

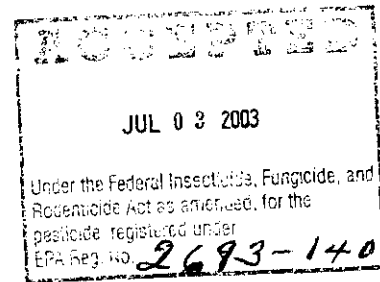
# Interlux

## **TRI-LUX II** **COPOLYMER ANTIFOULING PAINT**

Formulated for Use on Aluminum, Fiberglass or Wood  
Self-Polishing, No Buildup  
Bright Colors

### **490 BLUE**

		%
ACTIVE INGREDIENT:		
Copper Thiocyanate	=	22.86
INERT INGREDIENTS:	=	<u>77.14</u>
TOTAL	=	100.00
Elemental Copper	=	11.91%



Contains Petroleum Distillates

EPA Registration No. 2693-140    EPA Establishment No. 2693-NJ-1

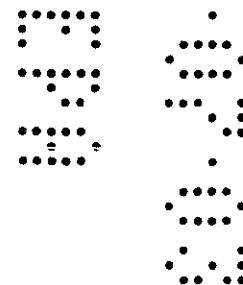
### **KEEP OUT OF REACH OF CHILDREN** **WARNING**

See side panel for additional precautionary statements

### **Net Contents: ONE U.S. GALLON (3.785 LITERS)**

DISCLAIMER: The performance of any marine coating depends on many factors outside the control of Courtaulds Coatings Inc. including the surface preparation, proper application and the environmental conditions. Therefore, Courtaulds Coatings Inc. cannot guarantee the suitability of this product for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY ARE EXCLUDED. COURTAULDS COATINGS INC. SHALL NOT UNDER ANY CIRCUMSTANCES BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase or use, of the product, buyer agrees that the sole and exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at Courtaulds Coatings Inc.'s option.

International Paint Inc.  
2270 Morris Ave.  
Union, NJ 07083



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**PRECAUTIONARY STATEMENTS  
HAZARDS TO HUMANS AND DOMESTIC ANIMALS  
WARNING**

Causes eye irritation. Harmful if absorbed through skin. Avoid contact with skin, eyes or clothing. Wear protective clothing such as gloves, long-sleeved cotton shirt, long pants, and hat. May be fatal if swallowed or inhaled. Do not breathe vapor or spray mist. While spraying paint or sanding or sand blasting boat surfaces, wear a mask or a respirator jointly approved by the Mining Safety & Health Administration and the National Institute of Occupational Safety and Health. Remove contaminated clothing and wash before reuse. Wash thoroughly with soap and water after handling.

**FIRST AID**

**If Swallowed:**

- Immediately call a poison control center or doctor.
- Do not induce vomiting unless told to do so by a poison control center or doctor.
- Do not give any liquid to the person.
- Do not give anything by mouth to an unconscious person.

**If on skin or clothing:**

- Take off contaminated clothing.
- Rinse skin immediately with plenty of water for 15-20 minutes.
- Call a poison control center or doctor for treatment advice.

**If inhaled:**

- Move person to fresh air.
- If person is not breathing, call 911 or an ambulance, then give artificial respiration, preferably mouth-to-mouth if possible.
- Call a poison control center or doctor for further treatment advice.

**If in eyes:**

- Hold eye open and rinse slowly and gently with water for 15-20 minutes.
- Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye.
- Call a poison control center or doctor for treatment advice.

**Other:** Have the product container or label with you when calling a poison control center or doctor or going for treatment.

**Note to Physician:** Contains petroleum distillate - vomiting may cause aspiration pneumonia.

**ACCEPTED**

JUL 03 2003

Under the Federal Insecticide, Fungicide, and Rodenticide Act as amended, for the pesticide, registered under EPA Reg. No. 2693-140

**ENVIRONMENTAL HAZARD:**

This material is toxic to fish. Do not apply directly to water by cleaning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans and other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer system without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA.

**PHYSICAL OR CHEMICAL HAZARD:**

Flammable. Keep away from heat and open flame.

**STORAGE AND DISPOSAL:**

Do not contaminate water, food or feed by storage or disposal. Open dumping is prohibited.

**PESTICIDE DISPOSAL:** Pesticide, spray mixture, or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, State or local disposal authorities.

**CONTAINER DISPOSAL:** Triple rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

**FOR CHEMICAL EMERGENCY, SPILL, LEAK, EXPOSURE OR ACCIDENT:**

**CALL TOLL FREE - CHEMTREC 1-800-424-9300 (DAY OR NIGHT)**

**MEDICAL ADVISORY:**

**CONTACT YOUR LOCAL POISON CONTROL CENTER OR CALL 1-800-854-6813**

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Rodenticide Act, amended, for the  
pesticide, registered under  
EPA Reg. No. 1693-140

# TRI-LUX II DIRECTIONS FOR USE

It is a violation of federal law to use this product in a manner inconsistent with its labeling

### GENERAL DESCRIPTION:

This product is an antifouling protective coating resistant to algae, barnacles, zebra mussels, and other marine fouling. For use in fresh, salt and brackish waters.

**PRODUCT DESCRIPTION:** TRI-LUX II is a unique copolymer bottom paint available in a wide range of bright colors. Although specifically formulated for aluminum crafts and related surfaces, TRI-LUX II is equally compatible with fiberglass, wood, steel and lead. TRI-LUX II is ideal for aluminum outdrives and outboard motor lower units; provided the application instructions are followed.

**SURFACE PREPARATION:** Surface must be clean and dry and properly prepared prior to painting. All sanded surfaces must be wiped clean with Interlux SPECIAL THINNER 216 to remove all sanding residue.

**GENERAL APPLICATION:** For use on primed aluminum, fiberglass, wood, steel and lead below the true waterline. Apply at least two full coats with a solvent resistant roller or pure bristle brush. May be spray applied. Contact your INTERLUX representative for instructions.

**MIXING AND THINNING:** Shake or mix and stir continuously while using. When brushing or rolling, do not thin this bottom paint - except for the first coat on bare wood with INTERLUX SPECIAL THINNER 216.

**THEORETICAL COVERAGE:** Depending on surface condition, one gallon of TRI-LUX II will usually cover 400 square feet, when rolled or brush applied.

**CLEAN-UP:** Use INTERLUX SPECIAL THINNER 216 for cleaning paint brushes and equipment.

**ESTIMATED DRY TIMES:** TRI-LUX II may be overcoated with itself after 12 hours. Prior to launch, allow to dry for 12 hours, but no more than 90 days.

### APPLICATION SYSTEMS

**SURFACE PREPARATION:** Surface must be clean and dry and properly prepared prior to painting. All sanded surfaces must be wiped clean with Interlux SPECIAL THINNER 216 to remove all sanding residue.

**BARE ALUMINUM:** On small craft where sandblasting is not practical, i.e., aluminum pontoon boats, car top boats, etc., wipe bare metal with INTERLUX SPECIAL THINNER 216 to remove oil and grease. Uniformly sand surface to a bright finish with medium grit emery cloth. Wipe surface clean of dust with INTERLUX SPECIAL THINNER 216, immediately apply one thin coat of INTERLUX VINYLUX PRIMEWASH 353/354 thinned 25% with INTERLUX VINYLUX SOLVENT 355. Allow to dry a minimum of one hour but no more than twenty-four hours, then apply INTERLUX INTERPROTECT 2000E/2001E. Apply enough INTERLUX INTERPROTECT 2000E/2001E to obtain a 10 mil dry film thickness. This usually takes 4-5 coats to obtain this thickness, although the amount of paint is more important than the number of coats. Be sure to

follow dry times on the INTERLUX INTERPROTECT 2000E/2001E label. When complete, apply at least three coats of TRI-LUX II. If dry time for INTERLUX INTERPROTECT 2000E/2001E cannot be followed use the following alternate system. Apply four coats of INTERLUX UNDERWATER METAL PRIMER 360R over the INTERLUX VINYL-LUX PRIMEWASH 353/354. On rivets and adjacent areas, apply a minimum of 5 coats of INTERLUX UNDERWATER METAL PRIMER 360R. Finish with at least three coats of TRI-LUX II.

**ALUMINUM - PREVIOUSLY PAINTED WITH ANTIFOULING PAINT:** Remove incompatible antifouling paint (soft, tin-based polymers or cuprous oxide based) and primer (EPOXY PRIMER MAY BE LEFT ON IF IT IS IN GOOD CONDITION) to bare aluminum and proceed with bare system above. If the surface was previously painted with TRI-LUX II, paint and primer system is in good condition, sand with 80 grit sandpaper. Wipe off sanding residue with INTERLUX SPECIAL THINNER 216. Any areas where the bare aluminum is exposed must be re-sanded with medium grit emery cloth and wiped clean. Immediately apply INTERLUX UNDERWATER METAL PRIMER 360R to bare areas. Then apply at least two full coats of INTERLUX UNDERWATER METAL PRIMER 360R to the entire underwater surface. Do not apply INTERLUX UNDERWATER METAL PRIMER 360R or TRI-LUX II above the true water line. Apply three coats of TRI-LUX II.

**ALUMINUM - PREVIOUSLY PAINTED WITH A FACTORY FINISH:** Wipe surface clean with INTERLUX SPECIAL THINNER 216 to remove contaminants. Sand the surface with 120 grit sandpaper. Wipe the surface again with INTERLUX SPECIAL THINNER 216 to remove sanding residue, immediately spot prime and bare areas with INTERLUX UNDERWATER METAL PRIMER 360R. Apply at least two full coats of INTERLUX UNDERWATER METAL PRIMER 360R (three coats to riveted areas), to the entire bottom, allowing appropriate dry times. After an overnight dry apply at least three coats of TRI-LUX II. Do not apply INTERLUX UNDERWATER METAL PRIMER 360R or TRI-LUX II above the true waterline.

**UNDERWATER METALS INCLUDING SHAFTS, PROPELLERS, TRIM TABS, STRUTS AND THRU-HULL FITTINGS:** These areas require special attention to initial surface preparation in order to improve adhesion. Treat these areas the same as bare aluminum. The longevity of this system will probably not be equal to that of the remainder of the boat due to the R.P.M.'s these parts withstand. For more details, contact Interlux Technical Service at 1-800-458-7589.

**BARE FIBERGLASS - NO SAND SYSTEM:** Clean entire surface thoroughly with INTERLUX FIBERGLASS SOLVENT WASH 202 changing rags frequently. Before the liquid dries, wipe clean with dry cloth. Be sure all wax and other contaminant are removed, if surface is not clean delamination will occur. Apply one thin continuous coat of INTERLUX AL200 FIBERGLASS PRIMER with brush or roller. Do not spray or sand. Allow to dry two hours, but no more than three hours and apply the first coat of TRI-LUX II. Apply a minimum of three coats of TRI-LUX II.

**BARE FIBERGLASS - SANDING SYSTEM:** Be sure all wax and other contaminants are removed by cleaning the surface with INTERLUX FIBERGLASS SOLVENT WASH 202. Wash the surface thoroughly with a rag that has been soaked in INTERLUX FIBERGLASS SOLVENT WASH 202 and before the liquid dries wipe off with a clean dry cloth. Change the rag frequently. After the surface has been cleaned sand with 80 grit sandpaper until a flat, matte finish has been obtained. Wipe off the sanding residue with INTERLUX FIBERGLASS SOLVENT WASH 202. Apply three coats of TRI-LUX II.

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**BARE WOOD:** Sand entire surface thoroughly to a smooth finish with 80 grit sandpaper. Clean off the sanding residue using a rag that has been dampened with INTERLUX SPECIAL THINNER 216. Apply the first coat of TRI-LUX II reduced with INTERLUX SPECIAL THINNER 216 (10% maximum) to penetrate the porous grain. Fill seams with INTERLUX SEAM COMPOUND 30. Apply second and third coat of TRI-LUX II unreduced.

**PREVIOUSLY PAINTED FIBERGLASS AND WOOD - GOOD CONDITION:** Remove all traces of loose paint and contamination's by sanding the entire surface with 80 grit sandpaper. Wipe surface clean. Apply three coats of TRI-LUX II.

**NOTE:** TRI-LUX II White may show a green patina at the waterline, especially when applied in thin coats. This patina does not affect antifouling performance.

**FOR INFORMATION CALL 1-908-686-1300 OR WRITE TO:  
INTERLUX, 2270 MORRIS AVENUE, UNION, NJ 07083**

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**JUL 03 2003**  
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