DATE OUT: 03/NOV/2005

SUBJECT: FEE: PRODUCT CHEMISTRY REVIEW OF MP [] EP [X] DP BARCODE No.: <u>322804</u> File Symbol No.: <u>62719-519</u> PRODUCT NAME: <u>Milestone</u> COMPANY: <u>Dow Agrosciences, LLC</u> FOOD USE [X] INTEGRATED FORMULATION [] PCC: <u>005209</u> Decision No. <u>361584</u>

- FROM: Debra Rate Product Chemistry Team Technical Review Branch/RD (7505C)
- TO: Joanne Miller / Eugene Wilson RM 23 Herbicide Branch / RD (7505C)

INTRODUCTION:

The registrant has submitted the results of an 8 week and 12 month storage stability and corrosions characteristics studies, MRID No. 466613-02, for the subject product, Milestone. The subject product contains Triisopropanolamine salt of aminopyralid (40.6%) as the active Ingredient (AI). The Technical Review Branch (TRB) has been asked to review for acceptability the submitted data for the subject product.

SUMMARY OF FINDINGS

1. The currently accepted basic CSF (dated 26/AUG/2005) has a nominal concentration of 40.6% of the AI, Triisopropanolamine salt of aminopyralid, which concurs with the label claim nominal concentration of 40.6%.

2. Two studies were submitted for reference guidelines 830.6317 (storage stability) and 830.6320 (corrosion characteristics) of the AI, Triisopropanolamine salt of aminopyralid, in the subject product. In the first study, the test samples were evaluated over the course of 8 weeks while being stored at 40 °C. In the second submitted study, the test samples were evaluated for 24 months at temperatures classified as room (ambient). The time points for evaluation were 0, 3, 6, 9, and 12 months. Two commercial containers were used in the storage stability studies; 1) high density polyethylene (HDPE) blow molded pint size blue pigmented bottles and 2) polyethylene (PET) amber pigmented pint sized bottles. [MRID No. 466613-02]

3. The chemical stability of the AI was determined by the percent of the active ingredient measured in the test samples over the course of the studies. The Triisopropanolamine salt of aminopyralid analysis was determined using high performance liquid chromatography (HPLC) with UV detection (270 nm). [MRID No. 466613-02]

4. The registrant performed a physical evaluation of the test product and packaging, including weight, clumping, paneling, ballooning and phase separation at each time point, to determine the corrosion characteristics (830.6320) due to long term storage of the end-use product, Milestone. The storage containers and test substances were recorded as showing no signs of change during the studies, and only slight weight variation was observed.

5. The analytical results of the samples under study indicated that the % AI falls within the certified limits of the end-use product, as per the basic CSF (dated 26/AUG/2005), with only minor changes (< 1%).

6. The data submitted corresponding to the reference guideline 830.6317 (storage stability) and 830.6320 (corrosion characteristics) are adequate and therefore satisfy the data requirements of 40§CFR158.190. [MRID No. 466613-02]

BARCODE No.: 322804 File Symbol No.: 62719-519 PRODUCT NAME: Milestone

7. The studies submitted in MRID No. 466613-02 were completed in accordance with good laboratory practice (GLP). This satisfies the requirements of 40§CFR160.

CONCLUSIONS:

TRB has reviewed the product chemistry data submitted for the end-use product, Milestone and has concluded that:

1. The product chemistry data submitted corresponding to 830 Series Subgroup B, 830.6317 (storage stability) and 830.6320 (corrosion characteristics) are acceptable.

BARCODE No.: 322804 File Symbol No.: 62719-519 PRODUCT NAME: Milestone

830.1800 (Enforcement Analytical Method): [MRID No. 466613-02] Reagents: Phosphoric acid 85%, reagent grade Water, HPLC grade Acetonitrile, HPLC grade Eluent 55/45 v/v acetonitrile/water adjusted to pH 2.5 with phosphoric acid Water, analytical grade Standard solutions at pH 4.00, pH 7.00, and pH 10.00 Standard water "C" prepared according to the CIPAC MT 18 method Diethyl phthalate, analytical grade internal standard

Equipment and Operating Conditions:

Hewlett Packard Model 1100 equipped with UV/Vis detector, isocratic
pump, auto sampler and HP Chemstation
Zorbax SB Phenyl; 5Φm, 250 X 4.6 mm
ISCO FTD 100, ChemService code No. 130
ISCO Nte200, maintained, controlled at $40 \pm 2^{\circ}$ C, ChemService code
No. 188.
Mettler AG204, ChemService code No. 102
Mettler B3002 Delta range, ChemService code No. 53
Equipped with glass electrode (Mettler MP125) ChemService code No.
179

Usual laboratory glassware

UV Detector:	270 nm
Column Temperature:	room temperature
Total run time:	10 minutes
Eluent Flow rate:	1.5 ml / min
Volume of injection:	10 ΦI
Retention Times:	
Test Sample:	2.3 min
Diethyl phthalate:	7.1 min

830.6317 (Storage Stability)

Storage Container: HDPE and PET containers [MRID No. 466613-02]

The %AI is measured as the acid equivalent of the Triisopropanolamine salt of aminopyralid.

o week study at 40 C:	CE 971 at time O		
Teet	GF-871 at time O		
Test	(% AI, aminopyralid)	HDPE after 8 weeks	PET after 8 weeks
% AI (as acid equivalent)	21.8% w/w	21.8 % w/w	21.6% w/w
	247 g/L	248 g/L	246 g/L
Appearance	Red-brown liquid		
	Odorless	Unchanged	Unchanged
Relative density at 20 °C			
-	1.1370 g / ml	1.1374 g / ml	1.1395 g / ml
pH value (1% aqueous			
dilution)	6.69	6.68	6.70
Dilutions Stability	Homogeneous after		
-	18 h at 20°C	Unchanged	Unchanged
Corrosion characteristics		Compatible	Compatible
Weight variation (%)		-0.04 %	-0.67 %

8 week study at 40°C:

BARCODE No.: <u>322804</u> File Symbol No.: <u>62719-519</u> PRODUCT NAME: <u>Milestone</u>

	HDPE 3 months (%	PET 3months	HDPE 6 months	PET 6 months
Test	Al, aminopyralid)	% AI	%AI	%AI
% AI (as acid	21.7 % w/w	21.8 % w/w	21.6 % w/w	21.5 % w/w
equivalent)	247 g / L	248 g / L	246 g / L	245 g / L
Appearance	Red-brown liquid,	Unchanged	Red-brown	Unchanged
	Odorless		liquid, Odorless	
Relative density at 20 °C	1.1372 g / ml	1.1365 g / ml	1.1377 g / ml	1.1372 g / ml
pH value (1% aqueous dilution)	6.66	6.68	6.67	6.67
Dilutions Stability	Unchanged	Unchanged	Unchanged	Unchanged
Corrosion characteristics	Compatible	Compatible	Compatible	Compatible
Weight variation (%)	<0.01%	-0.22%	-0.02%	-0.29%

12 month study results at ambient temperatures:

	HDPE 9 months (%	PET 9months	HDPE 12 months	PET 12 months
Test	Al, aminopyralid)	% AI	%AI	%AI
% AI (as acid	21.3 % w/w	21.3 % w/w	21.3 % w/w	21.5 % w/w
equivalent)	242 g / L	243 g / L	242 g / L	245 g / L
Appearance	Red-brown liquid,	Unchanged	Red-brown liquid,	Unchanged
	Odorless	-	Odorless	-
Relative density at 20	1.1382 g / ml	1.1388 g / ml	1.1385 g / ml	1.1388 g / ml
°C	-	-		_
pH value (1% aqueous	6.51	6.47	6.67	6.68
dilution)				
Dilutions Stability	Unchanged	Unchanged	Unchanged	Unchanged
Corrosion	Compatible	Compatible	Compatible	Compatible
characteristics				
Weight variation (%)	<0.02%	-0.38%	-0.01%	-0.50%

830.6320 (Corrosion Characteristics) [MRID No. 466613-02]

No corrosive effects from the product have been observed in the packaging tested and no changes in physical properties of the test substance.