

ACCEPTED

JUL 31 1992

Under the Federal Insecticide,
Fungicide, and Rodenticide Act,
as amended, for the pesticide
registered under
EPA Reg. No. 1100-82

HÜLS

HÜLS AMERICA INC.

PRODUCT DATA BULLETIN

NUOSEPT® 95 PRESERVATIVE

PRESERVATIVE FOR AQUEOUS PRODUCTS

EPA REGISTRATION NO. 1100-82

Turner Place, P.O. Box 365
Piscataway
NJ 08855-0365
Tel: (908, 981-5000
Telex ITT: 4754188

GENERAL DESCRIPTION

NUOSEPT 95 Preservative is a 50% aqueous solution of non-metallic, non-chlorinated organic compounds designed for use as a preservative in water-based products. NUOSEPT 95 Preservative effectively prevents deterioration and spoilage during the manufacture, storage and service of products such as latex paints, latex emulsions, pigment dispersions and slurries, inks, adhesives, caulks, sealants, metalworking fluids, paper coatings, drilling muds and flooding fluids. For example, the use of NUOSEPT 95 Preservative in latex paints will prevent bacterial decomposition of the paint during manufacture and storage without adversely affecting the physical properties, paint application characteristics or dry film performance. NUOSEPT 95 Preservative is non-yellowing and can be added at any point during paint manufacture.

TYPICAL PROPERTIES

Active Ingredients (CAS No. 56709-13-8):

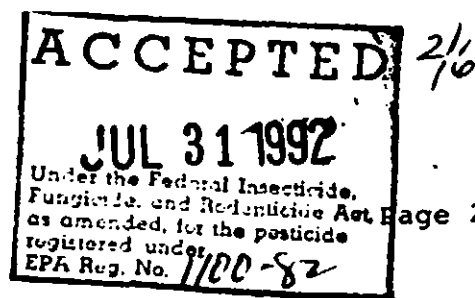
5-Hydroxymethoxymethyl-1-aza-3,7-dioxabicyclo[3.3.0]octane.....	24.5%
5-Hydroxymethyl-1-aza-3,7-dioxabicyclo[3.3.0]octane.....	17.7%
5-Hydroxypoly[methyleneoxy(74% C ₂ , 21% C ₃ , 4% C ₄ , 1% C ₅)]- methyl-1-aza-3,7-dioxabicyclo[3.3.0]octane.....	7.8%

Total Actives (Total Solids), minimum.....50.0%

Appearance.....	Clear, pale yellow liquid
Odor.....	Mild, characteristic
Color (APHA).....	250 max., clear
Viscosity (25°C, cSt).....	3.6
Specific Gravity (25°/25°C).....	1.137
Pounds per Gallon.....	9.5
Refractive Index (25°C).....	1.404
pH.....	5-7
Flash Point (SCC).....	140°F

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2/6

Page 2

NUOSEPT® 95 Preservative

SOLUBILITY (Active ingredients, grams/100 grams at 25°C)

Water, methanol, ethanol, acetone,
chloroform, ethylene glycol:

- soluble in all proportions.

Hexane	- 0.2
Petroleum ether	- 0.2
Xylene	- 1.5
Benzene	- 2.8
Ethyl ether	- 28.0

STABILITY

Stable under normal conditions of storage. Protect from freezing.

RECOMMENDED USE BY INDUSTRY

A. Adhesive

Adhesives based on natural products such as starch and dextrin are readily degradable. To protect these adhesives during manufacture and storage, NUOSEPT 95 Preservative is recommended at 0.2 to 0.5 weight percent.

Those adhesives based on latex emulsions are also subject to spoilage. However, the severity of the spoilage depends on the resin type, organic additives and the pH. Typical use-levels of NUOSEPT 95 Preservative in these systems range from 0.1 to 0.5 weight percent.

B. Construction Materials

Latex based caulks and sealants are used to seal joints or voids against water, air, dust and sound. They are often supplied as knife or gun-grade compounds for ease of application. To protect these materials during manufacture and on the shelf, the use of NUOSEPT 95 Preservative at 0.1 to 0.5 weight percent is recommended.

C. Latex Emulsion

Raw latex emulsions e.g., polyvinyl acetate or acrylic, can support microbial growth during transport and storage. NUOSEPT 95 Preservative at a use level of 0.05 to 0.2 percent by weight is recommended.

D. Ink

The shelf-life of water-based fountain pen and printing inks can be increased by the addition of NUOSEPT 95 Preservative at 0.1 to 0.5 weight percent.

F. Petroleum Production and Recovery

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G. Pigment Dispersion and Slurry

H. Pulp and Paper

Paper coatings and printing colors based on natural products such as should be protected with 0.2 to 0.5 weight percent NUOSEPT 95 Preserva

Products based on latex emulsions are less susceptible to spoilage; frequently, the use of 0.1-0.3 weight percent NUOSEPT 95 Preservative is recommended.

I. Metalworking Fluids

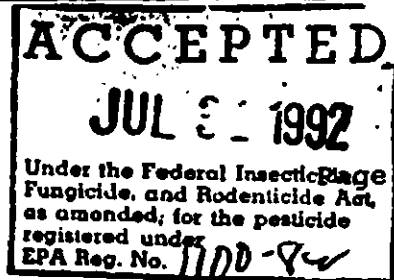
To prevent the spoilage of metalworking fluids, NUOSEPT 95 Preservative is recommended at use-levels of 0.1 to 0.3 percent based on the weight of the diluted fluid. Similar levels are recommended for use in recirculating systems.

composition of the composite shall be determined by the user. The level of NOOSEPT 95 permitted in the final end use product shall not exceed 100% except where otherwise specified. The maximum level permitted working fluid shall be determined by the user. For testing and/or product determine optimum use levels, contact No. 100. Amine, Inc. representative.

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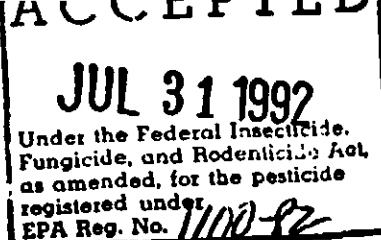
NUOSEPT® 95 Preservative

USE LEVEL SUMMARY



<u>End Use</u>	<u>Reason for Treatment</u>	Recommended Use-Level (1) of NUOSEPT 95 <u>Preservative</u>	<u>Point of Addition</u>
Adhesive (Natural-Based)	To prevent spoilage during manufacture and storage.	0.2 - 0.5	Add to water phase or post add.
Adhesive (Synthetic)	To prevent spoilage during manufacture and storage.	0.1 - 0.5	Add to water phase or post add.
Caulks	To increase shelf-life.	0.1 - 0.5	Add to water phase during manufacture.
Drilling Muds	To prevent spoilage during manufacture, storage and service.	0.05 - 0.2	Add to water phase or post add.
Flooding Fluids	To prevent spoilage during storage and service.	0.01 - 0.1	Post addition.
Latex Emulsion	To prevent spoilage during transit and storage.	0.05 - 0.3	Post addition.
Latex Paint	To prevent spoilage during manufacture and to increase shelf-life.	0.1 - 0.5	Add at any point during manufacture.
Inks	To prevent spoilage during storage and service.	0.1 - 0.5	Post addition.
Paper Coatings	To prevent spoilage during manufacture and storage.	0.1 - 0.5	Add to water phase or post add.
Pigment Dispersion	To increase shelf life.	0.1 - 0.3	Add at any point during manufacture.
Pigment Slurry	To prevent spoilage during transit and storage.	0.05 - 0.1	Add to water phase or post add.
Sealants	To increase shelf-life.	0.1 - 0.5	Add to water phase during manufacture.
Metalworking Fluids	To protect during manufacture and service.	0.1 - 0.3	Add to water phase or post add.

(1) Percent by weight of formulation. The optimum amount of NUOSEPT 95 Preservative required for adequate preservation is best determined by conducting a series of test loadings and making any subsequent adjustments. The maximum level permitted for metalworking fluids is 0.3%. The maximum level permitted for all other applications listed above is 0.5%.

HAZARDOUS PROPERTIES

DANGER! - NUOSEPT 95 Preservative causes eye damage. May cause skin irritation. Harmful if swallowed.

Do not get in eyes, on skin, or on clothing. Wear goggles and rubber gloves. Avoid breathing vapor or spray mist. Use with adequate ventilation. Wash thoroughly after handling. Remove contaminated clothing and wash before reuse.

This pesticide is toxic to fish. Do not discharge into lakes, streams, ponds or public waters unless in accordance with an NPDES Permit. Do not apply in marine and/or estuarine oil fields. Do not contaminate water by cleaning of equipment or by disposing of wastes.

Keep away from heat and flame. In case of fire, use water spray, foam carbon dioxide or dry chemical.

STATEMENT OF PRACTICAL TREATMENT

IF IN EYES: - Flush with plenty of water for 15 minutes. Call a physician.

IF SWALLOWED: - Call a physician or Poison Control Center. Drink 1 or 2 glasses of water and induce vomiting by touching back of throat with finger. Do not induce vomiting or give anything by mouth to an unconscious person.

IF ON SKIN: - Wash with soap and water. Call a physician if irritation develops.

IF INHALED: - Remove victim to fresh air. Give artificial respiration or oxygen if needed. Call a physician.

STORAGE AND DISPOSAL

Storage - Store indoors in a cool, dry place. Protect from heat and flame. Keep from freezing. Wear organic vapor respirator, face shield and rubber gloves when opening container and transferring contents. Reseal opened container. If pesticide is spilled, extinguish sources of ignition, ventilate area and cover spill with inert absorbent material. Sweep up and dispose of as below.

Pesticide Disposal - Do not contaminate water, food or feed by storage or disposal. Pesticide wastes are acutely hazardous. Improper disposal of excess pesticide, spray mixture, or rinsate is a violation of federal law. If these wastes cannot be disposed of by use according to label instructions, contact your State Pesticide or Environmental Control Agency, or the Hazardous Waste representative at the nearest EPA Regional Office for guidance.

Container Disposal - Triple rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill, or by other procedures approved by state and local authorities.

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NUOSEPT® 95 Preservative

6/6
Page 6

SHIPPING INFORMATION

Combustible liquid. NOS, NA 1993

Shipping Point - Elizabeth, New Jersey

Container - Non-returnable steel drums

5/30/92

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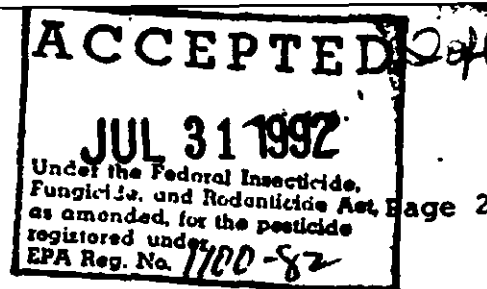
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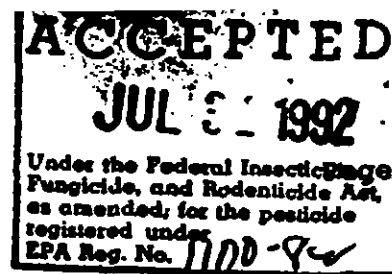
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6 of 6

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Page 6

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