



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
WASHINGTON, DC 20460

OFFICE OF CHEMICAL SAFETY
AND POLLUTION PREVENTION

December 10, 2019

Mary Beth Endres
Registration Manager
Axion Ag Products, LLC
1880 Fall River Drive, Suite 100
Loveland, CO 80538

Subject: PRIA Label and CSF Amendment – Revising Signal Word on Label and Revise Basic CSF
Product Name: Ax Glufosinate 280 Herbicide
EPA Registration Number: 89167-25
Application Date: 09-26-2019
Decision Number: 555946

Dear Ms. Endres:

The amended label and CSF referred to above, submitted in connection with registration under the Federal Insecticide, Fungicide and Rodenticide Act, as amended, are acceptable. This approval does not affect any conditions that were previously imposed on this registration. You continue to be subject to existing conditions on your registration and any deadlines connected with them.

A stamped copy of your labeling is enclosed for your records. This labeling supersedes all previously accepted labeling. You must submit one copy of the final printed labeling before you release the product for shipment with the new labeling. In accordance with 40 CFR 152.130(c), you may distribute or sell this product under the previously approved labeling for 18 months from the date of this letter. After 18 months, you may only distribute or sell this product if it bears this new revised labeling or subsequently approved labeling. "To distribute or sell" is defined under FIFRA section 2(gg) and its implementing regulation at 40 CFR 152.3.

Please note that the record for this product currently contains the following CSF:

- Basic CSF dated 09/26/2019

Should you wish to add/retain a reference to the company's website on your label, then please be aware that the website becomes labeling under the Federal Insecticide Fungicide and Rodenticide Act and is subject to review by the Agency. If the website is false or misleading, the product would be misbranded and unlawful to sell or distribute under FIFRA section 12(a)(1)(E). 40 CFR 156.10(a)(5) list examples of statements EPA may consider false or misleading. In addition, regardless of whether a website is referenced on your product's label, claims made on the website may not substantially differ from those claims approved through the registration process. Therefore, should the Agency find or if it is brought to our attention that a website contains false

or misleading statements or claims substantially differing from the EPA approved registration, the website will be referred to the EPA's Office of Enforcement and Compliance.

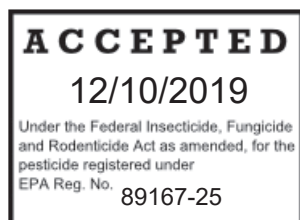
Your release for shipment of the product constitutes acceptance of these conditions. If these conditions are not complied with, the registration will be subject to cancellation in accordance with FIFRA section 6. If you have any questions, please contact Marc Sheahin by phone at 703-347-8639, or via email at sheahin.marc@epa.gov.

Sincerely,

A handwritten signature in dark ink, appearing to read "Erik Kraft", written in a cursive style.

Erik Kraft, Product Manager 24
Fungicide and Herbicide Branch
Registration Division (7505P)
Office of Pesticide Programs

Enclosure



GLUFOSINATE	GROUP	10	HERBICIDE
-------------	-------	----	-----------

AX GLUFOSINATE 280 HERBICIDE

A NON-SELECTIVE HERBICIDE THAT PROVIDES CONTROL OF A BROAD SPECTRUM OF BROADLEAF AND GRASSY WEEDS.

AX GLUFOSINATE 280 HERBICIDE is registered for use:

- as a **burndown treatment prior to planting or prior to emergence** of canola, corn, sweet corn[*], cotton, soybean, and sugar beet[*].
- **post emergence weed control herbicide** to be applied on **LibertyLink (LL) or glufosinate-resistant** crops including LL canola, LL soybeans, LL corn, LL sweet corn[*] and LL cotton
- **post emergence weed control herbicide** to be applied on cotton with a hooded sprayer only
- **post emergence weed control herbicide** to be applied on listed trees, vine and berry crops
- **post emergence weed control herbicide** to be applied on olives
- as a **vine desiccant** in potatoes

[*Not for use in California]

ACTIVE INGREDIENT:	% BY WT.
Glufosinate-ammonium*	24.5%**
OTHER INGREDIENTS:	75.5%
TOTAL:	100.0%

*CAS No. 77182-82-2

**Equivalent to 2.34 pounds of active ingredient per U.S. gallon.

KEEP OUT OF REACH OF CHILDREN WARNING / AVISO

Si usted no entiende la etiqueta, busque a alguien para que se la explique a usted en detalle.
(If you do not understand the label, find someone to explain it to you in detail).

For Chemical Spill, Leak, Fire, or Exposure, Call CHEMTREC (800) 424-9300

SEE INSIDE BOOKLET FOR FIRST AID AND ADDITIONAL PRECAUTIONARY STATEMENTS.

Not for Sale, Sale Into, Distribution and/or Use in Nassau and Suffolk Counties of New York State.

EPA Reg. No.: 89167-25

EPA Est. No.: _____

NET CONTENTS: _____ Gal (_____ L)

Manufactured For:

AXION AG PRODUCTS, LLC
1880 Fall River Drive, Suite 100
Loveland, CO 80538

120919

FIRST AID	
IF IN EYES:	<ul style="list-style-type: none"> • Hold eye open and rinse slowly and gently with water for 15-20 minutes. • Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. • Call a poison control center or doctor for treatment advice.
IF ON SKIN OR CLOTHING:	<ul style="list-style-type: none"> • Take off contaminated clothing. • Rinse skin immediately with plenty of water for 15-20 minutes. • Call a poison control center or doctor for treatment advice.
IF SWALLOWED:	<ul style="list-style-type: none"> • Call a poison control center or doctor immediately for treatment advice. • Have person sip a glass of water if able to swallow. • Do not induce vomiting unless told to do so by the poison control center or doctor. • Do not give anything by mouth to an unconscious person.
HOT LINE NUMBER Have the product container or label with you when calling a poison control center or doctor, or when going for treatment. For emergency information concerning this product, call the National Pesticides Information Center (NPIC) at 1-800-858-7378 or your poison control center at 1-800-222-1222 . For Chemical Spill, Leak, Fire or Exposure, call CHEMTREC 800-424-9300 .	
NOTE TO PHYSICIAN If this product is ingested, endotracheal intubation and gastric lavage should be performed as soon as possible, followed by charcoal and sodium sulfate administration.	

PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS
WARNING

Causes substantial but temporary eye injury. Harmful if absorbed through skin. Harmful if swallowed. Do not get in eyes, on skin, or on clothing. Prolonged or frequently repeated skin contact may cause allergic reactions in some individuals. Wash thoroughly with soap and water after handling and before eating, drinking, chewing gum, using tobacco, or using the toilet. Remove and wash contaminated clothing before use.

Personal Protective Equipment (PPE)

Applicators and other handlers must wear:

- Long sleeved shirt and long pants; chemical-resistant gloves including barrier laminate, butyl rubber >14 mils, nitrile rubber >14 mils, neoprene rubber >14 mils, polyvinyl chloride (PVC) >14 mils, or Viton® >14 mils; shoes and socks; protective eyewear (goggles, face shield or safety glasses).
- Mixer/loaders supporting aerial applications to corn, canola, soybean, and cotton must use closed mixing/loading systems.

Discard clothing and other absorbent materials that have been drenched or heavily contaminated with this product's concentrate. Do not reuse them. Follow manufacturer's instructions for cleaning/maintaining PPE. If no such instructions for washables exist, use detergent and hot water. Keep and wash PPE separately from other laundry.

USER SAFETY RECOMMENDATIONS	
Users should:	<ul style="list-style-type: none"> • Remove clothing/PPE immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing. • Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

Engineering Control Statement

When handlers use closed systems, enclosed cabs, or aircraft in a manner that meets the requirements listed in the Worker Protection Standard (WPS) for agricultural pesticides [40 CFR 170.240(d) (4-6)], the handler PPE requirements may be reduced or modified as specified in the WPS.

ENVIRONMENTAL HAZARDS

Do not apply directly to water or to areas where surface water is present. Do not apply to intertidal areas below the mean high water mark. Do not contaminate water by cleaning of equipment or disposal of equipment wash waters or rinsate.

This pesticide is toxic to vascular plants and must be used strictly in accordance with the drift and run-off precautions on this label to minimize off-site exposures.

Under some conditions, this product may have a potential to run-off to surface water or adjacent land. Where possible, use methods which reduce soil erosion, including no till, limited till and contour plowing; these methods also reduce pesticide run-off. Use of vegetation filter strips along rivers, creeks, streams, wetlands, etc. or on the downhill side of fields where run-off could occur to minimize water runoff is advised.

DIRECTIONS FOR USE

It is a violation of Federal law to use this product in a manner inconsistent with its labeling. **DO NOT** use this product until you have read the entire label. **DO NOT** apply this product in a way that will contact workers or other persons, either directly or through drift. Only protected handlers may be in the area during application.

For any requirements specific to your State or Tribe, consult the agency responsible for pesticide regulation.

Not for Sale, Sale Into, Distribution and/or Use in Nassau and Suffolk Counties of New York State.

AGRICULTURAL USE REQUIREMENTS

Use this product only in accordance with its labeling and with the Worker Protection Standard, 40 CFR part 170. This Standard contains requirements for the protection of agricultural workers on farms, forests, nurseries, and greenhouses; and handlers of agricultural pesticides. It contains requirement for training, decontamination, notification, and emergency assistance. It also contains specific instructions and exceptions pertaining to the statements on this label about personal protective equipment (PPE), and restricted-entry intervals. The requirements in this box only apply to uses of this product that are covered by the Worker Protection Standard.

DO NOT enter or allow worker entry into treated areas during the restricted entry-interval (REI) of 12 hours for all post-application activities, with the following exceptions:

- Scouting activities in corn, canola and soybeans - REI is 4 days.
- Workers moving irrigation piping - REI is 7 days for all crops.

PPE required for early entry to treated areas that is permitted under the Worker Protection Standard and that involves contact with anything that has been treated, including plants, soil, or water, is: coveralls worn over short -sleeved shirt and short pants; chemical resistant gloves including barrier laminate, butyl rubber >14 mils, nitrile rubber >14 mils, neoprene rubber >14 mils, polyvinyl chloride (PVC) >14 mils, or Viton® >14 mils; chemical resistant footwear plus socks; protective eyewear (goggles, face shield or safety glasses).

IMPORTANT CROP SAFETY INFORMATION READ BEFORE USING THIS PRODUCT

AX GLUFOSINATE 280 HERBICIDE may be applied as a **burndown treatment prior to planting or prior to emergence** of canola, corn, sweet corn[*], cotton, soybean or sugar beet.

Postemergence row crop applications of AX GLUFOSINATE 280 HERBICIDE may be made only to crops not sensitive to the active ingredient in this product. To the extent consistent with applicable law, Innvictis Crop Care, LLC does not warrant the use of this product on crops other than those designated as LibertyLink® or glufosinate-resistant to safely withstand the application of AX GLUFOSINATE 280 HERBICIDE.

The basis of selectivity of AX GLUFOSINATE 280 HERBICIDE in crops is the presence of a gene in LibertyLink or glufosinate-resistant crops which results in a plant that is not sensitive to the active ingredient of AX GLUFOSINATE 280 HERBICIDE. Crops not containing this gene will be sensitive to AX GLUFOSINATE 280 HERBICIDE and severe crop injury and/or death may occur. **DO NOT** allow spray to contact foliage or green tissue of desirable vegetation other than crops resistant to the active ingredient in this product.

AX GLUFOSINATE 280 HERBICIDE may be applied to conventional or other transgenic cotton not resistant to the active ingredient in this product using a hooded sprayer.

Applications to trees, vines and berries must avoid contact of AX GLUFOSINATE 280 HERBICIDE solution, spray, drift or mist with green bark, stems, or foliage, as injury may occur to trees, berries and vines. Only trunks with callused, mature brown bark may be sprayed unless protected from spray contact by nonporous wraps, grow tubes or waxed containers. Contact of AX GLUFOSINATE 280 HERBICIDE with parts of trees, berries or vines other than mature brown bark can result in serious damage.

[*Not for use in California]

PRODUCT INFORMATION

AX GLUFOSINATE 280 HERBICIDE is a water-soluble non-selective herbicide for application as a foliar spray for the control of a broad spectrum of emerged broadleaf and grassy weeds.

AX GLUFOSINATE 280 HERBICIDE is registered for use:

- as a burndown treatment prior to planting or prior to emergence of canola, corn, sweet corn[*], cotton, olive, soybean, and sugar beet[*].
- post emergence weed control herbicide to be applied on LL or glufosinate-resistant crops including LL canola, LL soybeans, LL corn, LL sweet corn and LL cotton.
- post emergence weed control herbicide to be applied on cotton with a hooded sprayer only.
- post emergence weed control herbicide to be applied on listed trees, vine and berry crops.
- as a vine desiccant in potatoes.

[*Not for use in California]

AX GLUFOSINATE 280 HERBICIDE is only foliar-active with little or no activity in soil. Weeds that emerge after application will not be controlled.

AX GLUFOSINATE 280 HERBICIDE:

- Apply to actively growing small weeds as specified in the Weed Control for Row Crops section.
- AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires uniform thorough spray coverage.
- Warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE.
- Necrosis of leaves and young shoots occur within 2 to 4 days after application under good growing conditions.
- AX GLUFOSINATE 280 HERBICIDE is rainfast four (4) hours after application to most weed species; therefore, rainfall within four (4) hours may necessitate retreatment or may result in reduced weed control.
- To avoid the possibility of reduced lambsquarters and velvetleaf control, applications must be made between dawn and 2 hours before sunset.
- Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness.
- To maximize weed control, **DO NOT** cultivate from 5 days before an application to 7 days after an application.
- Consult your local Cooperative Extension Service or Innvictis Representative for guidelines on the optimum application timing for AX GLUFOSINATE 280 HERBICIDE in your region.

ROTATIONAL CROP RESTRICTIONS

Rotational crop planting intervals following application of AX GLUFOSINATE 280 HERBICIDE, except for potato vine desiccation*, are listed below. Failure to comply with these restrictions may result in illegal residues in rotated crops.

Crop	Minimum Crop Rotation Interval
Canola, Corn, Sweet Corn, Cotton, Soybeans and Sugar Beets	0 Days
Root and Tuber Vegetables, Leafy Vegetables, Brassica Leafy Vegetables and Small Grains (Barley, Buckwheat, Oats, Rye, Teosinte, Triticale, and Wheat)	70 Days
Other crops	180 Days
* See <i>Application Directions for Potato Vine Desiccation</i> for Rotational Crop Restrictions.	

RESISTANCE-MANAGEMENT RECOMMENDATIONS

For resistance management, this product is a Group 10 herbicide. Any weed population may contain or develop plants naturally resistant to this product and other Group 10 herbicides. The resistant biotypes may dominate the weed population if these herbicides are used repeatedly in the same field. Appropriate resistance-management strategies should be followed.

Weed Management

To delay herbicide resistance, take one or more of the following steps:

- Rotate the use of this product or other Group 10 herbicides within a growing season sequence or among growing seasons with different herbicide groups that control the same weeds in the field.
- Use tank mixtures with herbicides from a different group if such use is permitted; where information on resistance in target weed species is available, use the less resistance-prone partner at a rate that will control the target weed(s) equally as well as the more resistance-prone partner. Consult your local extension service or certified crop advisor if you are unsure as to which active ingredient is currently less prone to resistance.
- Adopt an integrated weed-management program for herbicide use that includes scouting and uses historical information related to herbicide use and crop rotation, and that considers tillage (or other mechanical control methods), cultural (e.g., higher crop seeding rates; precision fertilizer application method and timing to favor the crop and not the weeds), biological (weed-competitive crops or varieties) and other management practices.
- Scout before and after herbicide application to monitor weed populations for early signs of resistance development. Indicators of possible herbicide resistance include: (1) failure to control a weed species normally controlled by the herbicide at the dose applied, especially if control is achieved on adjacent weeds; (2) a spreading patch of non-controlled plants of a particular weed species; (3) surviving plants mixed with controlled individuals of the same species. If resistance is suspected, prevent weed seed production in the affected area by an alternative herbicide from a different group or by a mechanical method such as hoeing or tillage. Prevent movement of resistant weed seeds to other fields by cleaning harvesting and tillage equipment when moving between fields, and planting clean seed.
- If a weed pest population continues to progress after treatment with this product, discontinue use of this product, and switch to another management strategy or herbicide with a different mode of action, if available.
- Contact your local extension specialist or certified crop advisors for additional pesticide resistance-management and/or integrated weed-management recommendations for specific crops and weed biotypes.
- For further information or to report suspected resistance, contact AXION AG PRODUCTS, LLC at [855-466-8428 or 844-425-8488 or other appropriate telephone number].

Management of Resistant Biotypes

Since the occurrence of resistant weeds cannot be determined until after product use and scientific confirmation, to the extent consistent with applicable law, manufacturer is not responsible for any losses that may result from the failure of this product to control resistant weed biotypes.

The following good agronomic practices are recommended to reduce the spread of resistant biotypes:

- If a naturally occurring resistant biotype is present in your application site, this product should be tank mixed or applied sequentially with an appropriately labeled herbicide with a different mode of action to achieve control.
- Cultural and mechanical control practices (e.g. crop rotation or tillage) may also be used as appropriate.
- Scout treated application site after herbicide applications and control escaping weeds including resistant biotypes before they set seed.
- Thoroughly clean equipment before leaving fields known to contain resistant biotypes.
- Contact your local sales representative, crop advisor, or extension agent to find out if suspected resistant weeds to this Mode of Actions have been found in your region. Do not assume that each listed weed is being controlled by multiple mechanisms of action. Co-formulated active ingredients are intended to broaden the spectrum of weeds that are controlled. Some weeds may be controlled only one of the active ingredients in this product.

Integrated Pest (Weed) Management

This product may be integrated into an overall weed pest management strategy whenever the use of an herbicide is required. Practices known to reduce weed development (tillage, crop competition) and herbicide use (weed scouting, proper application timing, banding) should be followed wherever possible. Consult local agricultural and weed authorities for additional IPM strategies established for your area.

WEED CONTROL FOR ROW CROPS

The weed table indicates rates of product to be used per acre. If weed populations are mixed, apply at indicated rate to weeds 3 inches in height or less.

Table 1. Broadleaf Weeds Controlled (including Glyphosate-, Triazine-, PPO-, ALS-, HPPD-, and Auxin-Resistant Biotypes)			
Common Name	Scientific Name	22 fl oz/A (0.40 lb ai/A)	29 - 43 fl oz/A (0.53 – 0.79 lb ai/A)
		C = Control S = Suppression	C = Control S = Suppression
Amaranth, Palmer	<i>Amaranthus palmeri</i>		C
Anoda, spurred	<i>Anoda cristata</i>	C	C
Beggarweed, Florida	<i>Desmodium tortuosum</i>	C	C
Black medic	<i>Medicago lupulina L.</i>	C	C
Blueweed, Texas	<i>Helianthus ciliaris DC.</i>	C	C
Buckwheat, wild	<i>Polygonum convolvulus</i>	C	C
Buffalobur	<i>Solanum cornutum</i>	C	C
Burcucumber	<i>Sicyos angulatus</i>	C	C
Canola, volunteer ₁	<i>Brassica spp.</i>	C ₁	C ₁
Catchweed bedstraw (cleavers)	<i>Galium aparine L.</i>	C	C
Carpetweed	<i>Mollugo verticillata</i>	C	C
Chickweed, common	<i>Stellaria media</i>	C	C
Cocklebur, common	<i>Xanthium strumarium</i>	C	C
Copperleaf, hophornbeam	<i>Acalypha ostryaefolia</i>	C	C
Cotton, volunteer ₁	<i>Gossypium sp.</i>	C ₁	C ₁
Croton, tropic	<i>Croton glandulosus</i>	C	C
Croton, woolly	<i>Croton capitatus</i>	C	C
Eclipta	<i>Eclipta alba</i>	C	C
Devil's claw	<i>Proboscidea Louisiana</i>	C	C
Fleabane, annual	<i>Erigeron annuus</i>	C	C
Galinsoga, hairy	<i>Galinsoga ciliate</i>	C	C
Galinsoga, small flower	<i>Galinsoga parviflora</i>	C	C
Groundcherry, cutleaf	<i>Physalis angulate</i>	C	C
Geranium, cutleaf	<i>Geranium dissectum L.</i>	C	C
Hempnettle	<i>Galeopsis sp.</i>	C	C

Table 1. Broadleaf Weeds Controlled (including Glyphosate-, Triazine-, PPO-, ALS-, HPPD-, and Auxin-Resistant Biotypes)			
Common Name	Scientific Name	22 fl oz/A (0.40 lb ai/A)	29 - 43 fl oz/A (0.53 – 0.79 lb ai/A)
		C = Control S = Suppression	C = Control S = Suppression
Horsenettle, Carolina ²	<i>Solanum carolinense</i>	C ₂	C ₂
Jimsonweed	<i>Datura stramonium</i>	C	C
Knotweed	<i>Polygonum spec.</i>	C	C
Kochia	<i>Kochia scoparia</i>	C	C
Ladysthumb	<i>Polygonum persicaria</i>	C	C
Lambsquarters, common	<i>Chenopodium album</i>	C	C
Mallow, common	<i>Malva spec.</i>	C	C
Mallow, Venice	<i>Hibiscus trionum</i>	C	C
Marestail ³	<i>Conyza Canadensis</i>	S	C
Marsh-elder, annual	<i>Iva annua</i>	C	C
Morningglory, entireleaf	<i>Ipomoea hederacea</i> var.	C	C
Morningglory, ivyleaf	<i>Ipomoea hederacea</i>	C	C
Morningglory, pitte	<i>Ipomoea lacunose</i>	C	C
Morningglory, sharppod	<i>Ipomoea cordatotriloba</i>	C	C
Morningglory, smallflower	<i>Jacquemontia tamnifolia</i>	C	C
Morningglory, tall	<i>Ipomoea purpurea</i>	C	C
Mustard, wild	<i>Sinapis arvensis</i>	C	C
Nightshade, black	<i>Solanum nigrum</i>	C	C
Nightshade, eastern black	<i>Solanum ptycanthum</i>	C	C
Nightshade, hairy	<i>Solanum sarrachoides</i>	C	C
Pennycress	<i>Thlaspi arvense</i>	C	C
Pigweed, redroot	<i>Amaranthus retroflexus</i>	C	C
Pigweed, prostrate	<i>Amaranthus blitoides</i>	C	C
Pigweed, spiny	<i>Amaranthus spinosus</i>	C	C
Pigweed, smooth	<i>Amaranthus hybridus</i>	C	C
Pigweed, tumble	<i>Amaranthus albus</i>	C	C
Puncturevine	<i>Tribulus terrestris</i>	C	C
Purslane, common	<i>Portulaca oleracea</i>	C	C
Pusley, Florida	<i>Richardia scabra</i>	S	C
Ragweed, common	<i>Ambrosia artemisiifolia</i>	C	C
Ragweed, giant	<i>Ambrosia trifida</i>	C	C
Senna coffee	<i>Cassia occidentalis</i>	C	C
Sesbania, hemp	<i>Sesbania herbacea</i>	C	C
Shepherd's-Purse	<i>Capsella bursa-pastoris</i>	C	C
Sicklepod (java bean)	<i>Senna obtusifolia</i>	C	C
Sida, prickly	<i>Sida spinosa</i> L.	C	C
Smartweed, Pennsylvania	<i>Polygonum pennsylvanicum</i>	C	C
Smell melon	<i>Cucumis melo</i> L. var. <i>Dudaim</i>	C	C
Sowthistle, annual	<i>Sonchus oleraceus</i> L.	C	C
Soybeans, volunteer ¹	<i>Glycine max</i>	C ₁	C ₁
Spurge, prostrate	<i>Euphorbia humifusa</i>	C	C
Spurge, spotted	<i>Euphorbia maculate</i> L.	C	C
Starbur, bristly	<i>Acanthospermum hispidum</i>	C	C
Sunflower, common	<i>Helianthus annuus</i>	C	C
Sunflower, prairie	<i>Corythucha pura</i>	C	C
Sunflower, volunteer	<i>Girassol</i>	C	C
Thistle, Russian ²	<i>Salsola kali</i>	S ₂	C ₂
Velvetleaf	<i>Abutilon theophrasti</i>	C	C
Waterhemp, common	<i>Amaranthus rudis</i>		C

Table 1. Broadleaf Weeds Controlled (including Glyphosate-, Triazine-, PPO-, ALS-, HPPD-, and Auxin-Resistant Biotypes)			
Common Name	Scientific Name	22 fl oz/A (0.40 lb ai/A)	29 - 43 fl oz/A (0.53 – 0.79 lb ai/A)
		C = Control S = Suppression	C = Control S = Suppression
Waterhemp, tall	<i>Amaranthus tuberculatos</i>		C
¹ Volunteer LibertyLink or glufosinate-resistant crops from the previous season will not be controlled. ² May require sequential applications for control. ³ For optimum control apply this product on 6 inch marestail			

Table 2. Grass Weeds Controlled (including Glyphosate-, Triazine-, PPO-, ALS-, HPPD-, and Auxin-Resistant Biotypes)			
Common Name	Scientific Name	22 fl oz/A (0.40 lb ai/A)	29 - 43 fl oz/A (0.53 – 0.79 lb ai/A)
		C = Control S = Suppression	C = Control S = Suppression
Barley, volunteer ³		C ³	C ³
Barnyardgrass	<i>Echinochloa spec.</i>	C	C
Bluegrass, annual	<i>Poa annua L.</i>	C	C
Corn, volunteer ¹	<i>Zea mays L.</i>	C ¹	C ¹
Crabgrass, large ²	<i>Digitaria sanguinalis</i>	C ²	C ²
Crabgrass, smooth ²	<i>Digitaria ischaemum</i>	C ²	C ²
Cupgrass, woolly	<i>Eriochloa villosa</i>	C	C
Foxtail, bristly	<i>Setaria verticillata</i>	C	C
Foxtail, giant	<i>Setaria faberi</i>	C	C
Foxtail, green	<i>Setaria viridis</i>	C	C
Foxtail, robust purple	<i>Setaria viridis</i>	C	C
Foxtail, yellow ²	<i>Pennisetum glaucum</i>	C ²	C ²
Goosegrass ³	<i>Eleusine indica</i>	C ³	C ³
Johnsongrass, seedling	<i>Sorghum halepense</i>	C	C
Junglerice	<i>Echinochloa colonum</i>	C	C
Millet, wild-proso	<i>Panicum miliaceum L.</i>	C	C
Millet, proso volunteer	<i>Milium vernale</i>	C	C
Oat, wild ²	<i>Avena fatua</i>	C	C
Panicum, fall	<i>Panicum dichotomiflorum</i>	C	C
Panicum, Texas	<i>Panicum texanum</i>	C	C
Rice, red	<i>Oryza sativa L.</i>	C	C
Rice, volunteer ¹	<i>Oryza sativa</i>	C ¹	C ¹
Sandbur, field ²	<i>Cenchrus pauciflorus</i>	S ²	C ²
Shattercane	<i>Sorghum vulgare PERS.</i>	C	C
Signalgrass, broadleaf	<i>Brachiaria platyphylla</i>	C	C
Sprangletop	<i>Leptochloa spec.</i>	C	C
Sorghum, volunteer	<i>Sorghum sp.</i>	C	C
Stinkgrass	<i>Eragrostis cilianensis</i>	C	C
Wheat, volunteer ²	<i>Triticum spec.</i>	C ²	C ²
Witchgrass	<i>Panicum virgatum L.</i>	C	C
¹ Volunteer LibertyLink or glufosinate-resistant crops from the previous season will not be controlled. A timely cultivation 7 to 10 days after an application and/or retreatment 10 - 21 days after the first application is advised for controlling dense clumps of volunteer corn or rice. ² For best control of yellow foxtail, field sandbur, crabgrass, and wild oats, treat prior to tiller initiation. ³ A sequential application may be necessary for control.			

Table 3. Biennial and Perennial Weeds Controlled (including Glyphosate-, Triazine-, PPO-, ALS-, HPPD-, and Auxin-		
For control of the biennial and perennial weeds listed below, tank mix partners or sequential applications of AX GLUFOSINATE 280 HERBICIDE are specified by crop (see crop sections)		
Common Name	Scientific Name	29 - 43 fl oz/A (0.53 – 0.79 lb ai/A)
		C = Control S = Suppression
Alfalfa	<i>Medicago sativa L.</i>	C
Bermudagrass	<i>Cynodon dactylon</i>	C
Bindweed, field	<i>Convolvulus arvensis L.</i>	C
Bindweed, hedge	<i>Calystegia sepium</i>	C
Bluegrass, Kentucky	<i>Poa pratensis L.</i>	C
Blueweed, Texas	<i>Helianthus ciliaris DC.</i>	C
Bromegrass, smooth	<i>Bromus inermis</i>	C
Burdock	<i>Arctium sp.</i>	C
Bursage, woollyleaf	<i>Ambrosia grayi</i>	C
Chickweed, Mouse-ear	<i>Cerastium vulgatum L.</i>	C
Clover, red	<i>Trifolium pretense L.</i>	C
Dandelion	<i>Taraxacum officinale</i>	C
Dock, smooth	<i>Rumex spec.</i>	S
Dogbane, hemp	<i>Apocynum cannabinum</i>	S
Goldenrod, gray	<i>Solidago nemoralis</i>	C
Johnsongrass, rhizome	<i>Sorghum halepense</i>	C
Milkweed, common	<i>Asclepias syriaca</i>	S
Milkweed, honeyvine	<i>Ampelamus albidus</i>	S
Muhly, wirestem	<i>Muhlenbergia frondosa</i>	S
Nightshade, sliverleaf	<i>Solanum elaeagnifolium</i>	C
Nutsedge, purple	<i>Cyperus rotundus</i>	S
Nutsedge, yellow	<i>Cyperus ferax</i>	S
Orchardgrass	<i>Dactylis glomerata L.</i>	C
Poinsettia, wild	<i>Euphorbia heterophylla L.</i>	S
Pokeweed	<i>Phytolaccaceae</i>	C
Quackgrass	<i>Agropyron repens</i>	C
Sowthistle, perennial	<i>Sonchus arvensis L.</i>	C
Thistle, bull	<i>Cirsium vulgare</i>	S
Thistle, Canada	<i>Cirsium arvense</i>	C
Timothy	<i>Phleum pretense L.</i>	S
Wormwood, biennial	<i>Artemisia biennis</i>	C

APPLICATION AND MIXING PROCEDURES

Uniform, thorough spray coverage is important to achieve consistent weed control with AX GLUFOSINATE 280 HERBICIDE.

Ground Application

- Apply early when weeds are small with directed rates as identified in the Rate Tables for each crop.
- Apply AX GLUFOSINATE 280 HERBICIDE in a minimum of 15 gallons of water per acre. Increase to 20 gallons of water per acre if dense weed canopy exists.
- See the *Spray Drift Management* section of this label for additional information on proper application of AX GLUFOSINATE 280 HERBICIDE.

Aerial Application

- Apply early when weeds are small with directed rates as identified in the Rate Tables.
- Apply AX GLUFOSINATE 280 HERBICIDE in a minimum of 10 gallons of water per acre.

- See the *Spray Drift Management* section of this label for additional information on proper application of AX GLUFOSINATE 280 HERBICIDE.

Restrictions

- See the *Spray Drift Management* section of this label for additional information on proper application of AX GLUFOSINATE 280 HERBICIDE.
- **DO NOT** use flood jet nozzles, controlled droplet application equipment, or air-assisted spray equipment.

COMPATIBILITY TESTING

If AX GLUFOSINATE 280 HERBICIDE is to be mixed with pesticide products are not listed on this label, test the compatibility of the intended tank mixture prior to mixing the products in the spray tank. The following procedure assumes a spray volume of 25 gallons per acre. For other spray volumes, adjust the amount of the water used accordingly. Check compatibility as follows:

1. Place 1.0 pint of water from the source that will be used to prepare the spray solution in a clear 1-quart jar.
2. For each pound of a dry tank mix partner to be applied per acre, add 1.5 teaspoons to the jar.
3. For each 16 fluid ounces of a liquid tank mix partner to be applied per acre, add 0.5 teaspoon to the jar.
4. For each 16 fluid ounces of AX GLUFOSINATE 280 HERBICIDE to be applied per acre, add 0.5 teaspoon to the jar.
5. After adding all the ingredients, place a lid on the jar and tighten. Invert 10 times to mix.
6. Let the mixture stand for 15 minutes, and evaluate the solution for uniformity and stability. Look for separation, large flakes, precipitates, gels, heavy oily film on the jar, or other signs of incompatibility. If the tank mix partners are not compatible, **DO NOT** use the mixture in a spray tank.
7. After compatibility testing is complete, dispose of any pesticide wastes in accordance with the *Storage and Disposal* section of this label.

MIXING INSTRUCTIONS

Tank Mix Instructions: AX GLUFOSINATE 280 HERBICIDE may be applied in tank mix combinations with labeled rates of other products provided these other products are labeled for the timing and method of application for the crop to be treated. The tank mix partner must be used in accordance with the label limitations and precautions. No label dosage rates may be exceeded. This product cannot be mixed with any product containing a label prohibition against such mixing. Refer to the specific crop section for rates and other restrictions.

AX GLUFOSINATE 280 HERBICIDE is formulated to mix readily in water. Prior to adding AX GLUFOSINATE 280 HERBICIDE to the spray tank, ensure that the spray tank is thoroughly clean, particularly if a herbicide with the potential to injure crops was previously used (see *Cleaning Instructions*).

It is the pesticide user's responsibility to ensure that all products are registered for the intended use. Read and follow the applicable restrictions and limitations and directions for use on all product labels involved in tank mixing. Users must follow the most restrictive directions for use and precautionary statements of each product in the tank mixture.

Mixing Instructions for AX GLUFOSINATE 280 HERBICIDE

1. Start with properly calibrated and clean equipment.
2. Fill the spray tank half full with water.
3. Start agitation.
4. If mixing with a flowable/wettable powder tank mix partner. Prepare a slurry of the proper amount of the product in a small amount of water. Add the slurry to the spray tank.
5. Add ammonium sulfate (AMS) to the spray tank if needed.
6. If mixing with a liquid tank mix partner, add the liquid mix partner next.
7. Complete filling the spray tank with water before adding AX GLUFOSINATE 280 HERBICIDE, as foaming may occur.
8. Add AX GLUFOSINATE 280 HERBICIDE when tank is full and continue agitation.

9. If foaming occurs, use a silicone-based antifoam agent.

Ensure that all spray system lines including pipes, booms, etc. have the correct concentration of spray solution by flushing out the spray system lines before starting the crop application.

If tank mix partners on this label are added, maintain good agitation at all times until contents of the tank are sprayed. If the spray mixture is allowed to settle, thorough agitation is required to resuspend the mixture before spraying is resumed. Keep bypass line on or near bottom of tank to minimize foaming. Screen size in nozzles or line strainers must be 50 mesh or larger.

CLEANING INSTRUCTIONS

Prior to AX GLUFOSINATE 280 HERBICIDE Use

Before using AX GLUFOSINATE 280 HERBICIDE, thoroughly clean bulk storage tank, refillable tank, nurse tanks, spray tanks, lines, and filter, particularly if an herbicide with the potential to injure crops was previously used. Equipment needs to be thoroughly rinsed using a commercial tank cleaner.

After AX GLUFOSINATE 280 HERBICIDE Use

After using this product, triple rinse the spray equipment and clean with a commercial tank cleaner before using the equipment for a new application. Make sure any rinsate or foam is thoroughly removed from spray tank and boom. Rinsate may be disposed following the pesticide disposal directions on this label.

MANDATORY SPRAY DRIFT MITIGATION

- When applying to crops via aerial application equipment, the spray boom must be mounted on the aircraft so as to minimize drift caused by wing tip or rotor blade vortices. The boom length must not exceed 75% of the wingspan or 90% of the rotor blade diameter.
- When applying to crops via aerial application equipment, applicators must use 1/2 swath displacement upwind at the downwind edge of the field.
- Do not apply when wind speeds exceed 10 miles per hour at the application site.
- Do not apply during temperature inversions.
- For aerial applications, do not release spray at a height greater than 10 feet above the crop canopy, unless a greater application height is required for pilot safety.
- For ground applications and aerial applications, select nozzle and pressure that deliver medium to coarse spray droplets as indicated in nozzle manufacturer's catalogues and in accordance with ASABE Standard 572.1.
- Spray at the appropriate boom height based on nozzle selection and nozzle spacing, but do not exceed a boom height of 24 inches above target pest or crop canopy. Set boom to lowest effective height over the target pest or crop canopy based on equipment manufacturer's directions. Automated boom height controllers are recommended with large booms to better maintain optimum nozzle to canopy height. Excessive boom height will increase the potential for spray drift.
- For non-crop vegetation management ground applications, apply with the nozzle height no more than 4 feet above the ground or target vegetation, unless necessitated by the application equipment. Examples would include roadside, railroad, utility rights of way, forestry and other industrial vegetation management applications where safety or natural barriers obstruct application.

ADVISORY SPRAY DRIFT LANGUAGE

The interaction of many equipment and weather-related factors determines the potential for spray drift. The applicator is responsible for considering all these factors when making application decisions.

POLLINATOR ADVISORY

This product contains an herbicide. Follow all label directions and precautions to minimize potential off-target exposure in order to prevent effects to non-target plants adjacent to the treated site which may serve as habitat or forage for pollinators.

IMPORTANCE OF DROPLET SIZE

The most effective way to reduce drift potential is to apply large droplets. The best drift management strategy is to apply the largest droplets that provide sufficient coverage and control. The presence of sensitive species nearby, the environmental conditions, and pest pressure may affect how an applicator balances drift control and coverage. APPLYING LARGER DROPLETS REDUCES DRIFT POTENTIAL, BUT WILL NOT PREVENT DRIFT IF APPLICATIONS ARE MADE IMPROPERLY OR UNDER UNFAVORABLE ENVIRONMENTAL CONDITIONS! See Wind, Temperature and Humidity, and Temperature Inversions sections of this label.

Techniques for Controlling Droplet Size:

- **Volume** - Use high flow rate nozzles to apply the highest practical spray volume. Nozzles with higher rated flows produce larger droplets.
- **Pressure** - Use the lower spray pressures recommended for the nozzle. Higher pressure reduces droplet size and does not improve canopy penetration. WHEN HIGHER FLOW RATES ARE NEEDED, USE A HIGHER-CAPACITY NOZZLE INSTEAD OF INCREASING PRESSURE.
- **Nozzle Type** - Use a nozzle type that is designed for the intended application. With most nozzle types, narrower spray angles produce larger droplets. Consider using low-drift nozzles.

Controlling Droplet Size – Aircraft:

- **Number of Nozzles** - Use the minimum number of nozzles with the highest flow rate that provide uniform coverage.
- **Nozzle Orientation** - Orienting nozzles so that the spray is emitted backwards, parallel to the airstream will produce larger droplets than other orientations. AVOIDING SPRAY DRIFT IS THE RESPONSIBILITY OF THE APPLICATOR.
- **Nozzle Type** - Solid stream nozzles (such as disc and core with swirl plate removed) oriented straight back produce larger droplets than other nozzle types.
- **Boom Length** - Longer booms increase drift potential. Therefore, a shorter boom length is recommended.
- **Application Height** - Application more than 10 feet above the canopy increases the potential for spray drift.

Boom Height

Setting the boom at the lowest referenced height (if specified) which provides uniform coverage reduces the exposure of droplets to evaporation and wind. For ground equipment, the boom should remain level with the crop and have minimal bounce.

Drift Reduction Technology (DRT)

The EPA Drift Reduction Technology (DRT) Program was developed to encourage the manufacturer, marketing, and use of spray technologies scientifically verified to significantly reduce pesticide drift. The use of DRTs should result in significantly less pesticide from spray applications drifting and being deposited in areas not targeted by those applications, compared to spray technologies that do not meet the minimum DRT standard. EPA-verified drift reduction technologies (DRTs) and their ratings will be added to the following webpage as they become available: <https://www.epa.gov/reducing-pesticide-drift/epa-verified-and-rated-drift-reduction-technologies>

Wind

Drift potential increases at wind speeds of less than 3 mph (due to inversion potential) or more than 10 mph. However, many factors, including droplet size and equipment type determine drift potential at any given wind speed. AVOID APPLICATIONS DURING GUSTY OR WINDLESS CONDITIONS.

Note: Local terrain can influence wind patterns. Every applicator needs to be familiar with local wind patterns and how they affect spray drift

Temperature and Humidity

When making applications in hot and dry conditions, set up equipment to produce larger droplets to reduce effects of evaporation.

Temperature Inversions

Drift potential is high during a temperature inversion. Temperature inversions restrict vertical air mixing, which causes small suspended droplets to remain close to the ground and move laterally in a concentrated cloud. Temperature inversions are characterized by increasing temperature with altitude and are common on nights with limited cloud cover and light to no wind. They begin to form as the sun

sets and often continue into the morning. Their presence can be indicated by ground fog; however, if fog is not present, inversions can also be identified by the movement of smoke from a ground source or an aircraft smoke generator. Smoke that layers and moves laterally in a concentrated cloud (under low wind conditions) indicates an inversion, while smoke that moves upward and rapidly dissipates indicates good vertical air mixing.

Shielded Sprayers

Shielding the boom or individual nozzles can reduce the effects of wind. However, it is the responsibility of the applicator to verify that the shields are preventing drift and not interfering with uniform deposition of the product.

APPLICATION DIRECTIONS FOR BURNDOWN USE

AX GLUFOSINATE 280 HERBICIDE may be applied as a burndown treatment prior to planting or prior to emergence of canola, corn, sweet corn, cotton, soybean, sugar beet[*], LL or glufosinate-resistant canola, LL or glufosinate-resistant corn, LL or glufosinate-resistant sweet corn[*], LL or glufosinate-resistant soybean, and LL or glufosinate-resistant sugar beet[*].

[*Not for use in California]

Application Timing	<ul style="list-style-type: none"> • Apply to small and actively growing weeds, targeting less than 3 inch weeds in height. For additional information on weed heights refer to the Weed Control for Row Crops section. • For Best results, warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE. • Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness. • To avoid the possibility of reduced lambsquarters, Palmer amaranth and velvetleaf control, applications must made between dawn and 2 hours before sunset.
Application Use Rate	<ul style="list-style-type: none"> • Apply 29 to 43 fluid ounces (0.53 to 0.79 lb ai) per acre depending on crop, weed species and intention of post application use. Please see application charts below.
Adjuvant	<ul style="list-style-type: none"> • Ammonium sulfate (AMS) can be used at 1.5 to 3 pounds per acre. Rates are dependent on tankmix partners, environmental conditions, temperatures and potential for leaf burn. • AMS has shown to improve weed control of difficult-to-control weeds, like velvetleaf and lambsquarters, under difficult environmental conditions (low relative humidity) or hard water. • Anti-foam agent is advised.
Surfactants/Oils	<ul style="list-style-type: none"> • The use of surfactants may be included. Please refer to the surfactant label for more detailed information.
Spray Volume	<ul style="list-style-type: none"> • 15 GPA minimum. • If dense canopy, large weeds or unfavorable growing conditions are present, increase water volume to 20 GPA.
Nozzle Spray Quality	<ul style="list-style-type: none"> • AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires proper nozzles with uniform thorough spray coverage to achieve optimum weed control. • See nozzle section for more detailed information.
Rainfast	<ul style="list-style-type: none"> • 4 hours.

TABLE 4. APPLICATION DIRECTIONS FOR CONVENTIONAL AND NON GLUFOSINATE-RESISTANT CROPS

Crop	Burndown	In-Season Applications	Per Year
Canola, Soybean, Sweet Corn	29 to 43 fl oz/A (0.53 to 0.79 lb ai/A)	None	43 fl oz/A (0.79 lb ai/A)
Sugar Beet	29 to 36 fl oz/A (0.53 to 0.66 lb ai/A)	None	36 fl oz/A (0.66 lb ai/A)
Cotton Use Pattern 1	29 fl oz/A	2 applications at 29 fl oz/A*	87 fl oz/A

Crop	Burndown	In-Season Applications	Per Year
	(0.53 lb ai/A)	(0.53 lb ai/A)	(1.59 lbs ai/A)
Cotton Use Pattern 2	30 to 43 fl oz/A (0.55 to 0.79 lb ai/A)	1 application at 29 fl oz/A* (0.53 lb ai/A)	72 fl oz/A (1.3 lbs ai/A)

* Post application in non LL or glufosinate-resistant cotton can ONLY be applied with a hooded sprayer. See *Application Directions for Cotton* for more information.

Restrictions - Conventional and non Glufosinate-resistant Crops

- **Canola, Corn and Soybeans:**

- **DO NOT** make more than one burndown application per year.
- **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre per application.
- **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre for all application timings, per year.
- **DO NOT** make in-season (postemergent) applications of this product.

- **Sugar Beets:**

- **DO NOT** make more than one burndown application per year.
- **DO NOT** apply more than 36 fluid ounces (0.66 lb ai) per acre per application
- **DO NOT** apply more than 36 fluid ounces (0.66 lb ai) per acre for all application timings, per year.
- **DO NOT** make in-season (postemergent) applications of this product.

- **In Cotton (use pattern 1)**

- **DO NOT** make more than one burndown application per year.
- **DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre per application.
- **DO NOT** apply more than 87 fluid ounces (1.59 lbs ai) per acre for all application timings, per year.
- **DO NOT** exceed a total of three applications of this product, including all application timings, per year. If a burndown treatment of 29 fluid ounces (0.53 lb ai) was applied, only two in-season (postemergent) applications at 29 fluid ounces (0.53 lb ai) may be applied.
- Make repeat applications at a minimum of 10 days apart.

- **In Cotton (use pattern 2)**

- **DO NOT** make more than one burndown application per year.
- **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre per application.
- **DO NOT** apply more than 72 fluid ounces (1.3 lbs ai) per acre, including all application timings, per year.
- **DO NOT** exceed a total of two applications of this product, including all application timing, per year. If a burndown treatment was applied at a rate greater than 29 fluid ounces (0.53 lb ai), only one in-season (postemergent) application at 29 fluid ounces (0.53 lb ai) may be applied.
- Make repeat applications at a minimum of 10 days apart.

TABLE 5. APPLICATION DIRECTIONS FOR LL OR GLUFOSINATE-RESISTANT CROPS

	Burndown	In-Season Application	Per Year
LL or glufosinate-resistant Soybean, LL or glufosinate-resistant Corn	29 to 43 fl oz/A (0.53 to 0.79 lb ai/A)	Up to 2 applications at 29 - 43 fl oz/A (0.53 to 0.79 lb ai/A)	87 fl oz/A (1.59 lbs ai/A)
LL or glufosinate-resistant Canola	29 to 43 fl oz/A (0.53 to 0.79 lb ai/A)	Up to 2 applications at 29 fl oz/A (0.53 lb ai/A)	87 fl oz/A (1.59 lbs ai/A)
LL or glufosinate-resistant Cotton Use Pattern 1	29 fl oz/A (0.53 lb ai/A)	2 applications at 29 fl oz/A (0.53 lb ai/A)	87 fl oz/A (1.59 lbs ai/A)
LL or glufosinate-resistant Cotton Use Pattern 2	30 to 43 fl oz/A (0.55 to 0.79 lb ai/A)	1 application at 29 fl oz/A (0.53 lb ai/A)	72 fl oz/A (1.3 lbs ai/A)
LL or glufosinate-resistant Sugar beet	29 to 36 fl oz/A (0.53 to 0.66 lb ai/A)	1 application at 29 fl oz/A (0.53 lb ai/A)	60 fl oz/A (1.1 lbs ai/A)

Restrictions - LL or Glufosinate-resistant Crops

- **Canola:**
 - **DO NOT** make more than one burndown application per year.
 - **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre per application.
 - **DO NOT** apply more than 87 fluid ounces (1.59 lb ai) per acre for all application timings, per year.
 - **DO NOT** exceed a total of three applications of this product, including all application timings (one burndown application and up to two in-season (postemergent) applications) per year.
 - Make repeat applications at a minimum of 7 days apart.
- **Field Corn:**
 - **DO NOT** make more than one burndown application per year.
 - **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre per application.
 - **DO NOT** apply more than 87 fluid ounces (1.59 lb ai) per acre for all application timings, per year.
 - **DO NOT** exceed a total of three applications of this product, including all application timings (one burndown application and up to two in-season (postemergent) applications) per year.
 - Make repeat applications at a minimum of 7 days apart.
- **Sweet Corn:**
 - **DO NOT** make more than one burndown application per year.
 - **DO NOT** apply more than 22 fluid ounces (0.40 lb ai) per acre per application.
 - **DO NOT** apply more than 44 fluid ounces (0.80 lb ai) per acre for all application timings, per year.
 - **DO NOT** make an in-season (postemergent) application to sweet corn crop if this product was used in a burndown application.
 - If no burndown treatment is made, see the **Application Directions for Use on LL or Glufosinate-resistant Sweet Corn** section of this label for in-season application directions.
 - Make repeat applications at a minimum of 7 days apart.
- **In Cotton (use pattern 1)**
 - **DO NOT** make more than one burndown application per year.
 - **DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre per application.
 - **DO NOT** apply more than 87 fluid ounces (1.59 lbs ai) per acre for all application timings, per year.
 - **DO NOT** exceed a total of three applications of this product, including all application timings, per year. If a burndown treatment of 29 fluid ounces (0.53 lb ai) was applied, only two in-season (postemergent) applications at 29 fluid ounces (0.53 lb ai) may be applied.
 - Make repeat applications at a minimum of 10 days apart.
- **In Cotton (use pattern 2)**
 - **DO NOT** make more than one burndown application per year.
 - **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre per application.
 - **DO NOT** apply more than 72 fluid ounces (1.3 lbs ai) per acre, including all application timings, per year.
 - **DO NOT** exceed a total of two applications of this product, including all application timing, per year. If a burndown treatment was applied at a rate greater than 29 fluid ounces (0.53 lb ai), only one in-season (postemergent) application at 29 fluid ounces (0.53 lb ai) may be applied.
 - Make repeat applications at a minimum of 10 days apart.
- **Soybeans:**
 - **DO NOT** make more than one burndown application per year.
 - **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre per application.
 - **DO NOT** apply more than 87 fluid ounces (1.59 lb ai) per acre for all application timings, per year.
 - **DO NOT** exceed a total of three applications of this product, including all application timings (one burndown application and up to two in-season (postemergent) applications) per year.
 - Make repeat applications at a minimum of 5 days apart.
- **Sugar Beets:**
 - **DO NOT** make more than one burndown application per year.
 - **DO NOT** apply more than 36 fluid ounces (0.66 lb ai) per acre per application
 - **DO NOT** apply more than 60 fluid ounces (1.1 lb ai) per acre for all application timings, per year.

- **DO NOT** exceed a total of two applications of this product, including all application timings per year. If a burndown treatment of this product was made up to one in-season (postemergent) application may be made.
- Make repeat applications at a minimum of 10 days apart.

APPLICATION DIRECTIONS FOR USE ON LIBERTYLINK OR GLUFOSINATE-RESISTANT CANOLA

Apply AX GLUFOSINATE 280 HERBICIDE only to canola labeled as LibertyLink or glufosinate-resistant. Uniform, thorough spray coverage is necessary to achieve optimum weed control.

APPLICATION DIRECTIONS

Application Timing	<ul style="list-style-type: none"> • Apply to small and actively growing weeds, targeting less than 3 inch weeds in height. For additional information on weed heights refer to the Weed Control for Row Crops section. • For Best results, warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE. • Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness. • To avoid the possibility of reduced lambsquarters, Palmer amaranth and velvetleaf control, applications must be made between dawn and 2 hours before sunset.
Application Use Rate	<ul style="list-style-type: none"> • Apply 22 to 29 fluid ounces (0.40 to 0.53 lb ai) per acre depending on weed species, size and density per weed chart. • If required, a second application up to 29 fluid ounces (0.53 lb ai) per acre can be applied. • Second application must be made minimum 7 days after the first application.
Application Use Rate with Tank Mix Partners	<ul style="list-style-type: none"> • Apply 22 to 29 fluid ounces (0.40 to 0.53 lb ai) per acre depending on weed species, size and density per weed chart • This product can be tank mixed with other herbicides registered for the same use and timing. • If required, a second application up to 29 fluid ounces (0.53 lb ai) per acre can be applied. • Second application must be made minimum 7 days after the first application. • Tank mixes may aid in the performance of AX GLUFOSINATE 280 HERBICIDE. Please refer to weed chart tables for a listing of weed species controlled at this rate. • No additional surfactant is needed with any tank mix partner. • The tank mix partner must be used in accordance with the label limitations and precautions. • No label dosage rates may be exceeded. • AX GLUFOSINATE 280 HERBICIDE cannot be mixed with any product containing a label prohibition against such mixing.
Adjuvant	<ul style="list-style-type: none"> • Ammonium sulfate (AMS) can be used at 1.5 to 3 pounds per acre. Rates are dependent on tankmix partners, environmental conditions, temperatures and potential for leaf burn. • AMS has shown to improve weed control of difficult-to-control weeds, like velvetleaf and lambsquarters, under difficult environmental conditions (low relative humidity) or hard water. • Anti-foam agent is advised to control the foaming.
Surfactants/Oils	<ul style="list-style-type: none"> • The use of additional surfactants or crop oils may increase the risk of crop response. Please refer to the surfactant label for more detailed information.
Application window	<ul style="list-style-type: none"> • Cotyledon up to early bolt stage of LL or glufosinate-resistant canola. • Slight discoloration of the canola may be visible after application. This effect is temporary and will not influence crop growth, maturity, or yield.
Spray Volume	<ul style="list-style-type: none"> • 15 GPA minimum. • If dense canopy, large weeds or unfavorable growing conditions are present, increase water volume to 20 GPA.

Nozzle Spray Quality	<ul style="list-style-type: none"> AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires proper nozzles with uniform thorough spray coverage to achieve optimum weed control. See nozzle section for more detailed information.
Rainfast	<ul style="list-style-type: none"> 4 hours.
Maximum Number of Applications per Year	<ul style="list-style-type: none"> Refer to Table 5

Precaution – LL or Glufosinate-resistant Canola

- Slight discoloration of the canola may be visible after application. This effect is temporary and will not influence crop growth, maturity or yield.

Restrictions - LL or Glufosinate-resistant Canola

- DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre per application.
- DO NOT** apply more than 87 fluid ounces (1.59 lb ai) per acre per year for all application timings.
- DO NOT** make more than three applications of this product, including all application timings, per year.
- Sequential applications must be made at least 7 days apart.
- DO NOT** use on LL or glufosinate-resistant canola in the states of Alabama, Delaware, Georgia, Kentucky, Maryland, New Jersey, North Carolina, South Carolina, Tennessee, Virginia and West Virginia.
- Preharvest Interval (PHI): DO NOT** apply this product within 65 days of harvesting LL or glufosinate-resistant canola.
- DO NOT** graze the treated crop or cut for hay.
- DO NOT** apply this product if LL or glufosinate-resistant canola shows injury from prior herbicide applications or environmental stress (drought, excessive rainfall, etc.).
- DO NOT** apply this product through any type of irrigation system.
- Refer to the ***“Rotational Crop Restrictions”*** section under the **“Product Information”** heading of this label for the appropriate rotational crop plant back intervals.

APPLICATION RATE AND TIMING FOR LL OR GLUFOSINATE-RESISTANT CANOLA SEED PROPAGATION

Up to three applications of AX GLUFOSINATE 280 HERBICIDE at up to 29 fluid ounces (0.53 lb ai) per acre per application may be made to LL or glufosinate-resistant canola for seed propagation. Applications may be made from the cotyledon stage up to the early bolting stage (e.g., BBCH 18 to 30, between just prior to stem elongation/bolting, eight or more leaves and beginning of stem elongation, no internodes).

Restrictions - LL or Glufosinate-resistant Canola for Seed Propagation

- DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre per application.
- DO NOT** apply more than three applications of this product at up to 29 fluid ounces (0.53 lb ai) per acre per application per year. Sequential applications must be made at least 7 days apart.
- DO NOT** apply more than 87 fluid ounces (1.59 lbs ai) per acre per year.
- DO NOT** apply this product beyond the early bolting stage or within 65 days of harvesting canola seed.
- DO NOT** use treated canola seed for food, feed or oil purposes.
- DO NOT** apply this product if canola shows injury from prior herbicide applications or environmental stress
- (drought, excessive rainfall, etc.).
- DO NOT** apply this product through any type of irrigation system.

APPLICATION DIRECTIONS FOR USE ON LIBERTYLINK OR GLUFOSINATE-RESISTANT FIELD CORN AND LIBERTYLINK OR GLUFOSINATE-RESISTANT SILAGE CORN

Apply AX GLUFOSINATE 280 HERBICIDE only to corn labeled as LibertyLink or glufosinate-resistant. Uniform, thorough spray coverage is necessary to achieve consistent weed control.

APPLICATION DIRECTIONS

Application Timing	<ul style="list-style-type: none"> • Apply to small and actively growing weeds, targeting less than 3 inch weeds in height. For additional information on weed heights refer to the Weed Control for Row Crops section • For Best results, warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE. • Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness. • To avoid the possibility of reduced lambsquarters, Palmer amaranth and velvetleaf control, applications must be made between dawn and 2 hours before sunset.
Application window	<ul style="list-style-type: none"> • Emergence up to V6 stage of growth.
Application Use Rate	<ul style="list-style-type: none"> • Apply 29 to 43 fluid ounces (0.53 to 0.79 lb ai) per acre depending on weed species, size and density per weed chart. • If required, a second application of 29 to 43 fluid ounces (0.53 to 0.79 lb ai) per acre can be applied. • The second application must be made minimum 7 days after the first application.
Application Use Rate with Tank Mix Partners	<ul style="list-style-type: none"> • Apply 22 to 43 fluid ounces (0.40 to 0.79 lb ai) per acre of this product with labeled tank mix partners depending on weed species, size and density per weed chart. • This product can be tank mixed with other herbicides registered for the same use and timing. • If required, a second application of 29 to 43 fluid ounces (0.53 to 0.79 lb ai) per acre can be applied. • The second application must be made minimum 7 days after the first application. • Tank mixes may aid in the performance of AX GLUFOSINATE 280 HERBICIDE. Please refer to weed chart tables for a listing of weed species controlled at this rate. • No additional surfactant is needed with any tank mix partner. • The tank mix partner must be used in accordance with the label limitations and precautions. • No label dosage rates may be exceeded. • AX GLUFOSINATE 280 HERBICIDE cannot be mixed with any product containing a label prohibition against such mixing.
Adjuvant	<ul style="list-style-type: none"> • Ammonium sulfate (AMS) can be used at 11.5 to 3 pounds per acre. Rates are dependent on tankmix partners, environmental conditions, temperatures and potential for leaf burn. • AMS has shown to improve weed control of difficult-to-control weeds, like velvetleaf and lambsquarters, under difficult environmental conditions (low relative humidity) or hard water. • Anti-foam agent is advised.
Surfactants/Oils	<ul style="list-style-type: none"> • The use of additional surfactants or crop oils may increase the risk of crop response. Please refer to surfactant label for more detailed directions
Spray Volume	<ul style="list-style-type: none"> • 15 GPA minimum • If dense canopy, large weeds or unfavorable growing conditions are present, increase water volume to a minimum of 20 GPA
Nozzle Spray Quality	<ul style="list-style-type: none"> • AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires proper nozzles with uniform thorough spray coverage to achieve optimum weed control. • See nozzle section for more detailed information.
Rainfast	<ul style="list-style-type: none"> • 4 hours
Maximum Number of Applications per Year	<ul style="list-style-type: none"> • Refer to Table 5

APPLICATION DROP NOZZLE EQUIPMENT

Applications of AX GLUFOSINATE 280 HERBICIDE on LL or glufosinate-resistant corn may be made with drop nozzles from emergence until LL or glufosinate-resistant corn is 36 inches tall. Avoid spraying into the whorl or leaf axils of the corn stalks.

Restrictions – LL or Glufosinate-resistant Field Corn and LL or Glufosinate-resistant Silage Corn

- **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) of this product per acre per application.
- **DO NOT** apply more than 87 fluid ounces (1.59 lb ai) per acre per year on LL or glufosinate-resistant corn.
- **DO NOT** make more than three applications of this product, including all application timings, per year.
- Sequential applications must be made at least 7 days apart.
- **Preharvest Interval (PHI): DO NOT** apply this product within 60 days of harvesting corn forage and within 70 days of harvesting corn grain and corn fodder.
- **DO NOT** use nitrogen solutions as spray carriers.
- **DO NOT** apply this product if corn shows injury from prior herbicide applications or environmental stress (drought, excessive rainfall, etc.).
- **DO NOT** apply this product through any type of irrigation system.
- Refer to the “**Rotational Crop Restrictions**” section under the “**Product Information**” heading of this label for the appropriate rotational crop plant back intervals.

APPLICATION DIRECTIONS FOR USE ON LIBERTYLINK OR GLUFOSINATE-RESISTANT COTTON

Apply AX GLUFOSINATE 280 HERBICIDE only to cotton labeled as LibertyLink or glufosinate-resistant. Uniform, thorough spray coverage is necessary to achieve consistent weed control.

APPLICATION DIRECTIONS

Application Timing	<ul style="list-style-type: none">• Apply to small and actively growing weeds, targeting less than 3 inch weeds in height. For additional information on weed heights refer to the Weed Control for Row Crops section.• For Best results, warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE.• Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness.• To avoid the possibility of reduced lambsquarters, Palmer amaranth and velvetleaf control, applications must be made between dawn and 2 hours before sunset.
Application Use Rate Scenario 1 (2 post applications)	<ul style="list-style-type: none">• Apply 32 to 43 fluid ounces (0.59 to 0.79 lb ai) per acre in first application depending on weed species, size and density per weed chart.• If required a second application of 29 fluid ounces (0.53 lb ai) per acre can be applied.• The second application must be made minimum 10 days after the first application.
Application Use Rate Scenario 2 (3 post applications)	<ul style="list-style-type: none">• Apply 29 fluid ounces (0.53 lb ai) per acre per application depending on weed species, size and density per weed chart.• If required a second application of 29 fluid ounces (0.53 lb ai) per acre can be applied, followed by a third application of 29 fluid ounces (0.53 lb ai) per acre.• The sequential applications must be made minimum 10 days up to 14 days after each other.

Adjuvants	<ul style="list-style-type: none"> Ammonium sulfate (AMS) can be used at 1.5 to 3 pounds per acre. Rates are dependent on tankmix partners, environmental conditions, temperatures and potential for leaf burn. AMS has shown to improve weed control of difficult-to-control weeds, like velvetleaf and lambsquarters, under difficult environmental conditions (low relative humidity) or hard water. Anti-foam agent is advised.
Surfactants/Oils	<ul style="list-style-type: none"> The use of additional surfactants or crop oils may increase the risk of crop response. Please refer to surfactant label for more detailed directions.
Application window	<ul style="list-style-type: none"> Emergence up to early bloom.
Spray Volume	<ul style="list-style-type: none"> 15 GPA minimum. If dense canopy, large weeds or unfavorable growing conditions are present, increase water volume to a minimum of 20 GPA.
Nozzle Spray Quality	<ul style="list-style-type: none"> AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires proper nozzles with uniform thorough spray coverage to achieve optimum weed control. See nozzle section for more detailed information.
Rainfast	<ul style="list-style-type: none"> 4 hours.
Maximum Number of Applications per Year	<ul style="list-style-type: none"> Refer to Table 5

APPLICATION RATE AND TIMING

Use Pattern	1 st Application	2 nd Application	3 rd Application	Per Year
Option 1	32 to 43 fl oz/A (0.59 to 0.79 lb ai/A)	29 fl oz/A (0.53 lb ai/A)	None	72 fl oz/A (1.3 lbs ai/A)
Option 2	29 fl oz/A (0.53 lb ai/A)	29 fl oz/A (0.53 lb ai/A)	29 fl oz/A (0.53 lb ai/A)	87 fl oz/A (1.59 lbs ai/A)

Restrictions – LL or Glufosinate-resistant Cotton

Option 1:

- DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre in a first application.
- DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre in a second application.
- DO NOT** apply more than 72 fluid ounces (1.3 lb ai) per acre per year for all application timings.
- DO NOT** make more than three applications of this product, including all application timings, per year.
- Make repeat applications at a minimum of 10 days apart.

• Option 2:

- DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre per application.
- DO NOT** apply more than 87 fluid ounces (1.6 lb ai) per acre per year for all application timings.
- DO NOT** make more than three applications per year.
- Sequential applications must be at least 10 to 14 days apart.
- Preharvest Interval (PHI): DO NOT** apply this product within 70 days prior to cotton harvest.
- DO NOT** apply this product to LL or glufosinate-resistant cotton in Florida, South of Tampa (Florida Route 60), or in Hawaii, except for test plots or breeding nurseries.
- DO NOT** apply this product through any type of irrigation system.
- Refer to the “**Rotational Crop Restrictions**” section under the “**Product Information**” heading of this label for the appropriate rotational crop plant back intervals.

LL or Glufosinate-resistant COTTON TANK MIX INSTRUCTIONS

To support product performance, this product can be mixed with other herbicides registered for use on cotton. It is the pesticide user’s responsibility to ensure that all products are registered for the intended use. Read and follow the applicable restrictions and limitations and directions for use on all product labels

involved in tank mixing. Users must follow the most restrictive directions for use and precautionary statements of each product in the tank mix.

APPLICATION DIRECTIONS FOR USE ON COTTON

Application of AX GLUFOSINATE 280 HERBICIDE to cotton varieties not labeled as LibertyLink or glufosinate-resistant requires the use of hooded spray equipment designed to minimize exposure of the spray to the cotton stand. Uniform, thorough spray coverage is necessary to achieve consistent weed control.

APPLICATION DIRECTIONS

Application Timing	<ul style="list-style-type: none"> • Apply to small and actively growing weeds, targeting less than 3 inch weeds in height. • For additional information on weed heights refer to the Weed Control for Row Crops section. • For Best results, warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE. • Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness. • To avoid the possibility of reduced lambsquarters, Palmer amaranth and velvetleaf control, applications must be made between dawn and 2 hours before sunset.
Application Use Rate Scenario 1 (2 post applications)	<ul style="list-style-type: none"> • Apply 32 to 43 fluid ounces (0.59 to 0.79 lb ai) per acre in first application depending on weed species, size and density per weed chart.
	<ul style="list-style-type: none"> • If required a second application of 29 fluid ounces (0.53 lb ai) per acre can be applied. • The second application must be made minimum 10 days up to 14 days after the first application.
Application Use Rate Scenario 2 (3 post applications)	<ul style="list-style-type: none"> • Apply 29 fluid ounces (0.53 lb ai) per application depending on weed species, size and density per weed chart.
	<ul style="list-style-type: none"> • If required a second application of 29 fluid ounces (0.53 lb ai) per acre can be applied, followed by a third application of 29 fluid ounces (0.53 lb ai) per acre. • The sequential applications must be made minimum 10 days up to 14 days after each other.
Adjuvants	<ul style="list-style-type: none"> • Ammonium sulfate (AMS) can be used at 1.5 to 3 pounds per acre. Rates are dependent on tankmix partners, environmental conditions, temperatures and potential for leaf burn. • AMS has shown to improve weed control of difficult-to-control weeds, like velvetleaf and lambsquarters, under difficult environmental conditions (low relative humidity) or hard water. • Anti-foam agent is advised.
Surfactants/Oils	<ul style="list-style-type: none"> • The use of additional surfactants or crop oils may increase the risk of crop response. • Please refer to surfactant label for more detailed directions.
Application window	<ul style="list-style-type: none"> • Emergence up to early bloom.
Spray Volume	<ul style="list-style-type: none"> • 15 GPA minimum. • If dense canopy, large weeds or unfavorable growing conditions are present, increase water volume to a minimum of 20 GPA.
Nozzle Spray Quality	<ul style="list-style-type: none"> • AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires proper nozzles with uniform thorough spray coverage to achieve optimum weed control. • See nozzle section for more detailed information.

Rainfast	<ul style="list-style-type: none"> • 4 hours.
Maximum Number of Applications per Year	<ul style="list-style-type: none"> • Refer to Table 4

APPLICATION METHODS TO NON GLUFOSINATE-RESISTANT COTTON

Application of AX GLUFOSINATE 280 HERBICIDE to non glufosinate-resistant cotton varieties requires the use of hooded spray equipment designed to minimize exposure of the spray to the cotton stand. A hooded sprayer directs the spray onto weeds, while shielding the cotton stand from contact. Use nozzles that provide uniform coverage within the treated area. Keep hoods on these sprayers adjusted to protect desirable vegetation. Extreme care must be exercised to avoid exposure of the desirable vegetation to the spray.

With a hooded sprayer, the spray pattern is completely enclosed on the top and all 4 sides by a hood, thereby shielding the crop from the spray solution. This equipment must be set up and operated in a manner that avoids bouncing or raising the hoods off the ground in any way. The spray hoods must be operated on the ground or skimming across the ground. Tractor speed must be adjusted to avoid bouncing of the spray hoods. Avoid operation on rough or sloping ground where the spray hoods might be raised off the ground. If the hoods are raised, spray particles may escape and come into contact with the cotton, causing damage or destruction of the crop.

Herbicide rates and spray volume Instructions are presented as broadcast equivalents and must be reduced in proportion to the area actually treated. Use the following formulas to calculate the correct rate and volume per planted (field) acre:

$$\frac{\text{Band width in inches}}{\text{Row width in inches}} \times \text{Broadcast RATE per acre} = \text{Amount of banded product needed per acre}$$

$$\frac{\text{Band width in inches}}{\text{Row width in inches}} \times \text{Broadcast VOLUME per acre} = \text{Amount of banded product needed per acre}$$

POST-HARVEST - Fall Burndown

AX GLUFOSINATE 280 HERBICIDE may be applied as a post-harvest burndown treatment to fields (after cotton harvest). Up to 43 fluid ounces (0.79 lb ai) per acre of this product may be applied in a single application to control larger weeds growing in the crop at the time of harvest. If more than 29 fluid ounces (0.53 lb ai) is used in a single application, the yearly total may not exceed 72 fluid ounces (1.3 lb ai) per acre, including all application timings. Refer to the *Rotational Crop Restrictions* section of this label for appropriate rotational crop information.

COTTON TANK MIX INSTRUCTIONS

To support product performance, this product can be mixed with other herbicides registered for use on cotton. It is the pesticide user's responsibility to ensure that all products are registered for the intended use. Read and follow the applicable restrictions and limitations and directions for use on all product labels involved in tank mixing. Users must follow the most restrictive directions for use and precautionary statements of each product in the tank mix.

Restrictions – non Glufosinate-resistant Cotton

- **Option 1:**
 - **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre in a first application.
 - **DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre in a second application.
 - **DO NOT** apply more than 72 fluid ounces (1.3 lb ai) per acre per year for all application timings.
 - **DO NOT** make more than three applications of this product, including all application timings, per year.
 - The second application must be made a minimum of 10 days up to 14 days after the first application.
- **Option 2:**
 - **DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre per application.

- **DO NOT** apply more than 87 fluid ounces (1.6 lb ai) per acre per year for all application timings.
- **DO NOT** make more than three in-season applications per year.
- Sequential applications must be at least 10 to 14 days apart.
- **Preharvest Interval (PHI): DO NOT** apply this product within 70 days prior to cotton harvest.
- **DO NOT** apply this product through any type of irrigation system.
- **DO NOT** apply this product to cotton south of Tampa, Florida (Route 60) or in Hawaii (except for test plots or breeding nurseries).
- Refer to the **Rotational Crop Restrictions** section under the **Product Information** heading of this label for the appropriate rotational crop plan back intervals.

APPLICATION DIRECTIONS FOR USE ON LIBERTYLINK OR GLUFOSINATE-RESISTANT SOYBEANS

Apply AX GLUFOSINATE 280 HERBICIDE only to soybeans designated as LibertyLink or glufosinate-resistant. Uniform, thorough spray coverage is necessary to achieve consistent weed control.

APPLICATION DIRECTIONS

Application Timing	<ul style="list-style-type: none"> • Apply to small and actively growing weeds, targeting less than 3 inch weeds in height. For additional information on weed heights refer to the Weed Control for Row Crops section. • For Best results, warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE. • Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness. • To avoid the possibility of reduced lambsquarters, Palmer amaranth and velvetleaf control, applications must be made between dawn and 2 hours before sunset.
Application window	<ul style="list-style-type: none"> • Emergence up to bloom or R1 growth stage.
Application Use Rate	<ul style="list-style-type: none"> • Apply 29 to 43 fluid ounces (0.53 to 0.79 lb ai) per acre depending on weed species, size and density per weed chart. • If required a second application of 29 to 43 fluid ounces (0.53 to 0.79 lb ai) per acre can be applied up to a yearly maximum of 87 fluid ounces (1.6 lb ai) per acre. • The second application must be made minimum 5 days after the first application.
Adjuvant	<ul style="list-style-type: none"> • Ammonium sulfate (AMS) can be used at 1.5 to 3 pounds per acre. Rates are dependent on tankmix partners, environmental conditions, temperatures and potential for leaf burn. • AMS has shown to improve weed control of difficult-to-control weeds, like velvetleaf and lambsquarters, under difficult environmental conditions (low relative humidity) or hard water. • Anti-foam agent is advised.
Surfactants/Oils	<ul style="list-style-type: none"> • The use of additional surfactants or crop oils may increase the risk of crop response. Please refer to surfactant label for more detailed directions.
Spray Volume	<ul style="list-style-type: none"> • 15 GPA minimum. • If dense canopy, large weeds or unfavorable growing conditions are present, increase water volume to a minimum of 20 GPA.
Nozzle Spray Quality	<ul style="list-style-type: none"> • AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires proper nozzles with uniform thorough spray coverage to achieve optimum weed control. • See nozzle section for more detailed information.
Rainfast	<ul style="list-style-type: none"> • 4 hours.
Maximum Number of Applications per Year	<ul style="list-style-type: none"> • Refer to Table 5

APPLICATION RATE AND TIMING

Use Pattern Rate Ranges		
1 st Application	2 nd Application	Per Year
29 to 43 fl oz/A (0.53 to 0.79 lb ai/A)	29 to 43 fl oz/A (0.53 to 0.79 lb ai/A)	87 fl oz/A (1.6 lb ai/A)

Restrictions - LL or Glufosinate-resistant Soybeans

- **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre per application.
- **DO NOT** apply more than 87 fluid ounces (1.6 lbs ai) per acre per year for all application timings.
- **DO NOT** make more than three applications of this product, including all application timings, per year.
- Sequential applications must be made at least 5 days apart.
- **Preharvest Interval (PHI): DO NOT** apply this product within 70 days of harvesting LL or glufosinate-resistant soybean seed.
- **DO NOT** graze the treated crop or cut for hay.
- **DO NOT** use nitrogen solutions as spray carriers. A silicone-based antifoam agent may be added if needed.
- **DO NOT** apply this product if soybeans show injury from prior herbicide applications or environmental stress (drought, excessive rainfall, etc.).
- **DO NOT** apply this product through any type of irrigation system.
- Refer to the “**Rotational Crop Restrictions**” section under the “**Product Information**” heading of this label for the appropriate rotational crop plant back intervals.

LL OR GLUFOSINATE-RESISTANT SOYBEAN TANK MIX INSTRUCTIONS

To support product performance, this product can be mixed with other herbicides registered for use on soybeans. No additional surfactant is needed when tank mixing. It is the pesticide user's responsibility to ensure that all products are registered for the intended use. Read and follow the applicable restrictions and limitations and directions for use on all product labels involved in tank mixing. Users must follow the most restrictive directions for use and precautionary statements of each product in the tank mix.

APPLICATION DIRECTIONS FOR LIBERTYLINK OR GLUFOSINATE-RESISTANT CANOLA, CORN, COTTON, AND SOYBEAN SEED PROPAGATION

AX GLUFOSINATE 280 HERBICIDE may be applied to select out susceptible “segregates”, i.e., canola, corn, cotton, and soybean plants that are sensitive to glufosinate-ammonium during seed propagation.

- **LL or Glufosinate-resistant Canola:** AX GLUFOSINATE 280 HERBICIDE may also be used in canola seed propagation as a foliar spray to selectively eliminate canola plants that do not carry a gene that imparts resistance to glufosinate-ammonium and as such, can be applied to remove susceptible segregates during canola seed propagation. Breeding material not possessing the glufosinate-ammonium resistance gene will be severely injured or killed if treated with this herbicide. See *Application Use Directions for Use on Canola* for use rates, application timing and restrictions.
- **LL or Glufosinate-resistant Corn:** Inbred lines, plants not possessing glufosinate-ammonium resistance, will be severely injured or killed if treated with this herbicide. A hooded sprayer may be used to protect plants from coming into contact with the herbicide application. For the selection of resistant corn “segregates”, AX GLUFOSINATE 280 HERBICIDE may be applied at 22 fluid ounces (0.40 lb ai) per acre plus AMS at 3 pounds per acre (17 pounds per 100 gallons) when corn is in the V-3 to V-4 stage of growth, i.e., 3 to 4 developed collars. A second treatment of 22 fluid ounces (0.40 lb ai) per acre plus AMS at 3 lbs/A may be applied when the corn is in the V-6 to V-7 stage of growth or up to 24 inches tall. Sequential applications must be at least 10 days apart. When temperatures exceed 85°F, the rate of AMS can be reduced to 1.5 pounds per acre (8.5 pounds per 100 gallons) to reduce potential leaf burn.
 - **Restrictions**
 - **DO NOT** apply more than 22 fluid ounces (0.40 lb ai) per acre per application.
 - **DO NOT** apply more than 44 fluid ounces (0.80 lb ai) per acre per year.
 - **DO NOT** make more than 2 applications per year.
 - Sequential applications must be at least 10 days apart.

- **LL or Glufosinate-resistant Cotton:** AX GLUFOSINATE 280 HERBICIDE may also be used in cotton seed propagation as a foliar spray to selectively eliminate cotton plants that do not carry a gene that imparts resistance to glufosinate-ammonium and as such, can be applied to remove susceptible segregates during cotton seed propagation. Breeding material not possessing the glufosinate-ammonium resistance gene will be severely injured or killed if treated with this herbicide. See *Application Use Directions for Use on Cotton* for use rates, application timing and restrictions.
- **LL or Glufosinate-resistant Soybeans:** For the selection of resistant soybean “segregates”, AX GLUFOSINATE 280 HERBICIDE may be applied at up to 29 to 43 fluid ounces (0.53 to 0.79 lb ai) per acre when soybean is in the third trifoliate stage. A second treatment of 29 to 43 fluid ounces (0.53 to 0.79 lb ai) per acre may be applied up to but not including the bloom growth stage of soybean. Sequential applications must be at least 5 days apart.
- **Restrictions**
 - **DO NOT** apply more than 43 fluid ounces (0.79 lb ai) per acre per application.
 - **DO NOT** apply more than 86 fluid ounces (1.58 lb ai) per acre per year.
 - **DO NOT** make more than 2 applications per year.
 - Sequential applications must be at least 5 days apart.

APPLICATION DIRECTIONS FOR USE ON LIBERTYLINK OR GLUFOSINATE-RESISTANT SUGAR BEETS[*]

[*Not for use in California]

Apply AX GLUFOSINATE 280 HERBICIDE only to sugar beets labeled as LibertyLink or glufosinate-resistant. This product is a contact herbicide and requires uniform, thorough spray coverage to achieve optimum weed control.

APPLICATION DIRECTIONS

Application Timing	<ul style="list-style-type: none"> • Apply to small and actively growing weeds, targeting less than 3 inch weeds in height. For additional information on weed heights refer to the Weed Control for Row Crops section. • For Best results, warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE. • Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness. • To avoid the possibility of reduced lambsquarters, Palmer amaranth and velvetleaf control, applications must be made between dawn and 2 hours before sunset.
Application Use Rate	<ul style="list-style-type: none"> • Apply 29 fluid ounces (0.53 lb ai) depending on weed species, size and density per weed chart. • If required a second application of 29 fluid ounces (0.53 lb ai) can be applied. • Second application must be made minimum 10 days after the first application.
Adjuvant	<ul style="list-style-type: none"> • Ammonium sulfate (AMS) can be used at 1.5 to 3 pounds per acre. Rates are dependent on tankmix partners, environmental conditions, temperatures and potential for leaf burn. • AMS has shown to improve weed control of difficult-to-control weeds, like velvetleaf and lambsquarters, under difficult environmental conditions (low relative humidity) or hard water. • Anti-foam agent is advised.
Surfactants/Oils	<ul style="list-style-type: none"> • The use of additional surfactants or crop oils may increase the risk of crop response. Please refer to the surfactant label for more detailed information.
Application window	<ul style="list-style-type: none"> • Cotyledon up to 10 leaf stage of LL or glufosinate-resistant sugar beets.
Spray Volume	<ul style="list-style-type: none"> • 15 GPA minimum. • If dense canopy, large weeds or unfavorable growing conditions are present, increase water volume to 20 GPA.

Nozzle Spray Quality	<ul style="list-style-type: none"> • AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires proper nozzles with uniform thorough spray coverage to achieve optimum weed control. • See nozzle section for more detailed information.
Rainfast	<ul style="list-style-type: none"> • 4 hours.
Maximum Number of Applications per Year	<ul style="list-style-type: none"> • Refer to Table 5

Restrictions – LL or Glufosinate-resistant Sugar Beets

- **DO NOT** apply more than 29 fluid ounces (0.53 lb ai) per acre per application.
- **DO NOT** apply more than 60 fluid ounces (1.1 lbs ai) per acre on LL or glufosinate-resistant sugar beets through any combination of use patterns per year.
- **DO NOT** make more than two applications of this product per year.
- Make repeat applications at a minimum of 10 days apart.
- **Preharvest Interval (PHI): DO NOT** apply this product within 60 days of harvesting sugar beets.
- **DO NOT** plant rotation crops in field treated with this product within 120 days after the last application of this product with the following exceptions:
 - **70 days after last application:** wheat, barley, buckwheat, millet, oats, rye, sorghum and triticale
 - **Any time after last application:** Corn, soybeans, canola and sugar beets resistant to the active ingredient in this product.
- **DO NOT** graze the treated crop or cut for hay
- **DO NOT** apply this product if LL or glufosinate-resistant sugar beets show injury from prior herbicide applications or environmental stress (drought, excess rainfall, etc.)
- **DO NOT** apply this product through any type of irrigation system.

APPLICATION DIRECTIONS FOR USE ON LIBERTYLINK OR GLUFOSINATE-RESISTANT SWEET CORN[*]

[*Not for use in California]

Apply AX GLUFOSINATE 280 HERBICIDE only to sweet corn labeled as LibertyLink or glufosinate-resistant. Uniform, thorough spray coverage is necessary to achieve consistent weed control.

APPLICATION DIRECTIONS

Application Timing	<ul style="list-style-type: none"> • Apply to small and actively growing weeds, targeting less than 3 inch weeds in height. For additional information on weed heights refer to the Weed Control for Row Crops section. • For Best results, warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE. • Weed control may be reduced if application is made when heavy dew, fog, and mist/rain are present; or when weeds are under stress due to environmental conditions including drought, cool temperatures, or extended periods of cloudiness. • To avoid the possibility of reduced lambsquarters, Palmer amaranth and velvetleaf control, applications must be made between dawn and 2 hours before sunset.
Application window	<ul style="list-style-type: none"> • Emergence up to V6 stage of growth.
Application Use Rate	<ul style="list-style-type: none"> • Apply 22 fluid ounces (0.40 lb ai) per acre depending on weed species, size and density per weed chart. • If required, a second application of 22 fluid ounces (0.40 lb ai) per acre can be applied. • The second application must be made minimum 7 days after the first application.
Application Use Rate with Tank Mix Partners	<ul style="list-style-type: none"> • Apply 22 fluid ounces (0.40 lb ai) per acre depending on weed species, size and density per weed chart. • This product can be tank mixed with other herbicides registered for the same use

	<ul style="list-style-type: none"> • If required, a second application of 22 fluid ounces (0.40 lb ai) per acre can be applied. • The second application must be made minimum 7 days after the first application. • Tank mixes may aid in the performance of AX GLUFOSINATE 280 HERBICIDE. Please refer to weed chart tables for a listing of weed species controlled at this rate. • No additional surfactant is needed with any tank mix partner. • The tank mix partner must be used in accordance with the label limitations and precautions. • No label dosage rates may be exceeded. • AX GLUFOSINATE 280 HERBICIDE cannot be mixed with any product containing a label prohibition against such mixing.
Adjuvant	<ul style="list-style-type: none"> • Ammonium sulfate (AMS) can be used at 1.5 to 3 pounds per acre. Rates are dependent on tankmix partners, environmental conditions, temperatures and potential for leaf burn. • AMS has shown to improve weed control of difficult-to-control weeds, like velvetleaf and lambsquarters, under difficult environmental conditions (low relative humidity) or hard water. • Anti-foam agent is advised.
Surfactants/Oils	<ul style="list-style-type: none"> • The use of additional surfactants or crop oils may increase the risk of crop response. Please refer to surfactant label for more detailed directions.
Spray Volume	<ul style="list-style-type: none"> • 15 GPA minimum. • If dense canopy, large weeds or unfavorable growing conditions are present, increase water volume to a minimum of 20 GPA.
Nozzle Spray Quality	<ul style="list-style-type: none"> • AX GLUFOSINATE 280 HERBICIDE is a contact herbicide and requires proper nozzles with uniform thorough spray coverage to achieve optimum weed control. • See nozzle section for more detailed information.
Rainfast	<ul style="list-style-type: none"> • 4 hours.
Maximum Number of Applications per Year	<ul style="list-style-type: none"> • Refer to Table 5

Restrictions – LL or Glufosinate-resistant Sweet Corn

- **DO NOT** apply more than 22 fluid ounces (0.40 lb ai) per acre per application.
- **DO NOT** apply more than 44 fluid ounces (0.80 lbs ai) per acre per year.
- **DO NOT** make more than two applications per year.
- Make repeat applications at a minimum of 10 day apart.
- If this product was used in a burndown application, no post emergence applications may be applied to the crop.
- **Preharvest Interval (PHI): DO NOT** apply within 50 days of harvesting sweet corn ears and within 55 days of harvesting stover.
- **DO NOT** use nitrogen solutions as spray carriers.
- **DO NOT** apply this product if corn shows injury from prior herbicide applications or environmental stress (drought, excessive rainfall, etc.).
- **DO NOT** apply this product through any type of irrigation system.

Refer to the “**Rotational Crop Restrictions**” section under the “**Product Information**” heading of this label for the appropriate rotational crop plant back intervals.

See “Application Directions for Use on Field Corn and Silage Corn” for “Application Methods”, “Mixing Instructions,” and “Weed control Tables.”

APPLICATION DIRECTIONS FOR USE ON LISTED TREE, VINE AND BERRY CROPS

Apply AX GLUFOSINATE 280 HERBICIDE to the tree, vine, and berry crops listed below. Uniform, thorough spray coverage is necessary to achieve consistent weed control.

Registered Crops

- **Bushberry subgroup 13B:** blueberry, currant, elderberry, gooseberry, and huckleberry
- **Other berries:** Lingonberry, Juneberry and Salal
- **Citrus group 10-10:** lemon, orange, grapefruit, lime, mandarin, tangerine, tangelo, calamondin, kumquat, pummelo, citron, citrus hybrids, Tangor, and cultivars, varieties and/or hybrids of these
- **Olives**
- **Pome fruit group 11-10:** Apple, pear, crabapple, loquat, mayhaw, quince, azarole, Medlar, Tejocote, cultivars, varieties and/or hybrids of these
- **Stone fruit group 12-12:** Apricot, cherry, peach, nectarine, plum, capulin, jujube, Sloe, and cultivars, varieties and/or hybrids of these
- **Tree nut group 14:** almonds, filberts, hickory nuts, macadamia nuts (bush nuts), pecans, pistachios, and walnuts
- **Vineyards:** grape varieties (table, wine, and raisins)

Application Rate and Timing

For best results, apply to emerged, young, actively growing weeds. Warm temperatures, high humidity, and bright sunlight improve the performance of AX GLUFOSINATE 280 HERBICIDE. Refer to the **Weed Control for Row Crops** section of this label for selection of the proper rate dependent upon weed species present and size. Weeds under stress or in dense populations will require application at the highest specified label use rate. Stressed conditions also include prior treatments of other contact or systemic herbicides. **DO NOT** retreat these weeds with this product until sufficient regrowth has occurred.

Apply this product as a directed spray to control undesirable vegetation in tree, vine and berries listed on this label. Apply as a broadcast, banded, or spot treatment application depending on the situation to control weeds listed under **Weeds Controlled in Tree, Vine and Berry Crops**. Avoid direct spray or drift to desirable vegetation. Regrowth may occur due to the weed stage of growth at application, low use rate, or environmental conditions. Repeat applications of this product may be necessary to control plants generating from underground parts or seed.

Avoid contact of this product solution, spray drift or mist with green bark, stems, or foliage, as injury may occur to trees and vines. **Only trunks with callused, mature brown bark may be sprayed unless protected from spray contact by nonporous wraps, grow tubes or waxed containers. Contact of this product with parts of trees or vines other than mature brown bark can result in serious damage.**

Application Methods for Broadcast Applications

Apply AX GLUFOSINATE 280 HERBICIDE at the rates listed below for broadcast applications based on weed size and stage of growth.

Weed Size and Stage	AX GLUFOSINATE 280 HERBICIDE Rate
Weeds < 3 inches in height	48 fl oz/A (0.88 lb ai/A)
Weeds < 6 inches in height pre-tiller grasses	56 fl oz/A (1.02 lbs ai/A)
Weeds > 6 inches in height and/or grasses that have tillered	56 to 82 fl oz/A (1.02 to 1.50 lbs ai/A)

Application Methods for Banded Spray Applications

Banded applications may be used using the following formula to calculate the amount of herbicide needed for orchard or vineyard strip sprays:

$$\frac{\text{Band width in inches}}{\text{Row width in inches}} \times \text{Broadcast rate per acre} = \text{Amount of herbicide needed for treatment}$$

Application Methods for Spot or Directed-Spray Applications

For spot or directed spray application, mix this product at 1.7 fluid ounces (0.03 lb ai) of product per gallon of water. Apply to undesirable vegetation foliage until wet but prior to runoff. Ensure uniform and complete coverage. Thoroughly clean the sprayer following use. **DO NOT** make spot or directed spray applications to tree or vine trunk as injury may occur.

Sucker Control with LIBERTY GLUFOS 280

AX GLUFOSINATE 280 HERBICIDE will reduce or eliminate sucker growth when applied to suckers that are young, green, uncalled and not more than 12 inches in height. For sucker control, apply a split application approximately 4 weeks apart at 56 fluid ounces (1.02 lbs ai/A) per acre. Coverage of all sucker foliage is necessary for optimum control.

Tank Mixes: AX GLUFOSINATE 280 HERBICIDE does not provide residual weed control or control of unexposed plant parts. For residual control or control of a broader spectrum of weeds, or to support product performance, this product can be mixed with other herbicides registered for use on tree, vine and berry crops. No additional surfactant is needed when tank mixing. It is the pesticide user's responsibility to ensure that all products are registered for the intended use. Read and follow the applicable restrictions and limitations and directions for use on all product labels involved in tank mixing. Users must follow the most restrictive directions for use and precautionary statements of each product in the tank mixture.

Weeds Controlled in Tree, Vine and Berry Crops

Broadleaf Weeds			
Alkali sida Ammannia, purple Arrowhead, California Buckwheat, wild Buffalobur Burclover, California Carpetweed Chickweed, common Chinese thornapple Cocklebur, common Copperleaf, Virginia Cudweed Cutleaf Eveningprimrose Dodder Eclipta Fiddleneck Filaree	Filaree, redstem Fleabane, annual Goosefoot Gromwell, field Groundcherry, cutleaf Groundsel, common Henbit Jimsonweed Knotweed Kochia Lambsquarters, common Lettuce, miner's Lettuce, prickly London rocket Mallow, common Malva (little mallow) Marestail Mayweed	Morningglory, entireleaf Morningglory, ivyleaf Morningglory, pitted Mullein, turkey Mustard, wild Nettle Nightshade, black Nightshade, eastern black Nightshade, hairy Pennycress Pigweed, redroot Pineapple-weed Puncturevine Purslane, common Radish, wild Ragweed, common Ragweed, giant	Redmaids Shepherd's-Purse Smartweed, Pennsylvania Sowthistle, annual Spurge, prostrate Starthistle, yellow Sunflower, common Sunflower, prairie Sunflower, volunteer Swinecress Thistle, Russian Turnip, wild Velvetleaf Vervain Vetch Willowherb, panicle

Grass Weeds			
Barnyardgrass Bluegrass, annual Brome, ripgut Bromegrass, downy Canarygrass Chess, soft Crabgrass, large	Crabgrass, smooth Cupgrass, woolly Foxtail, giant Foxtail, green Foxtail, yellow Goosegrass Johnsongrass, seedling	Junglerice Oat, wild Panicum, fall Panicum, Texas Rush, toad** Ryegrass, annual* Sandbur, field	Shattercane Sprangletop Stinkgrass Wheat, volunteer Windgrass Witchgrass

Biennial and Perennial Weeds			
Aster, white heath Bindweed, field Bindweed, hedge	Dallisgrass Dandelion Dock, curly	Mullein, common Mustard, tansy Nutsedge, purple	Rocket, yellow Rose, wild <i>Rubus</i> spp.

Bluegrass, Kentucky Bromegrass, smooth Bulrush** Burdock Canada thistle Clover, Alsike Clover, red Clover, white	Dogbank (hemp) Fescue Goldenrod, gray Guineagrass Horsetail Lovegrass Mugwort	Nutsedge, yellow Onion, wild Orchardgrass Paragrass Plantain Poison ivy/oak Quackgrass	Spurge, leafy Thistle, bull Thistle, musk Torpedograss Vaseygrass Woodsorrel Yarrow, common
---	---	--	---

* apply to annual ryegrass prior to 3 inches in height

** indicates suppression

Restrictions – Tree, Vine and Berry Crops

• Berry Bushes and Stone Fruit:

- **DO NOT** apply more than 82 fluid ounces (1.5 lbs ai) per acre per application
- **DO NOT** apply more than 164 fluid ounces (3 lbs ai) per acre per year.
- **DO NOT** make more than 2 applications per year.
- **Preharvest Interval (PHI): DO NOT** apply within 14 days of harvest.
- For Berries, make sequential application a minimum of 14 day apart.
- For Stone Fruit, make sequential applications a minimum of 28 days apart.

• Tree Nuts, Vines, Pome Fruit, Citrus and Olives:

- Do not apply more than 82 fluid ounces (1.5 lbs ai) per acre per application.
- Do not apply more than 246 fluid ounces (4.5 lbs ai) per acre per year.
- Do not make more than 3 applications per year.
- Make sequential applications a minimum of 14 days apart.
- **Preharvest Interval (PHI): DO NOT** apply this product within 14 days of harvest.
- **DO NOT** graze, harvest, and/or feed treated orchard cover crops to livestock
- **DO NOT** apply this product through any type of irrigation system.
- **DO NOT** apply this product aerially to tree, berry, or vine crops.
- **DO NOT** make spot spray applications to suckers, as tree injury may occur.

APPLICATION DIRECTIONS FOR POTATO VINE DESICCATION

Use Rate and Timing

Apply AX GLUFOSINATE 280 HERBICIDE at the beginning of natural senescence of potato vines. Apply 21 fluid ounces (0.38 lb ai) per acre. **DO NOT** split this application or make more than one application per harvest. Potato varieties with heavy or dense vines may require an application of another desiccation product to complete vine desiccation.

Thorough coverage of the potato vines to be desiccated is essential. Use a sufficient volume of water (20 to 100 GPA) to obtain a thorough coverage of the potato vines. Vary the gallons of water per acre and the spray pressure as indicated by the density of the potato vines to assure thorough spray coverage. Increase the spray volume to at least 30 gallons of water per acre when the potato vine canopy is dense or under cool and dry conditions. Apply this product with the spray boom as low as possible to achieve thorough coverage of the potato vines for best control and to minimize drift potential.

Restrictions - Potato Vine Desiccation

- **DO NOT** apply more than 21 fluid ounces (0.38 lb ai) per acre per application.
- **DO NOT** apply more than 21 fluid ounces (0.38 lb ai) per acre per year.
- **DO NOT** split this application or apply more than one application per year.
- **Preharvest Interval (PHI): DO NOT** apply within 9 days of potato harvest.
- **DO NOT** apply to potatoes grown for seed.
- Crop rotation and plantback intervals after application of this product for potato vine desiccant are:

Crop	Minimum Crop Rotation Interval
Canola, Corn, Cotton, Potato, Soybean, Sugar Beets	0 Days
Barley, Buckwheat, Millet, Oats, Rye, Sorghum, Triticale, Wheat	30 Days
Brassica Vegetables, Leafy Vegetables, Root and Tuber Vegetables	70 Days
Other crops	120 Days

FALLOW FIELDS OR POST HARVEST

AX GLUFOSINATE 280 HERBICIDE may be used as a substitute for tillage in fallow fields to control or suppress weeds listed in the Weed Control for Row Crops section of this label. Applications may be made in fallow fields, post-harvest, prior to planting or emergence of any crop listed on this label.

Apply AX GLUFOSINATE 280 HERBICIDE at 22 or 29 fluid ounces (0.2 to 0.53 lb ai) per acre to fallow fields to control specific weeds. AX GLUFOSINATE 280 HERBICIDE must be applied with ammonium sulfate. Tank mixes with 2,4-D, glyphosate or atrazine are advised with this product to enhance total weed control. When using this product in tank mix combinations, follow the precautions and directions of use of the most restrictive label. See the *Application and Mixing Procedures* section of this label for additional information on how to apply this product. See the **"Product Information"** section of this label for rotational crop restrictions.

Restrictions – Fallow Fields or Post Harvest

- **DO NOT** apply more than 29 fluid ounces (0.2 to 0.53 lb ai) per acre per application.
- **DO NOT** apply more than 29 fluid ounces (0.2 to 0.53 lb ai) per acre per year.
- **DO NOT** make more than 1 application per year.

FARMSTEADS, RECREATIONAL AND PUBLIC AREAS

When applied as directed, AX GLUFOSINATE 280 HERBICIDE controls undesirable plant vegetation in non-crop areas around farmstead building foundations, shelter belts, along fences, airports, commercial plants, storage and lumber yards, educational facilities, fence lines, ditch banks, dry ditches, schools, parking lots, tank farms, pumping stations, parks and non-selective farmstead weed control. Refer to the **Application Directions for Use on Listed Tree, Vine and Berry Crops** section of this label for appropriate application broadcast and spot spray application rates and lists of weeds controlled.

Restrictions - Farmsteads, Recreational and Public Areas

- **DO NOT** apply more than 82 fluid ounces (1.5 lbs ai) per acre per application.
- **DO NOT** apply more than 246 fluid ounces (4.5 lbs ai) per acre per year.
- **DO NOT** make more than 3 applications per year.
- Sequential applications must be made 14 days apart.
- **DO NOT** allow grazing of treated vegetation.

STORAGE AND DISPOSAL

Do not contaminate water, food, or feed by storage or disposal.

Pesticide Storage

Do not use or store near heat or open flame. Keep the container tightly closed and dry in a cool, well-ventilated place. Storage temperature must not exceed 125°F. If storage temperature of this product is below 32°F, the material must not be pumped until its temperature exceeds 32°F. Protect against direct sunlight.

Pesticide Disposal

Wastes resulting from the use of this product may be disposed of on-site or at an approved waste disposal facility.

Container Handling

NONREFILLABLE CONTAINER (EQUAL TO OR LESS THAN 5 GALLONS): Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying. **Triple rinse as follows:** Empty

the remaining contents into application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container 1/4 full with water and recap. Shake for 10 seconds. Pour rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times. Offer for recycling, if available or reconditioning if appropriate or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

NONREFILLABLE CONTAINER (GREATER THAN 5 GALLONS): Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying. **Triple rinse as follows:** Empty the remaining contents into application equipment or a mix tank. Fill the container 1/4 full with water. Replace and tighten closures. Tip container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Repeat this procedure two more times. Offer for recycling, if available or reconditioning if appropriate or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

Pressure rinse as follows (all sizes): Empty the remaining contents into application equipment or a mix tank and continue to drain for 10 seconds after the flow begins to drip. Hold container upside down over application equipment or mix tank or collect rinsate for later use or disposal. Insert pressure rinsing nozzle in the side of the container and rinse at about 40 PSI for at least 30 seconds. Drain for 10 seconds after the flow begins to drip.

REFILLABLE CONTAINER: Refill this container with pesticide only. Do not reuse this container for any other purpose. Cleaning the container before final disposal is the responsibility of the person disposing of the container. Cleaning before refilling is the responsibility of the refiller. To clean the container before final disposal, empty the remaining contents from this container into application equipment or mix tank. Fill the container about 10 percent full with water. Agitate vigorously or recirculate water with the pump for 2 minutes. Pour or pump rinsate into application equipment or rinsate collection system. Repeat this rinsing procedure two more times. After triple rinsing is complete, and the container is not suitable for refilling or reconditioning, offer the container for recycling if available, or puncture and dispose of in a sanitary landfill, or by incineration, or by other procedures approved by state and local authorities.

CONDITIONS OF SALE AND LIMITATION OF WARRANTY AND LIABILITY

NOTICE: Read the entire Directions for Use and Conditions of Sale and Limitation of Warranty and Liability before buying or using this product. If the terms are not acceptable, return the product at once, unopened, and the purchase price will be refunded.

The Directions for Use of this product must be followed carefully. It is impossible to eliminate all risks inherently associated with the use of this product. Ineffectiveness or other unintended consequences may result because of such factors as manner of use or application, weather, presence of other materials or other influencing factors in the use of the product, which are beyond the control of AXION AG PRODUCTS, LLC or Seller. TO THE EXTENT CONSISTENT WITH APPLICABLE LAW all such risks shall be assumed by Buyer and User and Buyer and User agree to hold AXION AG PRODUCTS, LLC and Seller harmless for any claims relating to such factors.

AXION AG PRODUCTS, LLC warrants that this product conforms to the chemical description on the label and is reasonably fit for the purposes stated in the Directions for Use, subject to the inherent risks referred to above, when used in accordance with directions under normal use conditions. This warranty does not extend to the use of this product contrary to label instructions, or under abnormal conditions or under conditions not reasonably foreseeable to or beyond the control of Seller or AXION AG PRODUCTS, LLC, and TO THE EXTENT CONSISTENT WITH APPLICABLE LAW Buyer and User assume the risk of any such use. To the extent consistent with applicable law AXION AG PRODUCTS, LLC MAKES NO WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER EXPRESS OR IMPLIED WARRANTY EXCEPT AS STATED ABOVE.

To the extent consistent with applicable law, neither AXION AG PRODUCTS, LLC nor Seller shall be liable for any incidental, consequential or special damages resulting from the use or handling of this product. TO THE EXTENT CONSISTENT WITH APPLICABLE LAW THE EXCLUSIVE REMEDY OF THE USER OR BUYER, AND THE EXCLUSIVE LIABILITY OF AXION AG PRODUCTS, LLC AND SELLER FOR ANY AND ALL CLAIMS, LOSSES, INJURIES OR DAMAGES (INCLUDING CLAIMS BASED ON BREACH OF WARRANTY, CONTRACT, NEGLIGENCE, TORT, STRICT LIABILITY OR OTHERWISE) RESULTING FROM THE USE OR HANDLING OF THIS PRODUCT, SHALL BE THE RETURN OF THE PURCHASE PRICE OF THE PRODUCT OR, AT THE ELECTION OF AXION AG PRODUCTS, LLC OR SELLER, THE REPLACEMENT OF THE PRODUCT.

AXION AG PRODUCTS, LLC and Seller offer this product, and Buyer and User accept it, subject to the foregoing conditions of Sale and Limitation of Warranty and Liability which may not be modified except by written agreement signed by a duly authorized representative of AXION AG PRODUCTS, LLC.

All trademarks are the property of their respective owners.

[BASE LABEL AFFIXED TO CONTAINER EQUAL TO OR LESS THAN 5 GALLONS]

GLUFOSINATE	GROUP	10	HERBICIDE
-------------	-------	----	-----------

AX GLUFOSINATE 280 HERBICIDE

A NON-SELECTIVE HERBICIDE THAT PROVIDES CONTROL OF A BROAD SPECTRUM OF BROADLEAF AND GRASSY WEEDS.

[Optional: AX GLUFOSINATE 280 HERBICIDE is registered for use:

- as a **burndown treatment prior to planting or prior to emergence** of canola, corn, sweet corn[*], cotton, soybean, and sugar beet[*].
- **post emergence weed control herbicide** to be applied on **LibertyLink (LL) or glufosinate-resistant** crops including LL canola, LL soybeans, LL corn, LL sweet corn[*] and LL cotton
- **post emergence weed control herbicide** to be applied on cotton with a hooded sprayer only
- **post emergence weed control herbicide** to be applied on listed trees, vine and berry crops
- **post emergence weed control herbicide** to be applied on olives
- as a **vine desiccant** in potatoes

[*Not for use in California]

ACTIVE INGREDIENT:

Glufosinate-ammonium*	% BY WT.
.....	24.5%**

OTHER INGREDIENTS:	75.5%
---------------------------	-------

TOTAL:	100.0%
---------------	--------

*CAS No. 77182-82-2

**Equivalent to 2.34 pounds of active ingredient per U.S. gallon.

KEEP OUT OF REACH OF CHILDREN WARNING / AVISO

Si usted no entiende la etiqueta, busque a alguien para que se la explique a usted en detalle.
(If you do not understand the label, find someone to explain it to you in detail).

For Chemical Spill, Leak, Fire, or Exposure, Call CHEMTREC (800) 424-9300

See inside booklet for additional Precautionary Statements and Directions for Use.

Not for Sale, Sale Into, Distribution and/or Use in Nassau and Suffolk Counties of New York State.

FIRST AID

IF IN EYES:	Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for treatment advice.
IF ON SKIN OR CLOTHING:	Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for treatment advice.
IF SWALLOWED:	Call a poison control center or doctor immediately for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to do so by the poison control center or doctor. Do not give anything by mouth to an unconscious person.

HOT LINE NUMBER

Have the product container or label with you when calling a poison control center or doctor, or when going for treatment. For emergency information concerning this product, call the National Pesticides Information Center (NPIC) at **1-800-858-7378** or your poison control center at **1-800-222-1222**. For Chemical Spill, Leak, Fire or Exposure, call CHEMTREC **800-424-9300**.

NOTE TO PHYSICIAN

If this product is ingested, endotracheal intubation and gastric lavage should be performed as soon as possible, followed by charcoal and sodium sulfate administration.

PRECAUTIONARY STATEMENTS

HAZARDS TO HUMANS AND DOMESTIC ANIMALS

WARNING: Causes substantial but temporary eye injury. Harmful if absorbed through skin. Harmful if swallowed. Do not get in eyes, on skin, or on clothing. Prolonged or frequently repeated skin contact may cause allergic reactions in some individuals. Wash thoroughly with soap and water after handling and before eating, drinking, chewing gum, using tobacco, or using the toilet. Remove and wash contaminated clothing before use.

USER SAFETY RECOMMENDATIONS

Users should: Remove clothing/PPE immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing. Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

STORAGE AND DISPOSAL

Do not contaminate water, food, or feed by storage or disposal.

Pesticide Storage: Do not use or store near heat or open flame. Keep the container tightly closed and dry in a cool, well-ventilated place. Storage temperature must not exceed 125°F. If storage temperature of this product is below 32°F, the material must not be pumped until its temperature exceeds 32°F. Protect against direct sunlight.

Pesticide Disposal: Wastes resulting from the use of this product may be disposed of on-site or at an approved waste disposal facility.

Container Handling

NONREFILLABLE CONTAINER (EQUAL TO OR LESS THAN 5 GALLONS): Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying. **Triple rinse as follows:** Empty the remaining contents into application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container 1/4 full with water and recap. Shake for 10 seconds. Pour rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times. Offer for recycling, if available or reconditioning if appropriate or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

Pressure rinse as follows (all sizes): Empty the remaining contents into application equipment or a mix tank and continue to drain for 10 seconds after the flow begins to drip. Hold container upside down over application equipment or mix tank or collect rinsate for later use or disposal. Insert pressure rinsing nozzle in the side of the container and rinse at about 40 PSI for at least 30 seconds. Drain for 10 seconds after the flow begins to drip.

EPA Reg. No.: 89167-25

EPA Est. No.: _____

NET CONTENTS: ____Gal. (____L)

Manufactured for:

AXION AG PRODUCTS, LLC
1880 Fall River Drive, Suite 100
Loveland, CO 80538

[BASE LABEL AFFIXED TO CONTAINER GREATER THAN 5 GALLONS OR RETURNABLE]

GLUFOSINATE	GROUP	10	HERBICIDE
-------------	-------	----	-----------

AX GLUFOSINATE 280 HERBICIDE

A NON-SELECTIVE HERBICIDE THAT PROVIDES CONTROL OF A BROAD SPECTRUM OF BROADLEAF AND GRASSY WEEDS.

[Optional: AX GLUFOSINATE 280 HERBICIDE is registered for use:

- as a **burndown treatment prior to planting or prior to emergence** of canola, corn, sweet corn[*], cotton, soybean, and sugar beet[*].
- **post emergence weed control herbicide** to be applied on **LibertyLink (LL) or glufosinate-resistant** crops including LL canola, LL soybeans, LL corn, LL sweet corn[*] and LL cotton
- **post emergence weed control herbicide** to be applied on cotton with a hooded sprayer only
- **post emergence weed control herbicide** to be applied on listed trees, vine and berry crops
- **post emergence weed control herbicide** to be applied on olives
- as a **vine desiccant** in potatoes

[*Not for use in California]]

ACTIVE INGREDIENT:

Glufosinate-ammonium*	24.5%**
-----------------------	---------

OTHER INGREDIENTS:	75.5%
---------------------------	-------

TOTAL:	100.0%
---------------	--------

*CAS No. 77182-82-2

**Equivalent to 2.34 pounds of active ingredient per U.S. gallon.

KEEP OUT OF REACH OF CHILDREN WARNING / AVISO

Si usted no entiende la etiqueta, busque a alguien para que se la explique a usted en detalle.
(If you do not understand the label, find someone to explain it to you in detail).

For Chemical Spill, Leak, Fire, or Exposure, Call CHEMTREC (800) 424-9300

See inside booklet for additional Precautionary Statements and Directions for Use.

Not for Sale, Sale Into, Distribution and/or Use in Nassau and Suffolk Counties of New York State.

FIRST AID

IF IN EYES:	Hold eye open and rinse slowly and gently with water for 15-20 minutes. Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. Call a poison control center or doctor for treatment advice.
IF ON SKIN OR CLOTHING:	Take off contaminated clothing. Rinse skin immediately with plenty of water for 15-20 minutes. Call a poison control center or doctor for treatment advice.
IF SWALLOWED:	Call a poison control center or doctor immediately for treatment advice. Have person sip a glass of water if able to swallow. Do not induce vomiting unless told to do so by the poison control center or doctor. Do not give anything by mouth to an unconscious person.

HOT LINE NUMBER

Have the product container or label with you when calling a poison control center or doctor, or when going for treatment. For emergency information concerning this product, call the National Pesticides Information Center (NPIC) at **1-800-858-7378** or your poison control center at **1-800-222-1222**. For Chemical Spill, Leak, Fire or Exposure, call CHEMTREC **800-424-9300**.

NOTE TO PHYSICIAN

If this product is ingested, endotracheal intubation and gastric lavage should be performed as soon as possible, followed by charcoal and sodium sulfate administration.

PRECAUTIONARY STATEMENTS

HAZARDS TO HUMANS AND DOMESTIC ANIMALS

WARNING: Causes substantial but temporary eye injury. Harmful if absorbed through skin. Harmful if swallowed. Do not get in eyes, on skin, or on clothing. Prolonged or frequently repeated skin contact may cause allergic reactions in some individuals. Wash thoroughly with soap and water after handling and before eating, drinking, chewing gum, using tobacco, or using the toilet. Remove and wash contaminated clothing before use.

USER SAFETY RECOMMENDATIONS

Users should: Remove clothing/PPE immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing. Remove PPE immediately after handling this product. Wash the outside of gloves before removing. As soon as possible, wash thoroughly and change into clean clothing.

ENVIRONMENTAL HAZARDS

Do not apply directly to water or to areas where surface water is present. Do not apply to intertidal areas below the mean high water mark. Do not contaminate water by cleaning of equipment or disposal of equipment wash waters or rinsate.

This pesticide is toxic to vascular plants and must be used strictly in accordance with the drift and run-off precautions on this label to minimize off-site exposures.

Under some conditions, this product may have a potential to run-off to surface water or adjacent land. Where possible, use methods which reduce soil erosion, including no till, limited till and contour plowing; these methods also reduce pesticide run-off. Use of vegetation filter strips along rivers, creeks, streams, wetlands, etc. or on the downhill side of fields where run-off could occur to minimize water runoff is advised.

[Optional: Agricultural Use Requirements]

AGRICULTURAL USE REQUIREMENTS

Use this product only in accordance with its labeling and with the Worker Protection Standard, 40 CFR part 170. This Standard contains requirements for the protection of agricultural workers on farms, forests, nurseries, and greenhouses; and handlers of agricultural pesticides. It contains requirement for training, decontamination, notification, and emergency assistance. It also contains specific instructions and exceptions pertaining to the statements on this label about personal protective equipment (PPE), and restricted-entry intervals. The requirements in this box only apply to uses of this product that are covered by the Worker Protection Standard.

DO NOT enter or allow worker entry into treated areas during the restricted entry-interval (REI) of 12 hours for all post-application activities, with the following exceptions:

- Scouting activities in corn, canola and soybeans - REI is 4 days.
- Workers moving irrigation piping - REI is 7 days for all crops.

PPE required for early entry to treated areas that is permitted under the Worker Protection Standard and that involves contact with anything that has been treated, including plants, soil, or water, is: coveralls worn over short -sleeved shirt and short pants; chemical resistant gloves including barrier laminate, butyl rubber >14 mils, nitrile rubber >14 mils, neoprene rubber >14 mils, polyvinyl chloride (PVC) >14 mils, or Viton® >14 mils; chemical resistant footwear plus socks; protective eyewear (goggles, face shield or safety glasses).

STORAGE AND DISPOSAL

Do not contaminate water, food, or feed by storage or disposal.

Pesticide Storage: Do not use or store near heat or open flame. Keep the container tightly closed and dry in a cool, well-ventilated place. Storage temperature must not exceed 125°F. If storage temperature of this product is below 32°F, the material must not be pumped until its temperature exceeds 32°F. Protect against direct sunlight.

Pesticide Disposal: Wastes resulting from the use of this product may be disposed of on-site or at an approved waste disposal facility.

Container Handling

NONREFILLABLE CONTAINER (GREATER THAN 5 GALLONS): Do not reuse or refill this container. Triple rinse container (or equivalent) promptly after emptying. **Triple rinse as follows:** Empty the remaining contents into application equipment or a mix tank. Fill the container 1/4 full with water. Replace and tighten closures. Tip container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Repeat this procedure two more times. Offer for recycling, if available or reconditioning if appropriate or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

Pressure rinse as follows (all sizes): Empty the remaining contents into application equipment or a mix tank and continue to drain for 10 seconds after the flow begins to drip. Hold container upside down over application equipment or mix tank or collect rinsate for later use or disposal. Insert pressure rinsing nozzle in the side of the container and rinse at about 40 PSI for at least 30 seconds. Drain for 10 seconds after the flow begins to drip.

REFILLABLE CONTAINER: Refill this container with pesticide only. Do not reuse this container for any other purpose. Cleaning the container before final disposal is the responsibility of the person disposing of the container. Cleaning before refilling is the responsibility of the refiller. To clean the container before final disposal, empty the remaining contents from this container into application equipment or mix tank. Fill the container about 10 percent full with water. Agitate vigorously or recirculate water with the pump for 2 minutes. Pour or pump rinsate into application equipment or rinsate collection system. Repeat this rinsing procedure two more times. After triple rinsing is complete, and the container is not suitable for refilling or reconditioning, offer the container for recycling if available, or puncture and dispose of in a sanitary landfill, or by incineration, or by other procedures approved by state and local authorities.

EPA Reg. No.: 89167-25

EPA Est. No.: _____

NET CONTENTS: ____ Gal. (____ L)

Manufactured for:

AXION AG PRODUCTS, LLC
1880 Fall River Drive, Suite 100
Loveland, CO 80538