

FORM B-1
INFORMATION ON COATINGS (INCLUDING INKS AND END SEAL COMPOUNDS)
TWO-PIECE DRAW & IRON FOOD CAN AND/OR END PRODUCTION FACILITIES

Facility Tracking Number: _____

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 Sheet ___ of ___

1. Type of coating:

Please fill out a separate copy of this form for each of the following types of coatings used at this facility. On each Form B-1, check the one type being reported.

<input type="checkbox"/> Basecoat	<input type="checkbox"/> Decorative inks	<input type="checkbox"/> Overvarnish	<input type="checkbox"/> Rim/bottom coat	<input type="checkbox"/> Inside spray
<input type="checkbox"/> End seal compound				
<input type="checkbox"/> Other 2-piece draw & iron can or end coatings: _____				

2. Usage:

Please provide the following information for the coatings included in the category checked above. We ask that you list the highest-use material first, followed by the next highest, and so forth until 90% of total usage of this coating category is represented (except you need not include more than five coatings even if you have not reached 90%). Very similar materials may be grouped (see instructions for guidance on grouping).

In addition, you may wish to list any other low-use coatings that you believe to be crucial to your operation. For example, if a particular low-use interior coating with high HAP content must be used to achieve certain performance characteristics for a particular line of products, you should list the coating and explain why it must be used in the comment area below the table. Use a separate Comment Sheet if necessary.

Include coatings that are purchased ready-to-use (including HAP-free coatings/inks) as well as coatings that are mixed or thinned on site. **Provide information on an as-applied basis for coatings that are mixed or thinned before application.**

(a) Applied coating ID No.	(b) Manufacturer/ supplier name	(c) Manufacturer/ supplier stock No.	(d) Quantity used during reporting year (lb or gal)	(e) Percent of total
AC-01	ICI	75TR22348712	1,000,000 gal	93
AC-				

Comments: _____

FORM B-2
INFORMATION ON OTHER MATERIALS USED IN CAN MANUFACTURING
TWO-PIECE DRAW & IRON FOOD CAN AND/OR END PRODUCTION FACILITIES

Facility Tracking Number: _____

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1. Type of material:

Please fill out a separate copy of this form for each of the following types of HAP-containing materials used for can manufacturing (other than coatings) at this facility. On each Form B-2, check the one type being reported.

Note: If all thinning solvent and/or other coating additives are included in the as-applied coating data reported on Forms B-1 and B-3, you need not report these materials on a Form B-2.

<p><u>Can washer additives</u></p> <input type="checkbox"/> Washing materials <input type="checkbox"/> Etching materials <input type="checkbox"/> Other washer additives: _____	<p><u>Other Materials</u></p> <input type="checkbox"/> Thinning solvents and other coating additives <input type="checkbox"/> Cleaning solvents and other cleaning materials <input type="checkbox"/> Other HAP-containing materials: _____
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2. Usage:

Please provide the following information for each HAP-containing material included in the category checked above. We ask that you list the highest-use material first, followed by the next highest, up to five materials (for each category). In addition, you may wish to list any other low-use materials that you believe to be crucial to your operation and explain why they must be used in the comment area below the table or on a separate Comment Sheet. Very similar materials may be grouped (see instructions for guidance on grouping).

(a) Material ID No.	(b) Description	(c) Manufacturer/ supplier name	(d) Manufacturer/ supplier stock number	(e) Quantity used during reporting year (lb or gal)	(f) Percent of total
MN-01	Cleaner package	ABC Corporation	75TR22348712	1,000,000 gal	95
MN-					

Comments: _____

FORM B-3
COATING/MATERIAL COMPOSITION DATA
TWO-PIECE DRAW & IRON FOOD CAN AND/OR END PRODUCTION FACILITIES

Facility Tracking Number: _____

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2. **Information on Coatings** (Including Inks and End Seal Compounds)

(a) Type of coating:

- Solventborne Waterborne UV-cured Powder
 Platisol Other (specify) _____

(b) Resin type:

- Acrylic Epoxy Oleoresin Polyester
 Vinyl Vinyl organosol Other _____

(c) Thinning/Mixing/Formulation

(i) This coating is:

- Used as supplied Formulated on site Thinned routinely
 Thinned occasionally (e.g., to adjust viscosity)
 Mixed routinely (e.g., multiple component coating)

(ii) If the coating is routinely or occasionally thinned, is the thinning solvent included in the composition data given above? yes no

Performance requirements:

(d) Subsequent can or end fabrication steps that this coating must withstand (check all that apply):

- necking/flanging fluting beading stamping conversion press
 other: _____

(e) Processing after filling that this coating must withstand (check all that apply):

- pasteurization retort aseptic other: _____

(f) Interior coatings only (including end seal compounds)

(i) Specific fill products for which this coating is used:

- tomato products other high fat foods fruits
 other: _____

(ii) Is this a specialty coating that is associated with a specific fill product or specific fill product characteristics? yes no

(iii) If yes, explain below or on a separate Comment Sheet.

(g) Exterior coatings only (including inks)

(i) Is this a specialty coating that is associated with nonstandard performance characteristics after filling? yes no

(ii) If yes, explain below or on a separate Comment Sheet.

(h) List the ID numbers from the diagram requested in Form A of the coating application equipment with which this coating is applied:

