

2693-181

03/05/1999

INTERLUX

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**TRI-LUX III  
with BIO-LUX™****5490 BLUE  
COPOLYMER ANTIFOULING PAINT**

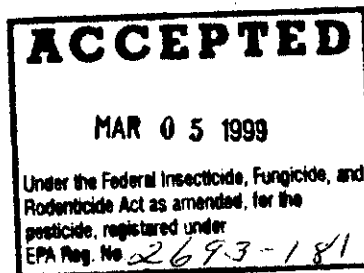
- Contains Bio-Lux™
- Formulated for Use on Aluminum, Fiberglass or Wood
- Self-Polishing, No Paint Buildup
- With Bio-Lux™ for Slime Resistance

**ACTIVE INGREDIENTS:**

		%
Cuprous Thiocyanate	=	23.34
N-Cyclopropyl-N'-(1,1-dimethylethyl)-6-(methylthio)-1,3,5-triazine-2,4-diamine	=	2.23

**INERT INGREDIENTS:**

	=	74.43
TOTAL	=	100.00
Elemental Copper	=	12.16%

**Contains Petroleum Distillates**

EPA Registration No. 2693-181

EPA Establishment No. 2693-NJ-1

**KEEP OUT OF REACH OF CHILDREN****CAUTION**

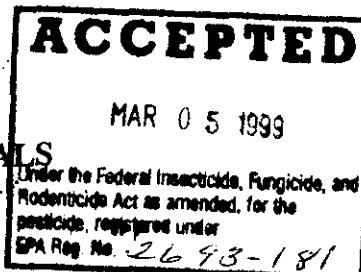
See side panel for additional precautionary statements

**Net Contents: ONE U.S. GALLON (3.785 LITERS)**

**DISCLAIMER:** The performance of any marine coating depends on many factors outside the control of Courtaulds Coatings Inc. including the surface preparation, proper application and the environmental conditions. Therefore, Courtaulds Coatings Inc. cannot guarantee the suitability of this product for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY ARE EXCLUDED. COURTAULDS COATINGS INC. SHALL NOT UNDER ANY CIRCUMSTANCES BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase or use, of the product, buyer agrees that the sole and exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at Courtaulds Coatings Inc.'s option.

**Courtaulds Coatings Inc.****Union, NJ****Houston, TX****Louisville, KY**

**PRECAUTIONARY STATEMENTS  
HAZARDS TO HUMANS AND DOMESTIC ANIMALS**



**CAUTION**

Harmful if absorbed through skin or inhaled. Causes moderate eye irritation. Avoid contact with eyes, skin or clothing. Wear protective clothing such as gloves, long-sleeved cotton shirt, long pants, and hat. Avoid breathing spray mist. While spraying paint or sanding or sand blasting boat surface, wear a mask or a respirator jointly approved by the Mining Safety & Health Administration and the national Institute of Occupational Safety and Health. Wash thoroughly with soap and water after handling. Remove contaminated clothing and wash clothing before reuse. May pose an aspiration pneumonia hazard.

**STATEMENT OF PRACTICAL TREATMENT**

IF SWALLOWED: Call a physician or Poison Control Center. Do not induce vomiting. Do not give anything by mouth to an unconscious person. Avoid alcohol.

IF ON SKIN: Wash with plenty of soap and water. Get medical attention.

IF INHALED: Remove victim to fresh air. If not breathing, give artificial respiration, preferable mouth to mouth. Get medical attention.

IF IN EYES: Flush eyes with plenty of water. Call a physician if irritation persists.

**ENVIRONMENTAL HAZARD:**

This material is toxic to fish. Do not apply directly to water by cleaning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans and other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer system without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA.

**PHYSICAL OR CHEMICAL HAZARD:**

**Flammable.** Keep away from heat and open flame.

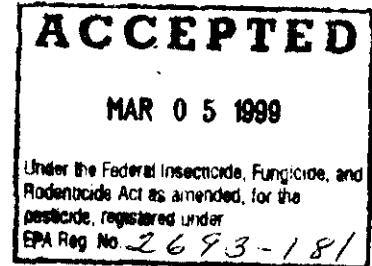
**STORAGE AND DISPOSAL:**

Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited.

**PESTICIDE DISPOSAL:** Pesticide, spray mixture, or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, State or local disposal authorities.

**CONTAINER DISPOSAL:** Triple rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

**FOR CHEMICAL EMERGENCY, SPILL, LEAK, EXPOSURE OR ACCIDENT:**  
**CALL TOLL FREE - CHEMTREC 1-800-424-9300 (DAY OR NIGHT)**  
**MEDICAL ADVISORY:**  
**CONTACT YOUR LOCAL POISON CONTROL CENTER**  
**OR CALL 1-800-854-6813**



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**PRODUCT DESCRIPTION:** TRI-LUX® III with BIO-LUX™ is a self-polishing antifouling paint specifically developed for use on aluminum boats, outdrives and outboards. TRI-LUX® III with BIO-LUX™ uses a copolymer resin system containing two biocides - Cuprous Thiocyanate and an organic booster called BIO-LUX™. The Cuprous Thiocyanate works best against shell fouling such as barnacles and zebra mussels while the BIO-LUX™ booster helps prevent slime and algae growth. This blend of resins and biocides offer, when properly applied over primer, excellent antifouling protection. TRI-LUX® III with BIO-LUX™ is available in bright, crisp colors, as well as black and white.

TRI-LUX® III with BIO-LUX™ is a true polishing product, that washes away with use, preventing build-up of old coatings. The polishing action of TRI-LUX® III with BIO-LUX™ will be affected by the temperature of the water. The warmer the water, the faster it will polish. THEREFORE, in warm or tropical waters 3-4 coats should be applied initially and 2 coats each subsequent season. While TRI-LUX® III with BIO-LUX™ has been specifically developed for use on primed aluminum, it can also be applied to fiberglass, wood and other underwater metals on boats. TRI-LUX® III with BIO-LUX™ is for use below the waterline in fresh, salt and brackish water.

#### DIRECTIONS FOR USE

It is a violation of Federal Law to use this product in a manner inconsistent with its labeling.

**COMPATIBILITY:** TRI-LUX® III with BIO-LUX™ can be applied over most hard antifouling paints if the old coating is tightly adhered, in sound condition and has been properly primed (see application systems below). Remove any loose or flaking paint. Do not apply TRI-LUX® III with BIO-LUX™ over soft antifouling paints or tin-based copolymers. Paints that contain cuprous oxide should be removed if previously painted on aluminum prior to the application of TRI-LUX® III with BIO-LUX™. Do not apply Tri-Lux III with Bio-Lux to any unprimed aluminum surfaces.

**V.O.C.:** Less than 400 grams /liter (3.34 lbs./gallon)

**THINNER; SPECIAL THINNER 216 or BRUSH-EASE 433**

**THINNING:** Thin only when necessary. Do not exceed 10% maximum.

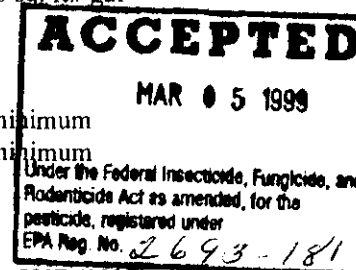
**CLEAN-UP:** SPECIAL THINNER 216 or BRUSH-EASE 433

**APPLICATION:** Apply by brush, roller, conventional or airless spray.

**THEORETICAL COVERAGE:** 430 sq. ft./ gal yields 2 mils dry film thickness.

**DRY TIMES:** Touch - 1 hour  
77°F (25°C) Overcoat - 12 hours minimum  
Launch - 12 hours minimum

**APPLICATION TEMPERATURE:** 50°F (10°C) and above (air and hull ).



#### APPLICATION SYSTEMS

**BARE ALUMINUM** - On small craft where sandblasting is not practical, i.e. aluminum pontoon boats, car top boats etc.; Wipe bare metal with INTERLUX® SPECIAL THINNER 216 to remove oil and grease. Uniformly, sand surface to a bright finish with medium grit emery cloth. Wipe surface clean of dust with INTERLUX® SPECIAL THINNER 216. Immediately apply one thin coat of INTERLUX® VINYL-LUX® PRIMEWASH 353/354 thinned 25% with INTERLUX® VINYL-LUX® SOLVENT 355. Allow to dry a minimum of one hour but no more than twenty-four hours then apply INTERLUX® INTERPROTECT® 2000E/2001E. Apply enough INTERPROTECT® 2000E/2001E to obtain a 10 mil dry film thickness. This usually takes 4-5 coats to obtain this thickness, although the amount of paint is more important than the number of coats. Be sure to follow dry times on the INTERPROTECT® 2000E/2001E label. When complete, apply at least three coats of TRI-LUX® III with BIO-LUX. If dry times for INTERPROTECT® 2000E/2001E cannot be followed, use the following alternate system. Apply four coats of INTERLUX® UNDERWATER METAL PRIMER 360R over the VINYL-LUX® PRIMEWASH 353/354. On rivets and adjacent areas, apply a minimum of 5 coats of UNDERWATER METAL PRIMER 360R. Finish with at least three coats of TRI-LUX® III with BIO-LUX™.

**ALUMINUM- PREVIOUSLY PAINTED WITH ANTIFOULING PAINT.** Remove incompatible antifouling paint (soft, tin-based copolymers or cuprous oxide) and primer (EPOXY PRIMER MAY BE LEFT ON IF IT IS IN GOOD CONDITION) to bare aluminum and proceed with bare system above. If the **TRI-LUX®** paint and primer system is in good condition, sand with 80 grit sandpaper. Wipe off sanding residue with **INTERLUX® SPECIAL THINNER 216**. Any areas where the bare aluminum is exposed must be resanded with medium grit emery cloth and wiped clean. Immediately apply **INTERLUX® UNDERWATER METAL PRIMER 360R** to bare areas. Then apply at least two additional coats of **UNDERWATER METAL PRIMER 360R** to the entire underwater surface. Do not apply **UNDERWATER METAL PRIMER 360R** or **TRI-LUX® III** with **BIO-LUX™** above the true waterline. Apply three coats of **TRI-LUX® III** with **BIO-LUX™**.

**ALUMINUM - PREVIOUSLY PAINTED WITH A FACTORY FINISH.** Wipe surface clean with **INTERLUX® SPECIAL THINNER 216** to remove contaminants. Sand the surface with 120 grit sandpaper. Wipe the surface again with **INTERLUX® SPECIAL THINNER 216**, to remove sanding residue. Immediately spot prime any bare areas with **INTERLUX® UNDERWATER METAL PRIMER 360R**. Apply at least two full coats of **INTERLUX® UNDERWATER PRIMER 360R** (three coats to riveted areas), to the entire bottom, allowing appropriate dry times. After an overnight dry apply at least three coats of **TRI-LUX® III** with **BIO-LUX™**. Do not apply **UNDERWATER METAL PRIMER 360R** or **TRI-LUX® III** with **BIO-LUX™** above the true waterline.

**UNDERWATER METALS INCLUDING SHAFTS, PROPELLERS, TRIM TABS, STRUTS AND THRU-HULL FITTINGS:** These areas require special attention to initial surface preparation in order to improve adhesion. Treat these areas the same as bare aluminum. The longevity of this system will probably not be equal to that of the remainder of the boat due to the R.P.M.'s these parts withstand. For more details contact Interlux Technical Service at 1-800-468-7589.

**BARE FIBERGLASS - NO SAND SYSTEM:** Clean entire surface thoroughly with **INTERLUX® FIBERGLASS SOLVENT WASH 202**, changing rags frequently. Before the liquid dries, wipe clean with dry cloth. Be sure all wax and other contaminants are removed, if surface is not clean delamination will occur. Apply one thin, continuous coat of **INTERLUX AL 200 FIBERGLASS PRIMER®**. Follow the AL200 label directions for overcoating, and apply two coats of **TRI-LUX® III** with **BIO-LUX™**. Apply a minimum of three coats of **TRI-LUX® III** with **BIO-LUX™**.

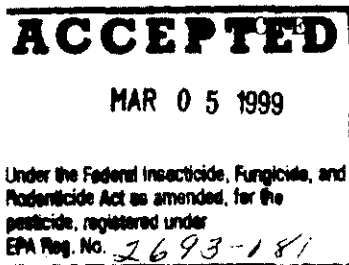
**BARE FIBERGLASS - SANDING SYSTEM:** Be sure all wax and other contaminants are removed by cleaning the surface with **INTERLUX® FIBERGLASS SOLVENT WASH 202**. Wash the surface thoroughly with a rag that has been soaked in **FIBERGLASS SOLVENT WASH 202** and before the liquid dries wipe off with a clean dry cloth. Change the rags frequently. After the surface has been cleaned sand with 80 grit sandpaper until a flat, matte finish has been obtained. Wipe off the sanding residue with **FIBERGLASS SOLVENT WASH 202**. Apply three coats of **TRI-LUX® III** with **BIO-LUX™**.

**BARE WOOD:** Sand entire surface thoroughly to a smooth finish with 80 grit sandpaper. Clean off the sanding residue using **INTERLUX® SPECIAL THINNER 216** on a damp rag. Apply the first coat of **TRI-LUX® III** with **BIO-LUX™** reduced with **INTERLUX® SPECIAL THINNER 216** (10% maximum) to penetrate the porous grain. Fill seams with **INTERLUX® SEAM COMPOUND 30**. Apply second and third coats of **TRI-LUX® III** with **BIO-LUX™** unreduced.

**PREVIOUSLY PAINTED FIBERGLASS AND WOOD - GOOD CONDITION:** Remove all traces of loose paint and contamination by sanding the entire surface with 80 grit sandpaper. Wipe surface clean. Apply three coats of **TRI-LUX® III** with **BIO-LUX™**.

**TRI-LUX® III** with **BIO-LUX™** white may show a green patina at the waterline, especially when applied in thin coats. This patina does not affect antifouling performance.

**INTERLUX® FOR MORE INFORMATION CALL 908-686-1300  
OR WRITE: 2270 MORRIS AVE., UNION, N.J. 07083**



Color difference may occur between actual paint and color swatch on front of can.