

OIL FIELD BACTERICIDE

A MICROBIOCIDE FOR USE IN CONTROLLING BACTERIA IN OIL FIELD APPLICATIONS

Active Ingredients:	
N-Alkyl-1, 3-Propylene Diamines	30.1%
Glacial Acetic Acid	15.0%
Inert Ingredients	54.9%
	<hr/>
	100.0%

* 3%C8, 3%C10, 41%C12, 15%C14, 10%C16, 28%C18

CORROSIVE! CAUSES EYE AND SKIN DAMAGE.

DO NOT get in eyes, on skin or on clothing. Wear goggles or face shield, rubber gloves and protective clothing when handling. Harmful or fatal if swallowed. Avoid contamination of food.

KEEP OUT OF REACH OF CHILDREN

DANGER!

MANUFACTURED BY

EXXON CHEMICAL AMERICAS

A division of EXXON CHEMICAL COMPANY, a division of EXXON CORPORATION

Houston, Texas 77253-3272

EPA Registration No. 8928-4
EPA Establishment No. 8928-TX-1

MADE IN U.S.A.

EXXON
CHEMICALS

Reviewed, Registered, and Approved by
EPA Region 5, Houston, Texas
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Measures against circulatory shock, respiratory depression and convulsion may be needed.

DIRECTIONS FOR USE

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

**** USE WITH CLOSED DELIVERY SYSTEMS ONLY ****

COREXIT 7672 is a Combination Bactericide and Corrosion Inhibitor. It is particularly effective in killing sulfate-reducing bacteria such as desulfotomaculum desulfuricans, as well as slime-forming bacteria. It is also an excellent inhibitor against corrosion by hydrogen sulfide, carbon dioxide, acids and salts due to its ability to form tenacious films on metal surfaces.

WATERFLOODS AND SALT WATER DISPOSAL SYSTEMS

Continuous: Using a suitable chemical pump, inject COREXIT 7672 at 10-50 PPM (approximately 0.4 to 2.0 gallons per 1000 barrels water) at a point of good mixing such as the flowline upstream of the injection pump.

Batch or Slug: Inject 50-200 PPM COREXIT 7672 (approximately 2-8 gallons per 1000 barrels water) for up to 16 hours once or twice a week, or as needed to maintain control of the system.

Combination: This variation may be needed to combat severe bacterial problems. For example, use weekly batch treatments upstream of filter (at heater treaters, water collection tanks, or flowlines), plus continuous treatment after the filters at 10-25 PPM (0.4 to 1.0 gallon COREXIT 7672 per 1000 barrels water).

PACKER FLUIDS, AND WORKOVER FLUIDS

While the fluid is being made up, inject COREXIT 7672 via a suitable chemical pump at a point of good mixing. Add chemical at a rate of approximately 1200-2400 PPM (5-10 gallons per 100 barrels, or approximately 1-2 drums per 1000 barrels).

EMERGENCY TELEPHONE NUMBERS:

Exxon Chemical Americas
Chemtrec

713 - 870-8000
800 -424-9300

NET WT. 432 LBS. (196 Kg.)

NET VOL. 55 GALS. (U.S.) (208.2 LITER)

Reviewed. For information only. Not for use.

PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS
ENVIRONMENTAL HAZARDS

This pesticide is toxic to fish. Do not apply in marine or estuarine oil fields. Do not discharge effluent containing this active ingredient into lakes, streams, ponds, estuaries, oceans, or public waters unless this product is specifically identified and addressed in an NPDES permit. Do not discharge effluent containing this product into sewer systems without previously notifying the sewage treatment plant authority. For guidance contact your state water board or regional office of the EPA.

PHYSICAL OR CHEMICAL HAZARDS

***** FLAMMABLE *****

KEEP AWAY FROM HEAT AND OPEN FLAME

PHYSICAL PROPERTIES

Specific Gravity 0.943 Soluble in Fresh Water and Salt Water
 Freezing Point -10°F

STORAGE AND DISPOSAL

STORAGE

Corexit 7672 Oil Field Bactericide should be stored in an area approved for flammable products. Keep drum openings capped to prevent evaporation or product contamination. Loss of solvent can result in gelling.

PROHIBITIONS

Do not contaminate water, food, or feed by storage or disposal.

PESTICIDE DISPOSAL

Pesticide wastes are toxic. Improper disposal of excess pesticide, spray mixture, or rinsate is a violation of Federal Law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste Representative at the nearest EPA Regional Office for guidance.

CONTAINER DISPOSAL

Triple rinse (or equivalent) then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or by other procedures approved by State and local authorities.