

# OIL FIELD BACTERICIDE

A MICROBIOCIDE FOR USE IN CONTROLLING BACTERIA IN OIL FIELD APPLICATIONS

Active Ingredients:

N-Alkyl-1, 3-Propylene Diamines .....	41.7%
Inert Ingredients .....	58.3%
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3%C8, 3%C10, 41%C12, 15%C14, 10%C16, 28%C18	100.0%

**CORROSIVE! CAUSES EYE AND SKIN DAMAGE.**

DO NOT get in eyes, on skin or on clothing. Wear goggles or face shield and rubber gloves when handling. Harmful or fatal if swallowed. Avoid contamination of food.

**KEEP OUT OF REACH OF CHILDREN**

**DANGER!**

MANUFACTURED BY

**EXXON CHEMICAL AMERICAS**

A division of EXXON CHEMICAL COMPANY, a division of EXXON CORPORATION

Houston, Texas 77253-3272

EPA Registration No. 8928-2  
EPA Establishment No. 8928-TX-1

MADE IN U.S.A.

**EXXON**  
**CHEMICALS**

Reviewed. No objection is hereby expressed by the EPA to the use of the above information in the labeling of the product. This review does not constitute an endorsement of the product or the company.

**ENVIRONMENTAL HAZARDS**

This pesticide is toxic to fish. Do not apply in marine or estuarine oil fields. Do not discharge effluent containing this active ingredient into lakes, streams, ponds, estuaries, oceans, or public waters unless this product is specifically identified and addressed in an NPDES permit. Do not discharge effluent containing this product to sewer systems without previously notifying the sewage treatment plant authority. For guidance contact your state water board or regional office of the EPA.

**PHYSICAL OR CHEMICAL HAZARDS**

**\*\*\* FLAMMABLE \*\*\***

**KEEP AWAY FROM HEAT AND OPEN FLAME.**

**PHYSICAL PROPERTIES**

Specific Gravity ..... 0.823    Dispersible in Water at 20°C  
Freezing Point ..... +12°F

**STORAGE AND DISPOSAL**

**STORAGE**

Consult 7674 Oil Field Bactericide should be stored in an area approved for flammable products. Keep drum openings capped to prevent evaporation or product contamination.

**PROHIBITIONS**

Do not contaminate water, food, or feed by storage or disposal.

**PESTICIDE DISPOSAL**

Pesticide wastes are toxic. Improper disposal of excess pesticide, spray mixture, or rinsate is a violation of Federal Law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.

**CONTAINER DISPOSAL**

Empty (or equivalent) then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or by other procedures approved by State and local authorities.

**BEST AVAILABLE COPY**

# STATEMENT OF PRACTICAL TREATMENT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. For eyes, call a physician. Remove and wash clothing before reuse.

If swallowed, drink promptly a large quantity of egg whites, gelatin solution or if these are not available, drink large quantities of water. Avoid alcohol. Call a physician immediately.

\*\*\*NOTE TO PHYSICIAN\*\*\* Probable mucosal damage may contraindicate the use of gastric lavage. Measures against circulatory shock, respiratory depression and convulsion may be needed.

## DIRECTIONS FOR USE

\*\*Use only in closed delivery systems\*\*

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

COREXIT 7674 is a Combination Bactericide and Corrosion Inhibitor. It is particularly effective in killing sulfate-reducing bacteria such as *Desulfovibrio Desulfuricans*, as well as Slime-Forming Bacteria. It is also an excellent inhibitor against corrosion by hydrogen sulfide, carbon dioxide, acids and salts due to its ability to form tenacious films on metal surfaces.

### WATERFLOODS AND SALT WATER DISPOSAL SYSTEMS

**Continuous:** Using a suitable chemical pump, inject COREXIT 7674 at 10-50 PPM (approximately 0.4 to 2.0 gallons per 1000 barrels water) at a point of good mixing such as the flowline upstream of the injection pump.

**Batch or Slug:** Inject 50-200 PPM COREXIT 7674 (approximately 2-8 gallons per 1000 barrels water) for up to 16 hours once or twice a week, or as needed to maintain control of the system.

**Combination:** This variation may be needed to combat severe bacterial problems. For example, use weekly batch treatments upstream of filter (at heater treaters, water collection tanks, or flowlines), plus continuous treatment after the filters at 10-25 PPM (0.4 to 1.0 gallon COREXIT 7674 per 1000 barrels water).

#### EMERGENCY TELEPHONE NUMBERS:

Exxon Chemical Americas  
Chemtrec

713 - 870-6000  
800 - 424-9300

NET WT. 374 LBS. (169.64 KG.)

4/89

NET VOL. 55 GALS. (U.S.) (208.2 LITERS)