

53026-1 PM-30 1/13

CALCIUM HYPOCHLORITE MIXTURE

PRECAUTIONARY STATEMENTS HAZARDS TO HUMANS AND DOMESTIC ANIMALS

DANGER: Highly Corrosive. Causes skin and eye damage. May be fatal if swallowed. Do not get in eyes, on skin or on clothing. Wear goggles when handling. Irritating to nose and throat. Avoid breathing dust. Remove and wash contaminated clothing before reuse.

ENVIRONMENTAL HAZARDS:

This product is toxic to fish. Do not discharge into lakes, streams, ponds, or public waters unless in accordance with an NPDES Permit. For guidance contact the regional office of EPA.

PHYSICAL AND CHEMICAL HAZARDS

STRONG OXIDIZING AGENT: Mix only with water. Use clean, dry utensils. Do not add this product to any dispensing device containing remnants of any other product. Such use may cause a violent reaction leading to fire or explosion. Contamination with moisture, organic matter, or other chemicals may start a chemical reaction, with generation of heat, liberation of hazardous gases, and possible generation of fire and explosion. In case of contamination, or decomposition, do not re-seal container. If possible isolate container in open air or well ventilated area. Flood with large volumes of water, if necessary.

PELLET FORM

These are to be used in pellet dispenser for automatically treating well water in those areas where treated water supplies are not available.

ACTIVE INGREDIENT: Calcium Hypochlorite 70%
INERT INGREDIENT: 30%
(AVL CHLORINE 70%)
Pellet Wt. 1 Gram

KEEP OUT OF REACH OF CHILDREN

DANGER

Practical Treatment: (FIRST AID): If swallowed feed bread soaked milk followed by olive oil or cooking oil. Call physician immediately.

In on skin: Brush off excess chemical and flush skin with cold water for at least 15 minutes. If irritation persists, get medical attention.

If in eyes: Flush with cold water for at least 15 minutes. Get medical attention.

DIRECTIONS FOR USE

IT IS A VIOLATION OF FEDERAL LAW TO USE THIS PRODUCT IN A MANNER INCONSISTENT WITH ITS LABELING.

This product is intended to be used for treating water by placing the pellets at the base of a well to sanitize until consumed. It is not intended to replace safe and properly constructed wells. EPA recommends for human consumption: 2-8 PPM to be determined by using a test kit provided with the pellet dispenser. One pellet normally treats 29 gallons of average well water. These pellets are designed to dissolve in less than 1 hour. Consult the manufacturer's installation and adjustment so that the required chlorine residual can be maintained at all times.

B & B CHLORINATION
P.O. Box 246 - ALBERT CITY, IOWA 50510
(712) 843-5883

Net Wt. this container _____

Lot No. _____

STORAGE

Keep this product dry in use. Store in cool, dry, w open flame. In case of possible) and flood are dissolve all materials bel cause empty container t contaminate food or feet of equipment.

Triple rinse (or equivalent) ditioning, or puncture an incineration or, if allowed burning. If burned, stay i

Pesticide wastes are acut excess pesticide, spray Federal Law. If these w according to label instruc Environmental Control A representative at the nearest

E.P.A. Reg. No. 53026-1 Est. No. 53026 - IA - 01

ACCE

JAN 1.

Under the Federal Fungicide, and B as amended, for registered under EPA Reg. No. 5.

PELL-CHLOR INSTALLATION MANUAL

JAN 19 1987

Under the Federal Insecticide,
Fungicide, and Rodenticide Act,
as amended, for the pesticide
registered under
EPA Reg. No. 53026-1

MAKING THE WORLD A SAFER TASTE

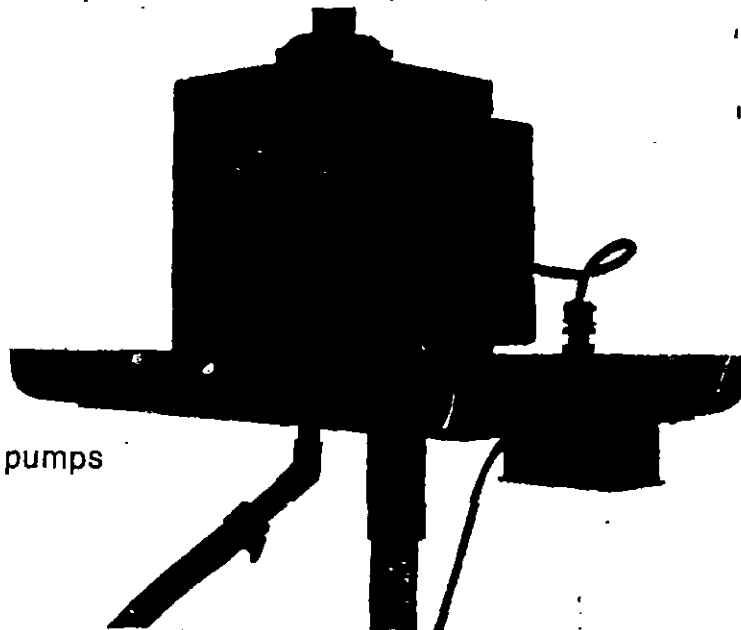
CONGRATULATIONS, you have just purchased the most accurate chlorinator available for well chlorination.

Chlorination of water supplies is the simplest and most widely accepted method of treating for:

- E. coli bacteria
- Iron algae
- Disease-causing pathogens
- Oxidizing iron/manganese
- Oxidizing hydrogen sulphur
- Other odor-causing algae

Other benefits include:

1. Cleaner livestock waterers.
2. Less chance of spreading disease through waterers to livestock and poultry.
3. Reduced iron algae build-up on pumps and waterlines.



Dry pellet chlorine feedage has many advantages over liquid pumps that inject chlorine into the pressure system. These include:

1. Treating the water supply at the problem source.
2. Longer retention time for better bacteria kill or oxidation of problem ions.
3. Ease in chlorine handling.
4. Less frequent refilling.

BEFORE INSTALLING PELL-CHLOR

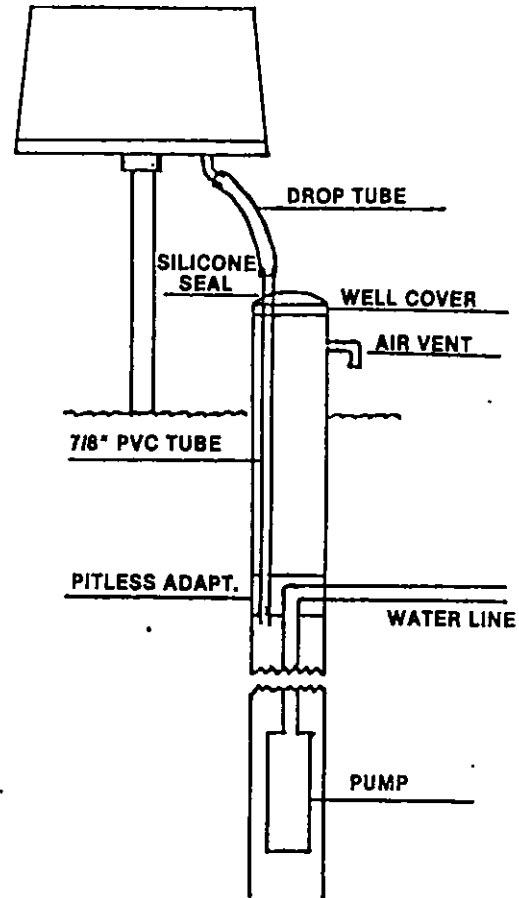
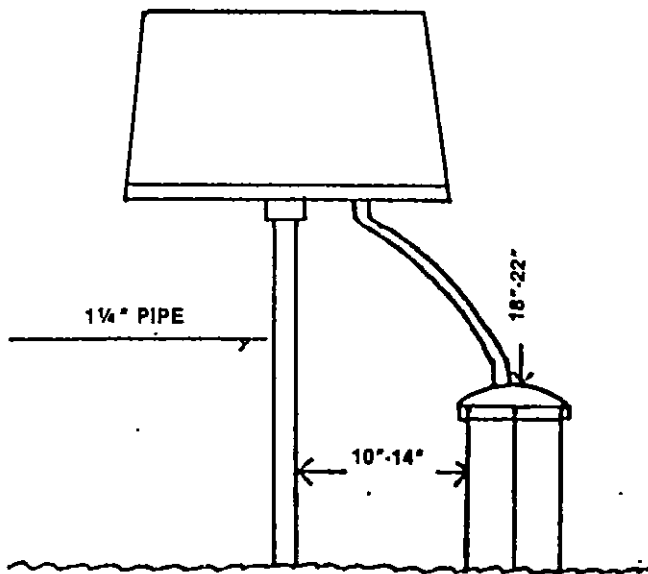
It is up to the dealer or customer to make the following basic checks:

1. Pellet Dissolvement: Your PELL-CHLOR is manufactured to feed a 1 gram pellet of calcium hypochlorite directly into the well. These pellets have 30% inert ingredients to hold the chlorine in solid form. While these inerts are soluble in over 99% of water supplies, a few wells have water chemistry that leave the inerts undissolved. In these wells a buildup of solids can occur. **TO TEST FOR PELLET SOLUBILITY:** Place one pellet in a gallon of water drawn from the well. Let stand for two to four hours and then shake container. The pellet should fall apart. If the pellet remains in solid form **DO NOT** install PELL-CHLOR.

2. Check voltage of pump before installing. PELL-CHLOR is available in both 115 volt and 230 volt. Install correct voltage model only.

3. Check that pellets can fall freely into the well water. If there are obstructions, these must be eliminated.

KRUDICO EXTENDS NO LIABILITY TO DAMAGE CAUSED BY IMPROPER APPLICATION. Be sure—check first.



INSTALLATION INSTRUCTIONS

1. Mounting Procedure:

a. Post Mount

The simplest installation is to drive a 1 1/4" steel pipe four (4) feet into the ground at a distance of 10"-14" from the well. Height of the steel pipe should be 18"-22" above the well cover.

CAUTION: Be sure no underground electrical wires or water lines are in the area where the pipe is to be driven.

b. Floor Stand

If the well protrudes through a hard surface, a floor stand must be mounted at a distance of 10"-14" from the well. Securely fasten a rigid steel plate to the floor surface with a 1 1/4" steel coupling welded to the center. Screw a 1 1/4" steel pipe into steel coupling. Steel pipe must reach 18"-22" above well cover.

c. Securing PELL-CHLOR to Pipe

Slide the mounting plate bracket of the chlorinator over the 1 1/4" pipe and securely fasten to pipe by tightening the locking bolts. If possible, position chlorinator so feed tube hole is closest to well and transparent view area of the chlorinator is facing north (see p. 9 on pellet handling and storage).

2. Installing Feed Tube.

- a. Solvent weld the 3/4" PVC tubes and 45° elbow into the 3/4" feed hole fitting of the chlorinator.
- b. Turn off all electrical power to the well.
- c. Carefully remove well cover. Be sure no part of the cover or cover connectors can fall into the well.
- d. Check the distance from the well cover to any obstruction inside the well (i.e., pitless adapter, other plumbing, or unsecured wiring). Make certain that if pump torque snubbers are used they are located below the water level. Cut a 7/8" O.D. section of thinwall PVC tubing equal to the total distance of 4" above the well cover down through pitless adapter or other obstruction.
- e. Insert 7/8" PVC tube through pitless adapter.
- f. Drill a 7/8" hole into the well cover.
- g. Insert PVC tube through cover and refasten cover to well.
- h. Using the stainless steel clamps provided, tightly secure pellet tube to chlorinator vinyl drop pipe and 7/8" PVC tubing.
- i. Seal casing around PVC pipe with silicon sealant or compression fitting.

NOTE: Well Venting—As a pump draws water from a well, the water level in the well is lowered creating a partial vacuum. Air may now enter the well from poor seals, electrical, or pipe discharge points. When the pump stops the water level in the well raises, creating a pressure head expelling the excess air out of any convenient opening. If this "moisture rich" air is allowed to escape through the pellet feed tube and into the chlorinator, the chlorine pellets will attract this moisture. The pellets will then expand and/or stick to each other, preventing proper feedage.

If moisture droplets accumulate in the PVC tubing during freezing weather or frost, blockage may occur preventing the pellets from entering the well.

To prevent moisture from entering the tubing or chlorinator, proper venting must be installed.

One method is to drill another 7/8" hole into the well cover or casing. Install a short PVC pipe with 90° elbow(s) so final PVC opening faces the ground. This is to prevent objects from entering into the well. Insert a plastic screen into the final elbow. Seal casing around PVC pipe with silicon sealant.

CAUTION: When drilling into the well cover or casing, do not damage gaskets, seals, or electrical wiring.

3. Electrical Installation.

The PELL-CHLOR chlorinator is designed to operate only when your well pump is activated. Chlorine pellets will be induced into the well in direct proportion to the gallons of water pumped. Your PELL-CHLOR chlorinator is to be electrically installed by a qualified electrician.

CAUTION: THREE PHASE SUBMERSIBLE PUMPS HAVE A "WILD LEG" (HIGH VOLTAGE CAPACITOR WIRE) AND TWO (2) LINE WIRES. CONNECTING THE PELL-CHLOR TO THE WILD LEG WILL BURN UP THE MOTOR AND MAY CAUSE DAMAGE TO THE SUBMERSIBLE PUMP. TEST VOLTAGE BEFORE WIRING.

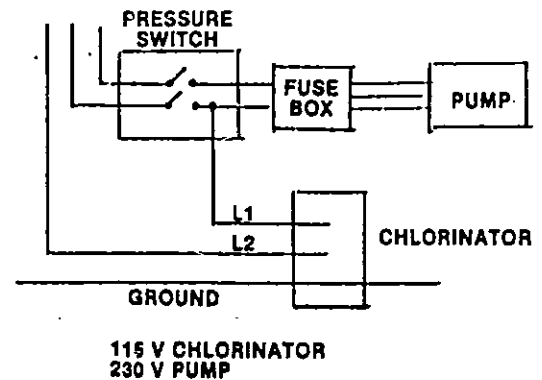
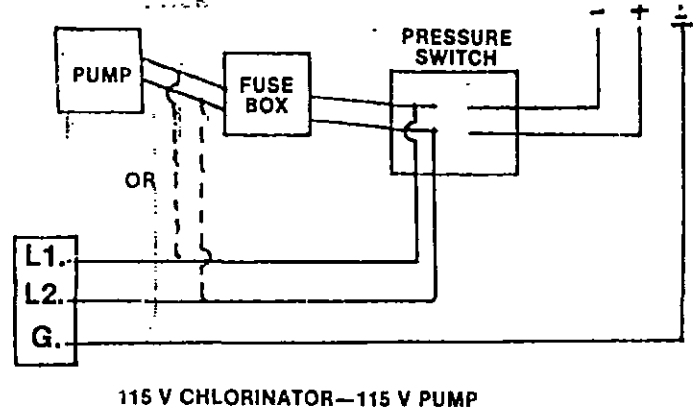
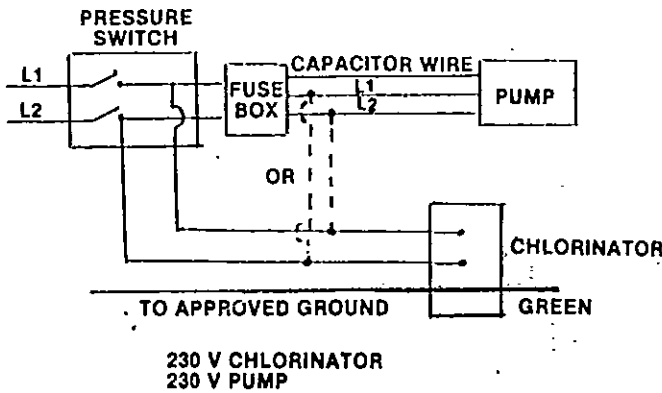
NOTE: Do not ground to water pipe. Use only grounding approved by the National Electrical Code.

A. Turn off all electrical power to the pressure switch and pump before wiring. All applicable electrical codes must be adhered to. Proper grounding is mandatory. Connect only to properly fused circuits.

B. Recheck voltage. Install only proper PELL-CHLOR unit (115 volt or 230 volt).

Most installations wire the chlorinator into the pressure switch or, if permitted by state electrical codes, directly into the wiring between the pressure switch and well pump.

PELL-CHLOR WIRING DIAGRAM



C. Use only 14 gauge or larger wire. Use only approved splicing connections in possible damp or wet conditions.

D. Enclose all above ground wire in approved 1/2" flexible conduit.

E. When electrical connections are complete, turn power on for chlorinator check out.

4. Operation Check Out.

- Activate well pump by opening water hydrant to lower pressure in pressure tank.
- Set PELL-CHLOR timer to 100. Timer will now activate PELL-CHLOR motor 30 seconds out of each 30 seconds of pump running.
- Through viewing area, check that feed drum is turning.
- Turn timer dial to zero.

e. Pour chlorine pellets into storage compartment. Ten pounds maximum.

SETTING FEED RATE

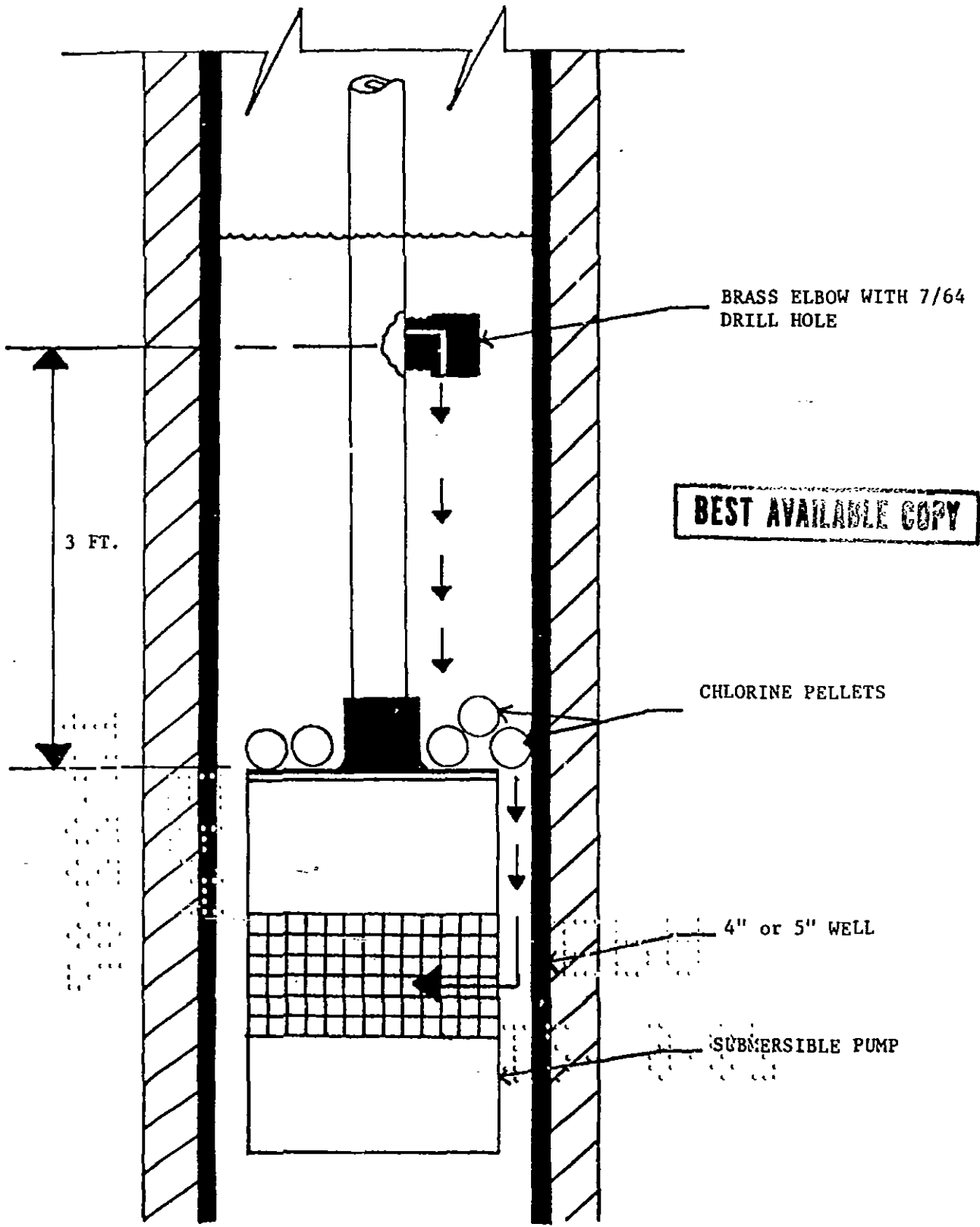
NOTE: The required chlorine feedage will depend on three factors:

- The gallons per minute being pumped;
- The "chlorine demand" of the water. (see chart);
- The "residual required" (amount of chlorine remaining after oxidation of bacteria, algae, iron, sulphur, etc.). Recommended residual is .3 PPM to 1.0 PPM for human consumption; animals: 1-3 PPM.

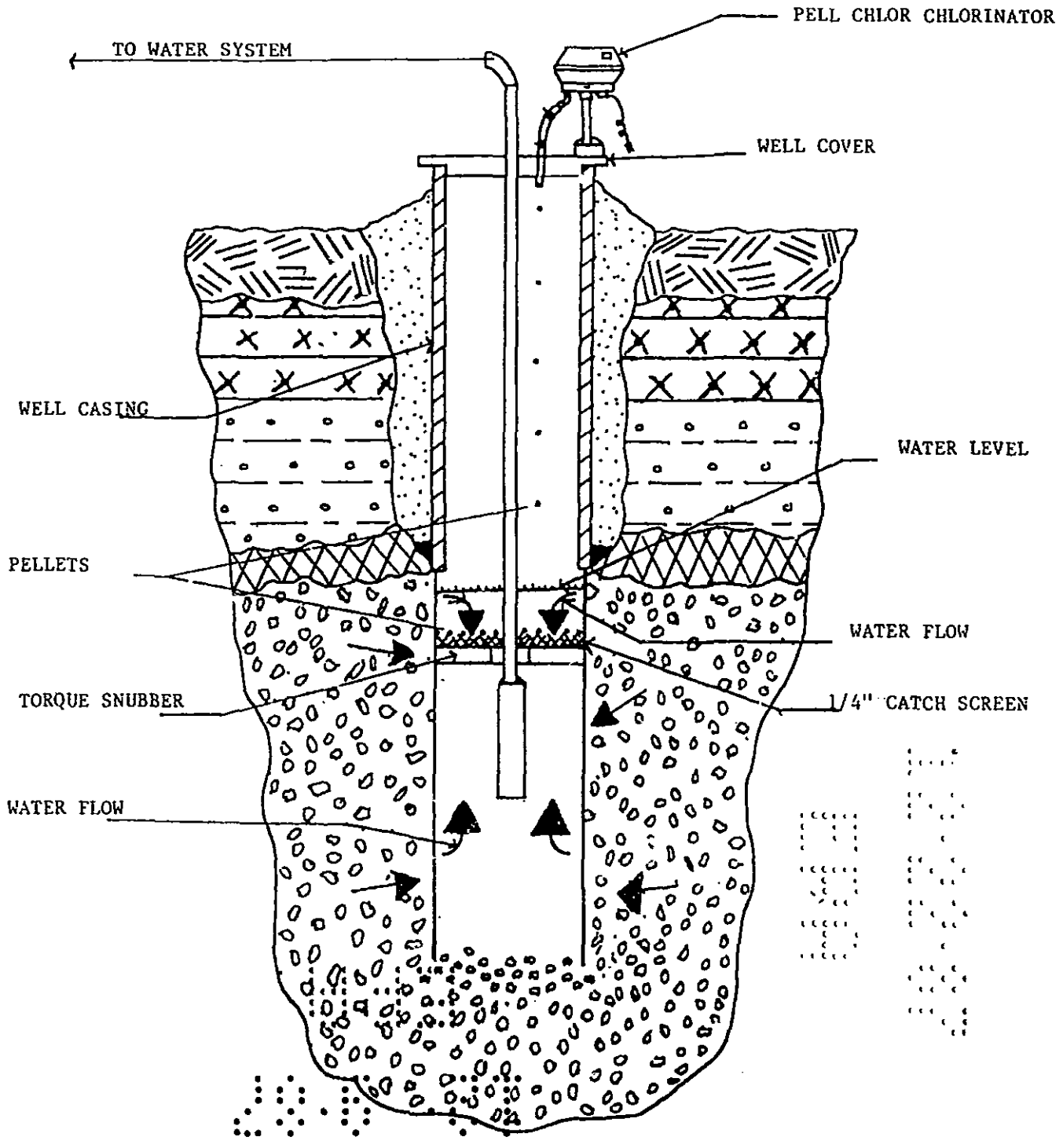
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INSTALLATION FOR WELL CASINGS WITH 4 OR 5 INCH CASINGS



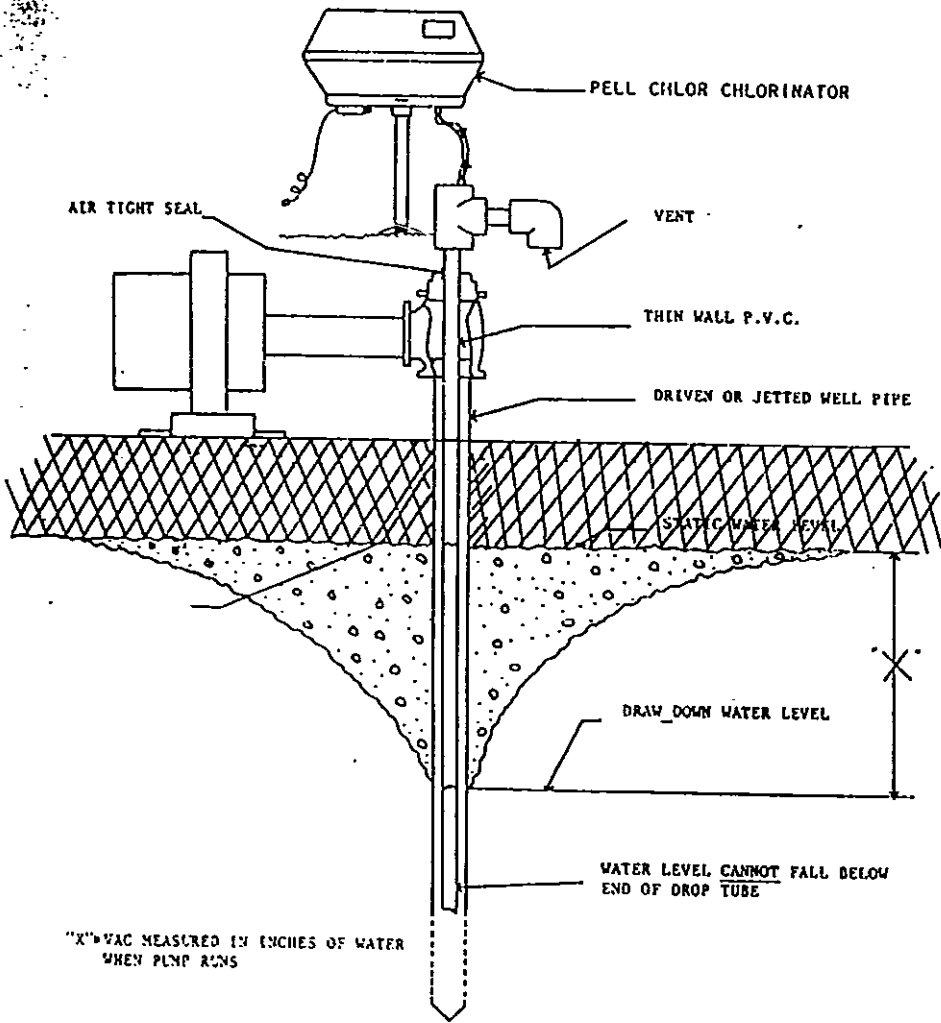
PELLET SCREEN FOR UNCASSED WELLS



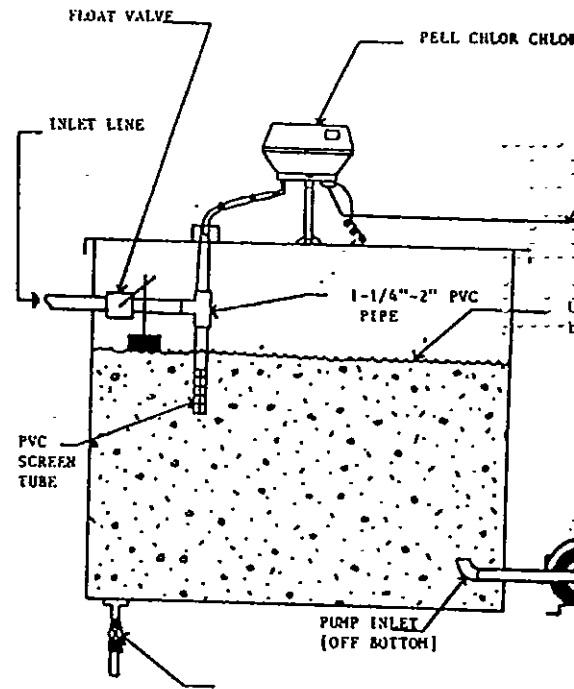
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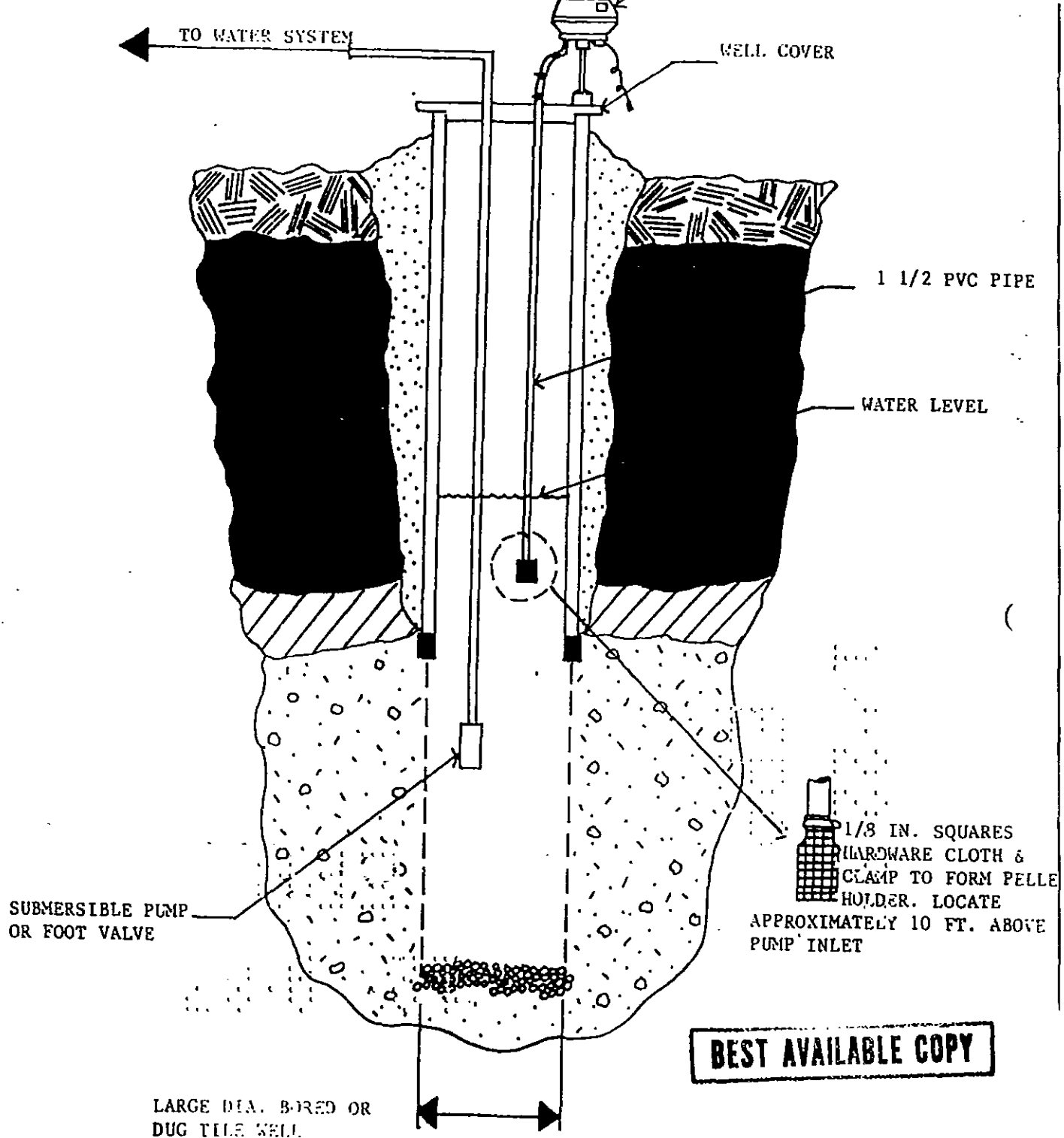
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INSTALLATION FOR CISTERN



"X" = VAC MEASURED IN INCHES OF WATER WHEN PUMP RUNS





CHLORINE DEMAND CHART

10/13

| | | |
|-----------------|--------------------------|------------------|
| Algae-Bacterial | per gal H ₂ O | 1-3 PPM Chlorine |
| Iron/manganese | per PPM | .6 PPM Chlorine |
| Sulphur | per PPM | 3.0 PPM Chlorine |

Each pellet will treat approximately 26 gallons of water at a 3 PPM chlorine feedage.

The PELL-CHLOR unit will feed 1 pellet every 15 seconds at a 100% setting down to 1 pellet every 18 minutes at a 1% feedage.

To estimate required feed rate multiply gallon capacity of pump by estimated demand plus residual and set accordingly.

EXAMPLE:

| | | |
|-----------------|--------------------------------|-------|
| Water Test | 5. PPM Iron | |
| | Iron Algae Present | |
| | 1. PPM residual needed | |
| Pump Capacity | 10 GPM | |
| Chlorine Demand | 5 PPM Iron × .6 PPM Chlorine = | 3. |
| | Algae | 1. |
| | 1 PPM Sulphur × 3 | 3. |
| | Residual needed | 1. |
| | Chlorine Total Per Gallon | 8 PPM |

| | | |
|-------------------------------|---|----------------------|
| Pumping Capacity | | 10 GPM |
| Chlorine Demand With Residual | × | 8. PPM |
| Total Demand Per Minute | | 80 PPM per minute |
| | + | 26 Gallon per pellet |
| Approximately | | 3 Pellets per minute |

PELL-CHLOR

In this example the PELL-CHLOR should be set to drop one pellet on the average of every 20-21 seconds of well pump operation.

If after several hours of normal water usage the chlorine content is too low or too high, make minor adjustments to timer until proper feed rate is obtained. Recheck daily to maintain correct feedage and residual.

CHLORINE STORAGE AND HANDLING

- *Use only EPA registered pellets; 3/8" in diameter and 1 gram in weight.
- *Chlorine is a strong oxident. Avoid contact with eyes, skin and clothing. May cause eye damage and produce chemical burns.
- *Keep out of reach of children. Harmful or fatal if swallowed.

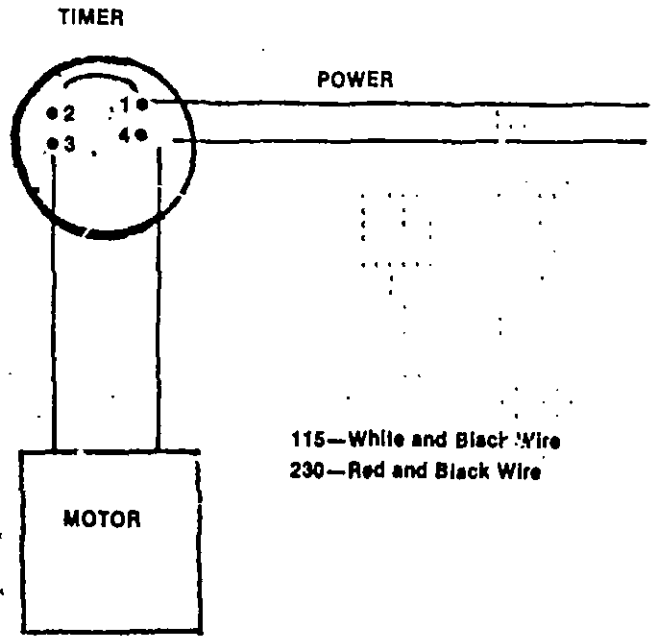
*ANTIDOTES: External—wash with water at least 15 minutes. For eyes, get prompt medical attention. Internal—drink large quantities of milk, water, or egg whites. CALL PHYSICIAN IMMEDIATELY.

***Keep out of reach of children. Harmful or fatal if swallowed.**

- *Always keep pellets clean and free from any dirt, grease, or other foreign materials. Fire or explosion may result.

*Wipe any pellets or powder residue off of PELL-CHLOR after filling. Chlorine left between the PELL-CHLOR and outer case will cause corrosion damage to all metal parts (i.e., bolts, timer, motor and wiring).

- *Store pellets in cool, dry place. Keep pellets out of sunlight. Ultraviolet rays change the chemical composition rapidly and destroy the chlorine content.
- *Pellets may lose strength after prolonged storage. Purchase no more than a 9-12 month supply.
- *Keep pellet container tightly closed. Always rinse empty container with water, then dispose of properly.
- *Always use a clean container or scoop to handle pellets. DO NOT use bare hands, or cloth gloves. Never inhale fumes when handling chlorine pellets.



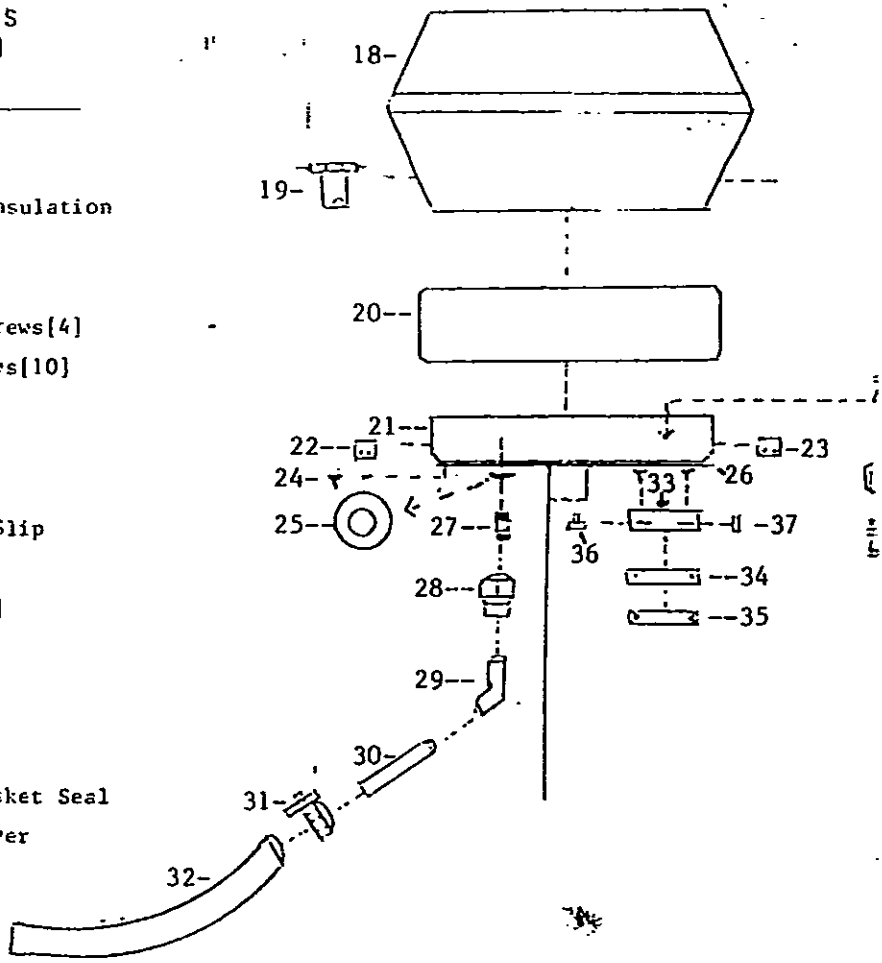
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PELL-CHLOR REF
[Case and Ext.]

| ITEM | PART NO. |
|------|----------|
| 18 | PC-250 |
| 19 | PC-260 |
| 20 | PC-270 |
| 21 | PC-280 |
| 22 | PC-290 |
| 23 | PC-300 |
| 24 | PC-310 |
| 25 | PC-315 |
| 26 | PC-320 |
| 27 | PC-325 |
| 28 | PC-327 |
| 29 | PC-330 |
| 30 | PC-340 |
| 31 | PC-350 |
| 32 | PC-360 |
| 33 | PC-370 |
| 34 | PC-380 |
| 35 | PC-390 |
| 36 | PC-400 |
| 37 | PC-410 |
| 38 | PC-420 |
| 39 | PC-430 |
| 40 | PC-440 |
| 41 | PC-500 |
| 42 | PC-510 |

PARTS
List

- 18- Case
- 19- Insulation
- 20- Screws [4]
- 21- Screws [10]
- 22- Cover
- 23- Gasket Seal
- 24- 4" Slip
- 25- 4" [2]
- 26- Seal
- 27- Gasket Seal
- 28- Cover
- 29- Gasket Seal
- 30- Gasket Seal
- 31- Cover
- 32- Conduit Clamp
- 33- Kit
- 34- [1]



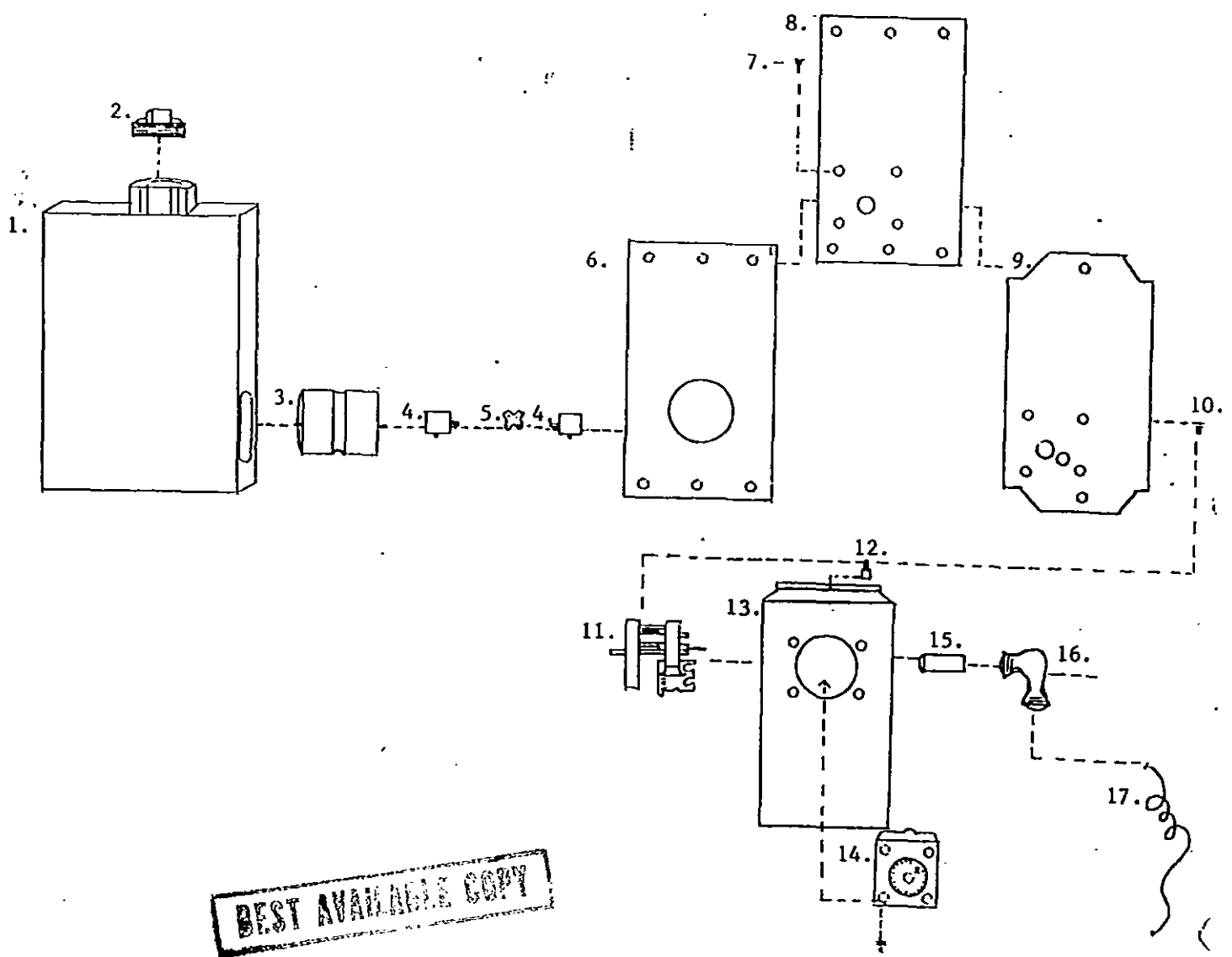
PELL-CHLOR LIMITED WARRANTY

Dry P...
perfo...
manuf...
Pellet...
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feed...
instr...
Krudic...

... of Lake View, Iowa warrants this Pell-Chlor
... nator to be free of defects in workmanship and
... period of eighteen (18) months from date of
... further warrants that this Pell-Chlor Dry
... or will deliver one (1) gram [3/8" x 5/16"]
... proportion to dealer or customer setting of
... ing installation and wiring are performed as per
... ranty, expressed or implied, will be honored by



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PELL-CHLOR REPLACEMENT PARTS

| ITEM | PART NO. | DESCRIPTION | ITEM | PART NO. | DESCRIPTION |
|------|----------|------------------------------|------|----------|-----------------------------|
| 1. | PC-110 | Main Body | 10. | PC-180 | 1/4"x3/4" Nylon Bolts[4] |
| 2. | PC-120 | Fill Cap | 11. | *PC-191 | Motor 1 RPM[Standard] |
| 3. | PC-131 | Feed Drum-1 Cell | | *PC-192 | Motor 2 RPM |
| | PC-132 | Feed Drum-2 Cell[Standard] | 12. | PC-215 | 1/4x20x3/4 Nylon Bolts |
| | PC-134 | Feed Drum-4 Cell | 13. | PC-210 | Motor-Timer Case |
| 4. | PC-140 | 5/16 Coupling[nickle plated] | 14. | PC-220 | Timer |
| 5. | PC-150 | Spider | 15. | PC-235 | Grounded Bushing |
| 6. | PC-145 | Neoprene gasket | 16. | PC-240 | Wire Connector w/cap & seal |
| 7. | PC-160 | Motor Screws[4] 6-6 Nylon | 17. | PC-230 | Wire |
| 8. | PC-170 | Motor Plate | | | |
| 9. | PC-175 | Neoprene Gasket | | | |

*Specify 115 volt or 230 volt