

Product Identity**Intersmooth® 360 Ecoloflex
SPC Antifouling**

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Order Number**BEA368 Dark Brown**

Self Polishing Long Life Copolymer

Contains Biolux SPC*

True Self-Polishing Copolymer Provides Excellent Antifouling Protection

Can be used on any size boat

Biolux* Controls Slime

Active Ingredients:

Cuprous Oxide	40.41%
Zinc 2-Pyridinethiol 1-Oxide*	3.80%

Inert Ingredients:

<u>55.79%</u>
100.00%

COPPER AS METALLIC = 35.89%

Contains petroleum distillates.

* Zinc Pyrithione

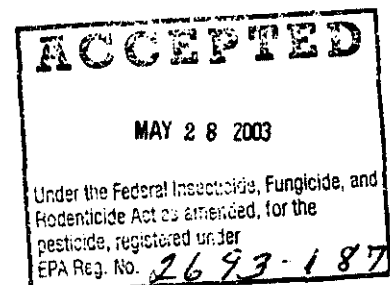
KEEP OUT OF REACH OF CHILDREN**DANGER**

- See side panel for additional Precautionary Statement-

EPA Reg. No.: 2693-187

EPA Est. No.: 2693-NJ-1

For specific state registrations contact your International Representative.

**NET CONTENTS:
FIVE U.S. GALLONS (18.927 LITERS)**

PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS
KEEP OUT OF REACH OF CHILDREN
DANGER

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Corrosive. Causes irreversible eye damage or skin burns. Harmful if absorbed through skin. Do not get in eyes, on skin or on clothing. Wear protective clothing such as goggles, rubber gloves, long-sleeved cotton shirt, long pants and hat. Harmful if swallowed or inhaled. Do not breathe dust, vapor or spray mist. Wear a mask or respirator jointly approved by the Mining Enforcement and Safety Administration and the National Institute for Occupational Safety and Health. Remove contaminated clothing and wash before reuse. Wash thoroughly with soap and water after handling.

FIRST AID**If Swallowed:**

- Immediately call a poison control center or doctor.
- Do not induce vomiting unless told to do so by a poison control center or doctor.
- Do not give any liquid to the person.
- Do not give anything by mouth to an unconscious person.

If on skin or clothing:

- Take off contaminated clothing.
- Rinse skin immediately with plenty of water for 15-20 minutes
- Call a poison control center or doctor for treatment advice.

If inhaled:

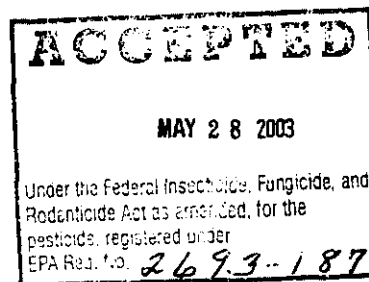
- Move person to fresh air.
- If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably mouth-to-mouth if possible.
- Call a poison control center or doctor for further treatment advice.

If in eyes:

- Hold eye open and rinse slowly and gently with water for 15-20 minutes.
- Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye.
- Call a poison control center or doctor for treatment advice.

Other: Have the product container or label with you when calling a poison control center or doctor or going for treatment.

Note to Physician: Contains petroleum distillate – vomiting may cause aspiration pneumonia.



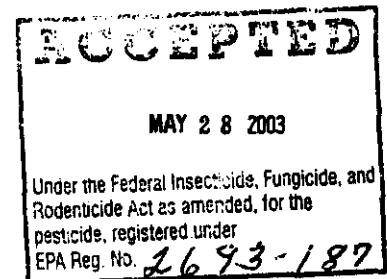
ENVIRONMENTAL HAZARDS: This material is toxic to fish. Do not apply directly to water by cleaning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans or other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer system without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA.

PHYSICAL OR CHEMICAL HAZARD: FLAMMABLE! Keep away from heat and open flame.

STORAGE AND DISPOSAL: Do not contaminate water, food or feed by storage or disposal.

PESTICIDE DISPOSAL: Pesticide wastes are toxic. Open dumping is prohibited. Pesticide, spray mixture, or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, State or local disposal authorities.

CONTAINER DISPOSAL: Triple rinse (or equivalent) and dispose of in an approved landfill. Consult Federal, State or local disposal authorities for approved alternative procedures.



**[Subset A – for Heavy Marine Applications
BEA368, BEA369 formulas]**

DIRECTIONS FOR USE

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION High performance, self polishing copolymer (SPC) antifouling system with patented Copper Acrylate technology.

For Commercial Use Only

Produced in association with Nippon Paint Co; Ltd.

Intended Uses: Specifically designed for Coastal Vessels. For use and application by professionals at Maintenance and Repair facilities.

PRODUCT INFORMATION

Colour	BEA368 Dark Brown; BEA369 Dark Red
Finish/Sheen	Not Applicable
Converter/Curing Agent	Not Applicable
Volume Solids	40% ± 2% (ISO 3233-1998)
Typical Film Thickness	4.9 mils dry (12.3 mils wet)
Theoretical Coverage	130 ft ² /U.S. Gal at 125 microns dft (dry film thickness), allow appropriate loss factors.
Method Of Application	Airless Spray; Brush, Roller (small areas only)
Flash Point	Single Pack 70°F

Substrate Temperature	23°F	41°F	77°F	95°F
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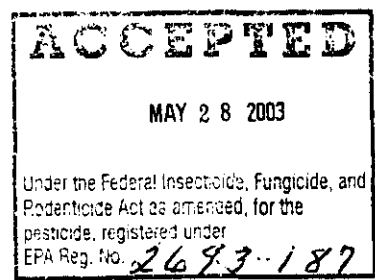
DRYING INFORMATION

Touch Dry [ISO 1517:73]	2 hrs	60 mins	40 mins	30 mins
Before Immersion	30 hrs	18 hrs	12 hrs	10 hrs

OVERCOATING DATA using Intersmooth 360 Ecoloflex SPC – see limitations

Min	Max	Min	Max	Min	Max	Min	Max
12 hrs	28 days	6 hrs	28 days	4 hrs	28 days	3 hrs	28 days

REGULATORY DATA VOC 508 g/lit (4.24 lb/US Gal) as supplied (EPA Method 24)



SYSTEMS AND COMPATIBILITY

Consult your International Representative for the system best suited for the surfaces to be protected.

SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications. All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil or grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 solvent cleaning.

MAJOR REFURBISHMENT

Areas of breakdown, damage etc. should be prepared to the specified standard (e.g. Sa2½ (ISO 8501-1 : 1988)) and primed prior to the application of Intersmooth 360 Ecoloflex SPC. Intersmooth 360 Ecoloflex SPC should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Intersmooth 360 Ecoloflex SPC must be applied within the overcoating intervals specified for the primer (consult the relevant product data sheet).

REPAIR

Repair corroded areas with the recommended anticorrosive primer system, and apply Intersmooth 360 Ecoloflex SPC within the overcoating interval specified for the primer (consult relevant primer data sheets).

Application of Intersmooth 360 Ecoloflex SPC over itself:

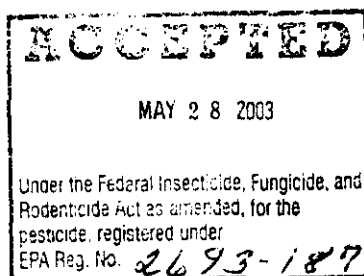
Clean the entire area with close high pressure fresh water washing using a fan-jet lance held close to the surface (3,000 p.s.i. 211 kg/cm²) as soon as the vessel enters dock and before it dries out. Consult International for alternative methods of surface preparation.

Application of Intersmooth 360 Ecoloflex SPC over other International or competitors antifouling:

Consult your International Representative for specific recommendations.

NOTE:

For use in Marine situations in North America, the following surface preparation standards can be used: SSPC-SP10 in place of Sa2½ (ISO 8501-1:1988)



APPLICATION

Mixing

This product is a one pack coating without additional components. Always mix thoroughly with a power agitator before application.

Thinner

Not recommended. Use International GTA007 only in exceptional circumstances (max 5% by volume). DO NOT thin more than allowed by local environmental legislation.

Airless Spray

Recommended.

- Tip range 0.46 – 0.66 mm (18-26 thou)
- Total output fluid pressure at spray tip not less than 211 kg/cm² (3000 p.s.i.)

Conventional Spray

Do not apply by conventional spray.

Brush

Application by brush is for small areas only.

Multiple coats may be required to achieve specified film thickness.

Roller

Application by roller is for small areas only.

Multiple coats may be required to achieve specified film thickness.

Cleaner

International GTA007

Work Stoppages and Cleanup

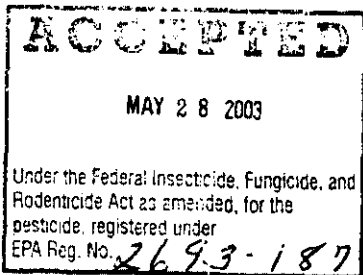
Thoroughly flush all equipment with International GTA007. All unused product should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or a viscosity increase of the product after storage. Product should be filtered prior to use.

Welding

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations. Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment. EMERGENCY CONTACT NUMBERS: USA/Canada – Medical Advisory Number 1-800-854-6813



LIMITATIONS

Coating lifetime is directly proportional to thickness applied. Performance of the product is dependant upon the specified film thickness being achieved.

Recommended maximum drying time before immersion:

Temperate conditions – 28 days

Tropical conditions – 28 days

If these periods are exceeded the antifouling performance may be impaired.

On immersion, Intersmooth 360 Ecoloflex SPC will exhibit a slight colour change.

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Representative for specific recommendations.

Apply in good weather. Temperature of the surface to be coated must be at least 3°C (5°F) above the dew point. For optimum application properties bring the product to 21-27°C (70-80°F), unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this label. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

UNIT SIZE

5 US gallons in a 5 US gallon container
For availability of other unit sizes consult International.

UNIT SHIPPING WEIGHT

5 US gallon unit: 69 lb (31.3 kg)

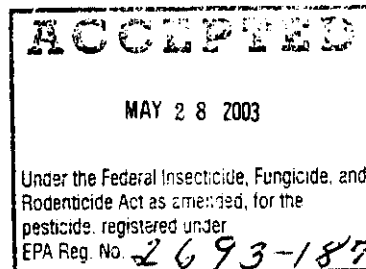
STORAGE

Shelf Life (from date of manufacture)
6 months minimum at temperatures up to 25°C (77°F). *
3 months minimum at temperatures greater than 25°C (77°F). *
Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.

* Note: Active ingredients remain stable, but application properties may be affected.

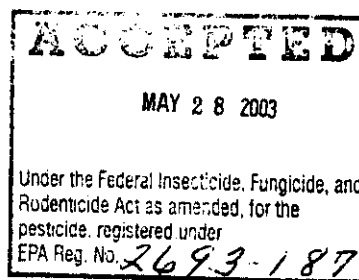
WORLDWIDE AVAILABILITY

Consult International.



DISCLAIMER

The information in this data sheet is not intended to be exhaustive: any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. All advice we give or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to law) any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in light of experience and our policy of continuous development. It is the user's responsibility to check that this data sheet is current prior to using the product.



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[Subset B – for Heavy Marine Applications
BEA468, BEA469 formulas]

DIRECTIONS FOR USE

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION High performance, self polishing copolymer (SPC) antifouling system with patented Copper Acrylate technology.

Produced in association with Nippon Paint Co; Ltd.

For Commercial Use Only

Intended Uses: Specifically designed for Deep Sea Vessels.

For use and application by professionals at Maintenance and Repair facilities.

ACCEPTED
MAY 28 2003
Under the Federal Insecticide, Fungicide, and Rodenticide Act as amended, for the pesticide, registered under EPA Reg. No. 2693-187

PRODUCT INFORMATION

Colour	BEA468 Dark Brown; BEA469 Dark Red
Finish/Sheen	Not Applicable
Converter/Curing Agent	Not Applicable
Volume Solids	40% ± 2% (ISO 3233-1998)
Typical Film Thickness	4.9 mils dry (12.3 mils wet)
Theoretical Coverage	130 ft ² /U.S. Gal at 125 microns dft (dry film thickness), allow appropriate loss factors.
Method Of Application	Airless Spray; Brush, Roller (small areas only)
Flash Point	Single Pack 70°F
Induction Period	Not Applicable

Substrate Temperature	23°F	41°F	77°F	95°F
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DRYING INFORMATION

Touch Dry [ISO 1517:73]	2 hrs	60 mins	40 mins	30 mins
Before Immersion 0-36 Month Schemes	30 hrs	20 hrs	16 hrs	10 hrs
Before Immersion 48-60 Month Schemes	Not recommended	48 hrs	36 hrs	24 hrs

OVERCOATING DATA – see limitations

Overcoated by:	Min	Max	Min	Max	Min	Max	Min	Max
Intersmooth 460 Ecoloflex SPC 0-36 Month Schemes	12 hrs	28 days	6 hrs	28 days	4 hrs	28 days	3 hrs	28 days
Intersmooth 460 Ecoloflex SPC 48-60 Month Schemes	Not recommended		18 hrs	28 days	12 hrs	28 days	9 hrs	28 days

coat schemes are applied at this temperature.
Refer to Limitations section for maximum recommended atmospheric exposure time before flooding.
Consult your International Representative for specific recommendations.

REGULATORY DATA **VOC** 508 g/lit (4.24 lb/US Gal) as supplied (EPA Method 24)

SYSTEMS AND COMPATIBILITY Consult your International Representative for the system best suited for the surfaces to be protected.

SURFACE PREPARATIONS Use in accordance with the standard Worldwide Marine Specifications. All surfaces to be coated should be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil or grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 solvent cleaning.

MAJOR REFURBISHMENT

Areas of breakdown, damage etc. should be prepared to the specified standard (eg. Sa2½ (ISO 8501-1 : 1988)) and primed prior to the application of Intersmooth 460 Ecoloflex SPC. Intersmooth 460 Ecoloflex SPC should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Intersmooth 460 Ecoloflex SPC must be applied within the overcoating intervals specified for the primer (consult the relevant product data sheet).

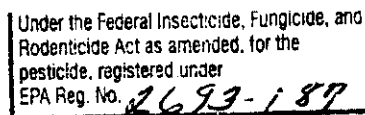
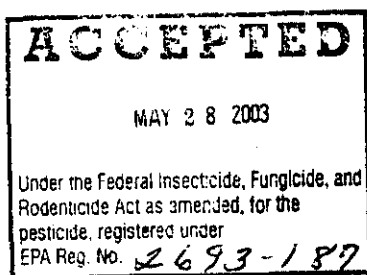
REPAIR

Repair corroded areas with the recommended anticorrosive primer system and apply Intersmooth 460 Ecoloflex SPC within the overcoating interval specified for the primer (consult relevant primer data sheets).

Application of Intersmooth 460 Ecoloflex SPC over itself:
Clean the entire area with close high pressure fresh water washing using a fan-jet lance held close to the surface (3,000 p.s.i. 211 kg/cm²) as soon as the vessel enters dock and before it dries out. Consult International for alternative methods of surface preparation.

Application of Intersmooth 460 Ecoloflex SPC over other International or competitors antifoulings:

Consult your International Representative for specific recommendations.



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NOTE:

For use in Marine situations in North America, the following surface preparation standards can be used: SSPC-SP10 in place of Sa2½ (ISO 8501-1:1988)

APPLICATION

Mixing

This product is a one pack coating without additional components. Always mix thoroughly with a power agitator before application.

Thinner

Not recommended. Use International GTA007 only in exceptional circumstances (max 5% by volume). DO NOT thin more than allowed by local environmental legislation.

Airless Spray

Recommended.

- Tip range 0.46 – 0.66 mm (18-26 thou)
- Total output fluid pressure at spray tip not less than 190 kg/cm² (2700 p.s.i.)

Conventional Spray

Do not apply by conventional spray.

Brush

Application by brush is for small areas only.

Multiple coats may be required to achieve specified film thickness.

Roller

Application by roller is for small areas only.

Multiple coats may be required to achieve specified film thickness.

Cleaner

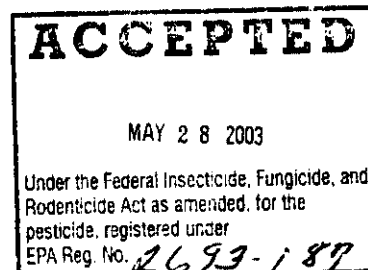
International GTA007

Work Stoppages and Cleanup

Thoroughly flush all equipment with International GTA007. All unused product should be stored in tightly closed containers. Partially filled containers may show surface skinning and/or a viscosity increase of the product after storage. Product should be filtered prior to use.

Welding

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."



SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations. Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.

EMERGENCY CONTACT NUMBERS:
USA/Canada – Medical Advisory Number 1-800-854-6813

LIMITATIONS

Coating lifetime is directly proportional to thickness applied. Performance of the product is dependant upon the specified film thickness being achieved.

The Minimum Time Before Flooding and Overcoating Time is dependent upon film thickness and vessel speed. Please refer to the note in the Drying/Overcoating information section.

Recommended maximum drying time before immersion:
 Temperate conditions – 28 days
 Tropical conditions – 28 days

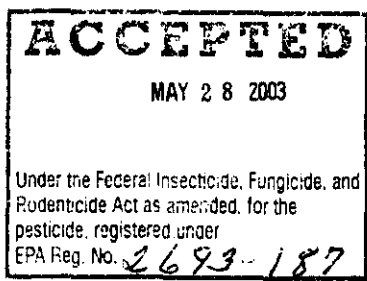
If these periods are exceeded the antifouling performance may be impaired.

On immersion, Intersmooth 460 Ecoloflex SPC will exhibit a slight colour change.

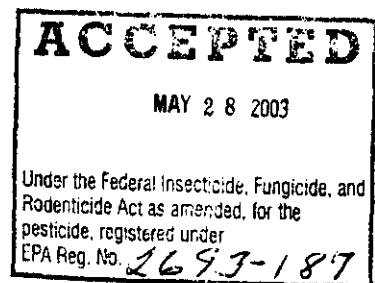
Consult International for overcoating Intersmooth 460 Ecoloflex SPC with TBT copolymer antifouling.

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Representative for specific recommendations.

Apply in good weather. Temperature of the surface to be coated must be at least 3°C (5°F) above the dew point. For optimum application properties bring the product to 25-30°C (77-86°F), unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this label. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.



UNIT SIZE	5 US gallons in a 5 US gallon container <i>For availability of other unit sizes consult International.</i>
UNIT SHIPPING WEIGHT	5 US gallon unit: 69 lb (31.3 kg)
STORAGE	Shelf Life (from date of manufacture) 6 months minimum at temperatures up to 25°C (77°F). * 3 months minimum at temperatures greater than 25°C (77°F). * Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition. * Note: Active ingredients remain stable, but application properties may be affected.
WORLDWIDE AVAILABILITY	Consult International.
DISCLAIMER	<i>The information in this data sheet is not intended to be exhaustive: any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. All advice we give or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to law) any loss or damage arising out of the use of the product. All products supplied and technical advice given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in light of experience and our policy of continuous development. It is the user's responsibility to check that this data sheet is current prior to using the product.</i>



[Subset C – for Yacht Applications]

Product Description

This product is a long lasting Self Polishing Copolymer that is formulated to provide powerful antifouling performance. This self-polishing copolymer resin and Biolux technology enables this product to provide a level of antifouling protection not previously available in any paint system. This technology also allows the boat to be hauled and launched without recoating. Because this product polishes it will become smoother with use, which will reduce drag and fuel consumption. The polishing action of this product also reduce build-up of old spent coatings and minimizes sanding at reapplication. This product is for use below the waterline on fiberglass, wood and properly primed metal boat hulls and parts, in salt and brackish waters. Do not use in fresh water.

For Professional Use only on pleasure craft in marinas.

DIRECTIONS FOR USE

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

Preparation

PREVIOUSLY PAINTED – Good Condition Containing:

TBT Copolymers – Wet sand the surface with 80 grit sandpaper to a clean firmly attached surface, wipe with Special Thinner 216. Apply one coat of Primocon YPA984.

Non-TBT Copolymers – Sand the surface with 80 grit sandpaper to a clean firmly attached surface, wipe with Special Thinner 216. Apply one coat of Primocon YPA984.

Hard Antifouling - Sand the surface with 80 grit sandpaper to a clean firmly attached surface, wipe with Special Thinner 216. Apply this product.

PREVIOUSLY PAINTED - POOR CONDITION: Remove all old antifouling paint using Interstrip 299E. Sand and wipe clean with Fiberglass Solvent Wash 202.

BARE FIBERGLASS - (POLYESTER OR VINYLESTER)

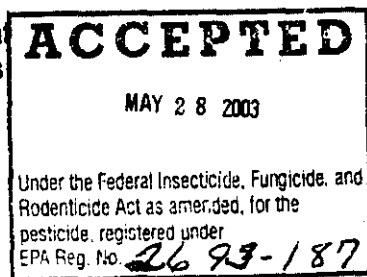
SURFACE PREPARATION: Wipe surface with Fiberglass Solvent Wash 202 or use Fiberglass Surface Prep YMA601.

BARE FIBERGLASS - NO SAND SYSTEM: Repair any surface imperfections using Watertite®. Sand and wipe clean. Apply one thin, continuous coat of Interlux Fiberglass No-Sand Primer. Follow application directions for primer.

BARE FIBERGLASS - SANDING SYSTEM: Sand the entire surface with 80-grit sandpaper and wipe with Fiberglass Solvent Wash 202. Repair any surface imperfections with Watertite. Sand and wipe clean.

BARE WOOD: Sand the surface with 80-grit sandpaper, wipe surface with Special Thinner 216. Apply the first coat 10% with Special Thinner 216 or Brush-Ease 433. Fill seams with Interlux® Seam Compound 30 (if necessary). Repair imperfections with Interprotect Watertite. Sand and wipe clean. Apply 2 additional coats.

ALUMINUM AND STEEL: Contact the Interlux Technical Service Department at 1-800-468-7589 for full information on how to properly prime underwater metals



Application

MIXING AND THINNING INSTRUCTIONS: Shake and mix well. Stir continuously while using. Thin only when necessary with Interlux Brush Ease 433 (not to exceed 10% by volume).

GENERAL APPLICATION PROCEDURES: Apply at least 2 full coats by brush or (solvent resistant) 3/8" nap roller. If during application, brush pulls or roller drags, use Interlux Brush Ease 433 to improve handling. Apply an extra coat to high wear areas such as the waterline, bow, and keel areas.

THINNER: Special Thinner 216 or Brush-Ease 433
Do not exceed 10% maximum

CLEAN UP: Special Thinner 216 or Brush Ease 433

THEORETICAL COVERAGE: 320 square feet per gallon, per coat at 2.0 mil D.F.T.

V.O.C. : Less than 525 grams/liter

APPLICATION TEMPERATURE: 40°F (5°C)*and above (air and hull)

CLEAN UP: For tools, equipment, etc. use INTERLUX SPECIAL THINNER 216 or BRUSH-EASE 433.

Dry Time Chart

Temperature (Air and Hull) F° (C°)	Touch Dry	Overcoating Time	Immersion Time	
		Minimum	Minimum	Maximum*
40° (5°)	3 Hours	12 Hours	48 Hours	30 days
50° (10°)	2 Hours	8 Hours	16 Hours	30 days
60° (15°)	1 Hours	6 Hours	12 Hours	30 days
75° (24°)	30 Minutes	6 Hours	12 Hours	30 days
95° (35°)	30 Minutes	4 Hours	8 Hours	30 days

*If more than 30 days have passed powerwash, lightly wet sand or use water and a stiff brush to clean and reactivate the surface before overcoating or before immersion.

Caution: If this product is to be sprayed, it must only be applied by competent professional spray applicators utilizing the proper solvent and safety equipment.

International Paint Inc.
2270 Morris Avenue
Union, NJ 07083

