



U.S. ENVIRONMENTAL PROTECTION AGENCY  
 Office of Pesticide Programs  
 Antimicrobials Division (7510P)  
 1200 Pennsylvania Ave., N.W.  
 Washington, D.C. 20460

**EPA Reg. Number:**  
 65402-11

**Date of Issuance:**  
 09/19/2016

**NOTICE OF PESTICIDE:**

Registration  
 Reregistration  
 (under FIFRA, as amended)

**Term of Issuance:**  
 Conditional

**Name of Pesticide Product:**  
 Phase VTA

**Name and Address of Registrant (include ZIP Code):**

PeroxyChem, LLC  
 2005 Market Street, Suite 3200  
 Philadelphia, PA 19103

**Note:** Changes in labeling differing in substance from that accepted in connection with this registration must be submitted to and accepted by the Antimicrobials Division prior to use of the label in commerce. In any correspondence on this product always refer to the above EPA registration number.

On the basis of information furnished by the registrant, the above named pesticide is hereby registered under the Federal Insecticide, Fungicide and Rodenticide Act.

Registration is in no way to be construed as an endorsement or recommendation of this product by the Agency. In order to protect health and the environment, the Administrator, on his motion, may at any time suspend or cancel the registration of a pesticide in accordance with the Act. The acceptance of any name in connection with the registration of a product under this Act is not to be construed as giving the registrant a right to exclusive use of the name or to its use if it has been covered by others.

This product is conditionally registered in accordance with FIFRA section 3(c)(7)(A). You must comply with the following conditions:

1. Submit and/or cite all data required for registration/reregistration/registration review of your product under FIFRA when the Agency requires all registrants of similar products to submit such data.

**Signature of Approving Official:**

John Hebert, Chief  
 Regulatory Management Branch 1, Antimicrobials Division (7510P)

**Date:**

09/19/2016

2. You are required to comply with the data requirements described in the DCIs identified below:
  - a. Hydrogen Peroxide GDCI-000595-1127
  - b. Ethaneperoxoic Acid GDCI-063201-1125

You must comply with all of the data requirements within the established deadlines. If you have questions about the Generic DCI listed above, you may contact the Reevaluation Team Leader (Team 36): <http://www2.epa.gov/pesticide-contacts/contacts-office-pesticide-programs-antimicrobial-division>.

3. The data requirements for storage stability and corrosion characteristics (Guidelines 830.6317 and 830.6320) are not satisfied. A one year study is required to satisfy these data requirements. Interim reports for 3 and 6 months after study initiation should be submitted as they become available. You have 18 months from the date of registration to provide the one year data.
4. Make the following label changes before you release the product for shipment:
  - Revise the EPA Registration Number to read, “EPA Reg. No. 65402-11.”
5. Submit one copy of the final printed label for the record before you release the product for shipment.

Should you wish to add/retain a reference to the company’s website on your label, then please be aware that the website becomes labeling under the Federal Insecticide Fungicide and Rodenticide Act and is subject to review by the Agency. If the website is false or misleading, the product would be misbranded and unlawful to sell or distribute under FIFRA section 12(a)(1)(E). 40 CFR 156.10(a)(5) list examples of statements EPA may consider false or misleading. In addition, regardless of whether a website is referenced on your product’s label, claims made on the website may not substantially differ from those claims approved through the registration process. Therefore, should the Agency find or if it is brought to our attention that a website contains false or misleading statements or claims substantially differing from the EPA approved registration, the website will be referred to the EPA’s Office of Enforcement and Compliance.

If you fail to satisfy these data requirements, EPA will consider appropriate regulatory action including, among other things, cancellation under FIFRA section 6(e). Your release for shipment of the product constitutes acceptance of these conditions. A stamped copy of the label is enclosed for your records. Please also note that the record for this product currently contains the following CSFs:

- Basic CSF dated September 15, 2016

If you have any questions, please contact Terria Northern by phone at (703) 347-0265, or via email at [northern.terria@epa.gov](mailto:northern.terria@epa.gov).

Enclosure: Accepted Label

# Phase VTA®

EPA Registration No. 65402-RR  
EPA Est. No. 65402-NY-001

**ACTIVE INGREDIENTS:**

Peroxyacetic Acid ..... 15%  
Hydrogen Peroxide ..... 10%

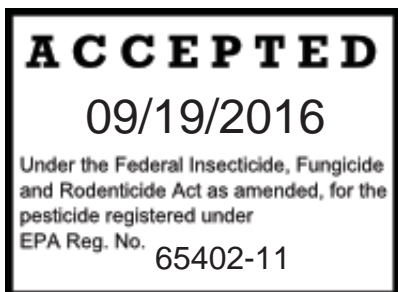
**OTHER INGREDIENTS:** ..... 75%

**TOTAL:** ..... 100%

**KEEP OUT OF REACH OF CHILDREN  
DANGER**

Phase VTA® is for use in aseptic food processing on food packaging materials to achieve commercial sterility.

Phase VTA® is for use as an antimicrobial rinse of Pre-cleaned or New Returnable or Non-Returnable Containers.



Manufactured by:  
PeroxyChem, LLC  
2005 Market St Ste 3200  
Philadelphia PA 19103-7014

**Precautionary Statements  
Hazards to Humans and Domestic Animals  
DANGER**

Corrosive, cause's eye and skin damage. Harmful if swallowed. Do not get in eyes, on skin or on clothing. Wear protective eyewear (goggles, face shield, or safety glasses), chemical resistant apron or coveralls and chemical resistant gloves when handling concentrate. Wash thoroughly with soap and water after handling. Do not breathe vapor or spray mist. Do not enter an enclosed area without proper respiratory protection.

**Physical or Chemical Hazards**

Strong oxidizing agent. Mix only with water. Phase VTA® is not combustible; however, at temperatures exceeding 156°F, decomposition occurs, releasing oxygen. The oxygen released could initiate or promote combustion of other materials.

**Environmental Hazards**

This pesticide is toxic to birds, mammals, fish and aquatic invertebrates. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans, or other waters unless in accordance with requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA.

Any solution released from the system should be diluted with water and tested for residuals to ensure that there is less than 3 ppm peroxygen remaining.

**First Aid**

Have the product container or label with you when calling a poison control center or doctor, or going for treatment.

- If in eyes**
  - Hold eye open and rinse slowly and gently with water for 15-20 minutes.
  - Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye.
  - Call a poison control center or doctor for treatment advice.
- If on skin or clothing**
  - Take off contaminated clothing.
  - Rinse skin immediately with plenty of water for 15-20 minutes.
  - Call a poison control center or doctor for treatment advice.
- If inhaled**
  - Move person to fresh air.
  - If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably by mouth-to-mouth if possible.
  - Call a poison control center or doctor for further treatment advice.
- If swallowed**
  - Call poison control center or doctor immediately for treatment advice.
  - Have person sip a glass of water if able to swallow.
  - Do not induce vomiting unless told to do so by a poison control center or doctor.
  - Do not give anything by mouth to an unconscious person.

**Note to Physician:** Probable mucosal damage may contraindicate the use of gastric lavage.

This product expires 50 days after the release-for-sale date and must not be used or distributed after that date. See batch label for expiration date.

**Net Contents: 55 Gallons (208 L) 495 lbs (224 kg)**

# STORAGE AND DISPOSAL

**STORAGE: NEVER RETURN Phase VTA<sup>®</sup> TO THE ORIGINAL CONTAINER AFTER IT HAS BEEN REMOVED.** Avoid all contaminants, especially dirt, caustic, reducing agents, and metals. Contamination and impurities will reduce shelf life and can induce decomposition. In case of decomposition, isolate container, douse container with cool water and dilute with large volumes of water.

Avoid damage to containers. Keep container closed at all times when not in use. Keep container out of direct sunlight. To maintain product quality, store at temperatures below 86°F. Do not store on wooden pallets.

## Procedure for Leak or Spill

Stop leak if this can be done without risk. Shut off ignition sources; no flames, smoking, flares, or spark producing tools. Keep combustible and organic materials away. Flush spilled material with large quantities of water. Undiluted material should not enter confined spaces.

## DISPOSAL

### Pesticide Disposal

If material has been spilled, an acceptable method of disposal is to dilute with at least 20 volumes of water followed by discharge into suitable treatment system in accordance with all local, state, and Federal environmental laws, rules, regulations, standards, and other requirements. Because acceptable methods of disposal may vary by location, regulatory agencies should be contacted prior to disposal.

Phase VTA<sup>®</sup> which is to be discarded should be disposed of as hazardous waste after contacting the appropriate local, state, or Federal agency to determine proper procedures.

### Container Disposal

**Nonrefillable containers less than 5 gallons.** Nonrefillable container. Do not reuse or refill this container. Offer for recycling, if available, or place [or put] in trash or sanitary landfill. Triple rinse container (or equivalent) promptly after emptying. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank and drain for 10 seconds after the flow begins to drip. Fill the container ¼ full with water and recap. Shake for 10 seconds. Pour rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Drain for 10 seconds after the flow begins to drip. Repeat this procedure two more times.

**Nonrefillable containers greater than or equal to 5 gallons.** Nonrefillable container. Do not reuse or refill this container. Offer for recycling, if available, or place [or put] in trash or sanitary landfill. Triple rinse container (or equivalent) promptly after emptying. Triple rinse as follows: Empty the remaining contents into application equipment or a mix tank. Fill the container ¼ full with water. Replace and tighten closures. Tip container on its side and roll it back and forth, ensuring at least one complete revolution, for 30 seconds. Stand the container on its end and tip it back and forth several times. Turn the container over onto its other end and tip it back and forth several times. Empty the rinsate into application equipment or a mix tank or store rinsate for later use or disposal. Repeat this procedure two more times. Empty drums are not returnable to PeroxyChem unless special arrangements have been made. Dispose of drums in accordance with local, state, and Federal regulations.

**All Refillable containers.** Refillable container. Refill this container with pesticide only. Do not reuse this container for any other purpose. Cleaning the container before final disposal is the responsibility of the person disposing of the container. Cleaning before refilling is the responsibility of the refiller. To clean the container before final disposal, empty the remaining contents from this container into application equipment or mix tank. Fill the container about 10 percent full with water. Agitate vigorously or recirculate water with the pump for 2 minutes. Pour or pump rinsate into application equipment or rinsate collection system. Repeat this rinsing procedure two more times. Return to PeroxyChem for

reuse. If unable to return to PeroxyChem, offer for recycling if available or place [or put] in trash or sanitary landfill.

## DIRECTIONS FOR USE

**It is a violation of Federal law to use this product in a manner inconsistent with its labeling.**

### Aseptic Food Processing Operations

This product may be used to achieve commercial sterility of food packaging prior to fill and of equipment used in aseptic food processing applications.

### Food Packaging Materials

Apply Phase VTA<sup>®</sup> on the exterior and interior of food containers and closure systems (caps, seals, etc.). Apply 4000 ppm peroxyacetic acid at a minimum temperature of 65°C. The solution must remain in contact with the packaging surface for a minimum of 20 seconds. Rinse containers with sterile water prior to filling with processed food; in lieu of a rinse, films may be mechanically stripped of excess sanitizing solution.

For a fine mist or vapor application, no rinse of treatment solution is required: (1) solution application does not exceed 0.0175 mL treatment solution per ounce container capacity; (2) treatment solution has not been recycled; and (3) no treatment solution with a concentration of higher than 4000 ppm peroxyacetic acid has been added to the treatment solution reservoir.

This product may be used on food packaging as an aseptic packaging antimicrobial rinse in food packaging processing operation that has a scheduled process accepted by FDA. The aseptic food processing operation must comply with all applicable FDA regulations, including but not limited to 21 CFR parts 108, 110, 113, and/or 114. Use in an aseptic food processing operation includes testing required for the process validation.

### Food Processing Equipment

This product may be used to achieve commercial sterility of non-porous food manufacturing, packaging and filling equipment.

Phase VTA<sup>®</sup> may be used as a manufacturing, filling (including rotary fillers) and packaging equipment.

1. Remove gross soil particles from equipment surfaces.
2. Clean surfaces thoroughly.
3. Rinse thoroughly with potable water.
4. Apply 4000 ppm peroxyacetic acid at a minimum temperature of 65 °C.
5. Use immersion, coarse spray or circulation techniques to apply Phase VTA<sup>®</sup>. Automated application by fine mist or vapor deposition may be used within enclosed spaces.
6. Allow contact time of at least 20 seconds.
7. Allow to drain dry.
8. A final rinse with sterile water is optional.

This product may be used on equipment used in aseptic packaging antimicrobial rinse in food processing operation that has a scheduled process accepted by FDA. The aseptic food processing operation must comply with all applicable FDA regulations, including but not limited to 21 CFR parts 108, 110, 113, and/or 114. Use in an aseptic food processing operation includes testing required for the process validation. [U.S. Patent No. 9295744 or Pat. 9295744]

### Antimicrobial Rinse of Precleaned or New Returnable or Non-Returnable Containers

To reduce the number of nonpathogenic beverage spoilage organisms: *Aspergillus versicolor*, *Byssoschlamys fulva*, *Pediococcus damnosus*, *Lactobacillus buchnei*, and *Saccharomyces cerevisiae*, use 1 to 10 fluid ounces of product per 5 gallons of water. This provides 265 to 2700 ppm peroxyacetic acid and 175 to 1800 ppm hydrogen peroxide. After applying the antimicrobial rinse, allow containers to drain thoroughly. Optional rinse with sterile or potable water.

Phase VTA<sup>®</sup> may be mixed with the non-foaming agent, Peradigm<sup>™</sup> and applied at room temperature or at a minimum of 25<sup>°</sup>C.

1. Mix a minimum of 0.5 fluid ounce Phase VTA<sup>®</sup> with Peradigm in 4.5 gallons of water.
2. Add a maximum of 43 fluid ounces of Peradigm to the dilute solution, and bring total volume to 5 gallons. This provides 125 ppm peroxyacetic acid and 85 ppm hydrogen peroxide.
3. Apply solution, allowing a minimum contact time of 30 seconds.
4. Rinse with sterile or potable water.

In all applications always prepare a new solution daily to ensure effectiveness. Do not re-use solutions. Dispose of unused solution.

**Note: May cause bleaching of treated surfaces; test commodity if unsure.**

**Note:** Before using Phase VTA to sanitize or clean metal surfaces, it is recommended that the diluted solution be tested on a small area to determine compatibility.

**EMERGENCY TELEPHONE NUMBERS (24 HOURS)**

**MEDICAL: COLLECT 303-595-1409**

**TRANSPORTATION: 800-424-9300**

**OTHER: COLLECT 716-879-0400**

**4848-0596-7149, v. 4**