

5. Solvent and Other Product Use

Greenhouse gas emissions are produced as a by-product of various solvent and other product uses. In the United States, emissions from Nitrous Oxide (N₂O) Product Uses, the only source of greenhouse gas emissions from this sector, accounted for less than 0.1 percent of total U.S. anthropogenic greenhouse gas emissions on a CO₂ equivalent basis in 2012 (see Table 5-1). Indirect greenhouse gas emissions also result from solvent and other product use, and are presented in Table 5-5 in gigagrams (Gg).

Table 5-1: N₂O Emissions from Solvent and Other Product Use

Gas/Source	1990	2005	2008	2009	2010	2011	2012
N ₂ O from Product Uses							
Tg CO ₂ Eq.	4.4	4.4	4.4	4.4	4.4	4.4	4.4
Gg	14	14	14	14	14	14	14

5.1 Nitrous Oxide from Product Uses (IPCC Source Category 3D)

N₂O is a clear, colorless, oxidizing liquefied gas, with a slightly sweet odor which is used in a wide variety of specialized product uses and applications. The amount of N₂O that is actually emitted depends upon the specific product use or application.

There are a total of three N₂O production facilities currently operating in the United States (Ottinger 2014). N₂O is primarily used in carrier gases with oxygen to administer more potent inhalation anesthetics for general anesthesia, and as an anesthetic in various dental and veterinary applications. The second main use of N₂O is as a propellant in pressure and aerosol products, the largest application being pressure-packaged whipped cream. Small quantities of N₂O also are used in the following applications:

- Oxidizing agent and etchant used in semiconductor manufacturing;
- Oxidizing agent used, with acetylene, in atomic absorption spectrometry;
- Production of sodium azide, which is used to inflate airbags;
- Fuel oxidant in auto racing; and
- Oxidizing agent in blowtorches used by jewelers and others (Heydorn 1997).

Production of N₂O in 2012 was approximately 15 Gg (Table 5-2).

Table 5-2: N₂O Production (Gg)

Year	Gg
1990	16

2005	15
2008	15
2009	15
2010	15
2011	15
2012	15

N₂O emissions were 4.4 Tg CO₂ Eq. (14 Gg) in 2012 (Table 5-3). Production of N₂O stabilized during the 1990s because medical markets had found other substitutes for anesthetics, and more medical procedures were being performed on an outpatient basis using local anesthetics that do not require N₂O. The use of N₂O as a propellant for whipped cream has also stabilized due to the increased popularity of cream products packaged in reusable plastic tubs (Heydorn 1997).

Table 5-3: N₂O Emissions from N₂O Product Usage (Tg CO₂ Eq. and Gg)

Year	Tg CO ₂ Eq.	Gg
1990	4.4	14
2005	4.4	14
2008	4.4	14
2009	4.4	14
2010	4.4	14
2011	4.4	14
2012	4.4	14

Methodology

Emissions from N₂O product uses were estimated using the following equation:

$$E_{pu} = \sum_a (P \times S_a \times ER_a)$$

where,

E_{pu}	=	N ₂ O emissions from product uses, metric tons
P	=	Total U.S. production of N ₂ O, metric tons
a	=	specific application
S_a	=	Share of N ₂ O usage by application a
ER_a	=	Emission rate for application a , percent

The share of total quantity of N₂O usage by end use represents the share of national N₂O produced that is used by the specific subcategory (i.e., anesthesia, food processing, etc.). In 2012, the medical/dental industry used an estimated 89.5 percent of total N₂O produced, followed by food processing propellants at 6.5 percent. All other categories combined used the remainder of the N₂O produced. This subcategory breakdown has changed only slightly over the past decade. For instance, the small share of N₂O usage in the production of sodium azide has declined significantly during the 1990s. Due to the lack of information on the specific time period of the phase-out in this market subcategory, most of the N₂O usage for sodium azide production is assumed to have ceased after 1996, with the majority of its small share of the market assigned to the larger medical/dental consumption subcategory (Heydorn 1997). The N₂O was allocated across the following categories: medical applications, food processing propellant, and sodium azide production (pre-1996). A usage emissions rate was then applied for each sector to estimate the amount of N₂O emitted.

Only the medical/dental and food propellant subcategories were estimated to release emissions into the atmosphere, and therefore these subcategories were the only usage subcategories with emission rates. For the medical/dental subcategory, due to the poor solubility of N₂O in blood and other tissues, none of the N₂O is assumed to be metabolized during anesthesia and quickly leaves the body in exhaled breath. Therefore, an emission factor of 100 percent was used for this subcategory (IPCC 2006). For N₂O used as a propellant in pressurized and aerosol food products, none of the N₂O is reacted during the process and all of the N₂O is emitted to the atmosphere, resulting in an emission factor of 100 percent for this subcategory (IPCC 2006). For the remaining subcategories, all of the N₂O is consumed/reacted during the process, and therefore the emission rate was considered to be zero percent (Tupman 2002).

The 1990 through 1992 N₂O production data were obtained from SRI Consulting’s Nitrous Oxide, North America report (Heydorn 1997). N₂O production data for 1993 through 1995 were not available. Production data for 1996 was specified as a range in two data sources (Heydorn 1997, Tupman 2002). In particular, for 1996, Heydorn (1997) estimates N₂O production to range between 13.6 and 18.1 thousand metric tons. Tupman (2003) provided a narrower range (15.9 to 18.1 thousand metric tons) for 1996 that falls within the production bounds described by Heydorn (1997). Tupman (2003) data are considered more industry-specific and current. Therefore, the midpoint of the narrower production range was used to estimate N₂O emissions for years 1993 through 2001 (Tupman 2003). The 2002 and 2003 N₂O production data were obtained from the Compressed Gas Association Nitrous Oxide Fact Sheet and Nitrous Oxide Abuse Hotline (CGA 2002, 2003). These data were also provided as a range. For example, in 2003, CGA (2003) estimates N₂O production to range between 13.6 and 15.9 thousand metric tons. Due to the unavailability of data, production estimates for years 2004 through 2012 were held constant at the 2003 value.

The 1996 share of the total quantity of N₂O used by each subcategory was obtained from SRI Consulting’s Nitrous Oxide, North America report (Heydorn 1997). The 1990 through 1995 share of total quantity of N₂O used by each subcategory was kept the same as the 1996 number provided by SRI Consulting. The 1997 through 2001 share of total quantity of N₂O usage by sector was obtained from communication with a N₂O industry expert (Tupman 2002). The 2002 and 2003 share of total quantity of N₂O usage by sector was obtained from CGA (2002, 2003). Due to the unavailability of data, the share of total quantity of N₂O usage data for years 2004 through 2012 was assumed to equal the 2003 value. The emissions rate for the food processing propellant industry was obtained from SRI Consulting’s Nitrous Oxide, North America report (Heydorn 1997), and confirmed by a N₂O industry expert (Tupman 2002). The emissions rate for all other subcategories was obtained from communication with a N₂O industry expert (Tupman 2002). The emissions rate for the medical/dental subcategory was obtained from the 2006 IPCC Guidelines.

Uncertainty and Time-Series Consistency

The overall uncertainty associated with the 2012 N₂O emission estimate from N₂O product usage was calculated using the IPCC Guidelines for National Greenhouse Gas Inventories (2006) Tier 2 methodology. Uncertainty associated with the parameters used to estimate N₂O emissions include production data, total market share of each end use, and the emission factors applied to each end use, respectively.

The results of this Tier 2 quantitative uncertainty analysis are summarized in Table 5-4. N₂O emissions from N₂O product usage were estimated to be between 3.3 and 5.4 Tg CO₂ Eq. at the 95 percent confidence level. This indicates a range of approximately 24 percent below to 24 percent above the emission estimate of 4.4 Tg CO₂ Eq.

Table 5-4: Tier 2 Quantitative Uncertainty Estimates for N₂O Emissions from N₂O Product Usage (Tg CO₂ Eq. and Percent)

Source	Gas	2012 Emission Estimate (Tg CO ₂ Eq.)	Uncertainty Range Relative to Emission Estimate ^a			
			(Tg CO ₂ Eq.)		(%)	
			Lower Bound	Upper Bound	Lower Bound	Upper Bound
N ₂ O Product Usage	N ₂ O	4.4	3.3	5.4	-24%	+24%

^a Range of emission estimates predicted by Monte Carlo Stochastic Simulation for a 95 percent confidence interval.

Furthermore, methodological recalculations were applied to the entire time-series to ensure time-series consistency from 1990 through 2012. Details on the emission trends through time-series are described in more detail in the Methodology section, above.

Planned Improvements

Planned improvements include a continued evaluation of alternative production statistics for cross verification, a reassessment of N₂O product use subcategories to accurately represent trends, investigation of production and use cycles, and the potential need to incorporate a time lag between production and ultimate product use and resulting release of N₂O. Additionally, planned improvements include considering imports and exports of N₂O for product uses.

Future inventories will examine data from EPA’s GHGRP to improve the emission estimates for the N₂O product use subcategory. Particular attention will be made to ensure time series consistency, as the facility-level reporting data from EPA’s GHGRP are not available for all inventory years as reported in this Inventory.

5.2 Indirect Greenhouse Gas Emissions from Solvent Use

The use of solvents and other chemical products can result in emissions of various ozone precursors (i.e., indirect greenhouse gases).¹⁷⁷ Non-CH₄ volatile organic compounds (NMVOCs), commonly referred to as “hydrocarbons,” are the primary gases emitted from most processes employing organic or petroleum based solvents. As some of industrial applications also employ thermal incineration as a control technology, combustion by-products, such as carbon monoxide (CO) and nitrogen oxides (NO_x), are also reported with this source category. In the United States, emissions from solvents are primarily the result of solvent evaporation, whereby the lighter hydrocarbon molecules in the solvents escape into the atmosphere. The evaporation process varies depending on different solvent uses and solvent types. The major categories of solvent uses include: degreasing, graphic arts, surface coating, other industrial uses of solvents (i.e., electronics, etc.), dry cleaning, and non-industrial uses (i.e., uses of paint thinner, etc.).

Total emissions of NO_x, NMVOCs, and CO from 1990 to 2012 are reported in Table 5-5.

Table 5-5: Emissions of NO_x, CO, and NMVOC from Solvent Use (Gg)

Activity	1990	2005	2008	2009	2010	2011	2012
NO_x	1	3	4	3	2	1	1
Surface Coating	1	3	4	3	2	1	1
Graphic Arts	+	+	+	+	+	+	+
Degreasing	+	+	+	+	+	+	+
Dry Cleaning	+	+	+	+	+	+	+
Other Industrial Processes ^a	+	+	+	+	+	+	+
Non-Industrial Processes ^b	+	+	+	+	+	+	+
Other	NA	+	+	+	+	+	+
CO	5	2	6	5	3	1	1
Surface Coating	+	2	6	5	3	1	1

¹⁷⁷ Solvent usage in the United States also results in the emission of small amounts of hydrofluorocarbons (HFCs) and hydrofluoroethers (HFEs), which are included under Substitution of Ozone Depleting Substances in the Industrial Processes chapter.

Other Industrial Processes ^a	4	+	+	+	+	+	+
Dry Cleaning	+	+	+	+	+	+	+
Degreasing	+	+	+	+	+	+	+
Graphic Arts	+	+	+	+	+	+	+
Non-Industrial Processes ^b	+	+	+	+	+	+	+
Other	NA	+	+	+	+	+	+
NMVOCs	5,216	3,851	2,992	2,838	2,684	2,531	2,531
Surface Coating	2,289	1,578	1,226	1,163	1,100	1,037	1,037
Non-Industrial Processes ^b	1,724	1,446	1,123	1,066	1,008	950	950
Degreasing	675	280	218	207	196	184	184
Dry Cleaning	195	230	179	170	160	151	151
Graphic Arts	249	194	150	143	135	127	127
Other Industrial Processes ^a	85	88	68	65	61	58	58
Other	+	36	28	26	25	24	24

^a Includes rubber and plastics manufacturing, and other miscellaneous applications.

^b Includes cutback asphalt, pesticide application adhesives, consumer solvents, and other miscellaneous applications.

Note: Totals may not sum due to independent rounding.

+ Does not exceed 0.5 Gg.

NA: Not available

Methodology

Emissions were calculated by aggregating solvent use data based on information relating to solvent uses from different applications such as degreasing, graphic arts, etc. Emission factors for each consumption category were then applied to the data to estimate emissions. For example, emissions from surface coatings were mostly due to solvent evaporation as the coatings solidify. By applying the appropriate solvent-specific emission factors to the amount of solvents used for surface coatings, an estimate of emissions was obtained. Emissions of CO and NO_x result primarily from thermal and catalytic incineration of solvent-laden gas streams from painting booths, printing operations, and oven exhaust.

Emission estimates for 1990 through 2012 were obtained from data published on the National Emission Inventory (NEI) Air Pollutant Emission Trends web site (EPA 2013), and disaggregated based on EPA (2003). Emission estimates for 2012 for non-EGU and non-mobile sources are held constant from 2011 in EPA (2013). Emissions were calculated either for individual categories or for many categories combined, using basic activity data (e.g., the amount of solvent purchased) as an indicator of emissions. National activity data were collected for individual applications from various agencies.

Activity data were used in conjunction with emission factors, which together relate the quantity of emissions to the activity. Emission factors are generally available from the EPA's Compilation of Air Pollutant Emission Factors, AP-42 (EPA 1997). The EPA currently derives the overall emission control efficiency of a source category from a variety of information sources, including published reports, the 1985 National Acid Precipitation and Assessment Program emissions inventory, and other EPA databases.

Uncertainty and Time-Series Consistency

Uncertainties in these estimates are partly due to the accuracy of the emission factors used and the reliability of correlations between activity data and actual emissions.

Methodological recalculations were applied to the entire time-series to ensure time-series consistency from 1990 through 2012. Details on the emission trends through time are described in more detail in the Methodology section, above.