

Interlux

RED HAND

ANTIFOULING BOTTOM PAINT

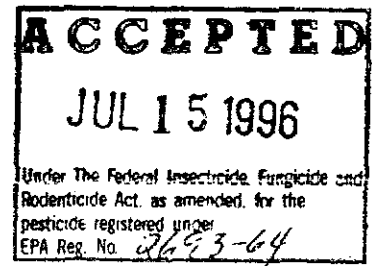
50 RED

FOR PROFESSIONAL APPLICATION

Boat Paint

IRS

ACTIVE INGREDIENT:	=	
Cuprous Oxide	=	20.90
INERT INGREDIENTS:	=	79.10
TOTAL	=	100.00
 Elemental Copper	=	 18.50%



Contains Petroleum Distillates

EPA Registration No. 2693-64 EPA Establishment No. 2693-NJ-1

KEEP OUT OF REACH OF CHILDREN WARNING

See side panel for additional precautionary statements

Net Contents: ONE U.S. GALLON (3.785 LITERS)

DISCLAIMER: The performance of any marine coating depends on many factors outside the control of Courtaulds Coatings Inc. including the surface preparation, proper application and the environmental conditions. Therefore, Courtaulds Coatings Inc. cannot guarantee the suitability of this product for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY ARE EXCLUDED. COURTAULDS COATINGS INC. SHALL NOT UNDER ANY CIRCUMSTANCES BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase or use, of the product, buyer agrees that the sole and exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at Courtaulds Coatings Inc.'s option.

Courtaulds Coatings Inc.
 400 S. 13th Street, Louisville, KY 40203
 Union, NJ Houston, TX Louisville, KY

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**PRECAUTIONARY STATEMENTS
HAZARDS TO HUMANS AND DOMESTIC ANIMALS
WARNING**

Causes eye irritation. Harmful if absorbed through skin. Avoid contact with skin, eyes or clothing. Wear protective clothing such as gloves, long-sleeved cotton shirt, long pants, and hat. May be fatal if swallowed or inhaled. Do not breathe dust, vapor or spray mist. While spraying paint or sanding or sand blasting boat surfaces, wear a mask or a respirator jointly approved by the Mining Safety & Health Administration and the National Institute of Occupational Safety and Health. Remove contaminated clothing and wash before reuse. Wash thoroughly with soap and water after handling.

STATEMENT OF PRACTICAL TREATMENT:

IF SWALLOWED: Drink promptly a large quantity of water. Avoid alcohol. Get medical attention.

IF ON EYES: Flush eyes with plenty of water. Get medical attention.

IF ON SKIN: Wash with plenty of soap and water. Get medical attention.

IF INHALED: Remove victim to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. Get medical attention.

ENVIRONMENTAL HAZARD:

This material is toxic to fish. Do not apply directly to water by cleaning of equipment or disposal of wastes. Do not allow chips and dust generated during paint removal to enter water. Dispose of paint debris in an approved landfill. Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans and other waters unless in accordance with the requirements of a National Pollution Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent to sewer system without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of the EPA.

PHYSICAL OR CHEMICAL HAZARD:

Flammable. Keep away from heat and open flame.

STORAGE AND DISPOSAL:

Do not contaminate water, food or feed by storage or disposal.

PESTICIDE DISPOSAL: Open dumping is prohibited. Pesticide, spray mixture, or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, State or local disposal authorities.

CONTAINER DISPOSAL: Triple rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

**FOR CHEMICAL EMERGENCY, SPILL, LEAK, EXPOSURE OR ACCIDENT,
CALL TOLL FREE: CHEMTREC 1-800-424-9300 (DAY OR NIGHT)
MEDICAL ADVISORY: CONTACT YOUR LOCAL POISON CONTROL CENTER
OR
CALL 1-800-854-6813**

ACCEPTED
JUL 15 1996
Under The Federal Insecticide, Fungicide and
Rodenticide Act, as amended, for the
pesticide registered under
EPA Reg. No. 2693-64

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SUBSET A

RED HAND ANTIFOULING BOTTOM PAINT 50 RED

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ACCEPTED
JUL 15 1996
Under The Federal Insecticide, Fungicide and
Rodenticide Act, as amended, for the
pesticide registered with
EPA Reg. No. 417A-418B

DIRECTIONS FOR USE:

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION: The most economical antifouling protection in the INTERLUX line provides good, season long performance. Soft, free leaching film makes it effective on slow moving boats and yields an easy to clean surface with minimal paint build-up. Recommended for commercial fishermen and general boat yard use.

SURFACE PREPARATION: Surface must always be clean, dry and properly prepared prior to painting. Failure to do so will lead to eventual blistering and/or peeling. All sanded surfaces must be wiped clean with INTERLUX SPECIAL THINNER 216 to remove sanding residue.

GENERAL APPLICATION: For use on boats below the true waterline. Can be brushed or rolled on fiberglass, wood, steel and previously painted surfaces per application systems below. Do not use on aluminum. Two (2) coats are recommended for best performance.

MIXING & THINNING: Shake or mix thoroughly and stir continuously while using. When applying with brush or roller, do not thin except for the first coat on bare wood with INTERLUX SPECIAL THINNER 216.

THEORETICAL COVERAGE: Depending on surface and conditions, one gallon of bottom paint will usually cover 350 square feet of surface when brushed or rolled.

CLEAN-UP: Use INTERLUX SPECIAL THINNER 216 for cleaning equipment and paint brushes.

ESTIMATED DRY TIMES: INTERLUX bottom paints are designed for overcoating after an overnight dry. Prior to launching, allow a minimum dry of overnight and maximum of 48 hours. If drying conditions are poor, or if paint was applied too thickly, longer periods of drying will be required. Fresh coats of paint must be thoroughly dry before overcoating.

APPLICATION SYSTEMS

PREVIOUSLY PAINTED SURFACES - Good Condition: Remove all traces of loose paint and contamination by sanding the entire surface well with 80-120 grit production paper; wipe surface clean. Apply 2 coats of bottom paint.

Poor Condition: Completely remove all old paint with INTERLUX PINTOFF 299 for fiberglass, INTERLUX PINTOFF 199 for wood and by sandblasting steel surfaces to a near white metal. Proceed with application system for bare work as described below.

BARE FIBERGLASS - No Sand System: Wash entire surface thoroughly with INTERLUX FIBERGLASS SOLVENT WASH 202, changing rags frequently. Before liquid dries, wipe clean with a dry cloth. (Be sure all wax contaminants are removed.) Repair imperfections with EPOXY SURFACING & FAIRING COMPOUND 417A/418B; sand and wipe clean. Apply one thin, continuous coat of INTERLUX FIBERGLASS PRIMER AL 200 with brush or roller. Do not spray; do not sand. Allow to cure between 2-3 hours - no more, no less. Apply 2 coats of bottom paint.

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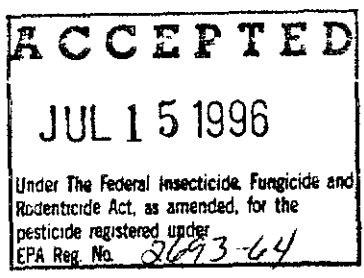
Sanding System: Wash entire surface thoroughly with INTERLUX FIBERGLASS SOLVENT WASH 202, changing rags frequently. Before liquid dries, wipe clean with a dry cloth. (Be sure all wax contaminants are removed.) Repair imperfections with EPOXY SURFACING & FAIRING COMPOUND 417A/418B; sand and wipe clean. Sand entire gel coat well with 80-120 grit production paper until a flat, matte finish is obtained; wipe surface clean. Apply 2 coats of bottom paint.

BARE WOOD: Sand entire surface thoroughly to a smooth finish with 80 grit production paper; wipe surface clean. Repair imperfections with EPOXY SURFACING & FAIRING COMPOUND 417A/418B; sand and wipe clean. Apply first coat of bottom paint reduced with INTERLUX SPECIAL THINNER 216 (10% maximum) to penetrate the porous grain. Fill seams with SEAM COMPOUND 30. Apply second and third coats of bottom paint unreduced.

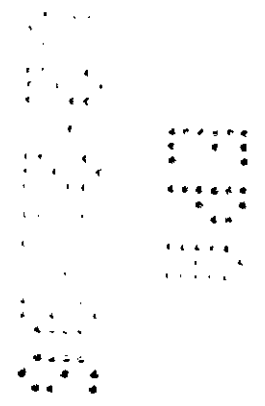
***BARE STEEL:** Sandblast surface to a near white metal; remove blast residue with a broom and air hose. **Immediately** apply one very thin coat of VINYL-LUX PRIMEWASH 353/354; allow to dry minimum of 1 hour, maximum of 24. Do not sand. Fill in all imperfections with EPOXY SURFACING & FAIRING COMPOUND 417A/418B; sand smooth and wipe clean. Apply 4 - 5 coats of INTERLUX INTERPROTECT 2000E/2001E to a minimum dry film thickness of 10 mils.; allow a minimum of 3 hours for the first coat to dry, 6 hours for the second, and overnight for the third. Apply two coats of bottom paint.

* This is a simple system for small areas. For a more advanced, professional system:

CALL 1-908-686-1300 OR WRITE TO:
INTERLUX, 2270 MORRIS AVENUE, UNION, NJ 07083



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SUBSET B

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Red Hand Antifouling Bottom Paint

DIRECTIONS FOR USE:

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION: This product is a semi-hard antifouling paint developed to provide economical but effective season protection and ease of application. This product is recommended for use on the underwater areas of fiberglass, wood and properly primed metal (except aluminum) boat hulls. This product can be used in fresh, brackish and salt waters where the fouling challenge is not severe.

COMPATIBILITY: This product can be applied over most other antifouling paints provided they are adhering well to the surface and the surface has been cleaned and sanded. This product can be applied by brush, roller or spray.

V.O.C.: Less than 420 grams/liter (3.50 lbs./gallon).

THINNER: SPECIAL THINNER 216 or BRUSH-EASE 433.

THINNING: Thin only when necessary. Do not exceed 10% maximum.

CLEAN-UP: SPECIAL THINNER 216 or BRUSH-EASE 433.

THEORETICAL COVERAGE: 400 square feet/gallon yields 2 mils dry film thickness.

DRY TIMES: Touch dry - 2 hours.
77°F (25°C) Dry to overcoat - Overnight minimum
Dry to launch - Overnight minimum
60 days maximum

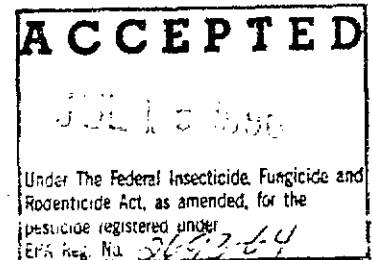
APPLICATION TEMPERATURE: 50 °F (10 °C)* and above (air and hull).

* If the air temperature falls below 50 °F (10 °C) during the 10 hour dry time, extend the dry times to 36 hours minimum.

APPLICATION SYSTEMS

PREVIOUSLY PAINTED - GOOD CONDITION: Remove all traces of loose paint and contamination by sanding the entire surface with 80 grit sandpaper, wipe surface clean with SPECIAL THINNER 216. Apply at least two coats of this product.

PREVIOUSLY PAINTED - POOR CONDITION: Completely remove all old antifouling paint, using FIBERGLASS PINTOFF 299 for fiberglass, PINTOFF 199 for wood, and by sandblasting to near white metal for steel. Follow application system for bare work below.
BARE FIBERGLASS (POLYESTER OR VINYLESTER)



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water. Wipe a small area with a clean cloth that has been wetted with **INTERLUX FIBERGLASS SOLVENT WASH 202**. While the surface is still wet remove with a clean dry cloth. Repeat this process until the entire surface has been cleaned. To be certain that all the contamination has been removed, run water over the surface. If the water beads up or separates, wipe again with **FIBERGLASS SOLVENT WASH 202**. When the water sheets off, all contamination has been removed. Sanding does not remove contamination. After the surface has been properly cleaned, proceed with the application system below.

BARE FIBERGLASS - NO SAND SYSTEM: Clean the surface following the preparation procedure above. Repair any surface imperfections using **INTERLUX EPOXY SURFACING AND FAIRING COMPOUND 417A/418B**. Sand and wipe clean. Apply one thin, continuous coat of **INTERLUX AL200 FIBERGLASS PRIMER** by brush or roller. DO NOT SPRAY; DO NOT SAND. Allow to cure a minimum of 2 hours but no more than 3 hours, and apply the first coat of this product. Apply a second coat allowing for the appropriate dry times.

BARE FIBERGLASS - SANDING SYSTEM: Clean the surface following the preparation procedure above. Sand the entire surface with 80 grit sandpaper and wipe clean with **FIBERGLASS SOLVENT WASH 202** to remove sanding residue. Repair any surface imperfections using **INTERLUX EPOXY SURFACING AND FAIRING COMPOUND 417A/418B**. Sand and wipe clean. Apply two coats of this product allowing for appropriate dry times.

BARE WOOD: Sand the entire surface with 80 grit sandpaper, wipe surface clean with **INTERLUX SPECIAL THINNER 216**. Repair imperfections with **INTERLUX EPOXY SURFACING AND FAIRING COMPOUND 417A/418B**. Sand and wipe clean. Apply the first coat of This product thinned 10% with **SPECIAL THINNER 216** or **BRUSH-EASE 433**. Fill seams with **INTERLUX SEAM COMPOUND 30** (if necessary). Apply two more coats of this product unthinned, allowing the appropriate dry times.

UNDERWATER METALS: Contact the **INTERLUX Technical Service Department** at 1-800-468-7589 for full information on how to properly prime underwater metals. **DO NOT USE ON ALUMINUM.**

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Red Hand Antifouling Bottom Paint

DIRECTIONS FOR USE:

It is a violation of Federal law to use this product in a manner inconsistent with its labeling.

PRODUCT DESCRIPTION: This product is a semi-hard antifouling paint developed to provide economical but effective season protection and ease of application. This product is recommended for use on the underwater areas of fiberglass, wood and properly primed metal (except aluminum) boat hulls. This product can be used in fresh, brackish and salt waters where the fouling challenge is not severe.

COMPATIBILITY: This product can be applied over most other antifouling paints provided they are adhering well to the surface and the surface has been cleaned and sanded. This product can be applied by brush, roller or spray.

V.O.C.: Less than 420 grams/liter (3.50 lbs./gallon).

THINNER: THINNER

THINNING: Thin only when necessary. Do not exceed 10% maximum.

CLEAN-UP: THINNER

THEORETICAL COVERAGE: 400 square feet/gallon yields 2 mils dry film thickness.

DRY TIMES: Touch dry - 2 hours.

77°F (25°C) Dry to overcoat - Overnight minimum

Dry to launch - Overnight minimum

60 days maximum

APPLICATION TEMPERATURE: 50 °F (10 °C)* and above (air and hull).

* If the air temperature falls below 50 °F (10 °C) during the 10 hour dry time, extend the dry times to 36 hours minimum.

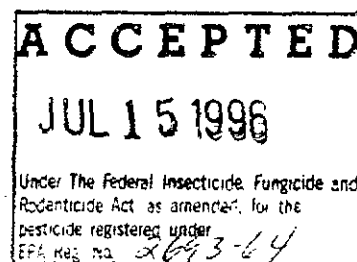
APPLICATION SYSTEMS

PREVIOUSLY PAINTED - GOOD CONDITION: Remove all traces of loose paint and contamination by sanding the entire surface with 80 grit sandpaper, wipe surface clean with. Apply at least two coats of this product.

PREVIOUSLY PAINTED - POOR CONDITION: Completely remove all old antifouling paint, using a paint remover specifically designed for fiberglass, a standard paint remover for wood, and by sandblasting to near white metal for steel. Follow application system for bare work below.

BARE FIBERGLASS (POLYESTER OR VINYLESTER)

SURFACE PREPARATION: It is very important that bare fiberglass be properly prepared to prevent delamination of the antifouling paint. Begin by scrubbing the surface thoroughly with soap and water using a stiff brush, or use an abrasive cleaner. Flush well with water. Wipe a small



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area with a clean cloth that has been wetted with a quality fiberglass solvent wash. While the surface is still wet remove with a clean dry cloth. Repeat this process until the entire surface has been cleaned. To be certain that all the contamination has been removed, run water over the surface. If the water beads up or separates, wipe again with the fiberglass solvent wash. When the water sheets off, all contamination has been removed. Sanding does not remove contamination. After the surface has been properly cleaned, proceed with the application system below.

BARE FIBERGLASS - NO SAND SYSTEM: Clean the surface following the preparation procedure above. Repair any surface imperfections using an Epoxy Surfacing and fairing compound. Sand and wipe clean. Apply one thin, continuous coat of a no-sand fiberglass primer by brush or roller. DO NOT SPRAY; DO NOT SAND. Allow to cure per directions and apply the first coat of this product. Apply a second coat allowing for the appropriate dry times.

BARE FIBERGLASS - SANDING SYSTEM: Clean the surface following the preparation procedure above. Sand the entire surface with 80 grit sandpaper and wipe clean with a fiberglass solvent wash to remove sanding residue. Repair any surface imperfections using an Epoxy Surfacing and Fairing compound. Sand and wipe clean. Apply two coats of **this product** allowing for appropriate dry times.

BARE WOOD: Sand the entire surface with 80 grit sandpaper, wipe surface clean with thinner. Repair imperfections with an Epoxy Surfacing and Fairing compound. Sand and wipe clean. Apply the first coat of **This product** thinned 10% with a thinner. Fill seams with a quality Seam compound (if necessary). Apply two more coats of **this product** unthinned, allowing the appropriate dry times.

UNDERWATER METALS: Contact the Technical Service Department for full information on how to properly prime underwater metals. **DO NOT USE ON ALUMINUM.**

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