attained.
- (b) No person shall cause, suffer, allow, or permit any VOC emissions to the outdoor atmosphere from a petroleum solvent filtration system unless:
 - 1. The VOC content in all filtration wastes is reduced to no more than 2.2 pounds (1.0 kilograms) per 220 pounds (100 kilograms) dry weight of articles dry cleaned, before disposal, and exposure to the atmosphere; or
 - 2. The system is a cartridge filtration system operated such that the filter cartridges are drained in their sealed housings for eight hours or longer before their removal.
- (c) No owner or operator of a petroleum solvent dry cleaning facility shall cause, suffer, allow, or permit any VOC to be emitted into the outdoor atmosphere from:
 - 1. Visibly leaking equipment including, but not limited to, washers, dryers, solvent filters, settling tanks, and vacuum stills; and
 - 2. Containers of VOC or VOC-laden waste standing open to the outdoor atmosphere.
- (d) The provisions of (a) above shall not apply to petroleum solvent dry cleaning facilities that consume less than 15,000 gallons (56,775 liters) of petroleum solvent annually.
- (e) Any person subject to the provisions of (a) above shall comply with the following schedule:
 - 1. By February 2, 1987, a plan shall be submitted to the Department for approval describing the measures which will be applied in order to achieve compliance. The plan submittal shall include completed applications for all preconstruction permits and operating certificates required by N.J.A.C. 7:27-8;
 - 2. By May 1, 1987, construction or installation of equipment and control apparatus in accordance with the approved plan shall commence; and

- 3. By October 31, 1987, compliance with this section shall be achieved.
- (f) The total amount of any VOC consumed by a petroleum solvent dry cleaning operation in each calendar year shall not exceed 9.9 pounds per 220 pounds of dry weight of articles cleaned.
- (g) Any person responsible for the emission of any VOC from a petroleum solvent dry cleaning operation subject to this section shall maintain a monthly record setting forth the chemical name of the VOC used in the operation, the volume of VOC consumed in the operation, and the dry weight of articles cleaned.

New Rule, R.1986 d.379, effective September 22, 1986 (operative October 18, 1986).

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992); (g) (operative October 1, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

New (f) and (g) addresses EPA-identified deficiencies.

Recodified from 7:27-16.8 by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Amended by R.1998 d.231, effective May 4, 1998 (operative June 12, 1998)

See: 29 N.J.R. 3521(a), 30 N.J.R. 1563(b).

In (e)1, rewrote the second sentence.

7:27-16.21 Natural gas pipelines

- (a) The owner or operator of any natural gas pipeline shall by October 26, 1994 prepare a Control Measure Plan that shall:
 - 1. Identify each control technology or procedure available to the owner or operator for achieving reductions in VOC emissions from a blowdown event. Such control technology or procedures may include, without limitation, pipeline pressure reductions, the use of mobile compressors for recompressing, and the use of control apparatus; and
 - 2. Identify in detail the criteria that the owner or operator will use to select the control technology or procedure, or combination thereof, that will achieve the greatest reductions in VOC reasonably achievable for each blowdown event.
- (b) The owner or operator of any natural gas pipeline shall by May 31, 1995 achieve some reduction in VOC emissions from each blowdown event and shall implement the control technologies or procedures that the Control Measure Plan indicates would be appropriate for each blowdown event.
- (c) On or before March 1 of each year beginning in 1996, the owner or operator of each natural gas pipeline shall submit a report to the Chief, Bureau Field Operations setting forth the location, date and duration of each blowdown event, a description of the emissions reduction procedures and technology used, and a quantification of the

27-127 Supp. 6-1-98

amount of VOC emission reductions achieved for each event.

- (d) The owner or operator of any natural gas pipeline subject to (a) above shall retain the Control Measure Plan at the office having operating responsibility for the section of pipeline for which the blowdown event will occur and shall provide a copy of such plan to the Department within three days of receipt of a written request from the Department.
- (e) If after reviewing a Control Measure Plan, the Department determines that it fails to satisfy the requirements set forth in (a) above, the Department shall notify the owner or operator that it has 30 days to submit to the Department appropriate amendments to its plan. Failure to do so shall constitute a violation of this section. However, an owner or operator may request an adjudicatory hearing regarding the Department's determination in accordance with the procedure at N.J.A.C. 7:27-1.32.
- (f) The Department may require amendments to a Control Measure Plan if:
 - 1. The Plan does not contain all of the information required under (a) above;
 - 2. The Plan does not consider all control technology and procedures used or considered for use by other persons in the owner or operator's industry, taking into account the potential for the creation of a safety hazard or the potential for unreasonable interference with enjoyment of life and property;
 - 3. The Plan would be ineffective in controlling VOC emissions during blowdown events;
 - 4. The emission reductions being achieved are not the greatest reductions which can be practicably achieved at reasonable costs; or
 - 5. Implementation of the plan results or would result in any violation of law or regulation; or
 - 6. EPA denies approval of the proposed Control Measure Plan as a revision to the State Implementation Plan.
- (g) After receipt of a written request from an owner or operator for an extension of the deadline set forth in (a) above, the Department may authorize a 60-day renewable extension upon showing of good cause. Such extension may be renewed by the Department upon the written request of the owner or operator. Approval of such an extension shall not constitute approval of extension of the May 31, 1995 deadline established in (b) above. Written requests for the extension of a deadline submitted pursuant to this subsection shall be addressed to:

Assistant Director, Air & Environmental Quality Enforcement

Division of Enforcement Field Operations
Pepartment of Environmental Protection
PO Box 422
401 East State Street, 4th Floor

New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26,

Trenton, New Jersey 08625-0422

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Amended by R.1998 d.231, effective May 4, 1998 (operative June 12,

1998).

See: 29 N.J.R. 3521(a), 30 N.J.R. 1563(b). In (e), changed N.J.A.C. reference.

7:27-16.22 Emission information, record keeping and testing

- (a) Any person subject to any record keeping provision of this subchapter shall maintain the required records for a period of no less than five years and shall make those records available upon the request of the Department or the EPA, or any duly authorized representative of the Department or the EPA.
- (b) Any person who owns or operates a source operation subject to any recordkeeping requirement set forth in this subchapter may submit a request in writing to the Department for approval to maintain records other than those specified at N.J.A.C. 7:27-16.2(k), 16.3(s), 16.4(o), 16.5(j), 16.6(l), 16.7(m) and (n), 16.13(c), 16.16(g), 16.18(j), 16.20(g) or 16.21(c). The Department and EPA may approve any such request if the person demonstrates to the satisfaction of the Department and EPA that the alternate records to be maintained are at least as effective in documenting that the source operation is operating in compliance with the applicable requirements.
- (c) Any person responsible for the emission of VOC shall, upon request of the Department, the EPA, or any duly authorized representative of the Department or the EPA, provide information relating to the location, rate, duration, composition, and properties of the effluent and such other information as the Department may prescribe.
- (d) Any person responsible for the emission of VOC shall, upon request of the Department, the EPA, or any duly authorized representative of the Department or the EPA, provide facilities and necessary equipment for determining the quantity and identity of any VOC emitted into the outdoor atmosphere and shall conduct such testing using N.J.A.C: 7:27B-3 or another method approved by the Department and the EPA. Test data shall be recorded in a permanent log at such time intervals as specified by the Department and shall be maintained for a period of not less than two years and shall be available for review by the Department, the EPA, or any duly authorized representative of the Department or the EPA.

- (e) Any person responsible for the emission of VOC shall, upon request of the Department, provide sampling facilities and testing facilities exclusive of instrumentation and sensing devices as may be necessary for the Department to determine the nature and quantity of the VOC being emitted into the outdoor atmosphere. During such testing by the Department, the equipment and all components connected, or attached to, or serving the equipment shall be used and operated under normal routine operating conditions or under such other conditions as may be requested by the Department. The facilities may be either permanent or temporary, at the discretion of the person responsible for their provision, and shall conform to all applicable laws and regulations concerning safe construction and safe practice.
- (f) All testing and monitoring pursuant to the provisions of this subchapter shall be conducted using N.J.A.C. 7:27B-3 or other method approved in advance by the Department and acceptable to EPA.
- (g) Hourly emissions limits apply to any consecutive 60 minute period, and testing performed to verify compliance shall be based on a 60 minute period during which the equipment or control apparatus is used and operated under conditions acceptable to the Department and consistent with the operational parameters and limits set forth in any permit or certificate in effect. If circumstances require that test periods be less than, or more than 60 minutes (such as when an operational duration is less than 60 minutes or when detectability limits are approached for low concentration gas streams), the Department may require different test periods in its review and approval of test protocols.
- (h) Any record keeping requirement set forth at N.J.A.C. 7:27–16.2(k), 16.3(s), 16.7(m), 16.7(n), 16.16(g), or 16.20(g), shall become effective on October 1, 1992, except for record keeping based on continuous emission monitoring. Any record keeping requirement based on continuous emission monitoring shall become effective on April 1, 1993.
- (i) Any person who reports information to the Department pursuant to the requirements set forth at N.J.A.C. 7:27–16.2(k), 16.3(s), 16.7(m) and (n), 16.16(g), or 16.20(g) may assert a confidentiality claim for that information in accordance with the procedures set forth at N.J.A.C. 7:27–1.6 through 1.30.

Recodification: Recodified from 16.8.

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

Require EPA approval of variances and access to records.

Amended by R.1993 d.128, effective March 15, 1993 (operative April 20, 1993).

See: 24 N.J.R. 2979(a), 25 N.J.R. 1254(a).

Corrected internal cite.

Recodified from 7:27-16.9 and amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Administrative Correction.

See: 27 N.J.R. 2740(a).

7:27-16.23 Procedures for demonstrating compliance

- (a) The owner or operator of equipment or a source operation subject to N.J.A.C. 7:27–16.8, 16.9, 16.10, 16.11 or 16.13 that is subject to an emission limit under this subchapter shall demonstrate compliance with the emission limit pursuant to (a)1 below if a continuous emissions monitoring system has been installed on the equipment or source operation for the air contaminant in question, or pursuant to (a)2 below if no such system has been installed for the air contaminant.
 - 1. With respect to an emission limit for any air contaminant monitored by a continuous emissions monitoring system installed on the equipment or source operation, compliance with the limit is based upon the average of emissions over one calendar day, not including periods of equipment downtime.
 - 2. With respect to an emission limit for any air contaminant that is not monitored by a continuous emissions monitoring system installed on the equipment or source operation, compliance with the limit is based upon the average of three one-hour tests, each performed over a consecutive 60-minute period specified by the Department and performed in compliance with N.J.A.C. 7:27-16.22.
- (b) For any equipment or source operation subject to (a) above which was in operation before January 1, 1995, the owner or operator shall demonstrate compliance with this subchapter in accordance with (a)1 or 2 above by May 31, 1996, and thereafter at the frequency set forth in the permit or certificate for such equipment or source operation.
- (c) For any equipment or source operation subject to (a) above which commences operations or is altered after January 1, 1995, the owner or operator shall demonstrate compliance with this subchapter in accordance with (a) or (b) above within 180 days from the date on which the source operation commences operation, and thereafter at the frequency set forth in the permit or certificate for such equipment or source operation.
- (d) An exceedance of any applicable VOC or CO emission limit set forth in this subchapter, determined through testing or monitoring performed pursuant to (a) or (b) above or otherwise, is a violation of this subchapter.

New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

7:27-16.24 Adjusting combustion processes

When any provision of this subchapter requires the adjustment of a combustion process for any equipment or source operation, the owner or operator of the equipment or source operation shall do so in accordance with the terms and conditions of N.J.A.C. 7:27–19.16.

New Rule, R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

7:27-16.25 (Reserved)

7:27-16.26 Variances

- (a) Whenever a person responsible for the emission of any VOC believes that advances in the art of control for the kind and amount of VOC emitted have not developed to a degree which would enable the requirements of this subchapter to be attained, such person may apply to the Department in writing for a variance, setting forth any reason and justification therefor.
- (b) Any person submitting an application for a variance to the Department is subject to the certification requirements set forth at N.J.A.C. 7:27–1.39.
- (c) The Department may issue a variance which shall be valid for a period not to exceed three consecutive years from the date of issuance and may be renewed upon application to the Department setting forth reasons and justifications for its continuation.
- (d) Variances issued under the provisions of this section shall be conditional upon:
 - 1. Compliance with any requirements which the Department sets forth as conditions of approval; and
 - 2. Approval by the EPA as a revision to the State Implementation Plan.
- (c) Variances may be revoked at any time at the discretion of the Department.
- (f) Any applicant aggrieved by the denial or revocation by the Department of a variance allowed under the provisions of this section may request an adjudicatory hearing pursuant to N.J.A.C. 7:27–1.32.

Recodification: From 16.9.

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Amended by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

Addressed EPA-identified deficiencies.

Recodified from 7:27-16.10 by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

Administrative Correction.

See: 27 N.J.R. 2740(a).

Amended by R.1998 d.231, effective May 4, 1998 (operative June 12, 1998).

See: 29 N.J.R. 3521(a), 30 N.J.R. 1563(b).

In (f), changed N.J.A.C. reference.

7:27-16.27 Exceptions

(a) The provisions of this subchapter shall not apply to any stationary vessel or delivery vessel maintained under a pressure greater than one atmosphere provided that any vent serving such vessel has the sole function of relieving pressure under abnormal emergency conditions.

- (b) The provisions of this subchapter shall not apply to the emissions of VOC from the following source operations:
 - 1. Offset lithography printing operations until November 15, 1994;
 - 2. Surface coating of plastic parts until November 15, 1994:
 - 3. Natural gas pipelines that are not major VOC facilities, with the exception of blowdown events as set forth in N.J.A.C. 7:27-16.21;
 - 4. Industrial wastewater treatment systems until November 15, 1994;
 - 5. All other wastewater treatment facilities until November 15, 1994; and
 - 6. Open burning.

Recodification: From 16.12.

See: 17 N.J.R. 1969(a), 18 N.J.R. 1936(a).

Recodified from 16.13 by R.1992 d.102, effective March 2, 1992 (operative March 28, 1992).

See: 23 N.J.R. 1858(b), 24 N.J.R. 792(a).

Recodified from 7:27-16.12 and amended by R.1994 d.313, effective June 20, 1994 (operative July 26, 1994).

See: 25 N.J.R. 3339(a), 26 N.J.R. 2600(a).

SUBCHAPTER 17. CONTROL AND PROHIBITION OF AIR POLLUTION BY TOXIC SUBSTANCES

Subchapter Historical Note

Unless otherwise expressly noted, all provisions of this subchapter were adopted pursuant to authority of N.J.S.A. 13:1D-1 et seq. and 26:2C-1 et seq. and were filed and became effective on June 14, 1977, as R.1977 d.207. See: 9 N.J.R. 69(a), 9 N.J.R. 321(b). Amendments were filed on October 17, 1979, as R.1979 d.414 to become effective on December 17, 1979. See: 10 N.J.R. 477(b), 11 N.J.R. 544(b).

7:27-17.1 **Definitions**

The following words and terms, when used in this subchapter, have the following meanings, unless the context clearly indicates otherwise.

"Aerodynamic downwash" means the rapid descent of a plume to ground level with little dilution and dispersion due to alteration of background air flow characteristics caused by the presence of buildings or other obstacles in the vicinity of the emission point.

"Air contaminant" means any substance, other than water or distillates of air, present in the atmosphere as solid particles, liquid particles, vapors or gases.

"Asbestos" means actinolite, amosite, anthophyllite, chrysotile, crocidolite, tremolite.

"CFR" means the Code of Federal Regulations.

"Control apparatus" means any device which prevents or controls the emission of any air contaminant directly or indirectly into the outdoor atmosphere.