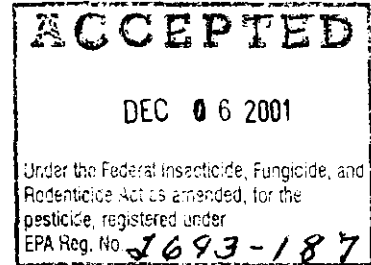


Product Identity

**Intersmooth® 360 Ecoloflex
SPC Antifouling**

Order Number

**BEA368 Dark Brown
FOR COMMERCIAL USE ONLY**



TBT Free Antifouling Paint
Self Polishing Long Life Copolymer
Contains Biolux

Active Ingredients:

Cuprous Oxide	40.41%
Zinc 2-Pyridinethiol 1-Oxide*	3.80%

Inert Ingredients:

<u>55.79%</u>
100.00%

COPPER AS METALLIC = 36.57%

Contains petroleum distillates.
* Zinc Pyrithione

KEEP OUT OF REACH OF CHILDREN

WARNING

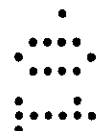
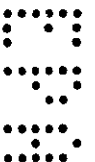
- See side panel for additional Precautionary Statement-

EPA Reg. No.: 2693-187

EPA Est. No.: 2693-NJ-1

For specific state registrations contact your International Representative.

**NET CONTENTS:
FIVE U.S. GALLONS (18.927 LITERS)**



2714

**PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS
KEEP OUT OF REACH OF CHILDREN
WARNING**

Causes eye and skin irritation. Harmful if absorbed through skin. Avoid contact with skin, eyes or clothing. Wear protective clothing such as protective eyewear, gloves, long-sleeved cotton shirt, long pants, and hat. Harmful if swallowed or inhaled. Do not breathe dust, vapor or spray mist. Wear a mask or respirator jointly approved by the Mining Enforcement and Safety Administration and the National Institute for Occupational Safety and Health. Remove contaminated clothing and wash before reuse. Wash thoroughly with soap and water after handling.

STATEMENT OF PRACTICAL TREATMENT

If Swallowed:

- Immediately call a poison control center or doctor.
- Do not induce vomiting unless told to do so by a poison control center or doctor.
- Do not give any liquid to the person.
- Do not give anything by mouth to an unconscious person.

If on skin or clothing:

- Take off contaminated clothing.
- Rinse skin immediately with plenty of water for 15-20 minutes
- Call a poison control center or doctor for treatment advice.

If inhaled:

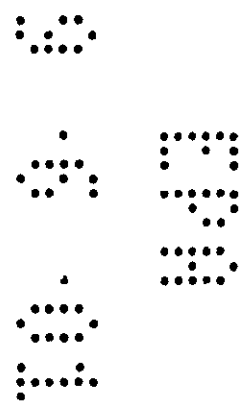
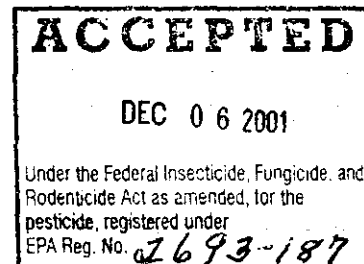
- Move person to fresh air.
- If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably mouth-to-mouth if possible.
- Call a poison control center or doctor for further treatment advice.

If in eyes:

- Hold eye open and rinse slowly and gently with water for 15-20 minutes.
- Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye.
- Call a poison control center or doctor for treatment advice.

Other: Have the product container or label with you when calling a poison control center or doctor or going for treatment.

Note to Physician: Contains petroleum distillate – vomiting may cause aspiration pneumonia.



ENVIRONMENTAL HAZARDS: This material is toxic to fish. Do not apply directly to water by cleaning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans or other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer system without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA.

PHYSICAL OR CHEMICAL HAZARD: FLAMMABLE! Keep away from heat and open flame.

STORAGE AND DISPOSAL: Do not contaminate water, food or feed by storage or disposal.

PESTICIDE DISPOSAL: Pesticide wastes are toxic. Open dumping is prohibited. Pesticide, spray mixture, or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, State or local disposal authorities.

CONTAINER DISPOSAL: Triple rinse (or equivalent) and dispose of in an approved landfill. Consult Federal, State or local disposal authorities for approved alternative procedures.

[Subset A – for Heavy Marine Applications]

DIRECTIONS FOR USE

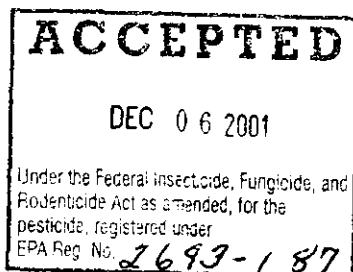
It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION

A high performance tin-free self polishing copolymer antifouling for coastal vessels.

- Copper acrylate patented polishing technology
- Special boosting biocide package

This product is for industrial use and professional application only. Not for sale to general public.



PRODUCT INFORMATION

Finish/Sheen Semi-Gloss (ASTM D-523)
Converter One pack
Volume Solids 40% ± 2% (ASTM D-2697)
Mix Ratio One pack
Flash Point 73°F (23°C) (Setaflash)
 (ASTM D-3278)
Film Thickness 5.0 mils (127 microns) dry specified
 equivalent to 12.5 mils (318
 microns) wet
 3.0-6.0 mils (76-152 microns) dry
 practical range equivalent to 7.5-15.0
 mils (190-380 microns) wet
Theoretical Coverage 128 sq. ft./gal. (5.0 mils (127
 microns) DFT) **Allow appropriate
 loss factors.**

APPLICATION DETAILS

Method Airless spray
Thinner Not recommended, If necessary use
 GTA007, see thinning section.
Cleaner GTA007

Drying Time (hours) Substrate Temperature	ASTM D 1640-7.5.1) Touch	Overcoating Interval By		Minimum drying time* before flooding (for 2x5 mil [127 microns] DFT coats)
		Self (ASTM D - 1640 7.8) Minimum	Maximum	
41°F (5°C)	1	6	1 month	18
73°F (23°C)	40 mins	4	1 month	12
95°F (35°C)	30 mins	3	1 month	10

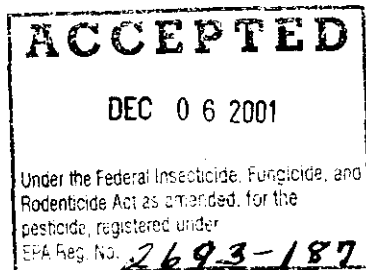
** Refer to your International Representative for minimum drying time before flooding at higher dry film thicknesses and to Limitations sections for maximum recommended atmospheric exposure time before flooding.*

REGULATORY DATA

VOC 4.33 lb/gal (520 g/l) - (EPA Method 24)
 as supplied

SYSTEMS AND COMPATIBILITY

International should be consulted for detailed application advice, specification recommendations and as to the suitability of specific products on individual vessels.



LIMITATIONS

Apply in good weather when air and surface temperatures are above 35°F (2°C). Surface temperature must be at least 5°F (3°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40 and 100°F (4-38°C).

The performance of this product is dependent upon the specified film thickness being achieved.

Recommended maximum exposure time before flooding:

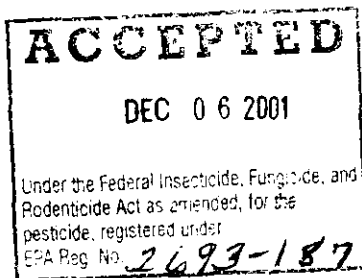
Temperate conditions:	up to 1 month
Tropical conditions:	up to 1 month

If these periods are exceeded the antifouling performance may be impaired. On immersion, Intersmooth 360 Ecoloflex SPC will exhibit a slight color change. Consult International for overcoating Intersmooth 360 Ecoloflex SPC with organotin copolymer antifouling.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. Test performance results were obtained in a controlled laboratory environment and International makes no representation that the exhibited published test results, or any other tests, accurately represent results actually found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance, and use of the coating.

SURFACE PREPARATION

Paint only clean, dry surfaces. Remove all grease, oil, soluble contaminants and other detrimental foreign matter by "solvent cleaning" (SSPC-SP1).



Unpainted surfaces: Prepare surface and apply recommended primer. Apply one or more coats of Intersmooth 360 Ecoloflex SPC as specified. (Consult the relevant primer data sheet for surface preparation and overcoating information.)

Maintenance: Application of Intersmooth 360 Ecoloflex SPC over self: Use controlled close high pressure fresh water washing (3,000 psi, 211 kg/sq. cm.) to clean the entire area, and remove any leached layer at the surface of the existing antifouling system.

Repair corroded areas with the recommended anticorrosive primer and apply a spot coat of Intersmooth 360 Ecoloflex SPC within the overcoating interval specified for the primer (consult relevant primer data sheet for surface preparation and overcoating information).

Apply the specified number of full coats of Intersmooth 360 Ecoloflex SPC.

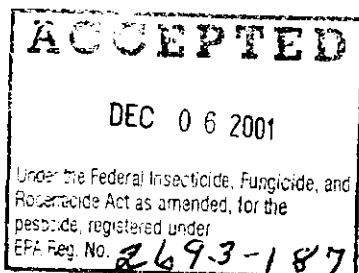
Application of Intersmooth 360 Ecoloflex SPC over other antifouling substrates: Consult International.

MIXING

This material is a one component coating. Always mix thoroughly with a power agitator before application.

APPLICATION

Apply by airless spray. Application by other methods, brush or roller, may require more than one coat and is suggested for small areas only. Apply 12.5 mils (318 microns) wet which will yield 5.0 mils (127 microns) dry film thickness. Consult the following equipment recommendations or utilize suitable equal.



Equipment

Airless Spray: Minimum 28:1 ratio pump: .018" - .026" (457-660 microns) orifice tip: 3/8" (9.5 mm) ID high pressure material hose: 60 mesh tip filter.

THINNING

Material is supplied at spray viscosity and normally does not need thinning. If thinning is necessary, thin up to a maximum of 4 ounces (118 ml) per gallon (3.79 lt) with International GTA007 Thinner.

WORK STOPPAGES AND CLEANUP

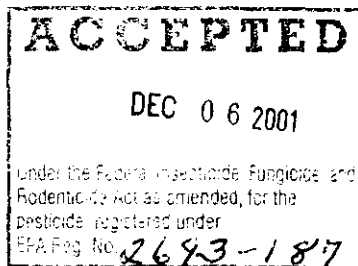
Clean all equipment immediately after use with International GTA007 Thinner. Spray equipment requires flushing with this solvent. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency will depend upon factors such as amount sprayed, temperature and elapsed time including work stoppages. Monitor material condition.

WELDING

In the event welding or flame cutting is performed on metal coated with this product, do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

SAFETY

This product is not to be used without reference to the current relevant Product Data Sheet and Material Safety Data Sheet (MSDS). Prior to use, obtain, consult and follow both the Material Safety and Product Data Sheets for this product for details concerning both product and health and safety information. Read and follow all precautionary notices on the Material Safety and Product Data Sheets and this container label. If you do not fully understand these warnings and instructions or if you cannot strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic or oxygen deficient hazards and/or flash fire. Actual safety measures are dependent on application methods and work environment. This safety information is not a



8 8 14

substitute for that contained in the Material
Safety and Product Data Sheets.

Medical Advisory Number: 1-800-854-6813

UN SHIPPING NO: 1263

STORAGE

Store in cool, dry conditions.

Shelf Life

6 months minimum from date of
manufacture when maintained in protected
storage at 40-95°F (4-35°C). Subject to
reinspection thereafter.

All representations and statements concerning the product on this label are accurate to the best of International's knowledge. Any statements herein are not intended to be specific recommendations or warranties of any product, combination of products or fitness for any particular purpose. Any warranty, if given, or specific Terms and Conditions of Sale are contained in International's Terms and Conditions of Sale. You should request a copy of this document and review it carefully.

International Paint Inc.
2270 Morris Avenue
Union, NJ 07083

Ecoloflex is a trademark of Nippon Paint Company Ltd.

ACCEPTED
DEC 06 2001
Under the Federal Insecticide, Fungicide, and
Rodenticide Act as amended, for the
pesticide, registered under
EPA Reg. No. 2693-187

9 8 14



Marine Coatings

Intersmooth® 360 Ecoloflex SPC

Tin-Free Self Polishing Copolymer Antifouling

INTENDED USES At Maintenance and Repair drydocking.

PRODUCT DESCRIPTION A high performance tin-free self polishing copolymer antifouling for coastal vessels.
• Copper acrylate patented polishing technology
• Special boosting biocide package

PRODUCT INFORMATION	Color	BEA368 Dark Brown, BEA369 Dark Red.
	Finish/Sheen	Semi-Gloss (ASTM D-523)
	Converter	One pack
	Volume Solids	40% ± 2% (ASTM D-2697)
	Mix Ratio	One pack
	Flash Point	73°F (23°C) (Setaflash) (ASTM D-3278)
	Film Thickness	5.0 mils (127 microns) dry specified equivalent to 12.5 mils (318 microns) wet 3.0-6.0 mils (76-152 microns) dry practical range equivalent to 7.5-15.0 mils (190-380 microns) wet
	Theoretical Coverage	128 sq. ft./gal. (5.0 mils (127 microns) DFT) Allow appropriate loss factors.

APPLICATION DETAILS	Method	Airless spray
	Induction/Sweat-in Time	Not applicable
	Thinner	Not recommended. If necessary use GTA007, see thinning section.
	Cleaner	GTA007
	Pot Life	Not applicable

	Overcoating Interval By			
	(ASTM 1640 7.5.1)	Self (ASTM D-1640 7.5)	Minimum	Maximum
Drying Time (hours)	16-40	7.5-11	Minimum drying time* before flooding (for 2.5 mil [127 microns] DFT coats)	
Substrate Temperature	Touch	Minimum	Maximum	
41°F (5°C)	1	6	1 month	18
73°F (23°C)	40 mins	4	1 month	12
95°F (35°C)	30 mins	3	1 month	10

*Refer to your International Representative for minimum drying time before flooding at higher dry film thicknesses and to Limitations section for maximum recommended atmospheric exposure time before flooding.

ACCEPTED

DEC 06 2001

Under the Federal Insecticide, Fungicide, and Rodenticide Act as amended, for the pesticide registered under EPA Reg. No. 2693-187

REGULATORY DATA	VOC	BEA368 4.33 lb/gal (520 g/l) as supplied BEA369 4.33 lb/gal (520 g/l) as supplied
	EPA	EPA Reg. No. 2693-187 See Page 4 for additional regulatory data.

10 7 14

Intersmooth® 360 Ecoloflex SPC

Tin-Free Self Polishing Copolymer Antifouling

SYSTEMS AND COMPATIBILITY

Consult your International Representative for the system best suited for surfaces to be protected.

LIMITATIONS

Apply in good weather when air and surface temperatures are above 35°F (2°C). Surface temperature must be at least 5°F (3°C) above dew point. For optimum application properties, bring material to 70-80°F (21-27°C) temperature range prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage between 40 and 100°F (4-38°C).

The performance of this product is dependent upon the specified film thickness being achieved.

Recommended maximum exposure time before flooding:

Temperate conditions: up to 1 month

Tropical conditions: up to 1 month

If these periods are exceeded the antifouling performance may be impaired. On immersion, Intersmooth 360 Ecoloflex SPC will exhibit a slight color change. Consult International for overcoating Intersmooth 360 Ecoloflex SPC with organotin copolymer antifouling.

Technical and application data herein is for the purpose of establishing a general guideline of the coating and proper coating application procedures. Test performance results were obtained in a controlled laboratory environment and International makes no claim that the exhibited published test results, or any other tests, accurately represent results actually found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance, and use of the coating.

SURFACE PREPARATION

Paint only clean, dry surfaces. Remove all grease, oil, soluble contaminants and other detrimental foreign matter by "solvent cleaning" (SSPC-SP1).

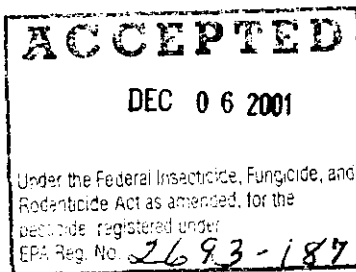
Unpainted surfaces: Prepare surface and apply recommended primer. Apply one or more coats of Intersmooth 360 Ecoloflex SPC as specified. (Consult the relevant primer data sheet for surface preparation and overcoating information.)

Maintenance: Application of Intersmooth 360 Ecoloflex SPC over self: Use controlled close high pressure fresh water washing (3,000 psi, 211 kg./sq. cm.) to clean the entire area, and remove any leached layer at the surface of the existing antifouling system.

Repair corroded areas with the recommended anticorrosive primer and apply a spot coat of Intersmooth 360 Ecoloflex SPC within the overcoating interval specified for the primer (consult relevant primer data sheet for surface preparation and overcoating information).

Apply the specified number of full coats of Intersmooth 360 Ecoloflex SPC.

Application of Intersmooth 360 Ecoloflex SPC over other antifouling substrates: Consult International.

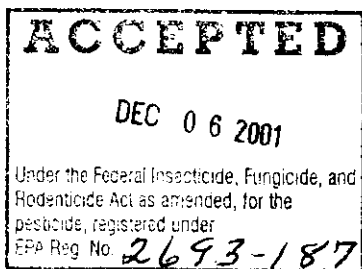


11 8 14

Intermooth® 360 Ecoloflex SPC

Tin-Free Self Polishing Copolymer Antifouling

MIXING	This material is a one component coating. Always mix thoroughly with a power agitator before application.
APPLICATION	Apply by airless spray. Application by other methods, brush or roller, may require more than one coat and is suggested for small areas only. Apply 12.5 mils (318 microns) wet which will yield 5.0 mils (127 microns) dry film thickness. Consult the following equipment recommendations or utilize suitable equal. Equipment <i>Airless Spray:</i> Minimum 28:1 ratio pump; .018"-.026" (457-660 microns) orifice tip; 3/8" (9.5 mm) ID high pressure material hose; 60 mesh tip filter.
THINNING	Material is supplied at spray viscosity and normally does not need thinning. If thinning is necessary, thin up to a maximum of 4 ounces (118 ml) per gallon (3.79 lt) with International GTA007 Thinner.
WORK STOPPAGES AND CLEANUP	Clean all equipment immediately after use with International GTA007 Thinner. Spray equipment requires flushing with this solvent. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency will depend upon factors such as amount sprayed, temperature and elapsed time including work stoppages. Monitor material condition.
WELDING	In the event welding or flame cutting is performed on metal coated with this product, do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."
SAFETY	Prior to use, obtain and consult the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container label. If you do not fully understand these warnings and instructions or if you cannot strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapor concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Actual safety measures are dependent on application methods and work environment. Medical Advisory Number 1-800-854-6813.
WORLDWIDE AVAILABILITY	Consult International



12 8 14

Intermooth® 360 Ecoloflex SPC

Time-free Self-Polishing Copolymer Anticorrosion

REGULATORY DATA

Refer to container label for information concerning Precautionary Statements, Directions for Use and Storage and Disposal.

UNIT SIZE

This product can be made available in other pack sizes. Consult International for details.

5.3 Gallon Unit (20 l)

UNIT SHIPPING WEIGHT

BEA368: 69.2 lb (31.5 kg)

BEA369: 69.2 lb (31.5 kg)

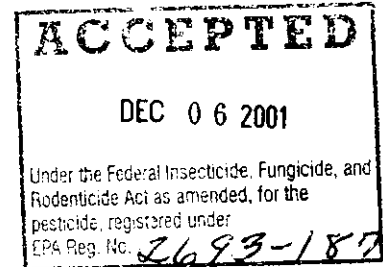
UN SHIPPING NO: 1263

STORAGE

Store in cool, dry conditions.

Shelf Life

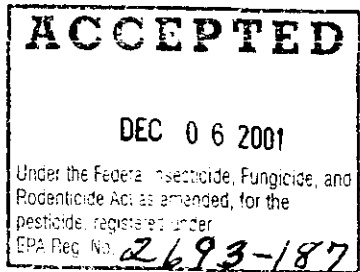
6 months minimum from date of manufacture when maintained in protected storage at 40-95°F (4-35°C). Subject to reinspection thereafter.



All representations and statements concerning the product(s) in this data sheet are accurate to the best of International's knowledge. Any statements herein are not intended to be specific recommendations or warranties of any product, combination of products or fitness for any particular purpose. Any warranty, if given, or specific Terms and Conditions of Sale are contained in International's Terms and Conditions of Sale. You should request a copy of this document and review it carefully.

Intermooth and Ecoloflex are registered trademarks.

13 7 14



[Subset B – for Yacht Applications]

Product Description

This product is a TBT free, long lasting self polishing copolymer that is formulated to provide outstanding antifouling performance. This product uses Biolux™ Technology that provides even better slime resistance than its predecessor Micron 44.

DIRECTIONS FOR USE

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

Preparation

PREVIOUSLY PAINTED – Good Condition: Sand the surface with 80 grit sandpaper to a clean firmly attached surface, wipe with Special Thinner 216.

PREVIOUSLY PAINTED - POOR CONDITION: Remove all old antifouling paint using Interstrip 299E. Sand and wipe clean with Fiberglass Solvent Wash 202.

BARE FIBERGLASS - (POLYESTER OR VINYLESTER)

SURFACE PREPARATION: Wipe surface with Fiberglass Solvent Wash 202 or use Fiberglass Surface Prep YMA601.

BARE FIBERGLASS - NO SAND SYSTEM: Repair any surface imperfections using Interprotect® Watertite®. Sand and wipe clean. Apply one thin, continuous coat of Interlux Fiberglass Primer. Follow application directions for primer.

BARE FIBERGLASS - SANDING SYSTEM: Sand the entire surface with 80-grit sandpaper and wipe with Fiberglass Solvent Wash 202. Repair any surface imperfections with Interprotect Watertite. Sand and wipe clean.

BARE WOOD: Sand the surface with 80-grit sandpaper, wipe surface with Special Thinner 216. Apply the first coat 10% with Special Thinner 216 or Brush-Ease 433. Fill seams with Interlux® Seam Compound 30 (if necessary). Repair imperfections with Interprotect Watertite. Sand and wipe clean. Apply 2 additional coats.

ALUMINUM AND STEEL: Contact the Interlux Technical Service Department at 1-800-468-7589 for full information on how to properly prime underwater metals.

Application

MIXING AND THINNING INSTRUCTIONS: Shake and mix well. Stir continuously while using. Thin only when necessary with Interlux Brush Ease 433 (not to exceed 10% by volume).

14 8 14

GENERAL APPLICATION PROCEDURES: Apply at least 2 full coats by brush or (solvent resistant) 3/8" nap roller. If during application, brush pulls or roller drags, use Interlux Brush Ease 433 to improve handling. Apply an extra coat to high wear areas such as the waterline, bow, and keel areas.

THINNER: Special Thinner 216 or Brush-Ease 433

Do not exceed 10% maximum

CLEAN UP: Special Thinner 216 or Brush Ease 433

THEORETICAL COVERAGE: 320 square feet per gallon, per coat at 2.0 mil D.F.T.

V.O.C. : less than 525 grams/liter

APPLICATION TEMPERATURE: 50°F (10°C)*and above (air and hull)

CLEAN UP: For tools, equipment, etc. use 216 INTERLUX SPECIAL THINNER or 433 INTERLUX BRUSH-EASE

Temperature F° (C°)	Touch	Overcoating Time		Immersion Time	
	Dry	Minimum	Maximum	Minimum	Maximum
50° (10°)	3 Hours	16 Hours	30 days	16 Hours	30 days
60° (15°)	2 Hours	12 Hours	30 days	12 Hours	30 days
75° (24°)	1 Hour	12 Hours	30 days	12 Hours	30 days
95° (35°)	30 Minutes	8 Hours	30 days	8 Hours	30 days

Caution: If this product is to be sprayed, it must only be applied by competent professional spray applicators utilizing the proper solvent and safety equipment.

International Paint Inc.
2270 Morris Avenue
Union, NJ 07083

