# SOLUBLE OIL

SOLUBLE OIL
CONDITIONER
DANGER

-KEEP OUT OF REACH OF CHILDREN
See FIRST AID and other precautions on back panel

INCREDIENTS

NET CONTENTS - ONE QUART (32 FLUID OZ.) Cet. No. 455-010818

# EPA Reg. No. 7240-1

For use in treating water-soluble cutting fluids and cutting fluids systems in metalworking machine tools to prevent or reduce unpleasant odors and fluid deterioration resulting from the growth of certain fungi and bacteria typically found in these fluids.

When used as directed S O C reduces the formation of slime and sludge in cutting fluid systems, helps prevent objectionable odors, and increases cutting fluid service life.

28 --- 4

26 -- 6

16 -

10 -- 22

8 — 24

6 - - 26

# **DANGER**

Keep Out of Reach of Children. Corrosive to tissues. Causes eye and skin damage. Do not get in eyes, on skin or on clothing. Wear goggles or face shield and rubber gloves when handling. Harmful or fatal if swallowed. Avoid contamination of food.

FIRST AID: In case of contact, immediately flush eyes or skin with plenty of water for at least 15 minutes. For eyes, call a physician. Remove and wash contaminated clothing before reuse.

If swallowed, drink promptly a large quantity of milk, egg whites, gelatin solution or if these are not available, drink large quantities of water. Avoid alcohol. Call a physician immediately.

NOTE TO PHYSICIAN: Probable mucosal damage may contraindicate the use of gastric lavage. Measures against circulatory shock, respiratory depression and convulsion may be needed.

Rinse empty container thoroughly with water and discard it.

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FORM NO. 61-90 6-72



# SOLUBLE OIL CONDITIONER DANGER

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### INGREDIENTS:

### **ACTIVE INGREDIENTS**

Sodium o-phenylphenate

Sodium 2, 4, 5, - trichlorophenate

Dipropylene glycol monomethyl ether

Sodium hydroxide

Tetrasodium ethylenediamine tetraacetate

INERT INGREDIENTS......74.9%

Water

NET CONTENTS - ONE QUART (32 FLUID OZ.) Cat. No. 455-010819

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# 30 - - 2 28 - - 4 26 - - 6

16

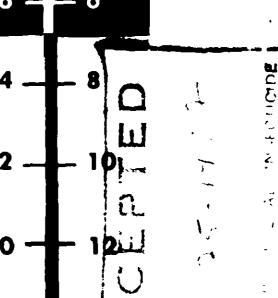
12 -- - 20

10 -- 22

- 24

### **DIRECTIONS**

- 1. For treating contaminated cutting fluid systems, add at the rate of 1 part S O C to 175 parts of cleaning solution (4 oz. to 5 gal. or 1 pint to 22 gal.) and circulate for at least 15 minutes. Flush the system with fresh, clean water after removing the cleaning solution.
- 2. When preparing fresh cutting fluid mixtures to be placed in previously contaminated systems add at the rate of 1 part S O C to 425 parts of mix (1.5 oz. to 5 gal. or a pint to 53 gal.) to give longer, more effective cutting fluid life.
- 3. At the first indication of odor or deterioration of an existing, untreated fluid mixture add at the rate of 1 part of S O C to 425 parts of mix (see No. 2 above). DO NOT USE ON BADLY CONTAMINATED MIXTURES. Remove badly contaminated mixtures and refer to No. 1 above.



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ACCEPTED WITH COMMENT