

**FORM B-1**  
**INFORMATION ON COATINGS (INCLUDING INKS AND LACQUERS)--CROWN & CLOSURE**  
**PRODUCTION FACILITIES**

Facility Tracking Number: \_\_\_\_\_

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 Sheet \_\_\_ of \_\_\_

**1. Type of coating:**

Please fill out a separate copy of this form for each of the following types of coatings used at this facility. On each Form B-1, check the one type being reported.

<input type="checkbox"/> Interior laquer	<input type="checkbox"/> Exterior base coat	<input type="checkbox"/> Overvarnish	<input type="checkbox"/> Decorative inks
<input type="checkbox"/> Gasket material	<input type="checkbox"/> Other coatings: _____		

**2. Usage:**

Please provide the following information for the coatings included in the category checked above. We ask that you list the highest-use material first, followed by the next highest, and so forth until 90% of total usage of this coating category is represented (except you need not include more than five coatings even if you have not reached 90%). Very similar materials may be grouped (see instructions for guidance on grouping).

In addition, you may wish to list any other low-use coatings that you believe to be crucial to your operation. For example, if a particular low-use interior coating with high HAP content must be used to achieve certain performance characteristics for a particular line of products, you should list the coating and explain why it must be used in the comment area below the table. Use a separate Comment Sheet if necessary.

Include coatings that are purchased ready-to-use (including HAP-free coatings/inks) as well as coatings that are mixed or thinned on site. **Provide information on an as-applied basis for coatings that are mixed or thinned before application.**

(a) Applied coating ID No.	(b) Manufacturer/ supplier name	(c) Manufacturer/ supplier stock No.	(d) Quantity used during reporting year (lb or gal)	(e) Percent of total
AC-01	ICI	75TR22348712	1,000,000 gal	93
AC-				

Comments: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

**FORM B-2**  
**INFORMATION ON OTHER MATERIALS**  
**CROWN & CLOSURE PRODUCTION FACILITIES**

Facility Tracking Number: \_\_\_\_\_

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**1. Type of material:**

Please fill out a separate copy of this form for each of the following types of HAP-containing materials used for can manufacturing (other than coatings) at this facility. On each Form B-2, check the one type being reported.

**Note:** If all thinning solvent and/or other coating additives are included in the as-applied coating data reported on Forms B-1 and B-3, you need not report these materials on a Form B-2.

<input type="checkbox"/> Thinning solvents and other coating additives	<input type="checkbox"/> Cleaning solvents and other cleaning materials
<input type="checkbox"/> Other HAP-containing materials: _____	

**2. Usage:**

Please provide the following information for each HAP-containing material included in the category checked above. We ask that you list the highest-use material first, followed by the next highest, up to five materials (for each category). In addition, you may wish to list any other low-use materials that you believe to be crucial to your operation and explain why they must be used in the comment area below the table or on a separate Comment Sheet. Very similar materials may be grouped (see instructions for guidance on grouping).

(a) Material ID No.	(b) Description	(c) Manufacturer/ supplier name	(d) Manufacturer/ supplier stock number	(e) Quantity used during reporting year (lb or gal)	(f) Percent of total
MN-01	Thinner	ABC Corporation	75TR22348712	1,000,000 gal	95
MN-					

Comments: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_



**FORM B-3**  
**COATING/MATERIAL COMPOSITION DATA**  
**CROWN & CLOSURE PRODUCTION FACILITIES**

Facility Tracking Number: \_\_\_\_\_

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Sheet \_\_\_ of \_\_\_

2. **Information on Coatings** (Including Inks and End Seal Compounds)

- (a) Type of coating:  
 Solventborne       Waterborne       UV-cured       Powder  
 Platisol       Other (specify) \_\_\_\_\_
- (b) Resin type:  
 Acrylic       Epoxy       Oleoresin       Polyester  
 Vinyl       Vinyl organosol       Other \_\_\_\_\_

(c) **Thinning/Mixing/Formulation**

- (i) This coating is:  
 Used as supplied       Formulated on site       Thinned routinely  
 Thinned occasionally (e.g., to adjust viscosity)  
 Mixed routinely (e.g., multiple component coating)
- (ii) If the coating is routinely or occasionally thinned, is the thinning solvent included in the composition data given above?     yes     no

**Performance requirements:**

- (d) Subsequent can or end fabrication steps that this coating must withstand (check all that apply):  
 stamping     threading     flanging     other: \_\_\_\_\_

- (e) Processing after filling that this coating must withstand (check all that apply):  
 pasteurization     retort     aseptic     other: \_\_\_\_\_

(f) **Interior coatings only:**

- (i) Specific fill products for which this coating is used:  
 mild food     aggressive food     high fat food     paint     adhesive     solvent  
 other: \_\_\_\_\_

- (ii) Is this a specialty coating that is associated with a specific fill product or specific fill product characteristics?     yes     no

- (iii) If yes, explain below or on a separate Comment Sheet.  
\_\_\_\_\_  
\_\_\_\_\_

(g) **Exterior coatings only (including inks)**

- (i) Is this a specialty coating that is associated with nonstandard performance characteristics after filling?     yes     no

- (ii) If yes, explain below or on a separate Comment Sheet.  
\_\_\_\_\_  
\_\_\_\_\_

- (h) List the ID numbers from the diagram requested in Form A of the coating application equipment with which this coating is applied: \_\_\_\_\_  
\_\_\_\_\_