

RANCIDITY CONTROL AGENT

FOR PRESERVATION OF WATER BASED CUTTING OIL EMULSIONS. INHIBITS THE GROWTH OF BACTERIA.

Active Ingredients: Hexahydro-1, 3, 5-tris (2-hydroxypropyl)-s-triazine 81% by Wt.
Inert Ingredients: 19%

DANGER:

KEEP OUT OF THE REACH OF CHILDREN. HARMFUL IF SWALLOWED.
HARMFUL IF INHALED. CAUSES IRRITATION. AVOID CONTACT WITH EYES,
SKIN, AND CLOTHING. WASH THOROUGHLY AFTER HANDLING. AVOID BREATH-
ING VAPOR. KEEP CONTAINER CLOSED. USE WITH ADEQUATE VENTILATION.

FOR MANUFACTURING USE ONLY.

EPA Est. No. 987-0H-1

See TECHNICAL BULLETINS #RCA-5 and #RCA-6
FOR DIRECTIONS AND ADDITIONAL INFORMATION.

EPA REG. NO. 987-14

penreco PENNZOIL
2686 LISBON ROAD • CLEVELAND, OHIO 44104



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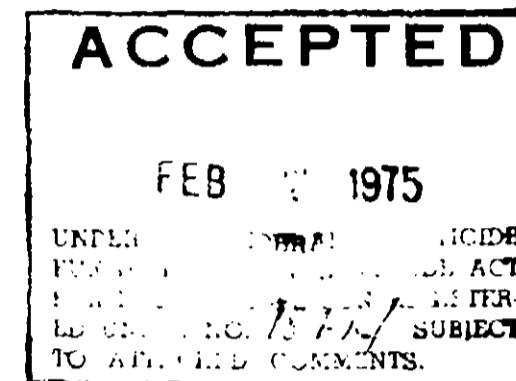
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PRODUCT INFORMATION
R.C.A.

RANCIDITY CONTROL AGENT
ABBREVIATED (R.C.A.)



RANCIDITY CONTROL AGENT (R.C.A) IS OUR ANSWER TO CONTROLLING RANCIDITY PROBLEMS IN SOLUBLE CUTTING OIL EMULSIONS, SYNTHETIC COOLANTS, AND GRINDING EMULSIONS.

RANCIDITY CONTROL AGENT IS HEXAHYDRO 1,3,5-TRIS(2-HYDROXYPROPYL)-S-TRIAZINE AND DOES NOT CONTAIN PHENOL, MERCURY AND OTHER METALS THAT ARE UNACCEPTABLE IN SOME LOCALITIES.

R.C.A. AT A CONCENTRATION OF 0.1% BY VOLUME IN AN EMULSION WILL CONTROL RANCIDITY.

R.C.A. IS WATER SOLUBLE AND, THEREFORE, CAN BE ADDED TO THE EMULSION WITHOUT ADJUSTMENT.

R.C.A. IS ALKALINE AND AIDS RUST PROTECTION IN MOST SOLUBLE OIL EMULSIONS AND/OR SYNTHETIC COOLANT SOLUTIONS.



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PRODUCT NUMBER
P.C.A. 45

RANCIDITY CONTROL AGENT

DIRECTIONS FOR USE:

FOR THE CONTROL OF RANCIDITY IN SOLUBLE OIL EMULSIONS, WATER BASED CUTTING OIL EMULSIONS, AND SYNTHETIC COOLANTS DILUTED (30:1 OR 50:1) WITH WATER ADD 0.1% BY VOLUME OF RANCIDITY CONTROL AGENT.

FOR TREATING EMULSIONS IN MACHINE SUMPS THAT HAVE CONTAINED RANCID EMULSIONS 0.2% BY VOLUME OF RANCIDITY CONTROL AGENT IS RECOMMENDED TO BRING INTO CONTROL THE LARGE CONTAMINATION OF BACTERIA. AFTER RANCIDITY IS BROUGHT UNDER CONTROL THEN 0.1% BY VOLUME IS ADDED TO THE VOLUME OF MAKE UP EMULSION OR REPLACED EMULSION.

