

## **PLEASE NOTE**

**This image contains more than one label approved for this product on this date.**

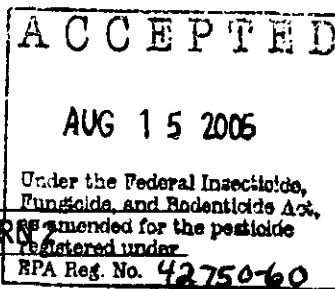
**SUPPLEMENTAL LABELING**

READ THE ENTIRE LABEL FOR GLY STAR™ ORIGINAL BEFORE PROCEEDING WITH THE USE DIRECTIONS CONTAINED IN THIS SUPPLEMENTAL LABELING.

When using Gly Star™ Original herbicide as permitted according to this supplemental labeling, read and follow all applicable directions, restrictions, and precautions on the label booklet provided with the pesticide container and on this supplemental labeling. This supplemental labeling must be in the possession of the user at the time of pesticide application.

**Albaugh  
GLY STAR™ ORIGINAL**

EPA Reg. No. 42750-60



**FOR POSTEMERGENCE APPLICATIONS TO ROUNDUP READY CORN**

**KEEP OUT OF REACH OF CHILDREN  
CAUTION!**

Si usted no entiende la etiqueta, busque a alguien para que se la explique a usted en detalle.  
(If you do not understand the label, find someone to explain it to you in detail.)

FOR CHEMICAL SPILL, LEAK, FIRE, OR EXPOSURE, CALL CHEMTREC (800) 424-9300

**DIRECTIONS FOR USE**

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.  
This label must be in the possession of the user at the time of application.

AVOID CONTACT OF HERBICIDE WITH FOLIAGE, GREEN STEMS, EXPOSED NON-WOODY ROOTS OR FRUIT OF CROPS, (EXCEPT AS SPECIFIED FOR INDIVIDUAL ROUNDUP READY® CROPS) DESIRABLE PLANTS AND TREES, BECAUSE SEVERE INJURY OR DESTRUCTION MAY RESULT.

See "GENERAL INFORMATION" and "MIXING" sections of the label booklet for Gly Star™ Original herbicide for essential product performance information.

**GENERAL INFORMATION**

ALBAUGH, INC. RECOMMENDS USE OF THIS PRODUCT ONLY ON CORN HYBRIDS DESIGNATED AS CONTAINING THE ROUNDUP READY® GENE.

- Applying this product to corn varieties which are not designated as Roundup Ready® will result in severe crop injury and yield loss.
- The Roundup Ready® designation indicates that the corn contains a patented gene which provides tolerance to this product. Information on Roundup Ready® corn may be obtained from your seed supplier.

Note: The instructions provided in this supplemental label are specific to, and should only be used with Roundup Ready Corn 2 hybrids. DO NOT combine the instructions in this supplemental label with those in the "Corn with the Roundup Ready Gene" section of the Gly Star™ Original herbicide label booklet, or with any other Roundup Ready corn instructions on labeling for this or other glyphosate-containing product. See "Annual Maximum Use Rate" in the "GENERAL INFORMATION" section of the Gly Star™ Original herbicide label booklet, for additional information.

**The use of the higher in-crop over the top rates described in this supplemental label on other than Roundup Ready Corn 2 may cause crop injury and reduce yields.**

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### APPLICATION INSTRUCTIONS

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For Roundup Ready Corn 2 from emergence through the V8 stage (8 leaves with collars) or until corn height reaches 30 inches, whichever comes first, this product may be applied over-the-top broadcast or with drop nozzles. When corn height is 24 to 30 inches (free standing), for optimum spray coverage and weed control, drop nozzles are recommended. For corn heights 30 to 48 inches (free standing), apply this product *only* using ground application equipment with drop nozzles adjusted to avoid spraying into the whorls of the corn plants.

Single in-crop applications of this product should not exceed 48 fluid ounces per acre.

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### MAXIMUM ALLOWED COMBINED APPLICATION QUANTITIES PER SEASON

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**Preplant, At-Planting, Pre-emergence:** Maximum amount of this product which can be applied prior to crop emergence is 5.0 quarts per acre.

**In-crop:** Maximum combined total of multiple in-crop applications from emergence through the 48 inch stage is 3.0 quarts per acre.

**Preharvest:** Maximum preharvest application rate after maximum kernel fill is complete and the crop is physiologically mature (black layer formation) with 35 percent grain moisture or less until 7 days before harvest is 32 fluid ounces per acre. See Precautions and Restrictions on preharvest applications.

**Cropping Season:** Combined total per year for all applications may not exceed 8.0 quarts per acre.

The addition of 1 to 2 percent dry ammonium sulfate by weight or 8.5 to 17 pounds per 100 gallons of water may increase the performance of this product under hard water conditions, drought conditions or when tank mixed with Bullet® or Micro-Tech® herbicides. Ensure that ammonium sulfate is completely dissolved in the spray tank before adding herbicides. Thoroughly rinse the spray system with clean water after use to reduce corrosion. The addition of other additives, including fertilizers and micro-nutrients are not recommended with this product since this may result in increased potential for crop injury.

**ATTENTION:** AVOID DRIFT, EXTREME CARE MUST BE USED WHEN APPLYING THIS PRODUCT TO PREVENT INJURY TO DESIRABLE PLANTS AND CROPS WHICH DO NOT CONTAIN THE ROUNDUP READY GENE.

THOROUGHLY CLEAN THE SPRAY TANK AND ALL LINES AND FILTERS TO ELIMINATE POTENTIAL CONTAMINATION FROM OTHER HERBICIDES PRIOR TO MIXING AND APPLYING THIS PRODUCT.

For ground applications: Use the recommended rates of this product in 5 to 20 gallons of spray solution per acre as a broadcast spray. Carefully select correct nozzles and spray pressure to avoid spraying a fine mist. Check for even distribution of spray droplets.

For aerial applications: Use the recommended rates of this product in 3 to 15 gallons of spray solution per acre. Do-not exceed 32 fluid ounces per acre. See "WEEDS CONTROLLED" section below. AVOID DRIFT – DO NOT APPLY DURING INVERSION CONDITIONS, WHEN WINDS ARE GUSTY OR UNDER ANY OTHER CONDITIONS WHICH FAVOR DRIFT. DRIFT MAY CAUSE DAMAGE TO ANY VEGETATION CONTACTED TO WHICH TREATMENT IS NOT INTENDED. TO PREVENT INJURY TO ADJACENT VEGETATION, APPROPRIATE BUFFER ZONES MUST BE MAINTAINED.

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### WEED CONTROL RECOMMENDATIONS

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Apply 24 to 32 fluid ounces of this product per acre for control of labeled grasses and broadleaf weeds in conventional and no-till corn production systems. Refer to the label booklet for Gly Star™ Original herbicide for rate recommendations for specific annual weeds. Gly Star™ Original herbicide applied at up to 48 fluid ounces per acre will control or suppress the growth of perennial weeds such as: Bermudagrass, Canada thistle, common milkweed, field bindweed, hemp dogbane, horsenettle, nutsedge, quickgrass, rhizome Johnsongrass, redvine, trumpet creeper, swamp smartweed, and wirestem muhly. For additional information on perennial weeds, see the "PERENNIAL WEED RATE TABLE" of the label booklet for Gly Star™ Original.

#### **Preplant, Preemergence, At-Planting**

**USE INSTRUCTIONS:** This product may be applied alone or in a tank-mixture before, during or after planting corn.

**TANK MIXTURES:** This product may be tank mixed with Bullet, Degree, Degree Xtra, Harness, Harness Xtra, Harness Xtra 5.6L, Lariat, Lasso or Micro-Tech herbicides at 50 to 100 percent of labeled rate. Refer to the specific product label and observe all precautions and limitations on the label for any preemergence herbicide application, including application timing restrictions, soil restrictions, minimum recropping interval and rotational guidelines—the more restrictive requirements apply.

**NOTE:** For maximum weed control, a postemergence (in-crop) application of this product should be applied following the use of less than labeled rates of the preemergence residual products listed above.

#### **Preemergence followed by Postemergence Weed Control Program**

**USE INSTRUCTIONS:** This product may be applied postemergence in-crop following any labeled preemergence herbicide application. The post application of this product should be made before the weeds reach a height and/or density that the weeds become competitive with the crop.

An in-crop application of this product at the recommended rate will provide control of emerged weeds listed on the label. This product may be applied over-the-top broadcast or with drop nozzles postemergence to stage (8 leaves with collars) or until corn height reaches 30 inches (free standing), whichever comes first. When corn height is 24 to 30 inches drop nozzles are recommended for optimum spray coverage and weed control. For corn heights 30 to 48 inches (free standing), apply this product only using ground application equipment with drop nozzles and avoid spraying into the whorls of the corn plants.

### Postemergence (in-crop) Only Weed Control Program

**USE INSTRUCTIONS:** This product may be applied alone as a postemergence in-crop application to provide control of emerged weeds listed on the label. The postemergence application of this product should be made before the weeds reach a height and/or density that the weeds become competitive with the crop. If new flushes of weeds occur, a sequential application of this product at 24 to 32 fluid ounces per acre will control the labeled grasses and broadleaf weeds. This product may be applied over-the-top broadcast or with drop nozzles postemergence to Roundup Ready Corn 2 from emergence through the V8 stage or until corn height reaches 30 inches (free standing), whichever comes first. For corn height 30 to 48 inches (free standing), apply this product only using ground application equipment with drop nozzles and avoid spraying into the whorls of the corn plants. When corn height is 24 to 48 inches (free standing), for optimum spray coverage and weed control, drop nozzles are recommended.

**TANK MIXTURES:** This product may be applied in tank mixture with a labeled rate of Degree, Degree Xtra, Harness, Harness Xtra, Harness Xtra 5.6L, Micro-Tech, and Bullet herbicides at 50 to 100 percent of labeled rate. This product may be applied in tank mixture with Permit, and atrazine at labeled rates. Refer to the specific product label and observe all precautions and limitations on the label for all products used in tank mixtures, including application timing restrictions, soil restrictions, minimum re-cropping interval and rotational guidelines-the more restrictive requirements apply. Tank mixtures with other products may result in increased potential for crop injury and/or weed antagonism. Refer to the table below for height limitation for tank mix partner.

Tank Mix Partner	Maximum Height of Corn for Application
Degree Degree Xtra Harness Harness Xtra Harness Xtra 5.6L	11 inches
Bullet* Micro-Tech*	5 inches
Permit	30 inches
Atrazine	12 inches

\*Bullet and Micro-Tech are not registered for use as a postemergence application in Texas.

**PRECAUTIONS, RESTRICTIONS:** See the "ROUNDUP READY CROPS" section of the Gly Star Original label booklet for general precautionary instructions for use in Roundup Ready Crops. Single in-crop applications of this product should not exceed 48 fluid ounces per acre. Allow a minimum of 10 days between in-crop applications of this product. Allow a minimum of 50 days between application of this product and harvest of corn forage or grain. For applications at a preharvest timing (see Preharvest section of this supplemental label), allow a minimum of 7 days between application and harvest or feeding of corn stover or corn grain. There are no rotational crop restrictions following applications of this product.

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### PREHARVEST

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**USE INSTRUCTIONS:** A single preharvest application of up to 32 fluid ounces per acre of this product may be made, if no more than a total of 64 fluid ounces of this product has been previously

applied in over-the-top or drop nozzles applications. Make a preharvest application at 35 percent grain moisture or less. Ensure that maximum kernel fill is complete and the corn is physiologically mature (black layer formed).

**PRECAUTIONS, RESTRICTIONS:** Do not make a preharvest application of this product if more than a combined total of 64 fluid ounces of this product has been previously applied in over-the-top or drop nozzles applications. Allow a minimum of 7 days between a preharvest application and harvest or feeding of corn stover or grain.

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**POSTHARVEST**

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**USE INSTRUCTIONS:** This product may be applied after harvest of corn. Higher rates may be required for control of large weeds that were growing in the crop at the time of harvest. Tank mixtures with 2,4-D or dicamba may be used.

**PRECAUTIONS, RESTRICTIONS:** Allow a minimum of 7 days between treatment and harvest or feeding of treated vegetation.

**Read the "LIMIT OF WARRANTY AND LIABILITY" in the label booklet for Gly Star™ Original before using. For over-the-top uses on Roundup Ready crop varieties, crop safety and weed control performance are not warranted by ALBAUGH, INC. when this product is used in conjunction with "brown bag" or "bin run" seed saved from the previous year's productions and replanted. These terms apply to this supplemental labeling and if these terms are not acceptable, return the product unopened at once.**

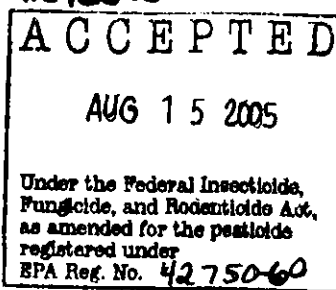
Bullet, Degree, Degree Xtra, Harness, Micro-Tech, Lariat and Lasso are registered trademarks of Monsanto Technology LLC.

Permit is a trademark of, and used under license from, Nissan Chemical Industries, Ltd.

**Manufactured By:  
Albaugh, Inc.  
Ankeny, IA 50021**

**NEXT**

**LABEL**



## SUPPLEMENTAL LABELING

READ THE ENTIRE LABEL FOR GLYPHOSATE 41% ORIGINAL BEFORE PROCEEDING WITH THE USE DIRECTIONS CONTAINED IN THIS SUPPLEMENTAL LABELING. Label as used in this supplemental labeling refers to the label booklet for Glyphosate 41% Original, container labels and this supplement.

### Glyphosate 41% Original

EPA Reg. No. 42750-60

**For application to Alfalfa, Clover, and Other Forage Legumes**

**KEEP OUT OF REACH OF CHILDREN**

**CAUTION**

**FOR CHEMICAL SPILL, LEAK, FIRE, OR EXPOSURE, CALL CHEMTREC (800) 424-9300**

#### DIRECTIONS FOR USE

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

This label must be in the possession of the user at the time of application.

See "General Information" and "APPLICATION INSTRUCTIONS" sections of the label booklet for Glyphosate 41% Original for essential product performance information.

#### GENERAL INFORMATION

**LABELED CROPS:** Alfalfa, clover, kudzu, lespedeza, lupin, sainfoin, trefoil, velvet bean, vetch, crown vetch, milk vetch

**TYPES OF APPLICATIONS:** Dormant, preplant, preemergence, at-planting, spot treatment, wiper applicators, renovation, preharvest

##### **Dormant (Alfalfa only)**

**USE INSTRUCTIONS:** This product will control or suppress many weeds including quackgrass, downy brome and cheatgrass in dormant alfalfa. Apply 8 to 12 ounces per acre of this product. Apply in the spring to alfalfa that is dormant. Applications should be made after spring temperatures have warmed enough to encourage resumption of weed growth, but prior to initiation of trifoliolate leaf expansion of the alfalfa. Applications made after expansion of the first trifoliolate leaf of the alfalfa will cause growth reduction and reduced crop yield.



**PRECAUTIONS, RESTRICTIONS:** Do not use ammonium sulfate when spraying dormant alfalfa with Gly Star™ Original. Do not use this product where a slight yield reduction in the first cutting of alfalfa cannot be tolerated. Do not make more than one application per year. Allow 36 hours after application before grazing livestock or harvesting. Slight discoloration of the alfalfa may occur, but the alfalfa will regreen and regrow under moist soil conditions as effects of this product wear off. Application of this product can cause crop injury. Any crop injury is the sole responsibility of the applicator.

**Preplant, Preemergence and At-planting**

**USE INSTRUCTIONS:** This product may be applied before, during or after planting alfalfa and clover. Applications must be made prior to emergence of the crop.

**PRECAUTIONS, RESTRICTIONS:** Remove domestic livestock before application and wait 8 weeks after application before grazing or harvesting.

**Preharvest (Alfalfa only)**

**USE INSTRUCTIONS:** This product may be used in declining alfalfa stands or any stand of alfalfa where crop destruction is acceptable. This application will severely injure or destroy the stand of alfalfa. This product will control annual and perennial weeds including quackgrass, when applied prior to the harvest of alfalfa. The treated crop and weeds can be harvested and fed to livestock after 36 hours. Allow a minimum of 36 hours between application and harvest. Use up to 1 quart of this product per acre. Applications may be made at any time of the year. Make only one application to an existing stand of alfalfa per year. For control of quackgrass, apply in the spring, late summer or fall when quackgrass is actively growing. Treatments for quackgrass must be followed by deep tillage for complete control.

**PRECAUTIONS, RESTRICTIONS:** Do not apply more than 1 quart of this product per acre as a preharvest treatment. Do not use for alfalfa grown for seed, as a reduction in germination or vigor may occur.

**Spot treatment or Wiper applications (Alfalfa and Clover only)**

**USE INSTRUCTIONS:** This product may be applied as a spot treatment in alfalfa or clover. This product may be applied with wiper applicators to control or suppress the weeds listed under "WIPER APPLICATORS" in the "SELECTIVE EQUIPMENT" section of this label. Applications may be made in the same area at 30-day intervals.

**PRECAUTIONS, RESTRICTIONS:** For spot treatment and wiper applications, apply in areas where the movement of domestic livestock can be controlled. No more than one-tenth of any acre should be treated at one time. Remove domestic livestock before application and wait 14 days after application before grazing livestock or harvesting.

**Renovation**

**USE INSTRUCTIONS:** This product may be applied as a broadcast spray to existing stands of alfalfa, clover, and other labeled forage legumes. Labeled crops may be planted into the treated area.

**PRECAUTIONS, RESTRICTIONS:** Remove domestic livestock before application and wait 8 weeks after application before grazing or harvesting.

Read the "CONDITIONS OF SALE AND WARRANTY" in the label booklet for Glyphosate 41% Original before using this product. These terms apply to this supplemental labeling and if those terms are not acceptable, return the product unopened at once.

Albaugh, Inc.  
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