

Sears **MARINE**



THIS PAINT  
FREE OF LEAD HAZARDS

FORMULA 30 6322 • RED

SOFT COPPER  
**ANTI-FOULING**  
**BOTTOM PAINT**  
traditional red cuprous oxide formula

**CAUTION**  
**COMBUSTIBLE**

Keep away from heat and open flame. If swallowed induce vomiting immediately. CALL PHYSICIAN. Avoid prolonged contact with skin and breathing of vapor or spray mist. Close container after each use. Use with adequate ventilation. Do not reuse empty container. Destroy it by perforating or crushing. Bury or discard in a safe place away from water supplies.

EPA REG. NO. 6322-10-1A  
EPA EST. NO. 8788-TX-1

RED COPPER 30 63224  
**32 FL. OZ. (1QT.)**  
(95 LITERS)

**CAUTION! HARMFUL IF SWALLOWED.**  
See additional cautions on right side panel  
**KEEP OUT OF REACH OF CHILDREN**

Active Ingredient  
(Cuprous Oxide)  
Inert Ingredient  
Metallic Copper

FORMULA 30 6322 • RED  
SOFT COPPER ANTI-FOULING BOTTOM PAINT WITH EXTRA HIGH COPPER CONCENTRATION FOR LONG LASTING ANTI-FOULING PERFORMANCE

NOTE: See additional cautions on the right side panel of the product label. For more information on the proper use of this product, please refer to the instructions on the product label. For more information on the proper use of this product, please refer to the instructions on the product label.

ACCEPTED

August 15, 1974

UNDER THE FEDERAL INSECTICIDE  
FUNGICIDE AND RODENT GIDE ACT  
FOR ECONOMIC POISON REGISTE-  
RED UNDER NO. 37-256 SUBJECT  
TO ATTACHED COMMENTS.



# MARINE



## SOFT COPPER

**FORMULA • 6322 • MB**

Cuprous Oxide	48.7%
Iron Oxide	6.6
Magnesium Silicate	10.6
Zinc Resinate	9.4
Mineral Spirits	33.4
	<b>100.0%</b>

E.P.A. Reg. No. 539-256 AA  
E.P.A. EST. NO. 8783-TX-1

RED COPPER 30 63224  
32 FL. OZ. (1 QT.)  
(.95 LITERS)

**CAUTION! HARMFUL IF SWALLOWED.**  
See additional cautions on right side panel.  
**KEEP OUT OF REACH OF CHILDREN**

Active Ingredients  
(Cuprous Oxide) 48.0%  
Inert Ingredients 52.0  
(Metallic Copper 32.0%) MB.0%

### A "SEMI-HARD" BOTTOM PAINT WITH EXTRA HIGH COPPER CONTENT FOR LONG LASTING ANTI-FOULING PERFORMANCE

**RECOMMENDED FOR:** Use on the bottom of wood, fiberglass, aluminum and steel craft in salt or fresh water where craft remains in water.

Time proven "cuprous oxide" formula releases toxicant slowly—even while lying idle in the water—to give effective protection against barnacles, algae, borers, and other fouling organisms.

#### DIRECTIONS

##### BEFORE YOU PAINT:

Surface should be clean and sound. Check adhesion of old paint with a knife blade before painting over previously painted surfaces. If old paint lifts easily or is in generally poor condition it should be removed. Previous coats of "soft" or "semi-hard" bottom paints, identifiable by a chalky or powdery feel, should be completely removed. Use Sears Paint and Varnish Remover (except on fiberglass) or power sanding to remove old paint.

##### OLD PAINT IN GOOD CONDITION:

Sand thoroughly to remove gloss, then wipe with Epoxy and Lacquer Thinner or Sand-Ban. Apply two or three finish coats, unthinned.

##### NEW OR UNFINISHED WOOD:

Sand thoroughly, caulk seams and cracks. Apply first coat thinned 25% with Sears Turpentine and allow to dry two to three hours. Sand lightly before applying two or three finish coats unthinned.

##### FIBERGLASS:

Sand thoroughly to remove gloss. Wash surface with Epoxy and Lacquer Thinner to remove grease, wax, and mold release agent. Apply two or three finish coats unthinned.

##### METALS (Steel and Aluminum):

Preparation of metal below the water line is extremely critical. Complete insulation from water is necessary to prevent pitting and other permanent damage. Remove all rust and corrosion with steel wool or by sanding until the metal is bright. Sand pit marks smooth. Finish sand with very fine emery cloth, to remove protruding metal splinters. Wash surface with Epoxy and Lacquer Thinner or Sand-Ban to remove traces of oil, grease or wax. Prime with Sears Marine Metal Primer, following the instructions given on the label of that product. Apply two or three finish coats unthinned.

##### APPLICATION:

For boats used in fresh water, apply a minimum of two coats of Anti-Fouling Bottom Paint. At least three coats should be used on boats used in salt water.

For best results, avoid painting in direct sunlight. Stir paint thoroughly before and during application. Flow on paint generously with good quality natural bristle brush or enamel roller. Allow two to three hours drying time between coats. Launch boat within two to eight hours after application of last coat. Do not wait longer than eight hours. Clean brushes and other tools with Sears Turpentine or Epoxy and Lacquer Thinner immediately after using.

**NOTE:** Scratches and gouges that penetrate the paint to bare metal should be repaired to avoid damage from corrosion or "galvanic action." Sand damaged areas to bare metal and follow above directions for painting metals.

**COVERAGE:** Approximately 100 sq. ft. per quart.

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Sold by SEARS, ROEBUCK AND CO., Chicago, IL 60604

