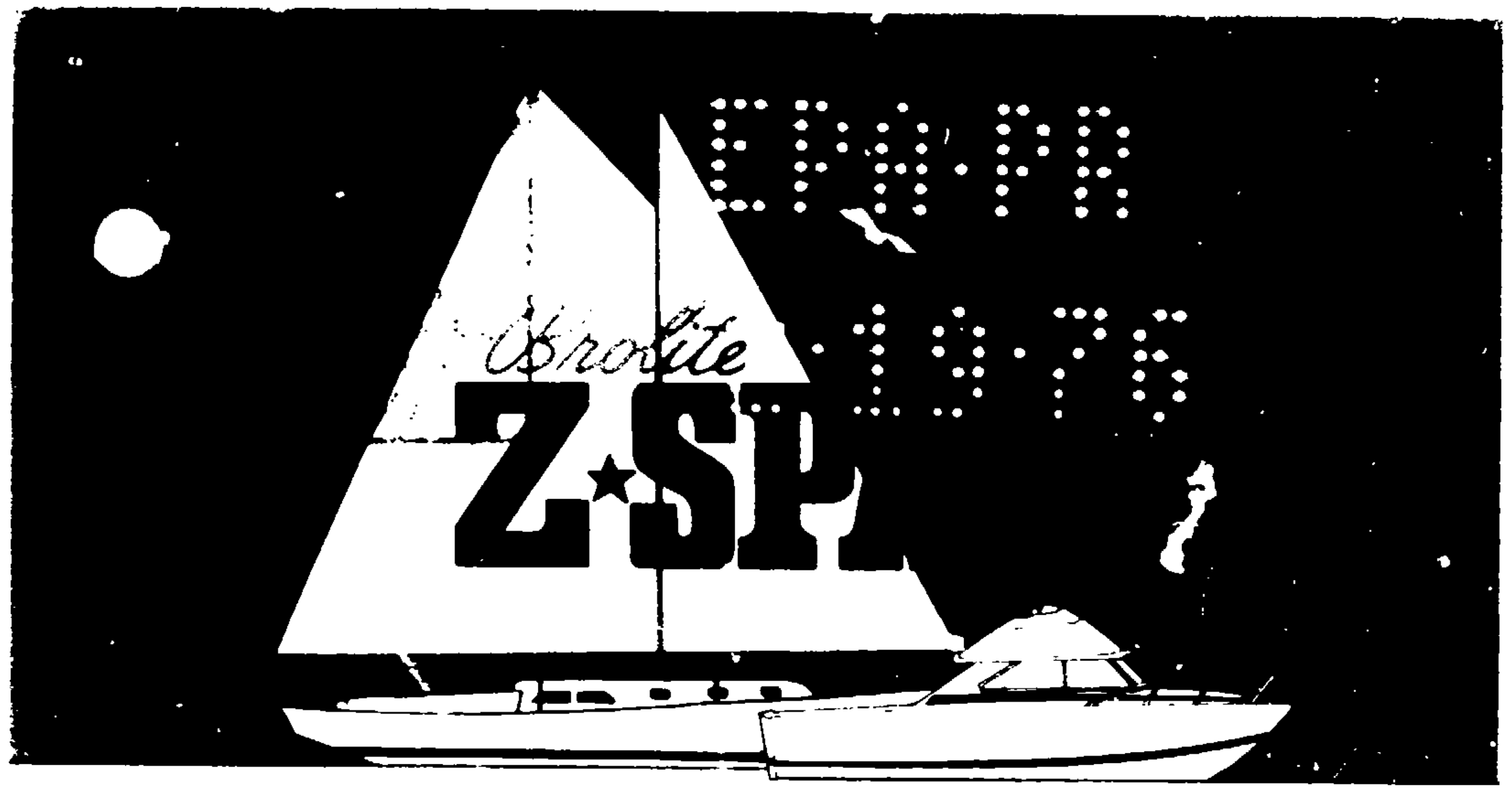

Colortox Bottom Paint
Antifouling B-43 Green

DANGER! KEEP OUT OF REACH OF CHILDREN. MAY BE FATAL IF SWALLOWED
FLAMMABLE. MAY CAUSE SKIN IRRITATION OR EYE DAMAGE. [illegible]

NET 1 QUART **.95 Liters**

ACTIVE INGREDIENT	
Tributyltin Fluoride	15 5
INERT INGREDIENTS	84 5

EPA REG NO 61 149AA

COLORTOX ANTIFOULING PAINT [illegible]

DIRECTIONS FOR USE

General. [illegible] Do not spray as inhalation of spray mist is hazardous [illegible] coats Do Not Apply To Any Surface Other Than Boat Bottoms

OLD BOTTOM PAINTS [illegible]

FOR RECOATS OVER VINYL PAINTS [illegible] the launching time must be lengthened to 36 or more hours [illegible]

WOOD BOTTOMS [illegible]

FIBER GLASS BOTTOMS [illegible]

STEEL BOTTOMS [illegible]

ALUMINUM BOTTOMS

System #1 (Small Boats) Wipe thoroughly with any Z Spar Thinner and wipe dry with a clean cloth then sand thoroughly with wet or dry 220 grit sandpaper and remove dust Apply 1 semi transparent coat of Z Spar Prime All Primer by brush or spray Allow to dry 30 40 minutes and then brush or roll on 2 coats of Colortox paint Allow a min of 3 hours between coats and a min of 18 hours after final coat before launching

System #2 (Large Boats) A Degrease bare aluminum by wiping with Z Spar T 8 or T 10 Thinners Sand to develop an adhesion profile with 120 grit sandpaper or whip brush sand blast
B Follow with a de oxidizer or acid etch with Turco WOI Deoxidine 624 or equals Apply acid etch solution by brush or preferably Scotch Brite pad doing a 4 x 8 area at a time Allow the solution to sit for 4 to 5 minutes and remove with a soft brush DO NOT allow more than [illegible] minutes reaction When complete clean entire hull thoroughly with pressurized water and a clean brush Any beading of water indicates insufficient cleaning Re do as required
NOTE Alodine 1200 or equal may be applied as a conversion coating in original equipment operations This is a Chromic Acid Conversion Coat Read the manufacturer s instructions and handling precautions on the acid etch and conversion treatment chemicals
C Apply 4 medium wet passes of Z Spar P 527 Strontium Chromate Epoxy Primer approximately 15 to 30 minutes apart lapping horizontally and vertically Total film thickness should be 3 4 mils dry 6 8 wet
D Recoat times are critical for chemically cured coatings such as 527 Primer and 619 Tiecoat The 527 Primer can be topcoated directly with Colortox paint only between the time it feels dry to touch but soft enough to nail imprint 12 hours max cure time at 70 F less at higher temperatures 50 relative humidity If these recoat times cannot be followed P 619 Primer must be used subject to the following conditions

If P 527 has cured longer than 1[illegible] hours at [illegible] but less than 48 hours P 619 Tiecoat is required A[illegible] 619 at [illegible] 6 mils dry [illegible] with Colortox paint

If the P 527 has cured longer than 48 hrs sanding or sandblasting is necessary to establish profile for max mechanical adhesion Then follow with another coat of 527 Primer Then apply 2 coats of Colortox paint Appropriate time must be given to allow the coatings to acquire proper cure Contact your local Z Spar representative for detailed specifications Before any fairing is started the P 527 Primer should be cured and scuff sanded with 180 grit sandpaper prior to fairing Z Spar #5 Polyester Putty can be used for fairing

LAUNCH TIME [illegible]

COVERAGE [illegible]

MINIMUM FILM THICKNESS PER COAT [illegible]

THINNER [illegible]

CLEANER [illegible]

DANGER [illegible]

Koppers Company Inc

OMI [illegible]